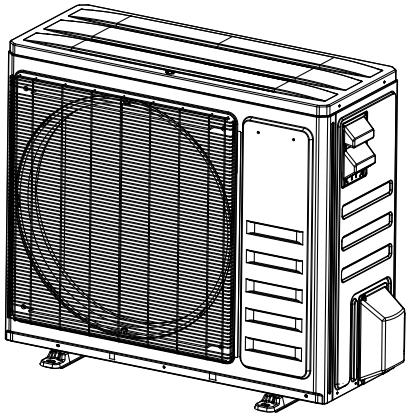
Service Facts

Side Discharge Heat Pump

A5HL5024A1000A
A5HL5036A1000A
A5HL5048A1000A
A5HL5060A1000A



Note: *Graphics in this document are for representation only. Actual model may differ in appearance.*

Note: *The manufacturer recommends installing only approved matched indoor and outdoor systems. All of the manufacture's split systems are AHRI rated only with TXV/EEV indoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall system reliability.*

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

January 2025

A5HL5-SF-1A-EN

Safety Section

Important: *This document contains a wiring diagram and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.*

⚠ WARNING

Warning!

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

⚠ WARNING

Risk of Fire — Flammable Refrigerant!

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- **To be repaired only by trained service personnel.**
- **Do not puncture refrigerant tubing.**
- **Dispose of properly in accordance with federal or local regulations.**

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury and/or property damage.

Only qualified personnel with adequate electrical and mechanical experience must repair the unit. The manufacturer or seller is not responsible for any interpretation or resulting liability.

⚠ CAUTION

Unit Contains R–454B Refrigerant!

Failure to use proper service tools may result in equipment damage or personal injury.

Use only R-454B refrigerant and approved compressor oil.

⚠ WARNING

Warning!

Ensure that the area is in the open or that is is adequately ventilated before breaking into the system or conducting any hot work.

⚠ WARNING

Hazardous Voltage!

Failure to follow instructions below could result in death or serious injury.

Voltage may be present even with power disconnected due to high winds causing fan rotation. Refer to the Technical Manual for servicing instructions.

⚠ WARNING

Warning!

The appliance shall be stored in a room without continuously operating ignition sources (for examples: open flames, an operating gas appliance or an operating electric heater). Do no pierce or burn. Be aware that refrigerants may not contain an odor.

⚠ WARNING

Live Electrical Components!

Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

When it is necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks.

⚠ WARNING

Warning!

The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.

⚠ WARNING

Warning!

Children should be supervised to ensure that they do not play with the appliance.

⚠ WARNING

VENTILATION!

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

⚠ WARNING

Hazardous Voltage!

Failure to disconnect power before servicing could result in death or serious injury.

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Verify that no power is present with a voltmeter.

⚠ WARNING

GROUNDING REQUIRED!

Failure to inspect or use proper service tools could result in death or serious injury and equipment or property damage.

Reconnect all grounding devices. Confirm all parts capable of conducting electrical current are properly grounded. If any grounding wires, screws, straps, clips, nuts, or washers are removed for service, they must be returned to their original positions and securely fastened.

⚠ CAUTION

Caution!

Failure to follow instructions below could result in minor to moderate injury or equipment damage.

- **For brazing, confirm all joints are brazed, not soldered.**
- **For mechanical connections, confirm a negative leak test.**
- **Inspect lines and use proper service tools.**

⚠ WARNING

Electrical Shock Hazard!

Failure to follow instructions below could result in death or serious injury or property damage.

Confirm proper grounding before connecting electrical supply.

⚠ WARNING

Cancer and Reproductive Harm!

This product can expose you to chemicals including lead and bisphenol A (BPA), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Table 1. Operating Range

Mode	Model	Operating Range
Cooling	2 – 5 Ton	5 °F – 115°F
Heating	2 – 5 Ton	-4° F – 86°F

Product Specifications

Heat Pump Models

OUTDOOR UNIT [a]	A5HL5024A1	A5HL5036A1	A5HL5048A1	A5HL5060A1
POWER CONNS. – V/PH/HZ [b]	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60
MIN. BRCH. CIR. AMPACITY	20	25	35	35
MAX. OVER CURRENT PROTECTION	30	40	55	55
COMPRESSOR	ROTARY	ROTARY	ROTARY	ROTARY
NO. USED — NO. STAGES	1-MULTI	1-MULTI	1-MULTI	1-MULTI
VOLTS/PH/HZ	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60
R.L. AMPS[c]	9.4	10.5	16.5	16.5
FACTORY INSTALLED				
START COMPONENTS [d]	No	No	No	No
INSULATION/SOUND BLANKET	YES	YES	YES	YES
COMPRESSOR HEAT	YES	YES	YES	YES
OUTDOOR FAN	PROPELLER	PROPELLER	PROPELLER	PROPELLER
DIA. (IN.) – NO. USED	21-5/8"-1	23-5/8"-1	20-7/8"-2	20-7/8"-2
TYPE DRIVE – NO. SPEEDS	DIRECT-MULTI	DIRECT-MULTI	DIRECT-MULTI	DIRECT-MULTI
NO. MOTORS – HP	1-1/8	1-1/4	2-1/8	2-1/8
CFM @ 0.0 IN. W.G.[e]	2350	3000	4200	4200
MOTOR SPEED R.P.M.	200 — 1200	200 — 1200	200 — 1200	200 — 1200
VOLTS/PH/HZ	245–385/3/60	245–385/3/60	245–385/3/60	245–385/3/60
F.L. AMPS	1.1	2.1	1.45	1.45
OUTDOOR COIL – TYPE	PLATE FIN™	PLATE FIN™	PLATE FIN™	PLATE FIN™
ROWS – F.P.I.	2-18	3-17	3-17	3-17
FACE AREA (SQ. FT.)	8.09	9.72	12.56	12.56
TUBE SIZE (IN.)	0.275"	0.275"	0.275"	0.275"
REFRIGERANT CONTROL	ELEC. EXPANSION VALVE	ELEC. EXPANSION VALVE	ELEC. EXPANSION VALVE	ELEC. EXPANSION VALVE
REFRIGERANT				
LBS. – R-454B (O.D. UNIT) [f]	5 lb – 5 oz	7 lb – 10 oz	8 lb — 13 oz	8 lb — 13 oz
FACTORY SUPPLIED	YES	YES	YES	YES
LINE SIZE – IN. O.D. GAS	3/4"	3/4"	7/8"	7/8"
LINE SIZE — IN. O.D. LIQ.	3/8"	3/8"	3/8"	3/8"
DIMENSIONS	H X W X D	H X W X D	H X W X D	H X W X D
CRATED (IN.)	36-11/16"x 40-1/4"x18-15/16"	38-3/16"x 44-11/16"x20-7/8"	57-3/8"x 42-17/32"x16-15/16"	57-3/8"x 42-17/32"x16-15/16"
UNCRATED (IN.)	31-11/32"x 38-1/2"x16-9/16"	33-25/32"x 42-1/2"x19-15/32"	52-11/16"x 40-23/32"x16-1/8"	52-11/16"x 40-23/32"x16-1/8"
WEIGHT				
SHIPPING (LBS.)	146	192	260	260
NET (LBS.)	135	181	247	247

[a] Certified in accordance with the Air-Source Unitary Air-conditioner Equipment certification program, which is based on AHRI standard 210/240.
[b] Rated in accordance with AHRI standard 270/275.
[c] Calculated in accordance with Natl. Elec. Codes. Use only HACR circuit breakers or fuses.
[d] NA means no start components. Yes means quick start kit components. PTC means positive temperature coefficient starter.
[e] This value approximate. For more precise value see unit nameplate.
[f] The maximum length of refrigerant lines from outdoor to indoor varies depending on application. See Installer's Guide Table 4 for allowable applications.

System Charge Adjustment

Table 2. Additional Refrigerant per Line Set Length

Liquid pipe diameter	1/4"	3/8"
Additional charge for ft pipe (R454B)	0.16OZ	0.32OZ

Electrical - Low Voltage

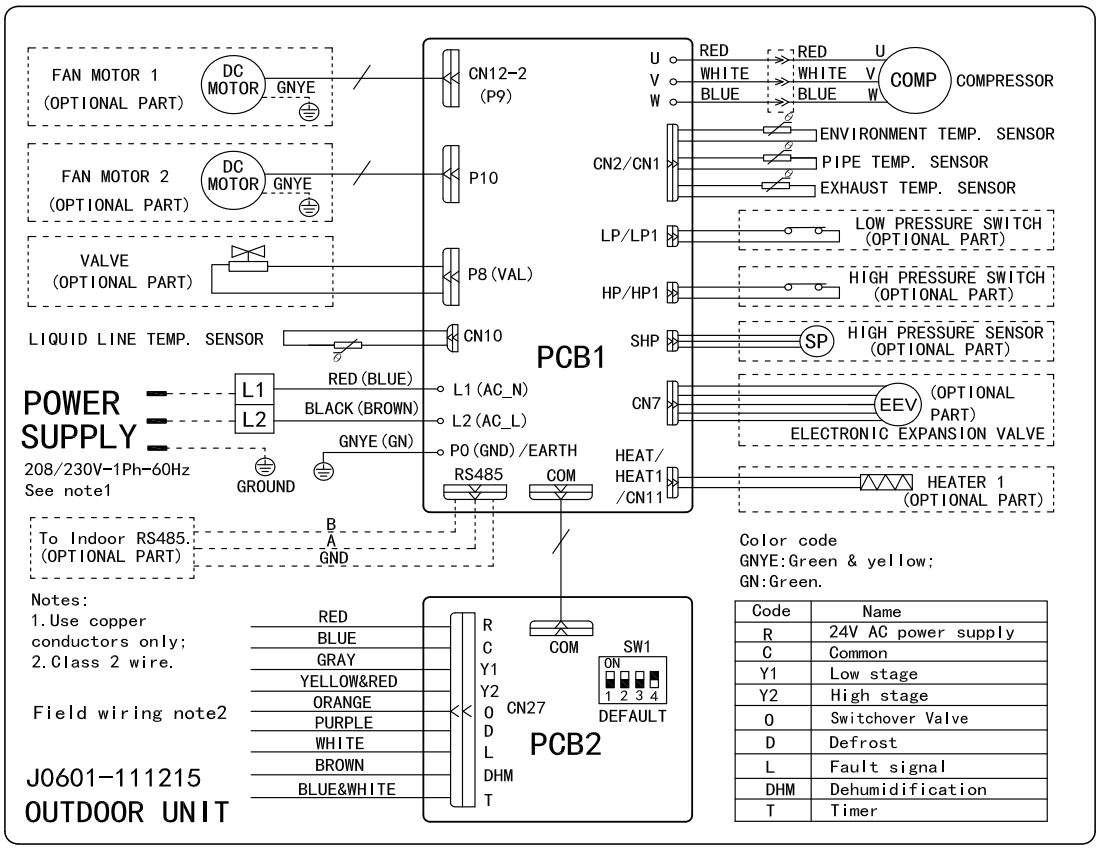
Notes:

- *Field installed electrical conduit is required at the low voltage wire entry point to prevent pests from entering into the control box resulting in PCB damage.*
- *The use of color coded low voltage wire is recommended to simplify connections between the outdoor unit, the control, and the indoor unit.*

Table 3. Low Voltage Maximum Wire Length

CONTROL WIRING	
WIRE SIZE	MAX. WIRE LENGTH
18 AWG	150 Ft.
16 AWG	225 Ft.
14 AWG	300 Ft.

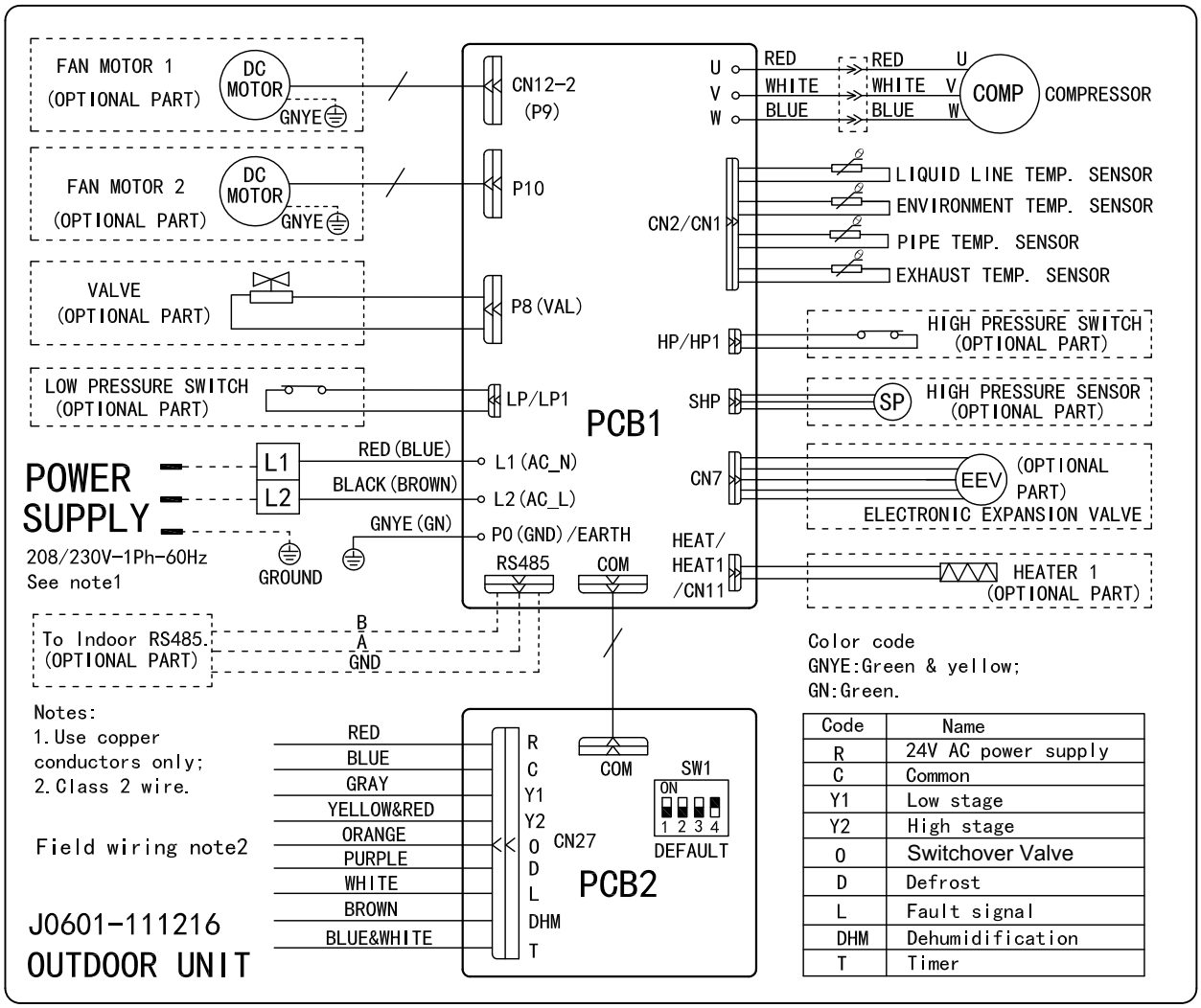
Table 4. 2T and 3T Wiring Diagram



Notes:

- *Class 2 low voltage control wiring should not be run in conduit with main power wiring and should be separated.*
- *Refer to the low voltage hook-up diagram in Table 6, p. 8.*

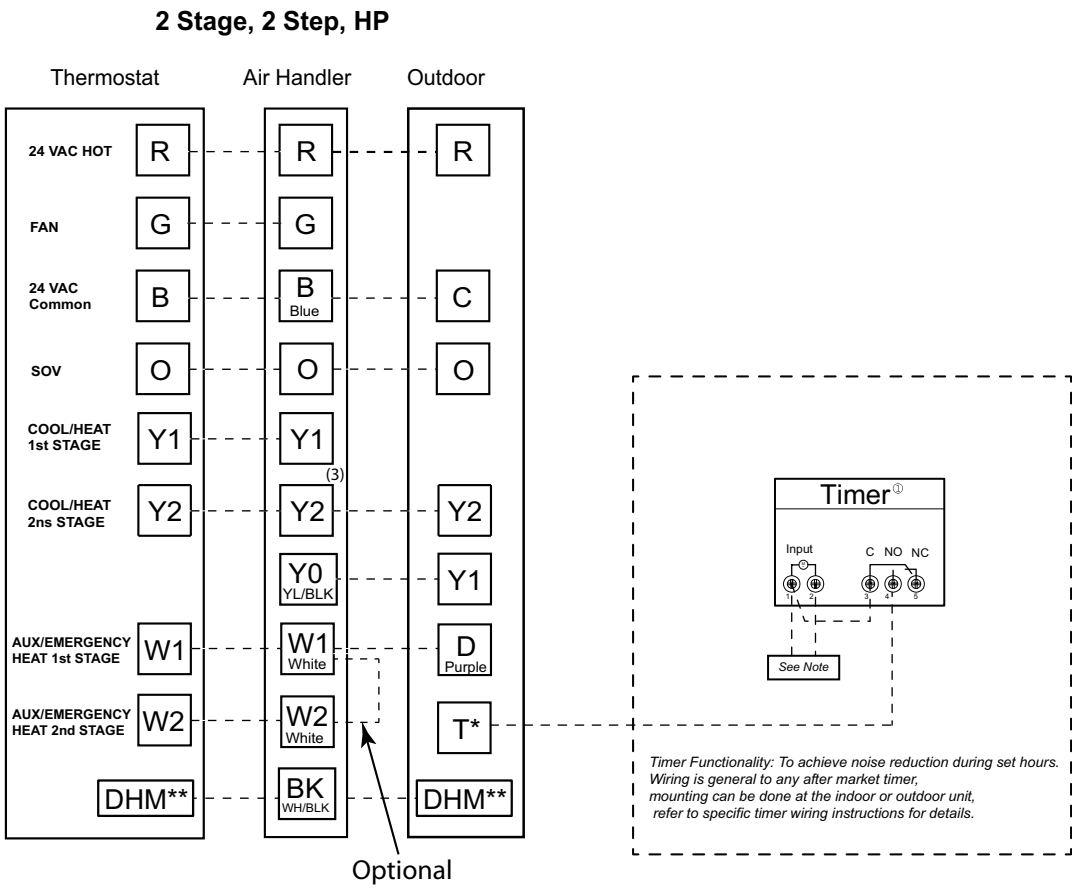
Table 5. 4T and 5T Wiring Diagram



Notes:

- *Class 2 low voltage control wiring should not be run in conduit with main power wiring and should be separated.*
- *Refer to the low voltage hook-up diagram in Table 6, p. 8.*

Table 6. Low Voltage Hook-up



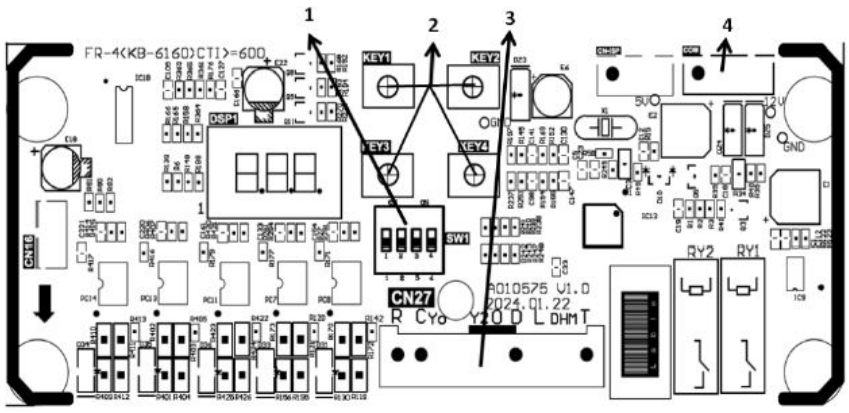
1. Units with pigtails require wirenuts for connections.
2. Cap all unused wires.
3. When BK is used with PWM-enabled Comfort Control, do not connect Y2 at the air handler.
4. When BK is used, cut the jumper between R and BK on the control board. See wiring schematic for details.
5. In AC systems for multiple stages of electric heat, jumper W1 and W2 together if comfort control has only one stage of heat.
6. Reversing valve is energized in heating.

Table 7. Mitigation Board Guidelines

- The approved ID/OD combination will provide sufficient safe ventilation in case of a leak.
- Refer to Indoor Unit Installer's Guide for correct specifications on indoor unit install.
- All systems require mitigation boards so an altitude adjustment factor may be required.
- Mitigation Control Board needs to be included in an A2L System.

Unit Capacity Adjustment

The DIP switches of the outdoor unit are located on the operating board of the ODU. There is a set of four-digit DIP switches with the label SW1 as shown below:

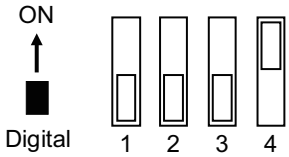
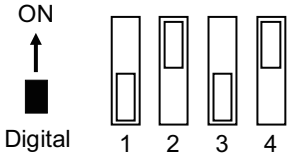


1	Dial switch
2	KEY switch
3	Thermostat connector
4	COM connector

This second switch, SW1-2, allows the capacity of the unit to be adjusted during installation. The default setting (SW1-2 at the digit end (down)) represents 100% capacity. The capacity can be adjusted by positioning the SW1-2 to the ON position.

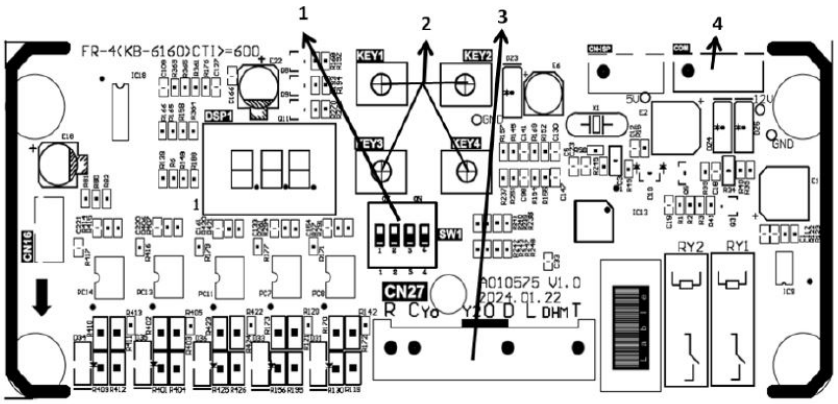
Note: *The dip switch should be adjusted only when the unit is powered off. If the dip switch is activated when the unit is powered on, there will be no change until it is power cycled.*

Table 8. Capacity Adjustment using Unit Dip Switches

SW1-2	Unit capacity selection		100% capacity (default setting)
			2T-> 1.5T, 3T->2.5T, 4T->3.5T, 5T->4.5T

Technician Controls - Key Switches

The outdoor unit key switches are located on the operating board of the ODU. There is a group of four keys as shown below, and marked as KEY1 ~ KEY4



1	Dial switch-**SW1**
2	KEY switch
3	Thermostat connector
4	COM connector

Forced Start Function:

When the unit is not connected to the thermostat, or the thermostat cannot normally turn on the cooling/ heating mode, the technician can forcibly start the outdoor unit for troubleshooting purposes.

1. Forced start in Cooling mode: Press and hold the KEY4 button for 3 seconds and release it, then the third digital display digit (DSP1-3) shows 7, and the system enters into the forced cooling operation after 1 minute.
2. Forced start in Heating mode: Press and hold the KEY4 button for 6 seconds and release it, the third digital display digit (DSP1-3) shows 8, and the system enters the forced heating operation after 1 minute.
3. Quit from the forced mode operation by pressing KEY4 once during the forced run operation.

Forced Defrosting Function:

When the unit is in freezing rain, snow, or other extreme weather conditions, you can enter the forced defrosting operation through the key switch of the outdoor unit. If applicable, clean out the snow and ice before entering the forced defrosting function.

1. Enter forced defrosting: When the unit is in heating mode, press the KEY4 button twice within 5 seconds, and release it after 3 seconds. The third digital display digit (DSP1-3) will show a 6, after 3 seconds the system enters the forced defrosting operation.
2. The unit will automatically exit forced defrosting according to the system parameters. After exiting forced defrosting, the unit will continue heating operation according to the mode set by the thermostat.

Setting Parameter Settings

The unit can be set to different engineering conditions by changing the parameter settings. In the standby state, press and hold the KEY1 button for 5 seconds and release to enter the Engineering Parameter Setting function menu. In any state, while in the lower menu, press the KEY1 button to return to the upper menu.

Lowest Outdoor Ambient Temperature Setting for Heating Mode:

While in the parameter setting menu under the state of selection:

1. Press the KEY2 button to adjust the digital display to S01.
2. Press the KEY3 button to adjust the parameter menu.
3. Press the KEY2 button to adjust the parameter value.
4. Press the KEY3 button to save the above section.

The parameters and their meanings are shown in the following table.

Parameter Code	Value	Description
S01	**0**	The **Heating** mode cannot be started when the ambient temperature below -40 ° F. **(Default)**
	1	Heating cannot be started when below 41℉
	2	Heating cannot be started when below 14℉
	3	Heating cannot be started when below -4℉
	4	Heating cannot be started when below -22℉
	5	Heating cannot be started when below -40℉

Timed Defrost Setting:

The defrost time can be adjusted according to the actual installation ambient conditions.

While in the parameter setting menu under the state of selection:

1. Press the KEY2 button to adjust the digital display to S02.
2. Press the KEY3 button to adjust the parameter menu.
3. Press the KEY2 button to adjust the parameter value.
4. Press KEY3 button to save the above section.

The parameters and their meanings are shown in the following table.

Parameter Code	Value	Description
S02	**0**	The compressor runs for **120** minutes accumulatively to perform one defrosting cycle **(Default)**.
	1	The compressor runs for **40** minutes accumulatively to perform one defrosting cycle.
	2	The compressor runs for **60** minutes accumulatively to perform one defrosting cycle.
	3	The compressor runs for **80** minutes accumulatively to perform one defrosting cycle.
	4	The compressor runs for **100** minutes accumulatively to perform one defrosting cycle.
	5	Turn off the timing defrosting function.

Anti-Freezing Protection Pressure Setting:

This function is mainly used to reduce the freezing risk when the indoor unit is in cooling mode and the outdoor or indoor ambient temperature is too low. Since the pressure sensor is in the outdoor unit, the protection value can be appropriately reduced to improve the cooling effect in applications with long line sets. If the indoor unit is freezing often, the protection value can be appropriately increased.

While in the parameter setting menu under the state of selection:

1. Press the KEY2 button to adjust the digital display to S03.
2. Press the KEY3 button to adjust the parameter menu.
3. Press the KEY2 button to adjust the parameter value.
4. Press KEY3 button to save the above section.

The parameters and their meanings are shown in the following table:

Parameter Code	Value	Description
S03	0	The unit will stop **Cooling** while the system low pressure detected lower than 94.3psi. **(Default)**
	1	The unit will stop **Cooling** while the system low pressure detected lower than 87.1psi.
	2	The unit will stop **Cooling** while the system low pressure detected lower than 78.9psi.
	3	The unit will stop **Cooling** while the system low pressure detected lower than 71.7psi.
	4	The unit will stop, when the system detect the low pressure is lower than 64.5psi.
	5	The unit will stop **Cooling** while the system low pressure detected lower than 50.1psi.

Sequence of Operation

Control Operational Overview

The systems operation mode will be determined by the 24V control signal from the thermostat. This controls the output actions of the indoor fan motor, electric auxiliary heat, compressor, outdoor fan motor, switchover valve and electronic expansion valve to achieve cooling and heating functions.

There is a digital display on the outdoor unit control board for indicating the operating status. The first digit and second digit of DSP1 display normally blank, and if there is protection or fault, it will be displayed. The specific fault codes are described in the technical service manual; The third digit of DSP1 displays the operating status of the outdoor unit.

The third bit of DSP1 display	The operating system of the outdoor unit
0	Off state. The startup signal is not received.
1	Power signal received. Ready to start.
2	Cooling mode operation
3	Heating mode operation
4	Oil return operation
5	Defrosting operation
6	Forced defrosting operation
7	Forced cooling operation
8	Forced heating operation
9	Testing mode operation
A	Fault or protection shutdown state
C	Refrigerant charging mode
H	Dehumidification mode operation
q	Seattle low noise mode operation

Cooling Mode (Heat Pump)

When the thermostat calls for cooling, the circuit from R to G is completed. The blower motor is energized by the fan control, which receives the 24VAC signal from the control.

The circuit from R to Y is also complete, energizing the inputs at the outdoor unit for cooling operation.

The compressor will start after the outdoor fan motor runs for 2 seconds. The rotational speed of the outdoor fan motor is automatically adjusted based on the compressor frequency, outdoor ambient temperature, and coil temperature. In general, the outdoor fan motor runs at a higher speed when the outdoor ambient temperature and the compressor rotation speed are high, and the outdoor fan motor runs at a lower speed when the outdoor ambient temperature and the compressor rotation speed are low.

Heat Pump Heating Mode of Operation

When the thermostat calls for heating, the circuit from R to G is completed. The blower motor is energized by the fan control, which receives the 24VAC signal from the control. The circuit from R to Y and R to O are also completed energizing the inputs at the outdoor unit for heat pump operation.

The compressor will start after the outdoor fan motor runs for 2 seconds, and the switchover valve will get power immediately when the compressor runs. The rotational speed of the outdoor fan motor is automatically adjusted based on the compressor frequency, outdoor ambient temperature, and coil temperature.

In general, the outdoor fan motor runs at a lower speed when the outdoor ambient temperature and the compressor speed are high, and the outdoor fan motor runs at a higher speed when the outdoor ambient temperature and the compressor speed are low.

The electronic expansion valve is at the maximum opening when on standby, and the valve opening will be adjusted according to the system parameters to ensure the rationality of the control system under various environmental conditions, such as exhaust temperature and exhaust pressure. In general, when the exhaust temperature is lower than the set value, the opening of the electronic expansion valve will

decrease; When the exhaust temperature is higher than the set value, the opening of the electronic expansion valve will increase.

Notes:

1. *The outdoor electronic expansion valve will drive fully open during the transition from heat pump heating to defrost.*
2. *The electronic expansion valve will re-calibrate each time there is a power cycle. The valve will be driven closed and open to re-establish position. During this process, an audible sound will be heard from the valve.*

Defrost Mode

When the system is operating in heating, the outdoor control determines the need for defrost by the outdoor coil temperature.

The outdoor unit digital display will show a "5", and the unit will perform the following actions:

1. The compressor stops running.
2. The outdoor fan motor stops rotating.
3. The switchover valve is switched to the cooling state.
4. The EEV valve of the outdoor unit is fully open.
5. The compressor runs at the preset defrosting frequency.
6. The D terminal of outdoor unit sends a 24V defrosting signal to the indoor unit.

Oil Return Operation

When the outdoor unit is in low frequency operation for long periods of time the compressor speed will be increased to ensure internal lubrication of the compressor as well as ensuring that oil is returned to the compressor. During this time, the digital display (DPS1) will show a "4". In this case, the operating mode of the unit remains unchanged, and the compressor speed, outdoor fan motor speed, and electronic expansion valve opening will be adjusted to the corresponding parameters of the oil return mode. After 3 minutes, the system will exit the oil return mode and restore the original operating state.

Outdoor Compressor Preheating (Sump Heat)

To avoid the poor oil return or start-up difficulties caused by refrigerant migration into the compressor at low temperatures, the winding preheating function is set. It is recommended that when the outdoor ambient temperature is too low, the unit should be preheated for 8 hours before starting the unit operation.

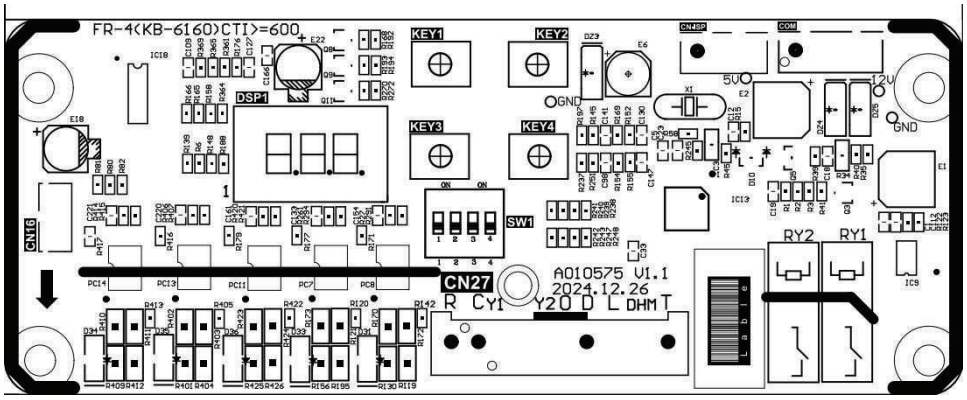
The preheating function is implemented as follows:

1. When the temperature of outdoor ambient environment and unit exhaust temperature sensor are lower than 10℃ (50℉), and the compressor is in an off state, the controller will apply a certain current value to the winding coil of the compressor, so that the winding coil will heat up and play the role of heating the compressor oil pool. When at 0~10℃ (32~50℉), the preheating power is about 20W, and then when the temperature decreases by 10℃ (50℉), the power will increase by about 15W~20W.
2. When the outdoor ambient temperature is higher than 15℃ (59℉) or the temperature of unit exhaust temperature sensor is higher than 20 ℃ (68℉), the system will exit the winding preheating mode.

Operation Mode Display

Side Discharge Operation Mode Display

The display enables the technician to observe the unit's mode of operation. When the unit is running in normal condition, the left and center positions on the digital display will not be illuminated. The right position of the digital display will indicate the ODU operation mode. Refer to the following chart for the indicators of the different modes.



S3 is the indicator for the ODU operation mode, the display description is as below:

0	0 No startup signal is received, stop state
1	Startup signal has been received, ready to start up
2	Cooling mode
3	Heating mode
4	Oil return mode
5	Defrosting mode
6	Force defrosting mode
7	Force cooling mode
8	Force heating mode
A	Failure or protection, stop state
H	Dehumidification mode
q	Low noise mode

SENSORS

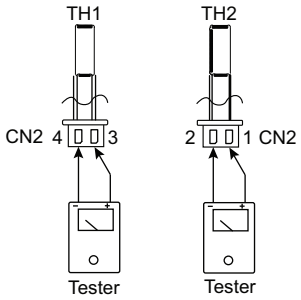
Environmental sensor, Coil and Suction Temperature Sensor

This table shows the corresponding voltage, resistance and temperature readings for Sensors. The power source for them is 5VDC.

TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance	TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance	TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance
-22.0	63.513	4.628	59.0	7.447	2.968	140.0	1.464	1.115
-20.2	60.135	4.609	60.8	7.148	2.918	141.8	1.418	1.088
-18.4	56.956	4.589	62.6	6.863	2.868	143.6	1.374	1.061
-16.6	53.963	4.568	64.4	6.591	2.819	145.4	1.331	1.035
-14.8	51.144	4.547	66.2	6.332	2.769	147.2	1.290	1.009
-13.0	48.488	4.524	68.0	6.084	2.720	149.0	1.250	0.984
-11.2	45.985	4.501	69.8	5.847	2.671	150.8	1.212	0.960
-9.4	43.627	4.477	71.6	5.621	2.621	152.6	1.175	0.936
-7.6	41.403	4.452	73.4	5.404	2.572	154.4	1.139	0.913
-5.8	39.305	4.426	75.2	5.198	2.524	156.2	1.105	0.890
-4.0	37.326	4.399	77.0	5.000	2.475	158.0	1.072	0.868
-2.2	35.458	4.371	78.8	4.811	2.427	159.8	1.040	0.847
-0.4	33.695	4.343	80.6	4.630	2.379	161.6	1.009	0.825
1.4	32.030	4.313	82.4	4.457	2.332	163.4	0.979	0.805
3.2	30.458	4.283	84.2	4.292	2.285	165.2	0.950	0.785
5.0	28.972	4.252	86.0	4.133	2.238	167.0	0.922	0.765
6.8	27.567	4.219	87.8	3.981	2.192	168.8	0.895	0.746
8.6	26.239	4.186	89.6	3.836	2.146	170.6	0.869	0.728
10.4	24.984	4.152	91.4	3.697	2.101	172.4	0.843	0.710
12.2	23.795	4.117	93.2	3.563	2.057	174.2	0.819	0.692
14.0	22.671	4.082	95.0	3.435	2.012	176.0	0.795	0.675
15.8	21.606	4.045	96.8	3.313	1.969	177.8	0.773	0.658
17.6	20.598	4.008	98.6	3.195	1.926	179.6	0.751	0.641
19.4	19.644	3.969	100.4	3.082	1.883	181.4	0.729	0.625
21.2	18.732	3.930	102.2	2.974	1.842	183.2	0.709	0.610
23.0	17.881	3.890	104.0	2.870	1.800	185.0	0.689	0.595
24.8	17.068	3.850	105.8	2.770	1.760	186.8	0.669	0.580
26.6	16.297	3.808	107.6	2.674	1.720	188.6	0.651	0.566
28.4	15.565	3.766	109.4	2.583	1.681	190.4	0.633	0.552
30.2	14.871	3.723	111.2	2.494	1.642	192.2	0.615	0.538
32.0	14.212	3.680	113.0	2.410	1.604	194.0	0.598	0.525
33.8	13.586	3.635	114.8	2.328	1.567	195.8	0.582	0.512
35.6	12.991	3.590	116.6	2.250	1.530	197.6	0.566	0.499
37.4	12.426	3.545	118.4	2.174	1.495	199.4	0.550	0.487

TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance	TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance	TEMP. (°F)	Resistance (k Ohm)	Voltage of resistance
39.2	11.889	3.499	120.2	2.102	1.459	201.2	0.535	0.475
41.0	11.378	3.452	122.0	2.032	1.425	203.0	0.521	0.463
42.8	10.893	3.406	123.8	1.965	1.391	204.8	0.507	0.452
44.6	10.431	3.358	77.87	1.901	1.357	206.6	0.493	0.441
46.4	9.991	3.310	74.0	1.839	1.325	208.4	0.480	0.430
48.2	9.573	3.262	70.34	1.779	1.293	210.2	0.467	0.419
50.0	9.174	3.214	66.88	1.721	1.262	212.0	0.455	0.409
51.8	8.795	3.165	63.61	1.666	1.231			
53.6	8.433	3.116	60.52	1.613	1.201			
55.4	8.089	3.067	57.59	1.561	1.172			
57.2	7.760	3.017	54.82	1.512	1.143			

Resistance at 77°F: 5 kΩ



TH1: Outside air temperature sensor.

TH2: Outside exchange temperature sensor.

Before measuring resistance, disconnect connectors as shown above.

A working Ambient Temperature Sensor is required for the following:

- Low Pressure Monitoring
- Defrost (Heat Pump)
- Aux Heat Control During Defrost (Heat Pump)
- Aux Heat Lockout Compressor Lockout (Heat Pump)
- Oil Management
- Humidifier Dew-Point Control
- OD EEV Startup Position
- Pre Heating (Sump Heat)
- Normal Operation of the OD Fan Diagnostics

A working Coil Temperature Sensor is required for the following:

- Defrost Initiation and Termination
- Compressor Sump Heat (Preheating)
- Diagnostics,Charge Level,Indoor/Outdoor Airflow

A working Suction Temperature Sensor is required for:

- Outdoor EEV Control(Target Super Heat)
- Diagnostics,Charge level, Indoor/Oudoor Airflow

Compressor Discharge Temperature Sensor

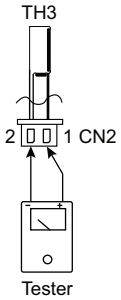
This table shows the corresponding voltage, resistance and temperature readings for Compressor Discharge Temperature Sensors. The power source for this sensor is 5VDC.

TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance
-22.0	283.3	322.9	367-.7	4.969-22	75.2	19.36	20.89	22.52	4.563-13	172.4	2.563	2.654	2.74-5	2.85131
-20.2	267.4	304.4	346-.3	4.967-36	77.0	18.55	20	21.54	4.545-45	174.2	2.481	2.567	2.65-4	2.81038
-18.4	252.5	287.1	307-.4	4.965-41	78.8	17.77	19.14	20.6	4.526-96	176.0	2.402	2.484	2.56-7	2.76985
-16.6	238.5	270.9	307-.4	4.963-36	80.6	17.03	18.32	19.7	4.507-87	177.8	2.327	2.404	2.48-3	2.72934
-14.8	225.4	255.7	289-.8	4.9612	82.4	16.32	17.55	18.85	4.488-49	179.6	2.254	2.327	2.40-1	2.68893
-13.0	213.1	241.4	273-.3	4.958-92	84.2	15.65	16.81	18.04	4.468-37	181.4	2.183	2.253	2.32-3	2.64872
-11.2	201.5	228	257-.9	4.956-52	86.0	15	16.1	17.27	4.447-51	183.2	2.115	2.182	2.24-8	2.6088
-9.4	190.6	215.5	243-.4	4.954-02	87.8	14.39	15.43	16.54	4.426-28	185.0	2.05	2.113	2.17-6	2.56868
-7.6	180.3	203.6	229-.8	4.951-36	89.6	13.81	14.79	15.34	4.404-41	186.8	1.985	2.047	2.10-9	2.52903
-5.8	170.7	192.5	217	4.948-59	91.4	13.25	14.18	15.17	4.381-95	188.6	1.922	1.983	2.04-5	2.48933
-4.0	161.6	182.1	205	4.945-68	93.2	12.72	13.6	14.54	4.358-97	190.4	1.861	1.922	1.98-3	2.45028
-2.2	153.1	172.3	193-.7	4.942-63	95.0	12.21	13.05	13.93	4.335-55	192.2	1.802	1.862	1.92-3	2.41067
-0.4	145	163.1	183-.2	4.939-43	96.8	11.72	12.52	13.36	4.311-29	194.0	1.746	1.805	1.86-5	2.37188
1.4	137.5	154.4	173-.2	4.936-06	98.6	11.26	12.01	12.81	4.286-22	195.8	1.692	1.75	1.80-9	2.33333
3.2	130.3	146.2	163-.9	4.932-52	100.4	10.82	11.53	12.29	4.260-9	197.6	1.639	1.697	1.75-5	2.2951
5.0	123.6	138.5	155-.1	4.928-83	102.2	10.29	11.07	11.78	4.234-89	199.4	1.589	1.646	1.70-3	2.25727
6.8	117.3	131.3	146-.8	4.924-98	104.0	9.986	10.63	11.31	4.208-23	201.2	1.54	1.596	1.65-3	2.21913
8.6	111.3	124.4	139	4.920-89	105.8	9.6	10.21	10.85	4.181	203.0	1.493	1.549	1.60-4	2.1823
10.4	105.6	118	131-.7	4.916-67	107.6	9.231	9.813	10.42	4.153-47	204.8	1.448	1.502	1.55-8	2.14449
12.2	100.3	111.9	124-.7	4.912-20	109.4	8.878	9.43	10	4.125-11	206.6	1.404	1.458	1.51-2	2.10816
14.0	95.24	106.2	118-.2	4.907-58	111.2	8.54	9.064	9.612	4.096-17	208.4	1.362	1.415	1.46-9	2.07174
15.8	90.49	100.8	112-.1	4.902-72	113.0	8.217	8.714	9.233	4.066-64	210.2	1.321	1.373	1.42-6	2.03528
17.6	85.99	95.68	106-.3	4.897-62	114.8	7.908	8.38	8.872	4.036-61	212.0	1.284	1.335	1.38-7	2.0015
19.4	81.75	90.86	100-.8	4.892-31	116.6	7.612	8.06	8.526	4.005-96	213.8	1.245	1.296	1.34-8	1.96602
21.2	77.74	86.31	95.-74	4.886-76	118.4	7.328	7.754	8.196	3.974-78	215.6	1.209	1.258	1.30-9	1.93063

TEMP. (°F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (°F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (°F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance
23.0	73.94	82.01	90.-88	4.880-97	120.2	7.057	7.461	7.88	3.943-03	217.4	1.173	1.222	1.27-2	1.89634
24.8	70.35	77.95	86.-29	4.874-92	122.0	6.797	7.18	7.578	3.910-68	219.2	1.139	1.187	1.23-6	1.86225
26.6	66.96	74.11	81.-96	4.868-61	123.8	6.548	6.912	7.289	3.877-92	221.0	1.105	1.153	1.20-2	1.82842
28.4	63.74	70.48	77.-87	4.862-03	125.6	6.309	6.655	7.013	3.844-6	222.8	1.073	1.12	1.16-8	1.79487
30.2	60.69	67.05	74.0	4.855-18	127.4	6.08	6.409	6.748	3.810-8	224.6	1.042	1.089	1.13-6	1.76271
32.0	57.81	63.8	70.-34	4.848-02	129.2	5.861	6.173	6.495	3.776-46	226.4	1.013	1.058	1.10-4	1.72989
33.8	55.08	60.72	66.-88	4.840-56	131.0	5.651	5.947	6.253	3.741-66	228.2	0.983-3	1.028	1.07-4	1.69749
35.6	52.49	57.81	63.-61	4.8328	132.8	5.449	5.73	6.02	3.706-34	230.0	0.955-3	0.9997	1.04-5	1.66633
37.4	50.03	55.05	60.-52	4.824-72	134.6	5.255	5.522	5.798	3.670-57	231.8	0.928-3	0.9719	1.01-6	1.63515
39.2	47.71	52.44	57.-59	4.816-31	136.4	5.07	5.323	5.585	3.634-44	233.6	0.902-1	0.9451	0.98-92	1.60453
41.0	45.5	49.97	54.-82	4.807-58	138.2	4.891	5.132	5.381	3.597-87	235.4	0.876-5	0.9191	0.96-26	1.57429
42.8	43.41	47.62	52.2	4.798-47	140.0	4.72	4.949	5.101	3.560-94	237.2	0.852-4	0.894	0.93-67	1.54457
44.6	41.42	45.4	49.-71	4.789-03	141.8	4.556	4.774	4.997	3.523-77	239.0	0.808-7	0.8595	0.91-17	1.50289
46.4	39.53	43.2	42.-33	4.778-76	143.6	4.398	4.605	4.817	3.486	240.8	0.805-9	0.8461	0.88-75	1.48642
48.2	37.74	41.29	45.-12	4.769-00	145.4	4.247	4.448	4.644	3.449-13	242.6	0.783-7	0.8233	0.86-41	1.45805
50.0	36.04	39.39	43.-01	4.758-40	147.2	4.101	4.288	4.479	3.409-67	244.4	0.762-3	0.8012	0.84-13	1.4301
51.8	34.42	37.59	41	4.747-41	149.0	3.961	4.139	4.32	3.371-07	246.2	0.741-5	0.7798	0.81-93	1.40262
53.6	32.89	35.87	39.1	4.735-94	150.8	3.827	3.995	4.167	3.331-94	248.0	0.720-1	0.7581	0.79-10	1.37431
55.4	31.43	34.25	37.-29	4.724-14	152.6	3.698	3.858	4.021	3.292-93	249.8	0.702	0.7386	0.77-73	1.3485
57.2	30.04	32.71	35.-58	4.711-90	154.4	3.552	3.712	3.883	3.249-29	251.6	0.663-1	0.7195	0.75-72	1.32285
59.0	29.72	31.24	33.-95	4.699-16	156.2	3.410	3.692	3.742	3.243-14	253.4	0.664-9	0.7007	0.73-78	1.29726
60.8	28.31	30.72	31.-82	4.694-37	158.0	3.339	3.476	3.616	3.173-85	255.2	0.647-2	0.6824	0.71-89	1.272
62.6	26.87	29.21	30.-72	4.679-58	159.8	3.229	3.359	3.491	3.133-98	257.0	0.630-1	0.6647	0.70-06	1.24723
64.4	25.13	27.26	29.-55	4.658-24	161.6	3.122	3.246	3.372	3.093-79	258.8	0.613-5	0.6476	0.68-29	1.22299
66.2	24.05	26.07	28.-23	4.643-75	163.4	3.02	3.138	3.257	3.053-72	260.6	0.597-4	0.6309	0.66-57	1.19902

TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance	TEMP. (° F)	R min (k Ohm)	R(t) (k Ohm)	R max (k Ohm)	Voltage of resistance
68.0	23.02	24.93	26.-97	4.628-67	165.2	2.921	3.033	3.146	3.013-11	262.4	0.581-8	0.6148	0.64-9	1.17562
69.8	22.04	23.84	25.-77	4.613-00	167.0	2.827	2.933	3.04	2.972-84	264.2	0.566-7	0.5991	0.63-28	1.15251
71.6	21.1	22.81	24.-63	4.596-94	168.8	2.735	2.836	2.938	2.932-18	266.0	0.552-1	0.5839	0.61-71	1.12988
73.4	20.21	21.83	23.-55	4.580-36	170.6	2.647	2.743	2.84	2.891-63					

Resistance at 77°F: 20 kΩ



TH3: Outdoor unit discharge pipe sensor.

Before measuring resistance, disconnect connectors as shown above.

A working Compressor Discharge Temperature Sensor is required for:

- Protection (High/Low Temperature)
- Preheating (Sump Heat)
- Outdoor EEV Control
- Diagnostics, Charge Level

High Pressure Sensor

High Pressure (MPa)	Volts DC
4.6	4.50
4.5	4.41
4.4	4.33
4.3	4.24
4.2	4.15
4.1	4.07
4	3.98
3.9	3.89
3.8	3.80
3.7	3.72

High Pressure (MPa)	Volts DC
3.6	3.63
3.5	3.54
3.4	3.46
3.3	3.37
3.2	3.28
3.1	3.20
3	3.11
2.9	3.02
2.8	2.93
2.7	2.85
2.6	2.76
2.5	2.67
2.4	2.59
2.3	2.50
2.2	2.41
2.1	2.33
2	2.24
1.9	2.15
1.8	2.07
1.7	1.98

High Pressure (MPa)	Volts DC
1.6	1.89
1.5	1.80
1.4	1.72
1.3	1.63
1.2	1.54
1.1	1.46
1	1.37
0.9	1.28
0.8	1.20
0.7	1.11
0.6	1.02
0.5	0.93
0.4	0.85
0.3	0.76
0.2	0.67
0.1	0.59
0	0.50

A working High Pressure Sensor is required for the following:

- Start Up (Pressure Limits)
- High Pressure
- Outdoor EEV Control (Target Super Heat)
- Diagnostics; Charge Level
- Indoor/Outdoor Airflow

The High Pressure Transducer control is measured across wire white and black of pin SHP. and has an active 0-4.9VDC transducer input for sensing high pressure.

DESCRIPTION	WIRE COLOR
4.9VDC POWER	RED
OUTPUT	WHETE
COMMON	BLACK

Alert Codes

Error code display

The same digital display is used for error codes using the left and center positions. In the case of multiple failures or protections, the error codes will alternate on the display. Please refer to the list of error codes in the following chart.

Table 9. Error Codes List

Code	Reason	Remark
E3	ODU Coil temperature sensor failure. (OPT)	ODU coil sensor and ODU PCB.
E7	ODU Ambient Temperature sensor failure.(OAT)	ODU ambient sensor and ODU PCB.
E8	ODU Exhaust Temperature sensor failure.(ODT)	ODU Exhaust sensor and ODU PCB.
E9	IPM / Compressor driving control abnormal.	ODU PCB , compressor, etc.
EA	ODU current sampling failure	ODU PCB
EB	The Communication abnormal of Main PCB and operating board (IDU failure)	Display board and main PCB.
EC	The communication abnormal of ODU main PCB and operating PCB	ODU main PCB, ODU operating PCB.
EE	ODU EEPROM failure.	1. ODU PCB broken? 2. Try to re-power on AC unit.
EF	ODU DC fan motor failure.	Fan motor, ODU PCB.
P0	IPM module protection.	ODU PCB
P1	Over / under voltage protection.	1. ODU PCB broken? 2. Power supply abnormal?
P4	ODU Exhaust pipe Over temperature protection.	Please check the troubleshooting for detail.
P5	Sub-cooling protection on Cooling mode.	Please check the troubleshooting for detail.
P6	Overheating protection on Cooling mode.	Please check the troubleshooting for detail.
P7	Overheating protection on Heating mode.	Please check the troubleshooting for detail.
P8	Outdoor Over temperature/Under temperature protection.	Please check the troubleshooting for detail.
P9	Compressor driving protection (Load abnormal).	Please check the troubleshooting for detail.
F5	PFC PROTECTION	Please check the troubleshooting for detail.
F6	The Compressor lack of phase / Anti-phase PROTECTION	Please check the troubleshooting for detail.
F7	IPM Module over temperature PROTECTION.	Please check the troubleshooting for detail.
F8	4-Way Value reversing abnormal.	Please check the troubleshooting for detail.
FA	The compressor Phase-current test circuit failure.	ODU PCB
H1	High pressure switch failure	1. High pressure switch damage. 2. High pressure switch connection is loose. 3. DU main PCB damage.
H2	Low pressure switch failure	1. Low pressure switch damage. 2. Low pressure switch connection is loose. 3. ODU main PCB damage.

Table 9. Error Codes List (continued)

Code	Reason	Remark
H3	High pressure sensor failure	1. High pressure sensor damage. 2. High pressure sensor connection is loose. 3. ODU main PCB damage.
H4	Low pressure sensor failure	1. Low pressure sensor damage. 2. Low pressure sensor connection is loose. 3. ODU main PCB damage.

Troubleshooting

⚠ CAUTION

Caution!

If one of the following conditions occurs, switch off the power supply immediately and contact your dealer for further assistance:

- **The operation light continues to flash rapidly after the unit has been restarted.**
- **The unit continually trips fuses or circuit breakers.**
- **A foreign object or water enters the unit.**
- **Other abnormal situations.**

The following symptoms are not a malfunction and in most situations will not require repairs:

Table 10. Common Problems

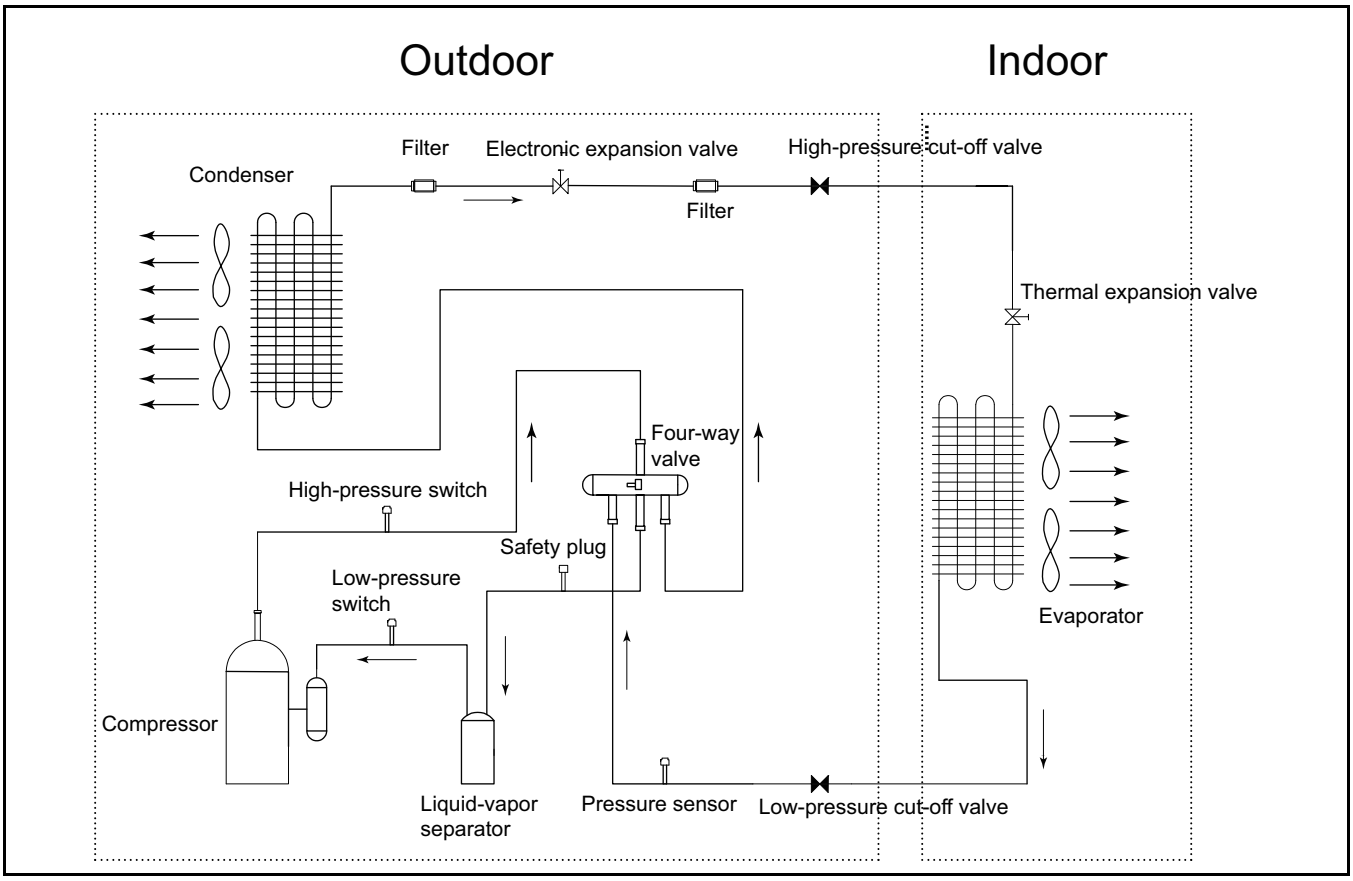
Problem	Possible Cause
Abnormal noises of outdoor unit	The unit will make different sounds based on its current operating mode.
Both the indoor and outdoor units make noises	The outdoor may hum during operation. This is a normal phenomenon, which is caused by refrigerant gas flowing through the indoor and outdoor units.
	When the unit is turned on, and just stopped or defrosted, a hiss may be heard. This noise is normal and is caused by refrigerant gas stopping or turning.
Unit does not turn on when pressing ON/ OFF button	The unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.
	Cooling and Heating Models: If the Operation light and PRE-DEF (Pre-heating/ Defrost) indicators are lit up, the outdoor temperature is too cold and the unit's anti-cold wind is activated in order to defrost the unit.
The unit changes from COOL mode to FAN mode	The unit changes its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating again.
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will resume operating when the temperature fluctuates again.
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of nonuse, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.), which will be emitted during operations.
	The unit filters have become moldy and should be cleaned.
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.

When problem occur, please check the following points before contacting a repair company.

Table 11. Troubleshooting

Problem	Possible Cause	Solution
The unit is not working	Power failure	Wait for the power to be restored
	The power switch is off	Turn on the power
	The fuse is burned out	Replace the fuse
	The unit's 3-minute protection has been activated.	Wait three minutes after restarting the unit.
Poor cooling performance	Temperature setting may be higher than the ambient room temperature	Lower the temperature setting
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger
	The air filter is dirty	Remove the filter and clean it according to instructions
	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
	Low refrigerant due to leak or long-term use	Check for leaks, reseal if necessary and top off refrigerant
The unit starts and stops frequently	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant
	There is air, incompressible gas or foreign material in the refrigeration system.	Evacuate and recharge the system with refrigerant
	System circuit is blocked	Determine which circuit is blocked and replace the malfunctioning piece of equipment
	The compressor is broken	Replace the compressor
	The voltage is too high or too low	Install a monostatic to regulate the voltage
Poor heating performance	The outdoor temperature is lower than 44.5℉	Check for leaks and recharge the system with refrigerant
	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use
	Low refrigerant due to leak or long-term use	Check for leaks, reseal if necessary and top off refrigerant

Refrigeration Circuits



Sound Pressure Level

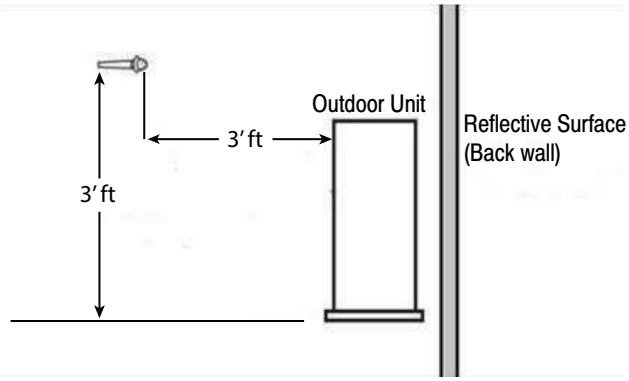


Table 12. 2.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Heating)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	60	55	
1	63[a]	58	
2	66	61	58

[a] Lab tested as per the illustration shown above

Table 13. 2.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	57	52	
1	60[a]	55	
2	63	58	55

[a] Lab tested as per the illustration shown above

Table 14. 3.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	65.5	60.5	
1	68.5[a]	63.5	
2	71.5	66.5	6.35

[a] Lab tested as per the illustration shown above

Table 15. 3.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	61	56	
1	64[a]	59	
2	67	62	59

[a] Lab tested as per the illustration shown above

Table 16. 4.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	66	61	
1	69[a]	64	
2	72	67	64

[a] Lab tested as per the illustration shown above

Table 17. 4.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	63	58	
1	66[a]	61	
2	69	64	61

[a] Lab tested as per the illustration shown above

Table 18. 5.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	66	61	
1	69[a]	64	
2	72	67	64

[a] Lab tested as per the illustration shown above

Table 19. 5.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)			
# Reflective Surfaces	3′ From Property Line	5′ From Property Line	7′ From Property Line
0	63	58	
1	66[a]	61	
2	69	64	61

[a] Lab tested as per the illustration shown above

Noise-With Barrier

Table 20. 2.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	6′ From Barrier	11′ From Barrier	16′ From Barrier
Normal	Within 3m of the reflector	54	49	45.5
Low	Within 3m of the reflector	43	38	34.5

Table 21. 2.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	6′ From Barrier	11′ From Barrier	16′ From Barrier
Normal	Within 3m of the reflector	52	47	43.5
Low	Within 3m of the reflector	42	37	33.5

Table 22. 3.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15 ′From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	45	42.5	40.5
Low	Within 3m of the reflector	45	42.5	40.5

Table 23. 3.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15′ From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	40	37.5	35.5
Low	Within 3m of the reflector	40	37.5	35.5

Table 24. 4.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15 ′From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	55	52.5	50.5
Low	Within 3m of the reflector	45	42.5	40.5

Table 25. 4.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15′ From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	50	47.5	45.5
Low	Within 3m of the reflector	41	38.5	36.5

Table 26. 5.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15 ′From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	55	52.5	50.5
Low	Within 3m of the reflector	45	42.5	40.5

Table 27. 5.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	15′ From Barrier	20′ From Barrier	25′ From Barrier
Normal	Within 3m of the reflector	51	48.5	46.5
Low	Within 3m of the reflector	41	38.5	36.5

Noise-Without Barrier

Table 28. 2.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	12′ From Barrier	17′ From Barrier	22′ From Barrier
Normal	Within 3m of the reflector	55	52	49.5
Low	Within 3m of the reflector	45	42	39.5

Table 29. 2.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	12′ From Barrier	17′ From Barrier	22′ From Barrier
Normal	Within 3m of the reflector	53	50	47.5
Low	Within 3m of the reflector	43	40	37.5

Table 30. 3.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	45	43.5	42.5
Low	Within 3m of the reflector	45	43.5	42.5

Table 31. 3.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	40	38.5	37.5
Low	Within 3m of the reflector	40	38.5	37.5

Table 32. 4.0 Ton Heating

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	55	53.5	52.5
Low	Within 3m of the reflector	45	43.5	42.5

Table 33. 4.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	50	48.5	47.5
Low	Within 3m of the reflector	41	39.5	38.5

Table 34. 5.0 Ton Heating

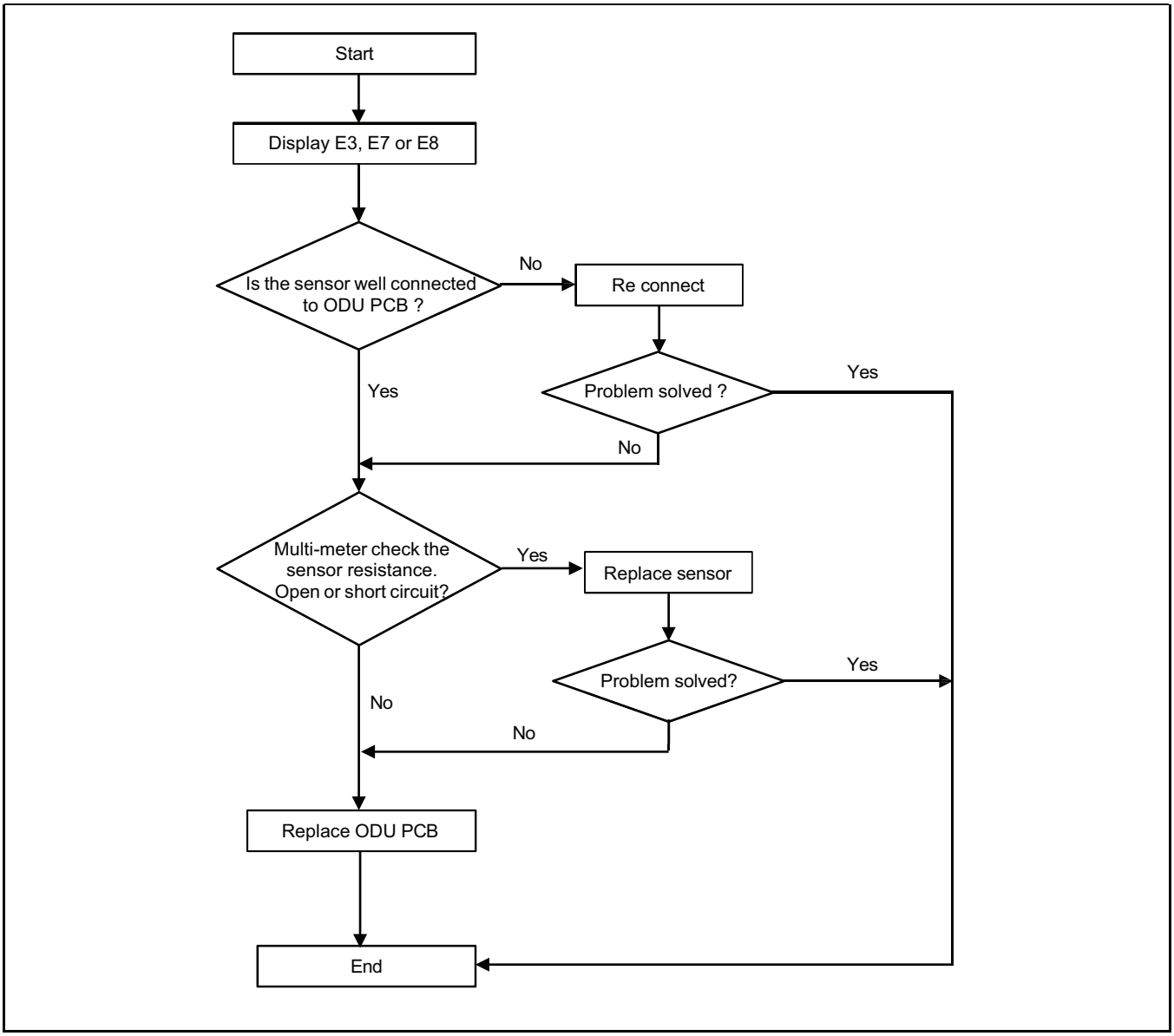
Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	55	53.5	52.5
Low	Within 3m of the reflector	45	43.5	42.5

Table 35. 5.0 Ton Cooling

Sound Pressure Level dB(A) per ARI 275 (Max Cooling)				
	# Reflective Surfaces	35′ From Barrier	40′ From Barrier	45′ From Barrier
Normal	Within 3m of the reflector	51	49.5	48.5
Low	Within 3m of the reflector	41	39.5	38.5

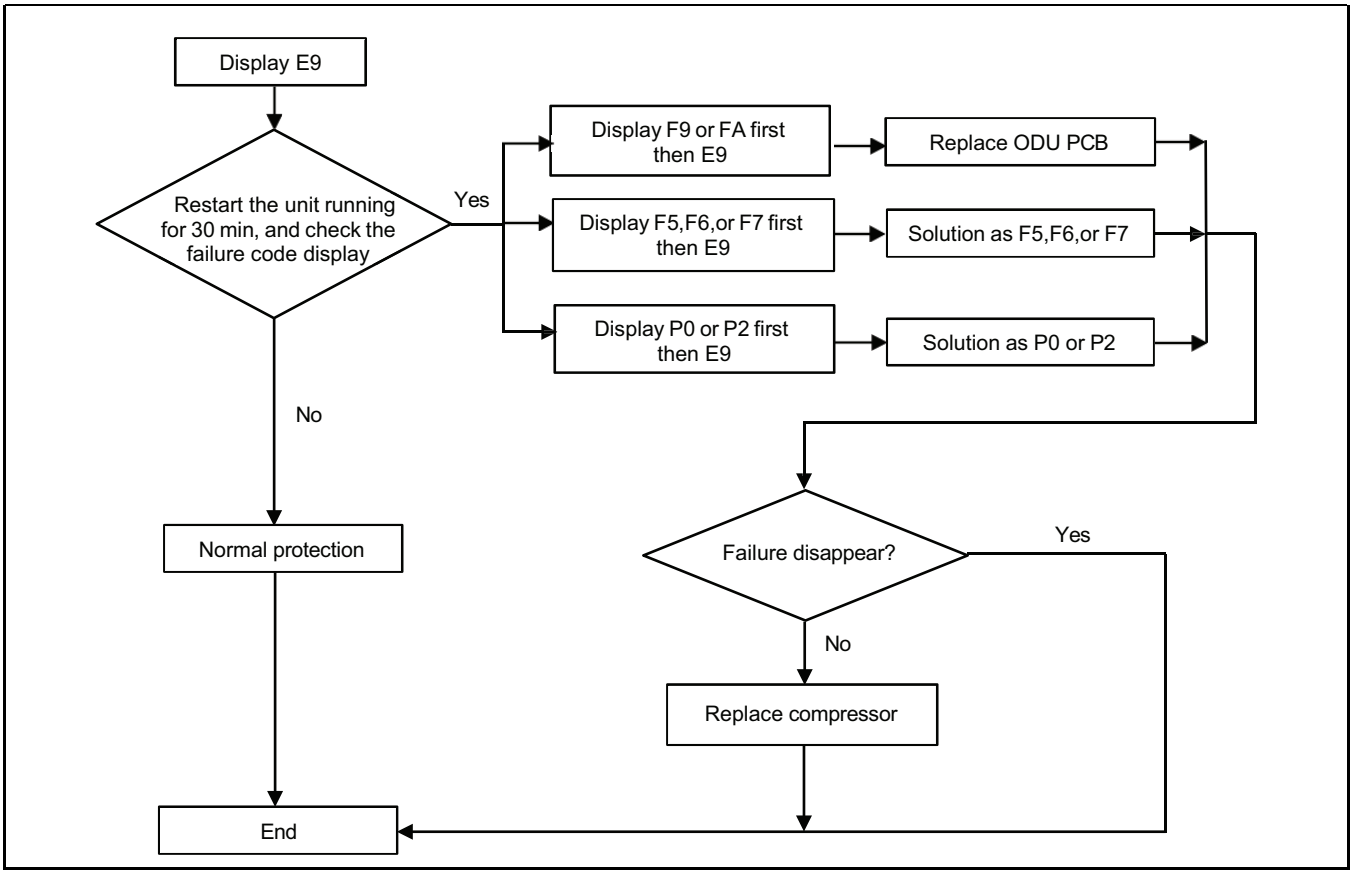
E3, E7 or E8 - ODU Coil Temperature Sensor, Ambient Temperature Sensor or Discharge Temperature Sensor Failure

When any of the sensor open or short circuits, the unit will display failure code as E3/E7 or E8, IDU and ODU turns off. When the sensor resistance recovered, the unit will revert to be on standby, the unit can be switched on directly.

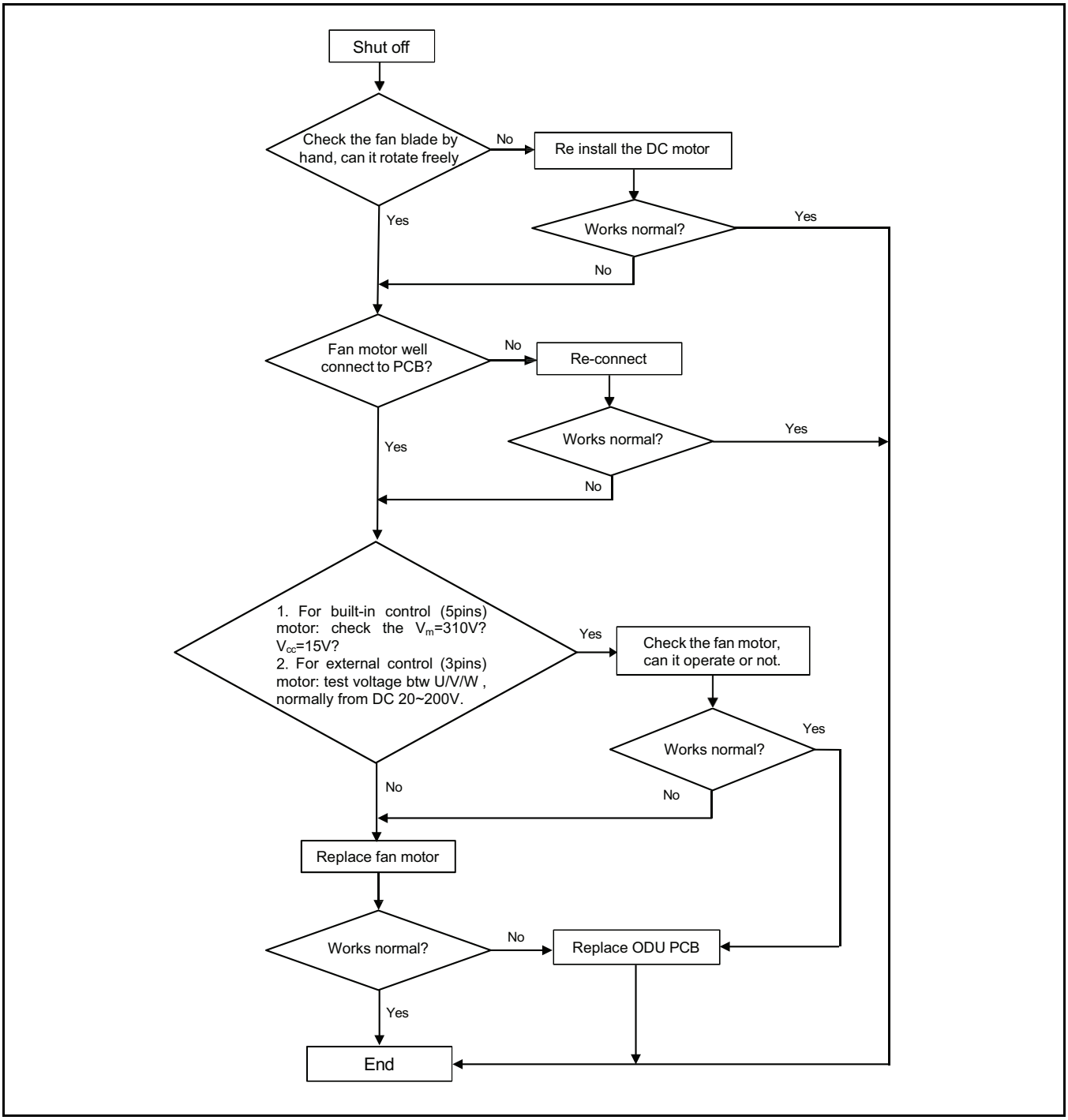


E9-ODU IPM or Compressor Drive Fault

If unit stops working 6 times continuously caused by IPM protection (P0), it will display E9 error, and unit cannot be recovered to operation, except press the ON/OFF button.

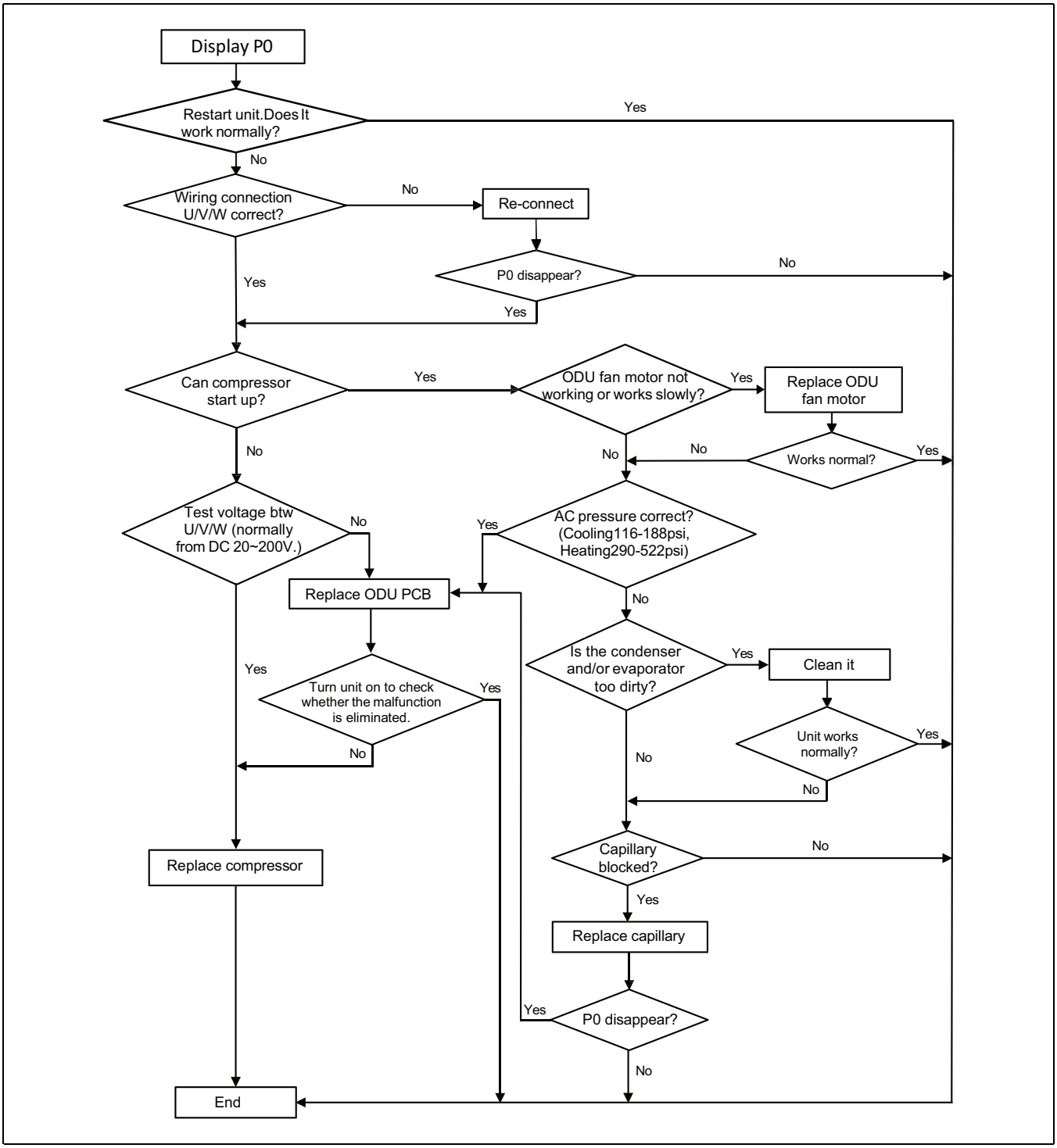


EF - ODU DC Fan Motor Failure



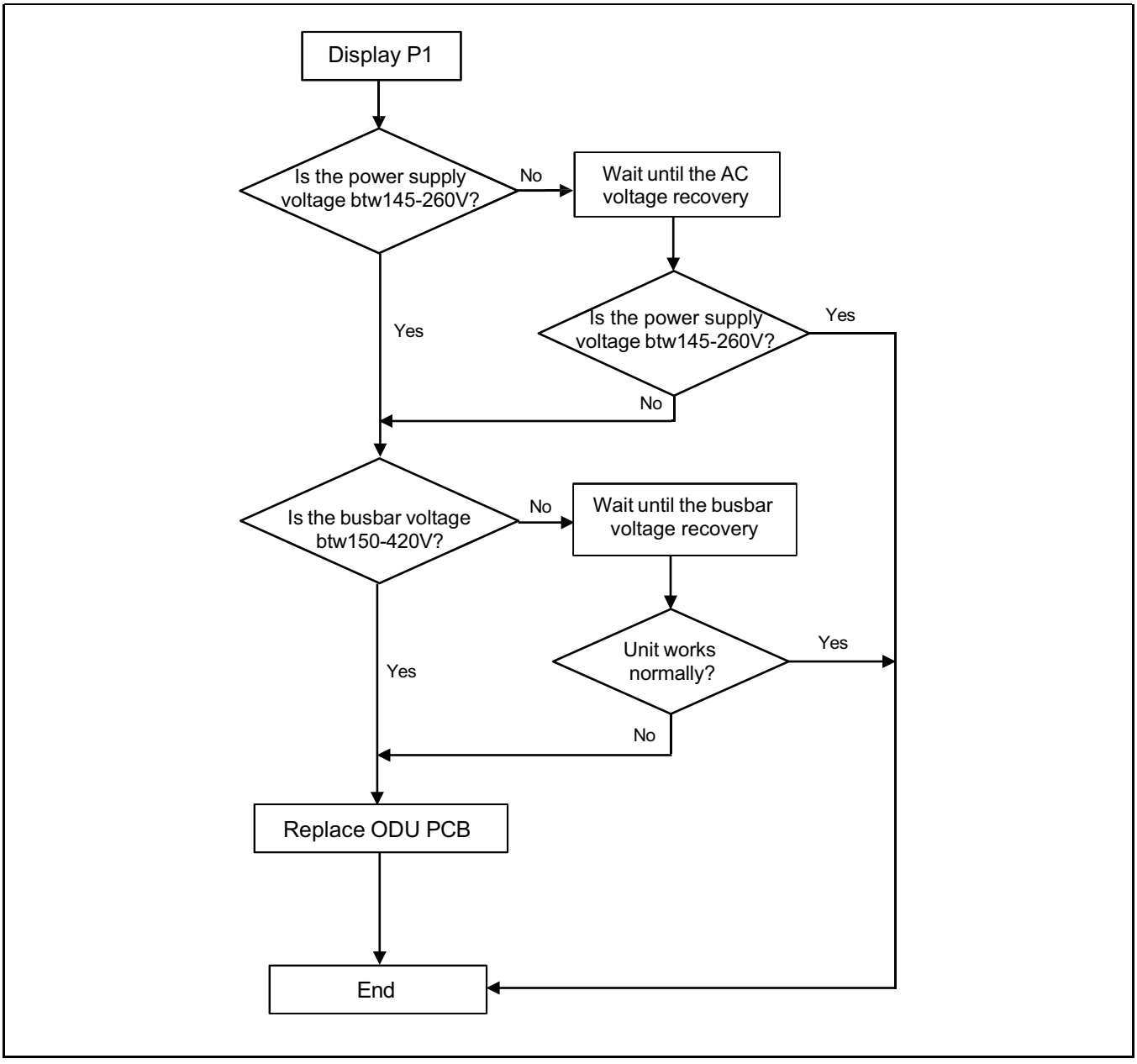
P0 - IPM Protection

When overheating or overcurrent happens for IPM, IDU will display P0 protection.



P1 - Over or Under Voltage Protection

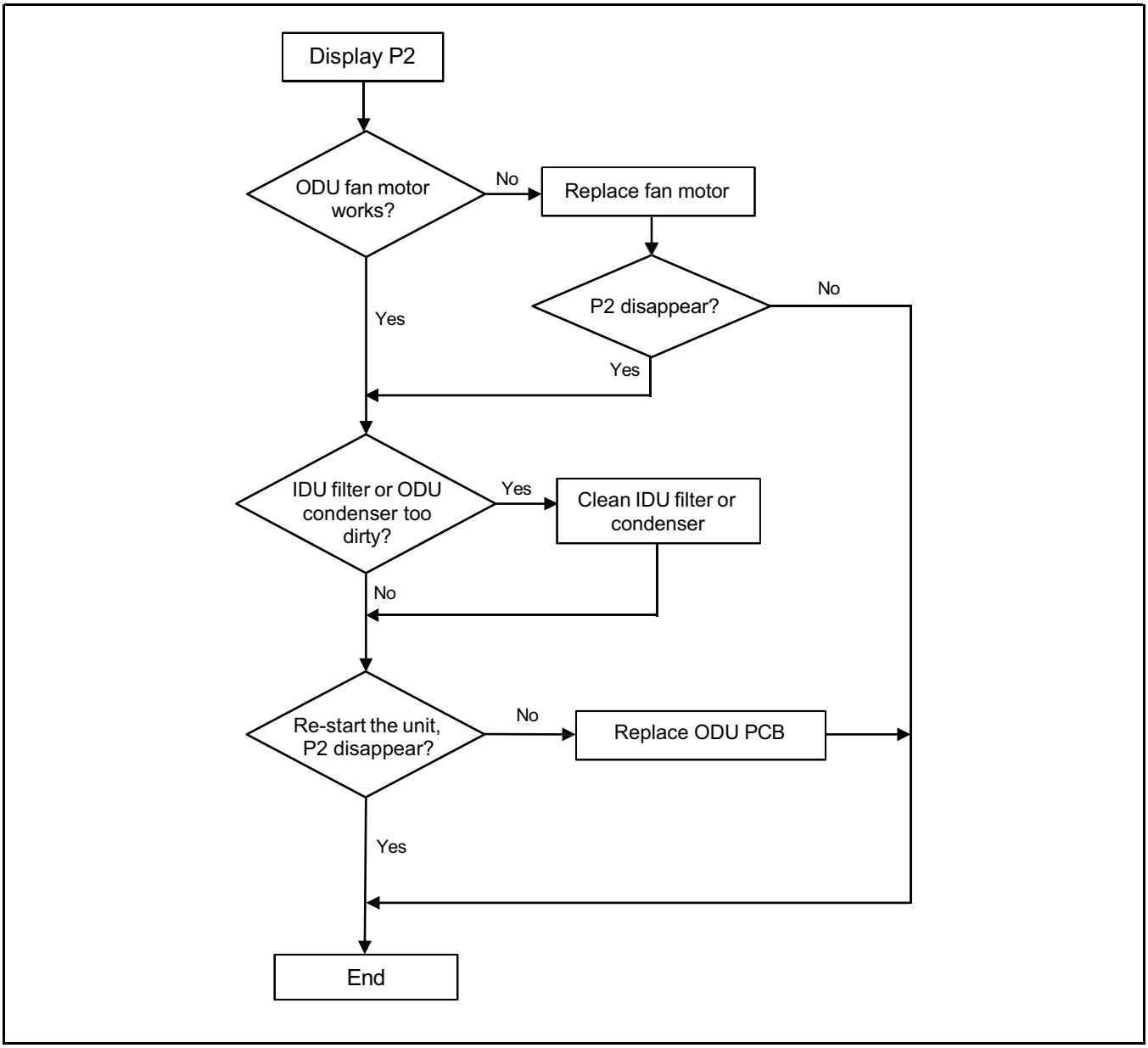
1. Test voltage between L1 & L2, When the power supply V > AC260V or V < AC150V, AC will display P1 protection, unit will recover back to previous status while V > AC155V.
2. Test voltage on the electrolytic capacitor of ODU PCB, When DC busbar voltage V > DC420V or V < DC150V, unit will recover back to previous status while DC190V < V < DC410V.



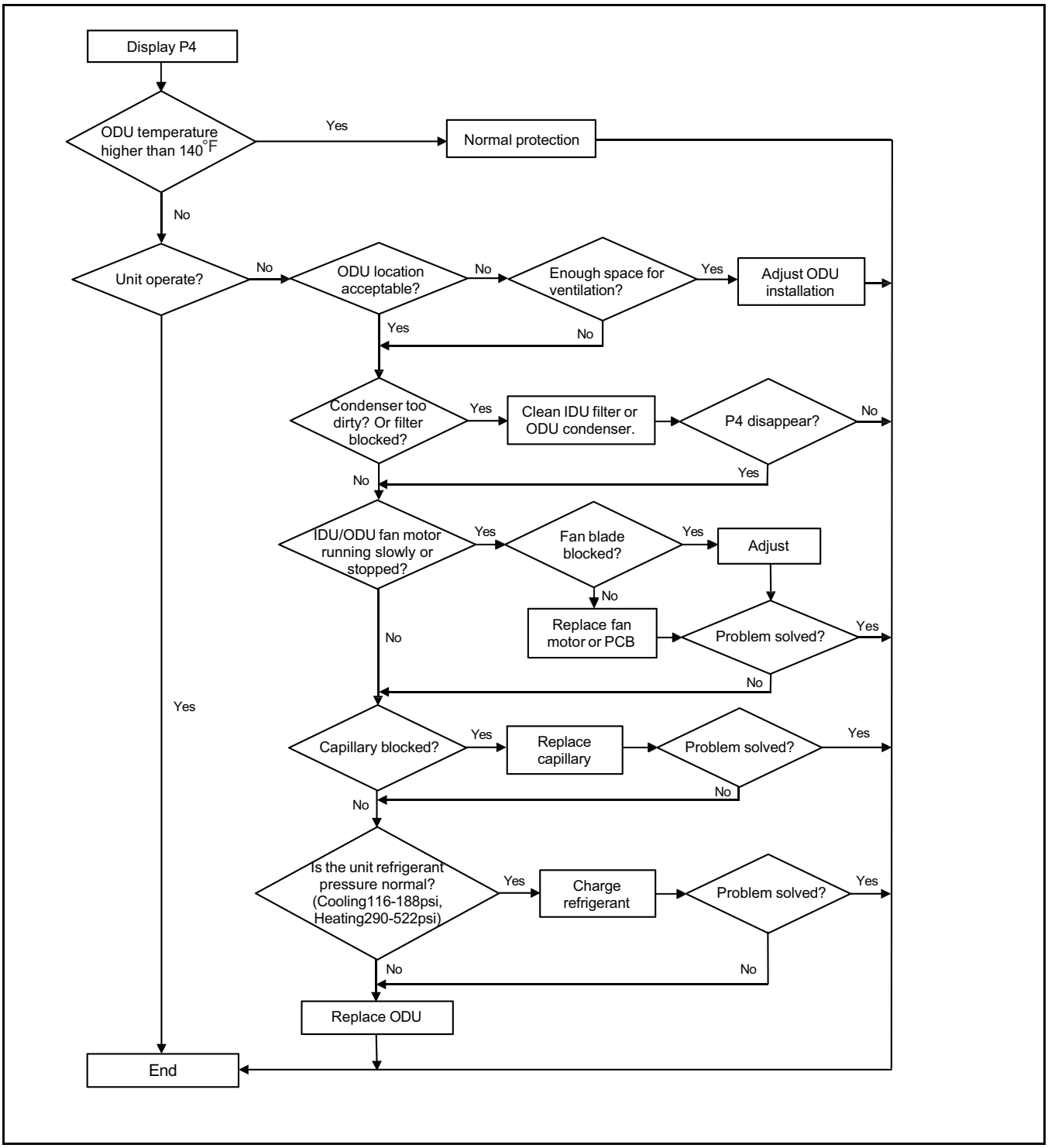
P2 - Over Current Protection

When the AC unit running current more than Imax, it will stop and display P2 protection.

Note: *For different AC model, Imax has difference valve.*

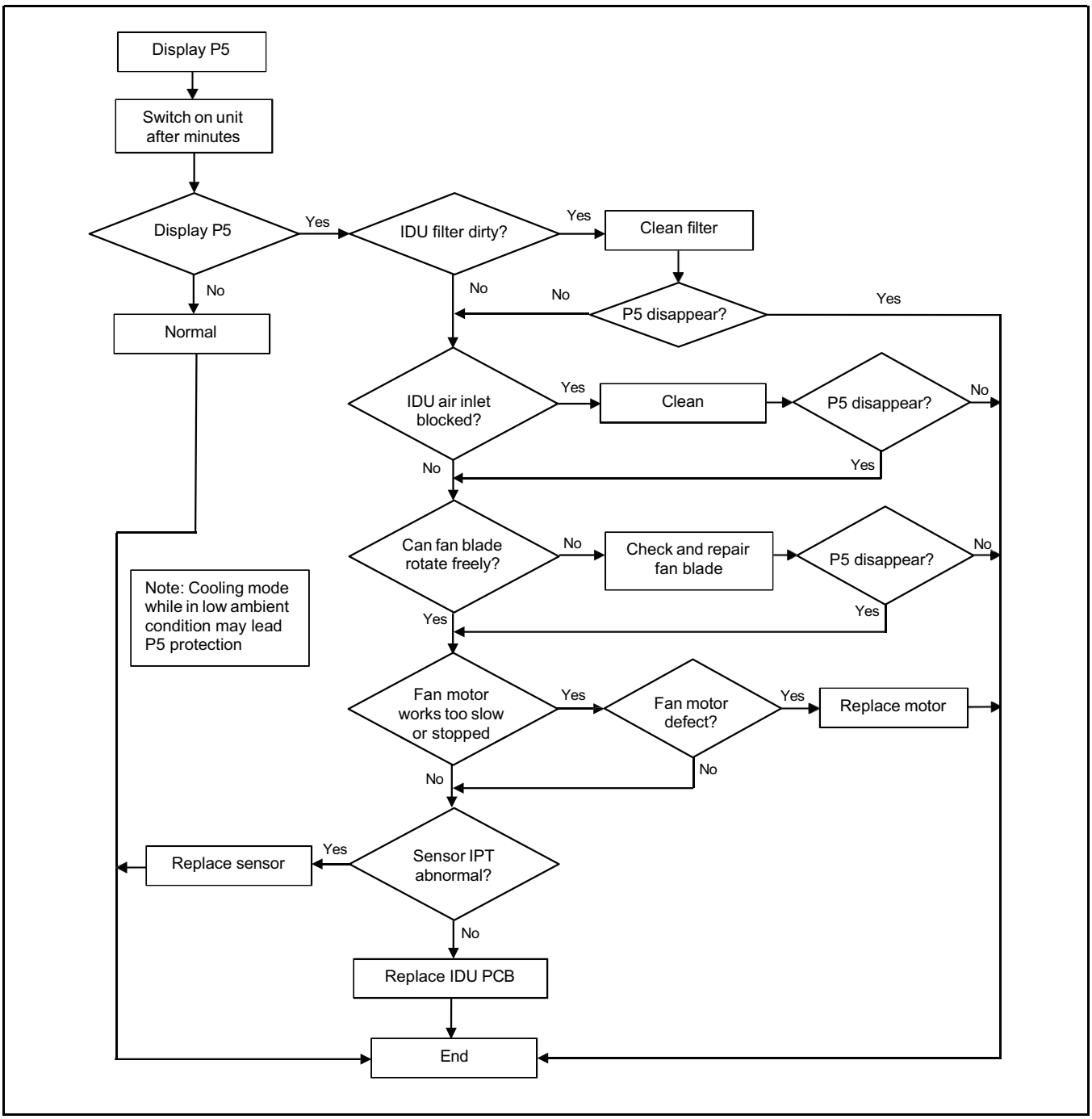


P4 - ODU Exhaust Temperature Overheating Protection



P5 - Sub-cooling Protection on Cooling or Dry Mode

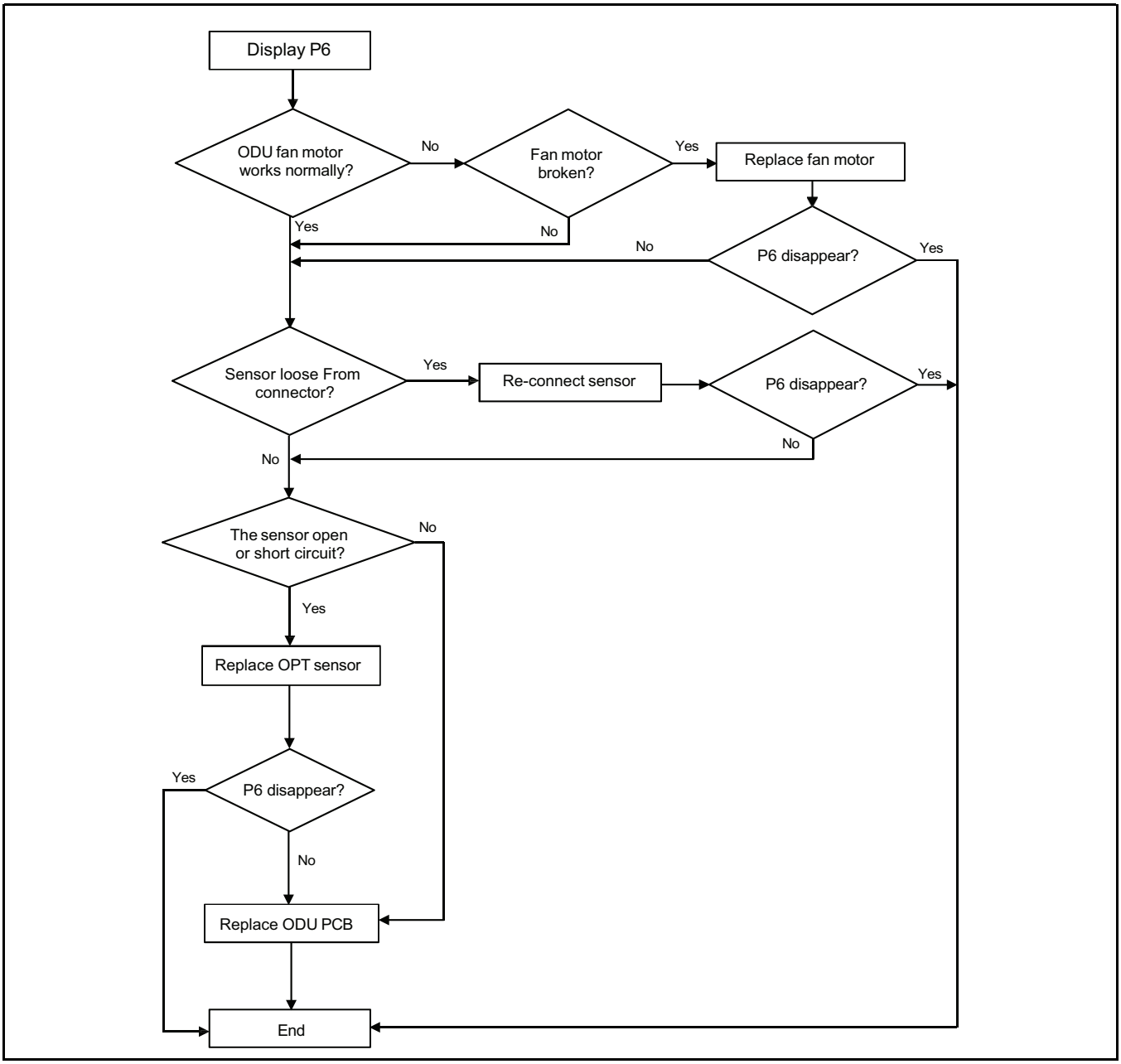
On Cooling or Dry mode, when IDU evaporator coil temperature IPT < 33.8°F continuously for 3 min after compressor start up for 6 min, CPU will switch off outdoor unit and show P5 failure code.



Note: *IPT=Indoor unit Pipe(coil) Temperature.*

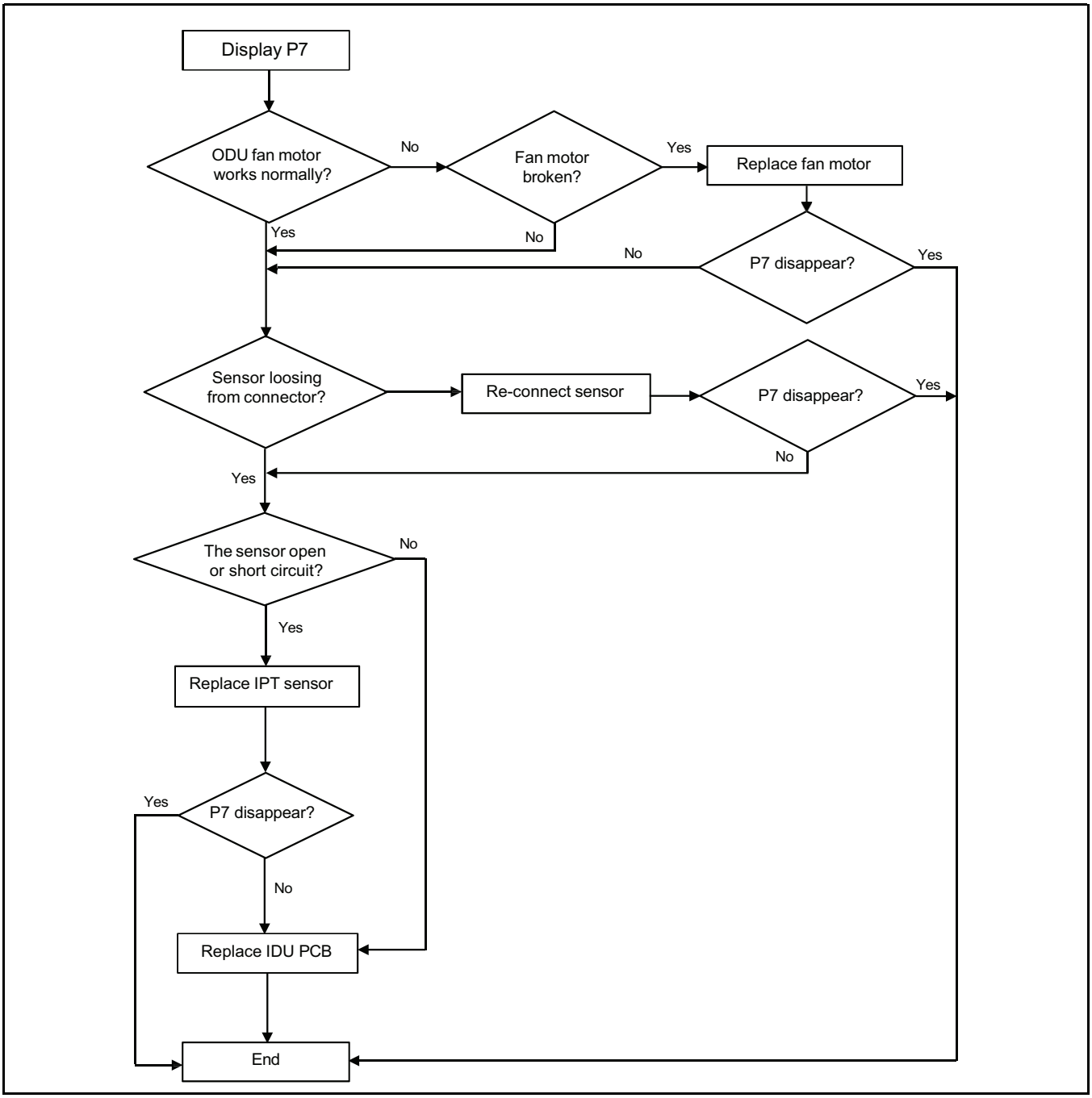
P6 - Overheating Protection on Cooling Mode

On Cooling or Dry mode, when ODU condenser coil temperature OPT≥143.6°F, MCU will switch off outdoor unit and show P6 failure code.



P7 - Overheating Protection on Heating Mode

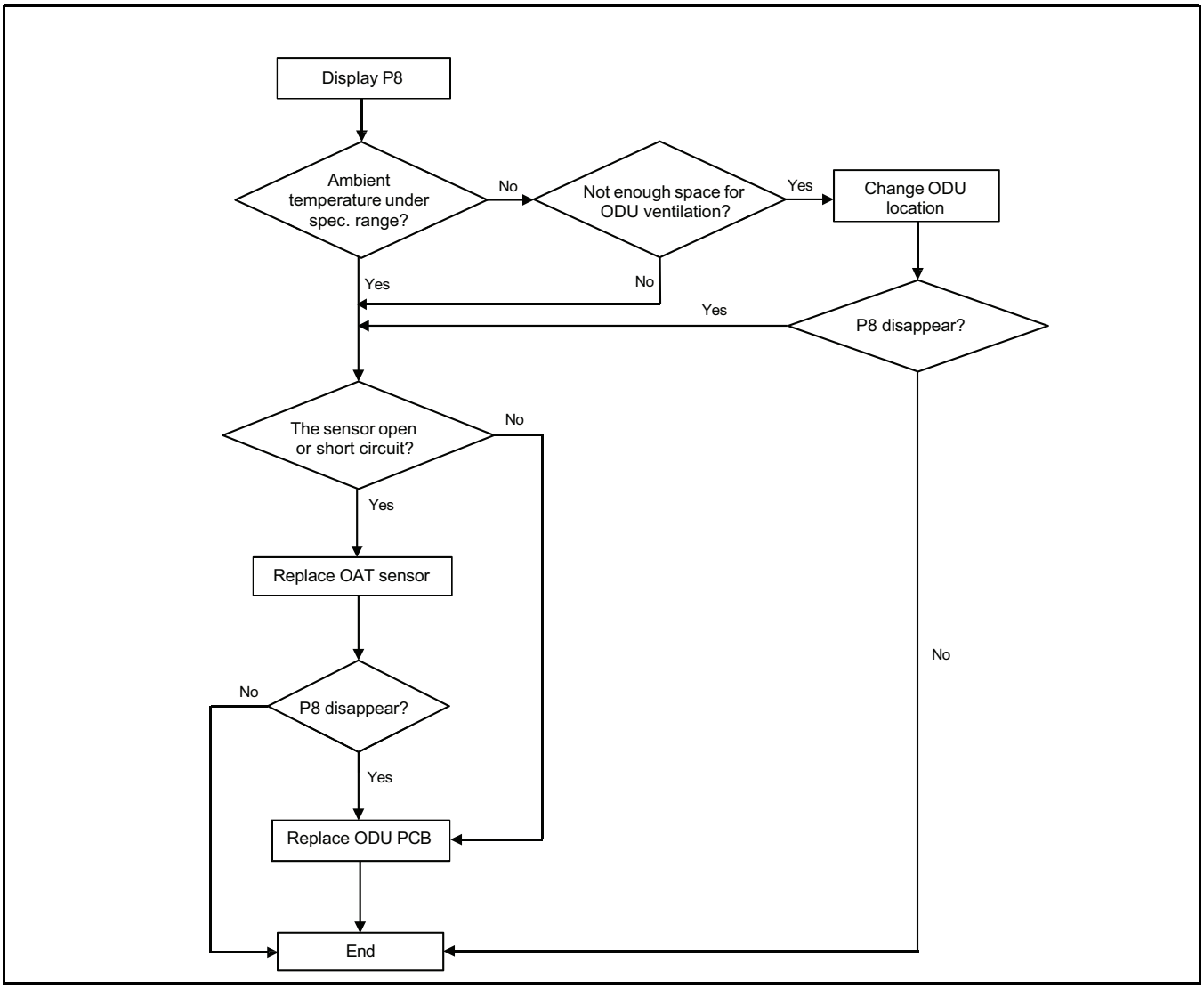
On heating mode, when IDU evaporator coil temperature IPT≥143.6°F, ODU PCB will switch off outdoor unit and show P7 failure code.



P8 - Outdoor Over-Temperature or Under-Temperature Protection

When ambient temperature is in the condition listed as below, the compressor will stop working, after 200s delay, the IDU will show P8 failure code.

1. On Cooling or Dry mode: ODU ambient temperature: OAT < -4°F or OAT > 145°F.
2. On Heating mode:
   a. OAT≥104°F
   b. 86°F < OAT≤104°F and RT > 95°F

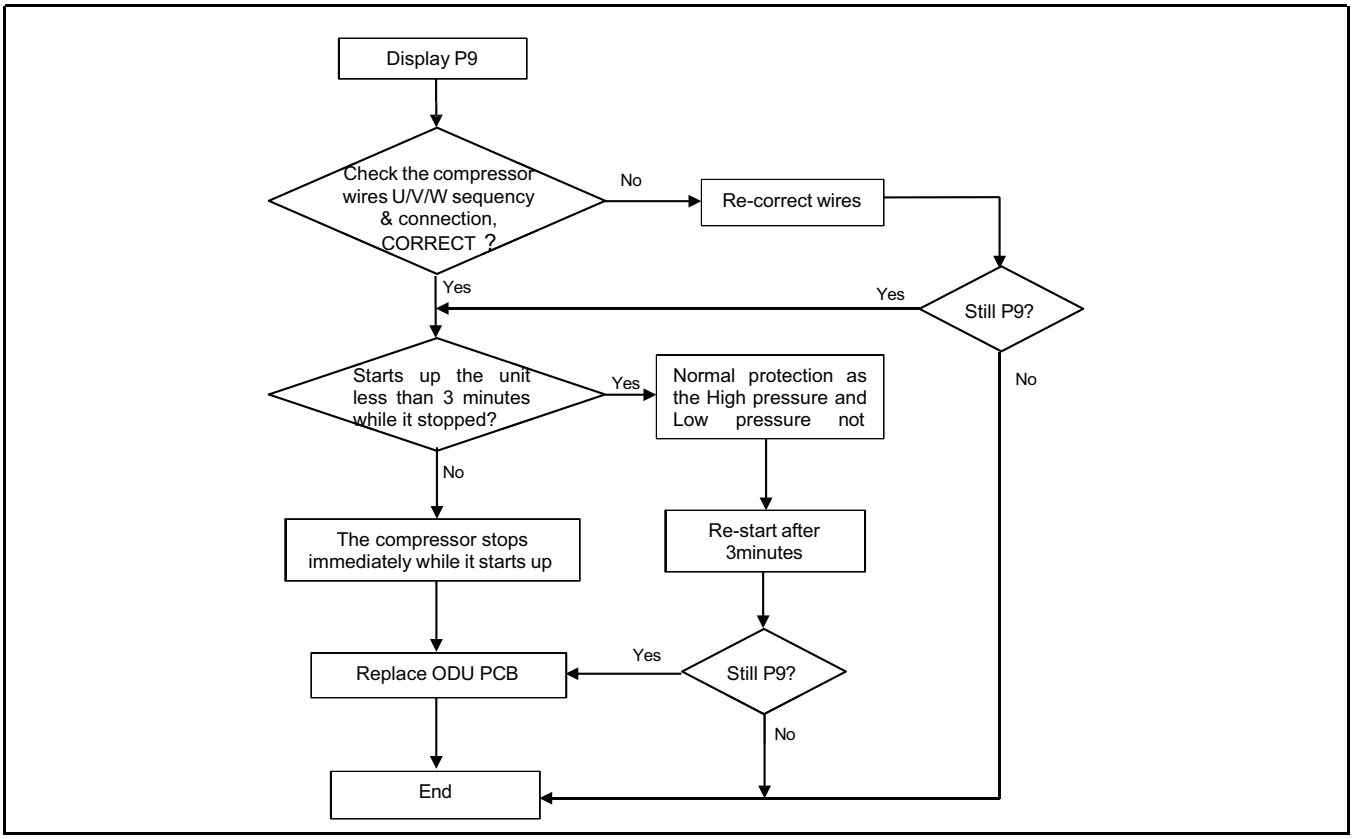


Compressor Driving Part Protection (Compressor Abnormal Load)

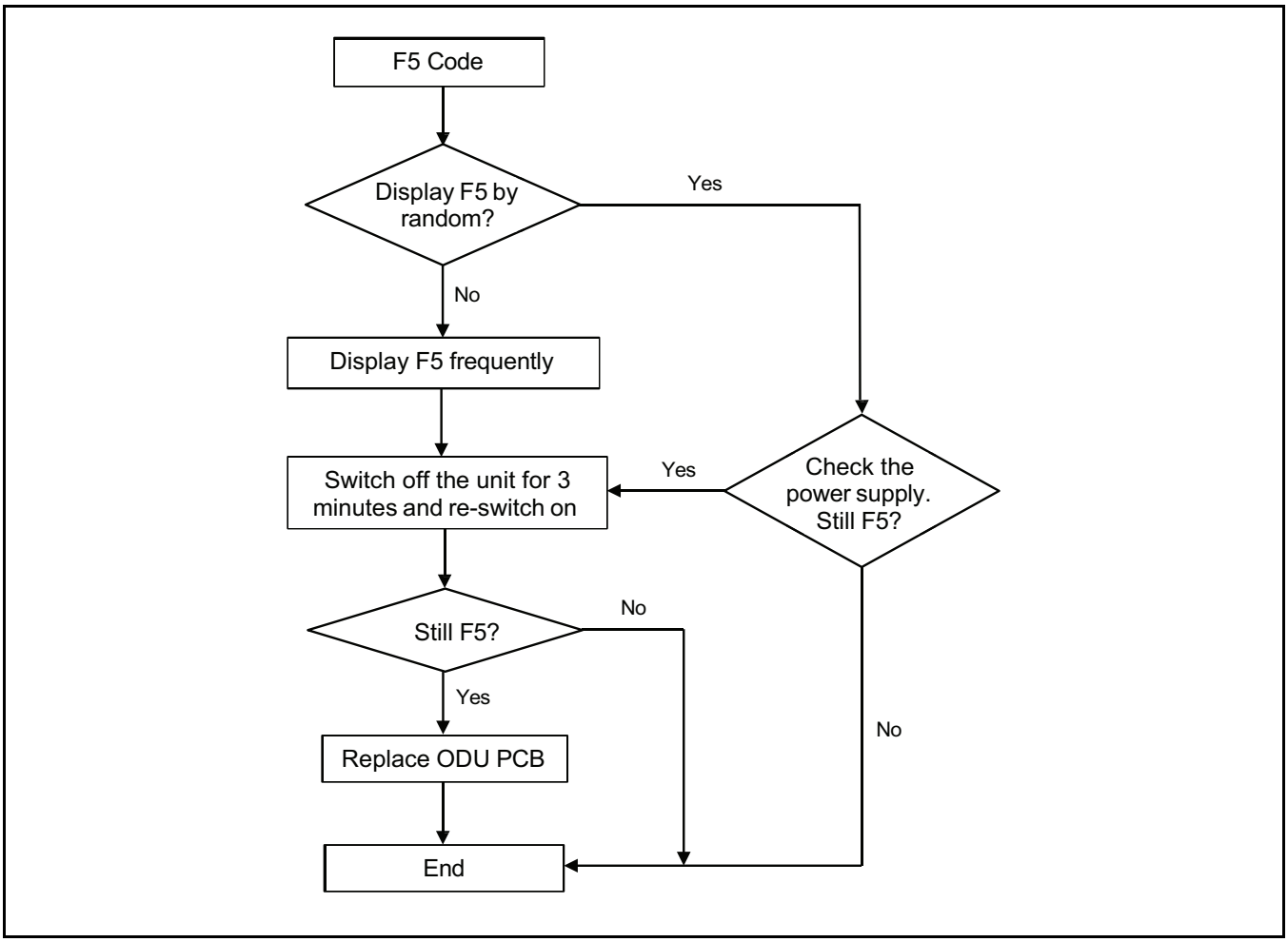
When compressor starts up or in operating, if:

1. MCU can't test the feedback signal from compressor, or
2. Tested an abnormal signal from compressor, or
3. The compressor starts up abnormal.

The outdoor unit will shut off, and show P9 protection. (The unit will re-startup 6 times continuously, if it still can't work normal, then show P9 code)

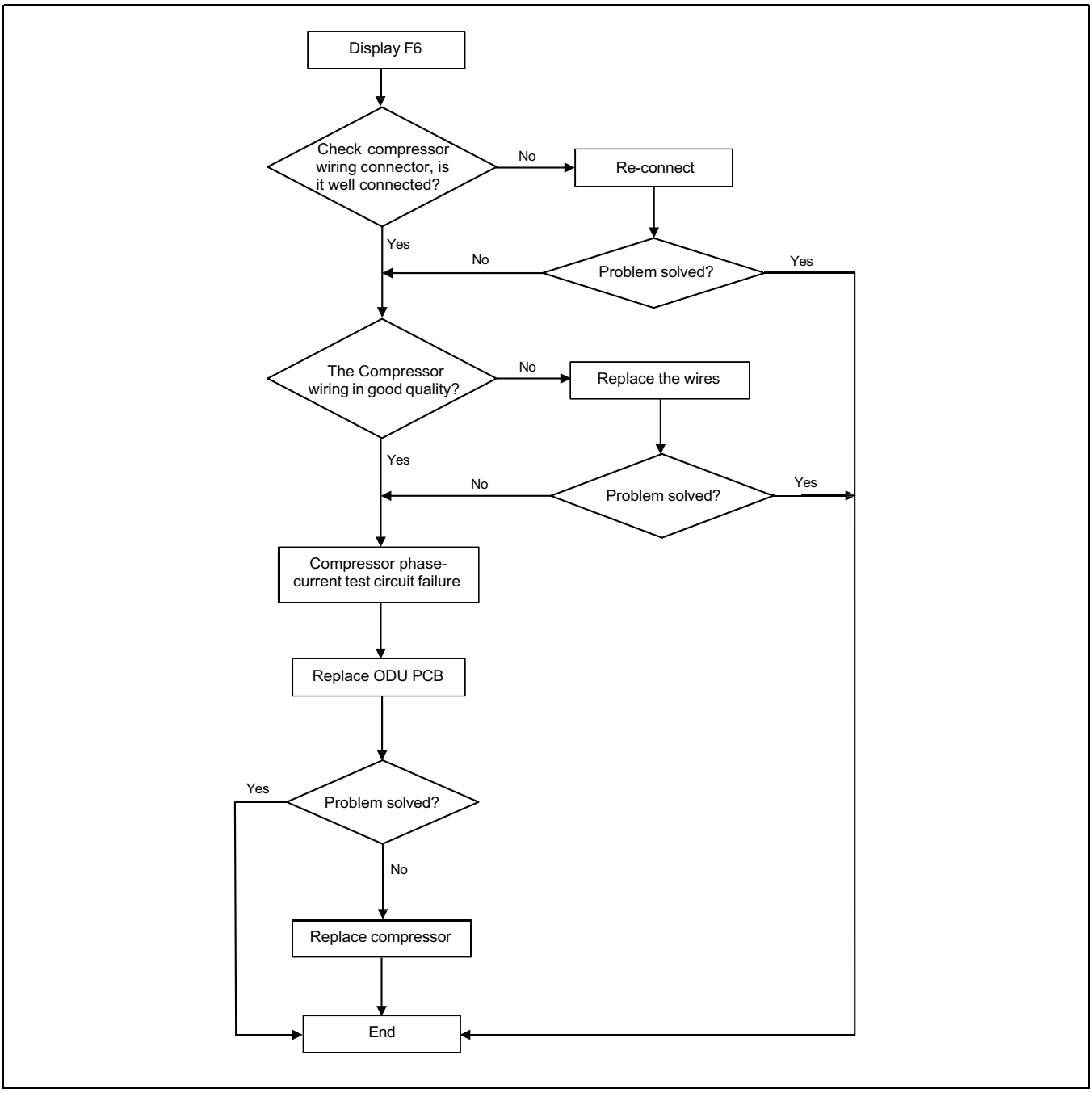


F5 - PFC Protection



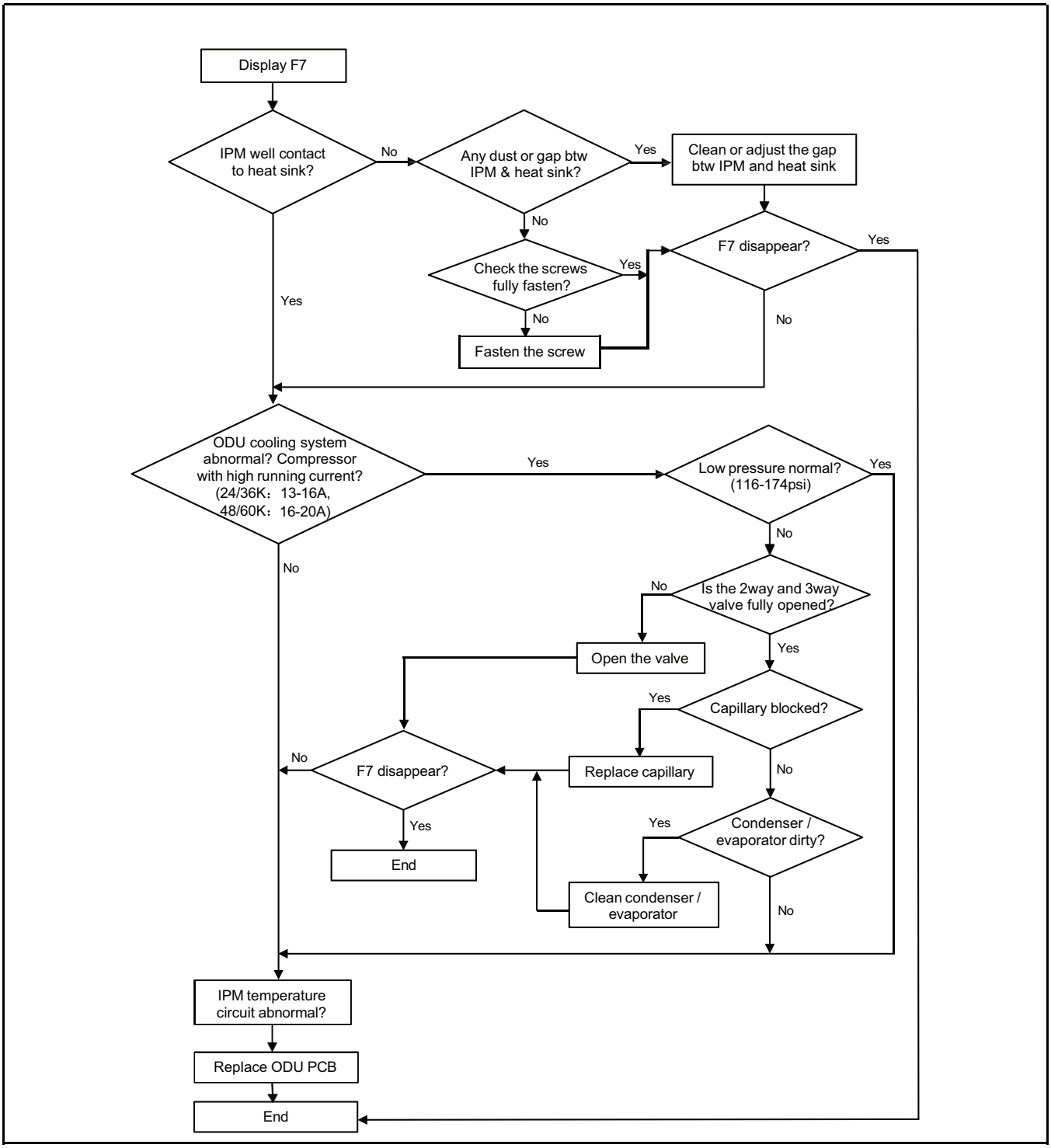
F6 The Compressor Lack Phase or Mis Phase Protection

If ODU PCB cannot test compressor U, V, W phase current, or there is U/V/W phase sequence mistake, it will show F6 protection.



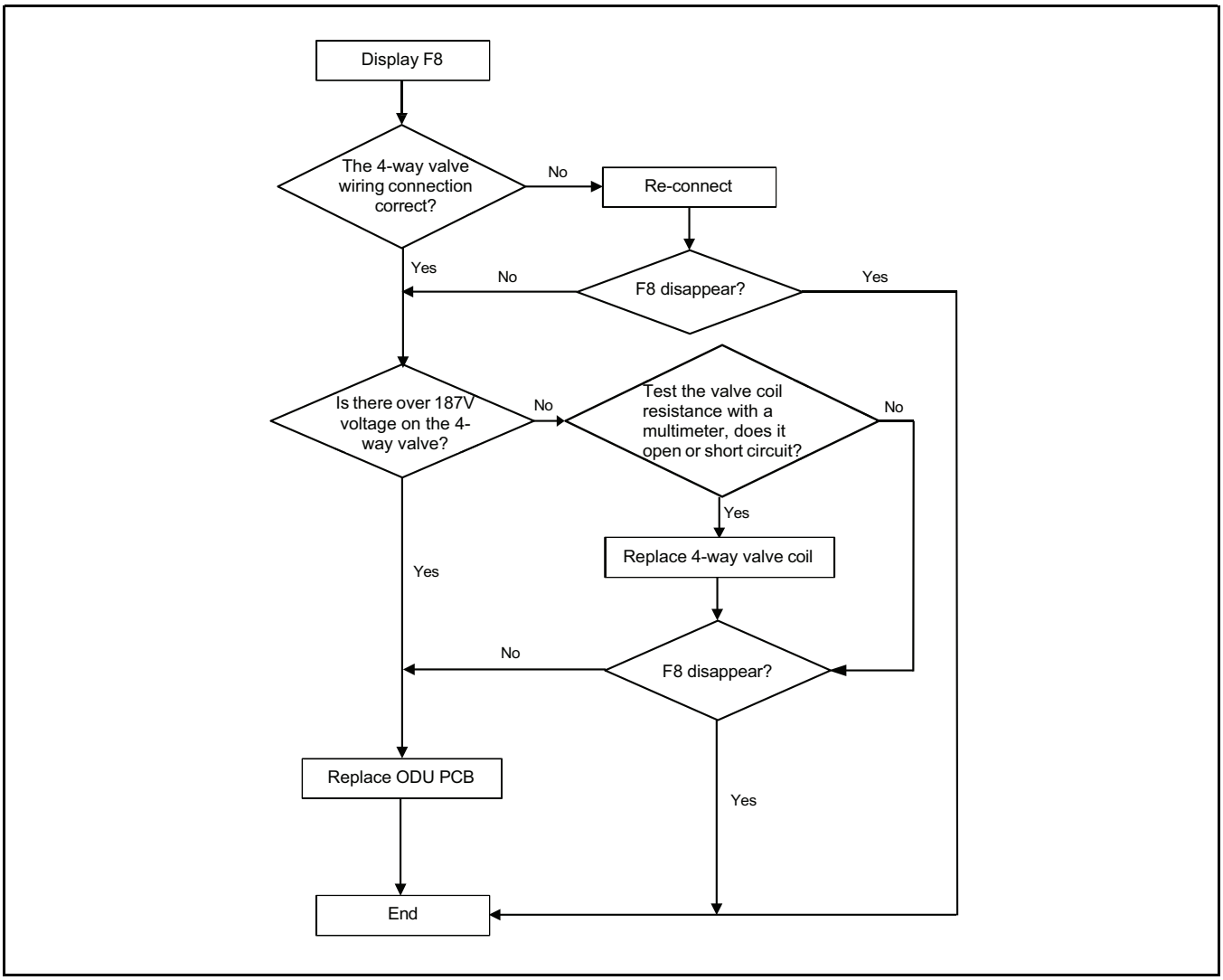
F7 - Module Temperature Protection

IPM overtemperature protection, when IPM temperature more than 203°F, it will show F7.



F8 - 4-Way Value Reversing Abnormal

On heating mode, if the IDU Coil temperature is lower than Room temperature 41°F or more after compressor is on for 8 minutes, the unit will show F8 code.



Pressure Curves

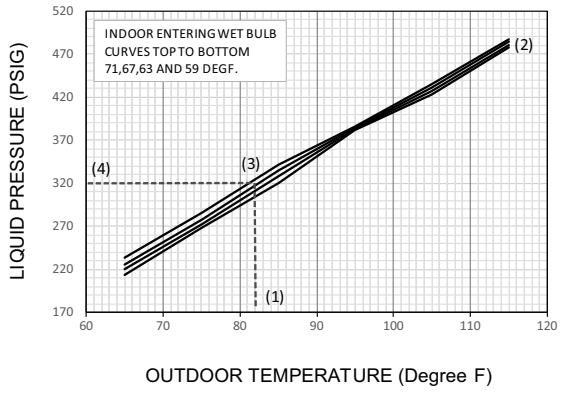
COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) DISCHARGE PRESSURE @ 865 CFM IS 320 PSIG.
(5) SUCTION PRESSURE @ 865 CFM IS 134 PSIG.

ACTUAL: DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

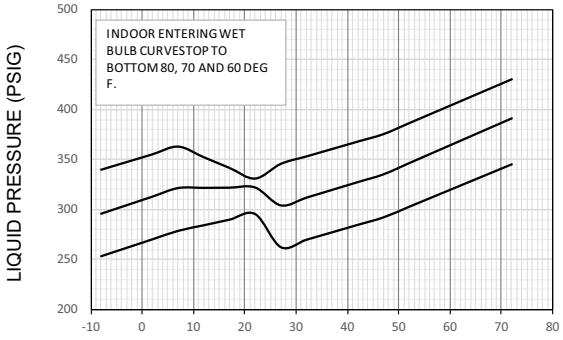
PRESSURE CURVES for A5HL5024A1

Cooling@SCFM
865

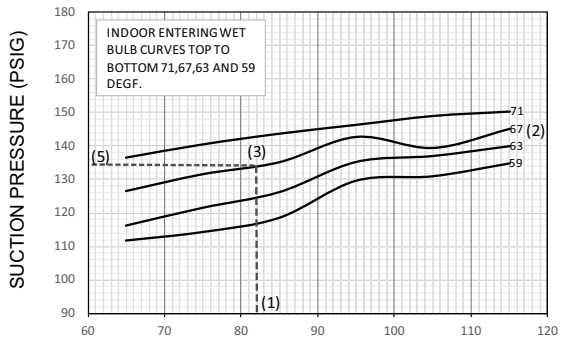


OUTDOOR TEMPERATURE (Degree F)

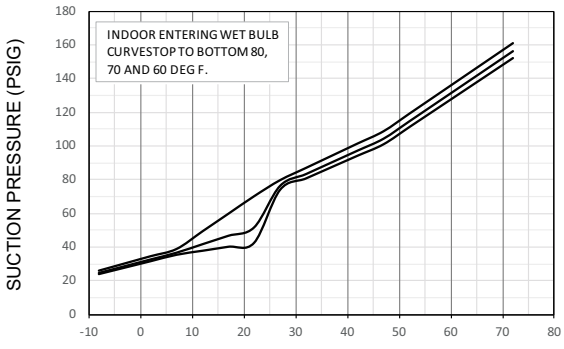
Heating@SCFM
980



OUTDOOR TEMPERATURE (Degree F)



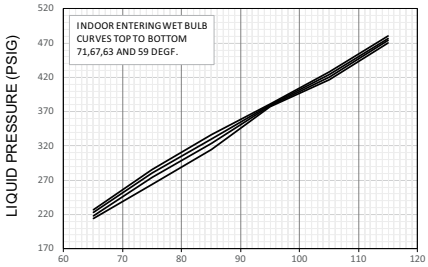
OUTDOOR TEMPERATURE (Degree F)



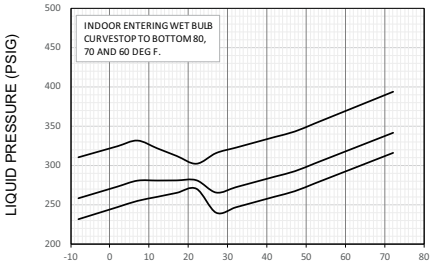
OUTDOOR TEMPERATURE (Degree F)

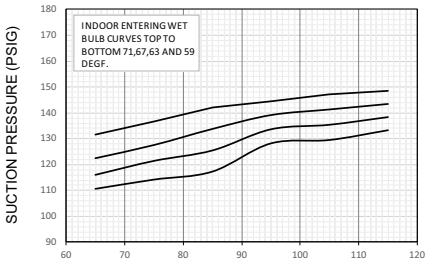
PRESSURE CURVES for A5HL5036A1

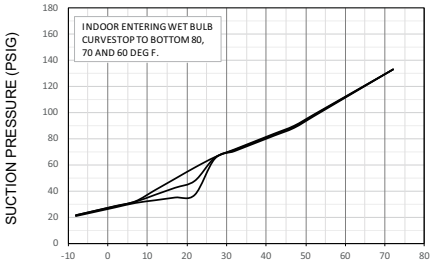
Cooling@SCFM 1210



Heating@SCFM 1400

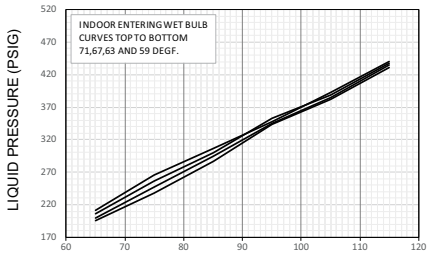




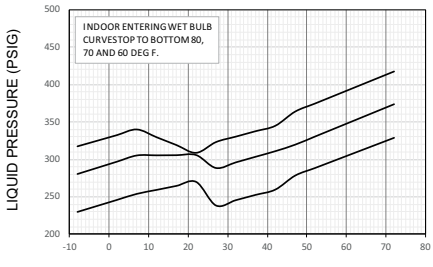


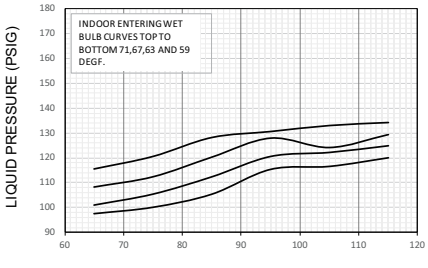
PRESSURE CURVES for A5HL5048A1

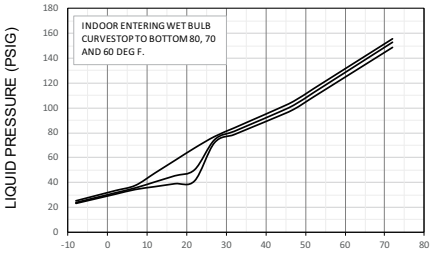
Cooling@SCFM 1380



Heating@SCFM 1530



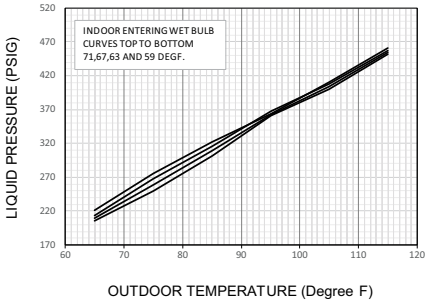


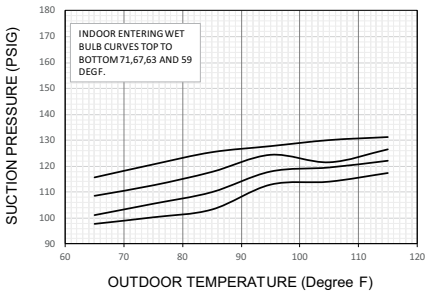


Pressure Curves

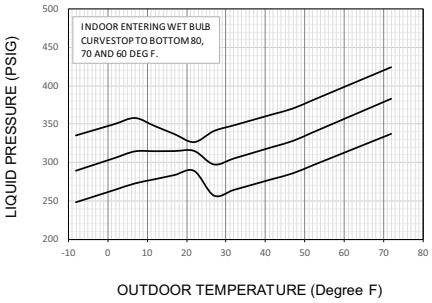
PRESSURE CURVES for A5HL5060A1

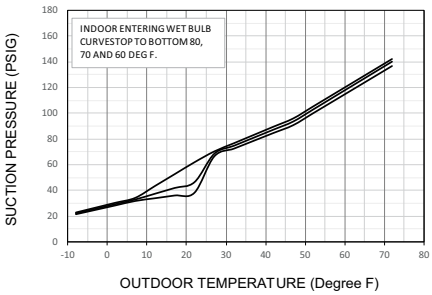
Cooling@SCFM
1830





Heating@SCFM
1850





About Trane and American Standard Heating and Air Conditioning

Trane and American Standard create comfortable, energy efficient indoor environments for residential applications. For more information, please visit www.trane.com or www.americanstandardair.com.

The AHRI Certified mark indicates company participation in the AHRI Certification program. For verification of individual certified products, go to ahridirectory.org.

The manufacturer has a policy of continuous data improvement and it reserves the right to change design and specifications without notice. We are committed to using environmentally conscious print practices.

A5HL5-SF-1A-EN 27 Jan 2025
Supersedes (New)