



R-410A

Service Manual

Inverter Pair
Wall Mounted Type FTX-N/U Series
Floor Standing Type FVXS-V Series
Duct Connected Type FDMQ-R Series



[Applied Models]

●Inverter Pair : Heat Pump

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SiUS091601EA Safety Cautions

1. Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.



This manual is for the person in charge of maintenance and inspection.

Caution Items

The caution items are classified into **Warning** and **Caution**. The **Warning** items are especially important since death or serious injury can result if they are not followed closely. The **Caution** items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

Pictograms

 \triangle This symbol indicates an item for which caution must be exercised.

The pictogram shows the item to which attention must be paid.

This symbol indicates a prohibited action.

The prohibited item or action is shown in the illustration or near the symbol.

This symbol indicates an action that must be taken, or an instruction.

The instruction is shown in the illustration or near the symbol.

1.1 Warnings and Cautions Regarding Safety of Workers

<u> </u>	
Do not store equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters).	\bigcirc
Be sure to disconnect the power cable from the socket before disassembling equipment for repair. Working on equipment that is connected to the power supply may cause an electrical shock. If it is necessary to supply power to the equipment to conduct the repair or inspect the circuits, do not touch any electrically charged sections of the equipment.	9 5
If refrigerant gas is discharged during repair work, do not touch the discharged refrigerant gas. Refrigerant gas may cause frostbite.	\bigcirc
When disconnecting the suction or discharge pipe of the compressor at the welded section, evacuate the refrigerant gas completely at a well-ventilated place first. If there is gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it may cause injury.	0
If refrigerant gas leaks during repair work, ventilate the area. Refrigerant gas may generate toxic gases when it contacts flames.	0

Safety Cautions SiUS091601EA

<u> </u>	
Be sure to discharge the capacitor completely before conducting repair work. The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. A charged capacitor may cause an electrical shock.	4
Do not turn the air conditioner on or off by plugging in or unplugging the power cable. Plugging in or unplugging the power cable to operate the equipment may cause an electrical shock or fire.	\bigcirc
Be sure to wear a safety helmet, gloves, and a safety belt when working in a high place (more than 2 m (6.5 ft)). Insufficient safety measures may cause a fall.	\Diamond
In case of R-32 / R-410A refrigerant models, be sure to use pipes, flare nuts and tools intended for the exclusive use with the R-32 / R-410A refrigerant. The use of materials for R-22 refrigerant models may cause a serious accident, such as a damage of refrigerant cycle or equipment failure.	\bigcirc
Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R-22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury.	\bigcirc

<u> </u>	
Do not repair electrical components with wet hands. Working on the equipment with wet hands may cause an electrical shock.	
Do not clean the air conditioner with water. Washing the unit with water may cause an electrical shock.	
Be sure to provide an earth / grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	•
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and may cause injury.	8-5
Be sure to conduct repair work with appropriate tools. The use of inappropriate tools may cause injury.	0

SiUS091601EA Safety Cautions

<u> </u>	
Be sure to check that the refrigerating cycle section has cooled down enough before conducting repair work. Working on the unit when the refrigerating cycle section is hot may cause burns.	0
Conduct welding work in a well-ventilated place. Using the welder in an enclosed room may cause oxygen deficiency.	0

1.2 Warnings and Cautions Regarding Safety of Users

<u>İ</u> Warning	
Do not store the equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters).	\bigcirc
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools may cause an electrical shock, excessive heat generation or fire.	0
If the power cable and lead wires are scratched or have deteriorated, be sure to replace them. Damaged cable and wires may cause an electrical shock, excessive heat generation or fire.	0
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it may cause an electrical shock, excessive heat generation or fire.	\bigcirc
Be sure to use an exclusive power circuit for the equipment, and follow the local technical standards related to the electrical equipment, the internal wiring regulations, and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work may cause an electrical shock or fire.	0
Be sure to use the specified cable for wiring between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections may cause excessive heat generation or fire.	0
When wiring between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section may cause an electrical shock, excessive heat generation or fire.	0
Do not damage or modify the power cable. Damaged or modified power cables may cause an electrical shock or fire. Placing heavy items on the power cable, or heating or pulling the power cable may damage it.	\bigcirc

Safety Cautions SiUS091601EA

<u> </u>	
Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R-22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leaking point and repair it before charging the refrigerant. After charging the refrigerant, make sure that there is no leak. If the leaking point cannot be located and the repair work must be stopped, be sure to pump-down, and close the service valve, to prevent refrigerant gas from leaking into the room. Refrigerant gas itself is harmless, but it may generate toxic gases when it contacts flames, such as those from fan type and other heaters, stoves and ranges.	0
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength or the installation work is not conducted securely, the equipment may fall and cause injury.	0
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet securely. If the plug is dusty or has a loose connection, it may cause an electrical shock or fire.	0
When replacing the coin battery in the remote controller, be sure to dispose of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	0

<u> </u>	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	0
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If combustible gas leaks and remains around the unit, it may cause a fire.	
Check to see if parts and wires are mounted and connected properly, and if connections at the soldered or crimped terminals are secure. Improper installation and connections may cause excessive heat generation, fire or an electrical shock.	0
If the installation platform or frame has corroded, replace it. A corroded installation platform or frame may cause the unit to fall, resulting in injury.	0
Check the earth / grounding, and repair it if the equipment is not properly earthed / grounded. Improper earth / grounding may cause an electrical shock.	

SiUS091601EA Safety Cautions

<u>İ</u> Caution	
Be sure to measure insulation resistance after the repair, and make sure that the resistance is 1 M Ω or higher. Faulty insulation may cause an electrical shock.	0
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage may cause water to enter the room and wet the furniture and floor.	0
Do not tilt the unit when removing it. The water inside the unit may spill and wet the furniture and floor.	

Icons Used SiUS091601EA

2. Icons Used

The following icons are used to attract the attention of the reader to specific information.

Icon	Type of Information	Description
Warning	Warning	Warning is used when there is danger of personal injury.
Caution	Caution	Caution is used when there is danger that the reader, through incorrect manipulation, may damage equipment, lose data, get an unexpected result or have to restart (part of) a procedure.
Note	Note	Note provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
Reference	Reference	Reference guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

SiUS091601EA Revision History

3. Revision History

Month/Year	Version	Revised contents
02 / 2016	SiUS091601E	First edition
10 / 2019	SiUS091601EA	Model addition : FTX18/24UVJU, FDMQ12/18/24RVJU, RXL12QMVJU9, RXL18/24UMVJU

Part 1 General Information

1.	Applicable Models	.10)
2.	Functions	. 11	١

SiUS091601EA Applicable Models

1. Applicable Models

Indoor Unit

FTX09NMVJU FVXS09NVJU FDMQ12RVJU FTX12NMVJU FVXS12NVJU FDMQ18RVJU FTX15NMVJU FVXS15NVJU FDMQ24RVJU

FTX18UVJU FTX24UVJU

Outdoor Unit

RXL09QMVJU RXL12QMVJU RXL12QMVJU9 RXL15QMVJU

RXL18UMVJU RXL24UMVJU

Functions SiUS091601EA

2. Functions

Category	Functions	FTX					FDMQ	
		09	12	15	18/24	FVXS	Wired R/C	Wireless R/C
Basic	Inverter (with inverter power control)	•	•	•	•	•	•	•
Function	Operation limit			Ref	er to page	236		
	PAM control	•	•	•	•	•	•	•
	Standby electricity saving	•	●★1	•	_	_		_
Compressor	Swing compressor	•	•	•	•	•	•	•
	Reluctance DC motor	•	•	•	•	•	•	•
Comfortable	Power-airflow flap (horizontal blade)	•	•	_	_	•	_	_
Airflow	Power-airflow dual flaps (horizontal blades)	_	_	•	•			_
	Wide-angle louvers (vertical blades)	•	•	•	•	•	_	_
	Auto-swing (up and down)	•	•	•	•	•	_	_
	Auto-swing (right and left)	_	_	_	•	_	_	_
	3-D airflow	_	_	_	•	_	_	_
	COMFORT AIRFLOW operation	•	•	•	•	_	_	_
Comfort	Auto fan speed	•	•	•	•	•	•	_
Control	Switchable fan speed	5 steps	5 steps	5 steps	5 steps	5 steps	3 steps	3 steps
	Indoor unit quiet operation	•	•	•	•	•	_	_
	OUTDOOR UNIT QUIET operation (manual)	_	_	_	•	•	_	_
	INTELLIGENT EYE operation (auto energy saving)	_	_	_	•	_	_	_
	2 selectable temperature sensors		_		_		•	_
	Quick warming function	•	•	•	•	_	•	•
	Hot-start function	•	•	•	•	•	•	•
	Automatic defrosting	•	•	•	•	•	•	•
Operation	Automatic cooling/heating changeover	•	•	•	•	•	•	•
	Program dry operation	•	•	•	•	•	•	•
	Fan only	•	•	•	•	•	•	•
Lifestyle	Inverter POWERFUL operation	•	•	•	•	•	_	_
Convenience	ECONO operation	•	•	•	•	•	_	_
	Indoor unit ON/OFF switch	•	•	•	•	•	_	_
	Emergency operation switch	_	_	_	_	_	_	•
	Signal receiving sign	•	•	•	•	•	_	•★2
Health and	Titanium apatite deodorizing filter	•	•	•	•	•	_	_
Cleanliness	Air filter (prefilter)	•	•	•	•	•	_	_
	Wipe-clean flat panel	•	•	•	•	•	_	_
	Silver ion anti-bacterial drain pan	_	_	_	_	_	•	•
	Filter cleaning indicator	_	_	_	_	_	•	•
Remote	WEEKLY TIMER operation	_	_	_	•	•	_	_
Control & Timer	Schedule timer	_	_	_	_	_	•	_
	24-hour ON/OFF TIMER	_	_	_	•	•	•	_
	72-hour ON/OFF TIMER	_	_	_	_	_	_	•
	Count up-down ON/OFF timer	•	•	•	_	_	_	•
	Off timer (turns unit off after set time)	_	_	_	_	_	•	_
	Setpoint auto reset	_	_	_	_	_	•	_
	Setpoint range set	_	_	_	_	_	•	_
	NIGHT SET mode	•	•	•	•	•	_	_
	Remote controller with back light	•	•	•	•	•	•	_
	DIII-NET compatible (adaptor)	Option	Option	Option	Option	Option	Option	Option
	Wireless LAN connection	Option	Option	Option	Option	Option	_	_

SiUS091601EA Functions

Category	Functions		F ⁻	ГХ			FD	FDMQ	
		09	12	15	18/24	FVXS	Wired R/C	Wireless R/C	
Worry Free	Auto-restart (after power failure)	•	•	•	•	•	•	•	
(Reliability & Durability)	Self-diagnosis (R/C, LED)	•	•	•	•	•	•	•	
2 4.42,	Anti-corrosion treatment of outdoor heat exchanger	•	•	•	•	•	•	•	
Work &	Multi-split/split type compatible indoor unit	_	_	_	_	•	•	•	
Servicing	Chargeless	32.8 ft. (10m)							
	Drain pump	_	_	_	_	_	•	•	
	Either side drain (right or left)	•	•	•	•	_	_	_	
	Low temperature cooling operation	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	-4°F ★3 (-20°C)	
	°F/°C changeover R/C temperature display (factory setting: °F)	•	•	•	•	•	•	(°F only)	

● : Available ★1 : Not available with RXL12QMVJU9

— : Not available ★2 : Receiving sound only

★3 : Below 50°F (10°C): Needs setting on outdoor unit.

09/12/15 class cutting jumper on the main PCB 18/24 class switch on the service monitor PCB

Below 14°F (-10°C): Need to install the air direction adjustment grille.

Part 2 Specifications

1.	Specifications	14	1
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SiUS091601EA Specifications

1. Specifications

Model	Indoor Unit				FTX12NMVJU			
	Outdoor Unit		RXL090	MVJU	RXL120	DMATA		
			Cooling	Heating	Cooling	Heating		
Power Supply			1 φ , 60 Hz,		1 φ , 60 Hz,			
Capacity Rated (M	Min. ~ Max.)	kW	2.64 (1.30 ~ 3.20)	3.20 (1.30 ~ 4.70)	3.20 (1.30 ~ 3.90)	4.00 (1.30 ~ 5.50)		
		Btu/h	9,000 (4,400 ~ 10,900)	10,900 (4,400 ~ 16,000)	10,900 (4,400 ~ 13,300)	13,600 (4,400 ~ 18,800)		
		kcal/h	2,270 (1,120 ~ 2,750)	2,750 (1,120 ~ 4,040)	2,750 (1,120 ~ 3,350)	3,440 (1,120 ~ 4,730)		
Moisture Remova		gal/h	0.32	<u> </u>	0.45	-		
Running Current	, ,	Α	3.76 - 3.40	3.95 - 3.57	4.36 - 3.94	5.10 - 4.61		
	ion Rated (Min. ~ Max.)	W	720 (250 ~ 1,180)	760 (230 ~ 1,440)	870 (280 ~ 1,390)	1,025 (240 ~ 1,660)		
Power Factor (Ra	,	%	92.1 - 92.1	92.6 - 92.6	96.0 - 96.0	96.7 - 96.7		
COP Rated (Min.		W/W	3.66 (5.20 ~ 2.70)	4.20 (5.64 ~ 3.26)	3.68 (4.64 ~ 2.80)	3.90 (5.42 ~ 3.30)		
EER Rated (Min.	~ Max.)	Btu/h·W	12.5 (17.6 ~ 9.2)	14.3 (19.1 ~ 11.1)	12.5 (15.7 ~ 9.6)	13.3 (18.3 ~ 11.3)		
SEER / HSPF	_		20.0	12.5	20.0	12.0		
Piping Connections	Liquid	in. (mm)	φ 1/4 (ф 1/4 (()		
Connections	Gas	in. (mm)	ф 3/8 (' '	ф 3/8 (()		
	Drain in. (mm)		ф 5/8 (ф	,	ф 5/8 (с			
Heat Insulation			Both Liquid ar		Both Liquid a	<u> </u>		
Max. Interunit Pip	• •	ft (m)	65-5/8	()	65-5/8	\ /		
	Max. Interunit Height Difference ft (m)		49-1/4	` '	49-1/4	` '		
Chargeless		ft (m)	32-13/1	16 (10)	32-13/	16 (10)		
Amount of Addition	onal Charge of	oz/ft	0.21	(20)	0.21	(20)		
Refrigerant		(g/m)		· ·		* /		
Indoor Unit			FTX09N		FTX12I			
Front Panel Color			Wh		Wh			
Airflow Rate	Н	1	417 (11.8)	403 (11.4)	434 (12.3)	413 (11.7)		
	M	cfm	297 (8.4)	328 (9.3)	311 (8.8)	321 (9.1)		
	L	(m³/min)	244 (6.9)	251 (7.1)	247 (7.0)	258 (7.3)		
	SL		141 (4.0)	215 (6.1)	145 (4.1)	219 (6.2)		
Fan	Type / Motor Output	W	Cross Flow		Cross Flov			
	Speed	Steps	5 Steps, Q		5 Steps, C			
Air Direction Cont	trol		Right, Left, Horize	,	Right, Left, Horiz	,		
Air Filter			Removable, Washable, Mildew Proof		Removable, Wash	able, Mildew Proof		
Running Current	(Rated)	Α	0.25 - 0.23	0.23 - 0.21	0.28 - 0.25	0.25 - 0.23		
Power Consumpti	· /	W	28 - 28	25 - 25	31 - 31	28 - 28		
Power Factor (Ra	ited)	%	53.8 - 52.9 52.3 - 51.8		53.2 - 53.9 53.8 - 52.9			
Temperature Con	itrol		Microcomputer Control		Microcompi	uter Control		
	Dimensions (H × W × D)		11-1/4 × 30-5/16 × 8-3/4 (285 × 770 × 223)		11-1/4 × 30-5/16 × 8-3			
Packaged Dimens	ackaged Dimensions (H × W × D)		14-3/16 × 32-11/16 × 12 (360 × 831 × 305)		14-3/16 × 32-11/16 ×	12 (360 × 831 × 305)		
Weight (Mass)	3 ()		18 (8)		18	(8)		
Gross Weight (Gr	oss Mass)	Lbs (kg)	24 (11)		25 ((12)		
Sound Pressure	H/M/L/SL	dB(A)	43 / 36 / 30 / 19	43 / 36 / 29 / 25	45 / 37 / 30 / 19	45 / 37 / 30 / 26		
Level		45(71)						
Outdoor Unit			RXL090		RXL120			
Casing Color	Fin / Conn. Tub.		lvory \		lvory			
Heat Exchanger	Fin / Spec. Tube		Waffle Fin (PE) / ϕ		Waffle Fin (PE) / ø			
Compressor	Туре		Hermetically Sea	<u> </u>	Hermetically Sea	0 71		
	Model		1YC23AUXD			6DVD		
					2YC36PXD			
	Motor Output	W	79	0	1,1	00		
	Motor Output Type / Charge	oz (L)	79 FVC50K / 1	0 2.4 (0.375)	1,1 FVC50K / 2	00 21.5 (0.650)		
Refrigerant	Motor Output Type / Charge Type / Charge	oz (L) Lbs (kg)	79 FVC50K / 1 R-410A / 2	0 2.4 (0.375) 09 (0.95)	1,1 FVC50K / 2 R-410A / 2	00 21.5 (0.650) 2.09 (0.95)		
	Motor Output Type / Charge Type / Charge H	oz (L) Lbs (kg) cfm	79 FVC50K / 1 R-410A / 2 1,105 (31.3)	0 2.4 (0.375) .09 (0.95) 922 (26.1)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4)	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5)		
Refrigerant Airflow Rate	Motor Output Type / Charge Type / Charge H SL	oz (L) Lbs (kg) cfm (m³/min)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5)	0 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5)	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0)		
Refrigerant Airflow Rate Fan	Motor Output Type / Charge Type / Charge H SL Type / Motor Output	oz (L) Lbs (kg) cfm (m³/min) W	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell	00 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20		
Refrigerant Airflow Rate Fan Running Current	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated)	oz (L) Lbs (kg) cfm (m³/min) W A	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17	90 2.4 (0.375) 3.09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38		
Refrigerant Airflow Rate Fan Running Current (Power Consumpti	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated)	oz (L) Lbs (kg) cfm (m³/min) W A	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692	2.4 (0.375) 2.9 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69 839 - 839	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated)	oz (L) Lbs (kg) cfm (m³/min) W A W	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69 839 - 839 98.9 - 98.9	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated)	oz (L) Lbs (kg) cfm (m³/min) W A W %	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69 839 - 839 98.9 - 98.9	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H ×	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) W × D)	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.5 21-5/8 × 26-9/16 × 11-3	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 8/16 (550 × 675 × 284)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel 4.08 - 3.69 839 - 839 98.9 - 98.9 4.1 21-5/8 × 26-9/16 × 11-	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284)		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimensions)	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated)	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.5 21-5/8 × 26-9/16 × 11-5 24-3/4 × 32-11/16 × 2	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69 839 - 889 98.9 - 98.9 4.21-5/8 × 26-9/16 × 11-24-3/4 × 32-11/16 ×	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284) 16 (629 × 830 × 407)		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimens Weight (Mass)	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) ww x D) sions (H x W x D)	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.9 21-5/8 × 26-9/16 × 11-2 24-3/4 × 32-11/16 × 26-0 (6)	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 27)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel 4.08 - 3.69 839 - 889 98.9 - 98.9 4.0 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) (32)		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H x Packaged Dimens Weight (Mass) Gross Weight (Gr	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) wited) W × D) sions (H × W × D)	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg) Lbs (kg)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.9 21-5/8 × 26-9/16 × 11-2 24-3/4 × 32-11/16 × 2 60 (71 (2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 27) 32)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel 4.08 - 3.69 839 - 839 98.9 - 98.9 4.1 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (80 (00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) (32) (36)		
Airflow Rate Fan Running Current (Power Consumpti Power Factor (Ra Starting Current Dimensions (H × Packaged Dimens Weight (Mass) Gross Weight (Gr Sound Pressure L	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) ioted) W × D) sions (H × W × D) ross Mass) Level H	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.9 21-5/8 × 26-9/16 × 11-2 24-3/4 × 32-11/16 × 26-0 (6)	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 27) 32) 49	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel 4.08 - 3.69 839 - 889 98.9 - 98.9 4.0 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) er / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 33/16 (550 × 675 × 284) 16 (629 × 830 × 407) (32) (36)		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimens Weight (Mass) Gross Weight (Gr	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) ioted) W × D) sions (H × W × D) ross Mass) Level H	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg) Lbs (kg)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.9 21-5/8 × 26-9/16 × 11-2 24-3/4 × 32-11/16 × 2 60 (71 (2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 27) 32)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propel 4.08 - 3.69 839 - 839 98.9 - 98.9 4.1 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (80 (00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) (32) (36)		
Refrigerant Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H x Packaged Dimens Weight (Mass) Gross Weight (Gr Sound Pressure L	Motor Output Type / Charge Type / Charge H SL Type / Motor Output (Rated) ion (Rated) ioted) W × D) sions (H × W × D) ross Mass) Level H	oz (L) Lbs (kg) cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg) Lbs (kg)	79 FVC50K / 1 R-410A / 2 1,105 (31.3) 865 (24.5) Propell 3.51 - 3.17 692 - 692 94.8 - 94.9 3.5 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 2 60 (71 (49 Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)	2.4 (0.375) 2.4 (0.375) .09 (0.95) 922 (26.1) 777 (22.0) er / 18 3.72 - 3.36 735 - 735 95.1 - 95.1 95 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 27) 32) 49 Indoor; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)	1,1 FVC50K / 2 R-410A / 2 1,144 (32.4) 865 (24.5) Propell 4.08 - 3.69 839 - 839 98.9 - 98.9 4.21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (80 (50 Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) 0 Utdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)	00 21.5 (0.650) 2.09 (0.95) 1,006 (28.5) 777 (22.0) ler / 20 4.85 - 4.38 997 - 997 98.9 - 99.0 94 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) (32) (36) 50 Indoor; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)		

Conversion Formulae

 $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS091601EA

Model Indoor Unit			FTX12I		FTX15NMVJU			
	Outdoor Unit		RXL120	MVJU9	RXL150	ZM VJU		
			Cooling	Heating	Cooling	Heating		
Power Supply			1 φ , 60 Hz,	208 - 230 V	1 φ , 60 Hz,	208 - 230 V		
Capacity Rated (I	Min. ~ Max.)	kW	3.20 (1.30 ~ 3.90)	4.00 (1.30 ~ 5.50)	4.40 (1.70 ~ 5.40)	5.35 (1.70 ~ 7.20)		
		Btu/h	10,900 (4,400 ~ 13,300)	13,600 (4,400 ~ 18,800)	15,000 (5,800 ~ 18,400)	18,300 (5,800 ~ 24,600)		
		kcal/h	2,750 (1,120 ~ 3,350)	3,440 (1,120 ~ 4,730)	3,780 (1,460 ~ 4,640)	4,600 (1,460 ~ 6,190)		
Moisture Remova	al	gal/h	0.45	_	0.63	_		
Running Current	(Rated)	Α	4.36 - 3.94	5.10 - 4.61	5.92 - 5.35	6.81 - 6.16		
Power Consumpt	tion Rated (Min. ~ Max.)	W	870 (280 ~ 1,390)	1,025 (240 ~ 1,660)	1,150 (290 ~ 1,630)	1,340 (390 ~ 2,310)		
Power Factor (Ra	ated)	%	96.0 - 96.0	96.7 - 96.7	93.5 - 93.5	94.6 - 94.6		
COP Rated (Min.	~ Max.)	W/W	3.68 (4.64 ~ 2.80)	3.90 (5.42 ~ 3.30)	3.82 (5.86 ~ 3.30)	4.00 (4.36 ~ 3.12)		
EER Rated (Min.	~ Max.)	Btu/h·W	12.5 (15.7 ~ 9.6)	13.3 (18.3 ~ 11.3)	13 (20 ~ 11.3)	13.7 (14.9 ~ 10.6)		
SEER / HSPF			20.0	12.0	20.0	13.0		
Piping	Liquid	in. (mm)	ф 1/4 ((φ 6.4)	ф 1/4 (φ 6.4)		
Connections	Gas	in. (mm)	ф 3/8 ((φ 9.5)	ф 1/2 (12.7)		
	Drain	in. (mm)	ф 5/8 (с	16.0)	ф 5/8 (с	16.0)		
Heat Insulation	•	•	Both Liquid a	nd Gas Pipes	Both Liquid a			
Max. Interunit Pip	oing Length	ft (m)	65-5/8	3 (20)	98-1/2	2 (30)		
Max. Interunit He	ight Difference	ft (m)	49-1/4	4 (15)	65-5/8	3 (20)		
Chargeless	Chargeless ft (m)		32-13/	16 (10)	32-13/	16 (10)		
Amount of Addition	onal Charge of	oz/ft				, ,		
Refrigerant	=	(g/m)	0.21	<u> </u>	0.21	<u> </u>		
Indoor Unit			FTX12		FTX15			
Front Panel Colo	r		Wh	nite	Wh	nite		
Airflow Rate	Н]	434 (12.3)	413 (11.7)	593 (16.8)	653 (18.5)		
	М	cfm	311 (8.8)	321 (9.1)	505 (14.3)	554 (15.7)		
	L	(m³/min)	247 (7.0)	258 (7.3)	431 (12.2)	470 (13.3)		
	SL		145 (4.1)	219 (6.2)	367 (10.4)	399 (11.3)		
Fan	Type / Motor Output	W	Cross Flov	w Fan / 28	Cross Flov	w Fan / 33		
	Speed	Steps	5 Steps, C	uiet, Auto	5 Steps, C	uiet, Auto		
Air Direction Con	trol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Wash	able, Mildew Proof		
Running Current	(Rated)	Α	0.28 - 0.25	0.25 - 0.23	0.23 - 0.21	0.25 - 0.23		
Power Consumpt	tion (Rated)	W	31 - 31	28 - 28	33 - 33	38 - 38		
Power Factor (Ra	ated)	%	53.2 - 53.9	53.8 - 52.9	69.0 - 68.3	73.1 - 71.8		
Temperature Cor	ntrol	•	Microcomputer Control		Microcompu	uter Control		
Dimensions (H ×	Dimensions (H × W × D)		11-1/4 × 30-5/16 × 8-3/4 (285 × 770 × 223)		11-5/8 × 39 × 10-3/8	3 (295 × 990 × 263)		
Packaged Dimen	sions (H × W × D)	in. (mm)	14-3/16 × 32-11/16 × 12 (360 × 831 × 305)		14-9/16 × 42-1/2 × 15-3	3/8 (370 × 1,080 × 390)		
Weight (Mass)	,	Lbs (kg)	18 (8)		27 ((12)		
Gross Weight (Gr	ross Mass)	Lbs (kg)	25 (12)		37 (17)		
Sound Pressure	H/M/L/SL	dB(A)	45 / 37 / 30 / 19	45 / 37 / 30 / 26	45 / 41 / 36 / 33	45 / 41 / 37 / 33		
Level		UD(A)						
Outdoor Unit			RXL12QMVJU9		RXL150			
Casing Color	TEN (On the Tri		lvory		lvory '			
Heat Exchanger	Fin / Spec. Tube		Waffle Fin (PE) / φ	7 mm Hi-XD Tube	Waffle Fin (PE) / φ	7 mm Hi-XD Tube		
Compressor	Туре		Hermetically Sea	·	Hermetically Sea	9 71		
	Model		2YC3	6PXD	2YC3	6PXD		
	Motor Output	W	1,1		1,1			
Refrigerant Oil	Type / Charge	oz (L)	FVC50K / 2	1.5 (0.650)	FVC50K / 2	1.5 (0.650)		
Refrigerant	Type / Charge	Lbs (kg)	R-410A / 2	2.09 (0.95)	R-410A / 3	3.20 (1.45)		
Airflow Rate	Н	cfm	1,144 (32.4)	1,006 (28.5)	2,044 (57.9)	2,044 (57.9)		
	SL	(m³/min)	865 (24.5)	777 (22.0)	1,762 (49.9)	1,585 (44.9)		
Fan	Type / Motor Output	W	Propel	ler / 20	Propell	er / 71		
Running Current	(Rated)	Α	4.08 - 3.69	4.85 - 4.38	5.69 - 5.14	6.56 - 5.93		
Power Consumpt	tion (Rated)	W	839 - 839	997 - 997	1,117 - 1,117	1,302 - 1,302		
Power Factor (Ra	ated)	%	98.9 - 98.9	98.9 - 99.0	94.4 - 94.5	95.4 - 95.5		
Starting Current		Α	4.9	94	6.8	31		
Dimensions (H ×	W × D)	in. (mm)	21-5/8 × 26-9/16 × 11-3	3/16 (550 × 675 × 284)	28-15/16 × 34-1/4 × 12	-5/8 (735 × 870 × 320)		
Packaged Dimen	sions (H × W × D)	in. (mm)	24-3/4 × 32-11/16 ×	16 (629 × 830 × 407)	31-7/8 × 41-9/16 × 18-1	I/4 (810 × 1,056 × 464)		
Weight (Mass)	· · · · · · · · · · · · · · · · · · ·	Lbs (kg)	70 ((32)	108			
Gross Weight (Gr	ross Mass)	Lbs (kg)	80 (,	123	. ,		
Sound Pressure		dB(A)	50	50	50	55		
Conditions Based			Indoor; 80°FDB (26.7°CDB)/67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) /75°FWB (24°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 80°FDB (26.7°CDB)/ 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB) Piping Length: 25 ft (7.5 m)	,		
LIFOUNDO NIO			C: 3D1		C: 3D1			
Notes			SL: The quiet fan level o		SL: The quiet fan level o			

Conversion Formulae

 $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS091601EA Specifications

Model	Indoor Unit		FTX18	BUVJU	FTX24UVJU		
	Outdoor Unit		RXL18	UMVJU	RXL24	UMVJU	
			Cooling	Heating	Cooling	Heating	
Power Supply			1 φ , 60 Hz,	208 - 230 V	1 φ , 60 Hz,	208 - 230 V	
Capacity Rated (I	Min. ~ Max.)	Btu/h	18,000 (9,000 ~ 21,600)	21,600 (9,000 ~ 28,000)	21,200 (9,000 ~ 25,800)	24,000 (9,000 ~ 32,000)	
Power Consumpt	ion Rated (Min. ~ Max.)	W	1,440 (570 ~ 1,930)	1,809 (540 ~ 3,080)	1,696 (580 ~ 2,360)	2,132 (570 ~ 3,800)	
Power Factor (Ra	ited)	%	96	97	96	97	
COP (Min. ~ Max	.)	W/W	_	3.50 (4.88 ~ 2.66)	_	3.30 (4.62 ~ 2.46)	
EER (Min. ~ Max	.)	Btu/h·W	12.50 (15.80 ~ 11.20)	_	12.50 (15.50 ~ 10.90)	_	
SEER / HSPF			20.30	10.30	20.00	10.30	
Piping	Liquid	in. (mm)	ф 1/4	(ф 6.4)	ф 1/4	(ф 6.4)	
Connections	Gas	in. (mm)	ф 1/2 (ф 12.7)	ф 5/8 (ф 15.9)	
	Drain	in. (mm)	ф 5/8	(φ 16)	ф 5/8	(φ 16)	
Max. Interunit Pip	ing Length	ft (m)	98-1/	2 (30)	98-1/	2 (30)	
Max. Interunit He	ight Difference	ft (m)	65-5/	8 (20)	65-5/	8 (20)	
Chargeless		ft (m)	32-13/	16 (10)	32-13/	16 (10)	
Amount of Addition	onal Charge of	oz/ft					
Refrigerant		(g/m)	0.32	(30)	0.32	(30)	
Indoor Unit			FTX18	BUVJU	FTX24	IUVJU	
Front Panel Color	r (Munsell No.)		White	(N-95)	White	(N-95)	
Airflow Rate	Н		583 (16.5)	713 (20.2)	643 (18.2)	699 (19.8)	
	M	cfm	484 (13.7)	583 (16.5)	494 (14.0)	572 (16.2)	
	L	(m³/min)	385 (10.9)	431 (12.2)	350 (9.9)	445 (12.6)	
	SL		360 (10.2)	399 (11.3)	328 (9.3)	403 (11.4)	
Fan	Туре	•	Cross F	low Fan	Cross F	low Fan	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, Quiet, Auto		
Dimensions (H ×	W × D)	in. (mm)	13-3/8 × 41-5/16 × 10-	1/4 (340 × 1,050 × 261)	13-3/8 × 41-5/16 × 10-1/4 (340 × 1,050 × 261)		
Packaged Dimens	sions (H × W × D)	in. (mm)	13-1/2 × 45-1/2 × 17 (342 × 1,160 × 429)		13-1/2 × 45-1/2 × 17	(342 × 1,160 × 429)	
Weight (Mass)	Lbs (kg)		33 (15)			(15)	
Gross Weight (Gr	(0,		42 (19)			(20)	
Sound Pressure Level	H/M/L/SL	dB(A)	46 / 41 / 36 / 33	48 / 42 / 35 / 32	51 / 44 / 37 / 34	48 / 42 / 37 / 34	
Outdoor Unit		-	RXL18	UMVJU	RXL24	<u> </u>	
Casing Color			lvory	White	lvory	White	
Heat Exchanger	Fin / Spec. Tube		Waffle Fin (PE) / φ	7 mm Hi-XD Tube	Waffle Fin (PE) / ф	7 mm Hi-XD Tube	
Compressor	Туре		Hermetically Sea	aled Swing Type	Hermetically Se	aled Swing Type	
·	Model		2YC63	BAAXD	2YC63	BAAXD	
Refrigerant Oil	Type / Charge	oz (L)	FVC50K / 3	1.75 (0.900)	FVC50K / 3	1.75 (0.900)	
Refrigerant	Type / Charge	Lbs (kg)	R-410A / 3	3.53 (1.60)	R-410A / 3	3.53 (1.60)	
Airflow Rate	H	cfm	2,417 (68.5)	2,361 (66.9)	2,417 (68.5)	2,361 (66.9)	
	SL	(m³/min)	1,907 (54.0)	2,134 (60.4)	1,907 (54.0)	2,134 (60.4)	
Fan	Туре		Prop	peller	Prop	peller	
Dimensions (H ×		in. (mm)	28-15/16 × 34-1/4 × 12	2-5/8 (735 × 870 × 320)	28-15/16 × 34-1/4 × 12	2-5/8 (735 × 870 × 320)	
	sions (H × W × D)	in. (mm)	31-7/8 × 41-1/2 × 18-1	, ,		/4 (810 × 1,056 × 464)	
Weight (Mass)	,	Lbs (kg)	130	(59)	130	(59)	
Gross Weight (Gr	ross Mass)	Lbs (kg)	137	· /		(62)	
Sound Pressure L	,	dB(A)	54 / —	55 / —	55 / —	55 / —	
Conditions Based			Indoor; 80.0°FDB (26.7°CDB) / 67.0°FWB (19.4°CWB) Outdoor; 95.0°FDB (35°CDB) / 75°FWB (23.9°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 70.0°FDB (21.1°CDB)/60.0°FWB (15.6°CWB) Outdoor; 47°FDB (8.33°CDB)/43.0°FWB (6.11°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 80.0°FDB (26.7°CDB) / 67.0°FWB (19.4°CWB) Outdoor; 95.0°FDB (35°CDB) / 75°FWB (23.9°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 70.0°FDB (21.1°CDB) / 60.0°FWB (15.6°CWB) Outdoor; 47°FDB (8.33°CDB) / 43.0°FWB (6.11°CWB) Piping Length: 25 ft (7.5 m)	
Drawing No.			C: 3D1:	, , ,		23803A	
Note			SL: The guiet fan level o		SL: The guiet fan level o		
INOIE			SL. The quiet lan level of	n the althow rate setting.	SE. The quiet lan level of	n the althow rate setting.	

Conversion Formulae kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

Specifications SiUS091601EA

Model Indoor Unit			FVXS0	9NVJU	FVXS12NVJU			
	Outdoor Unit		RXL090		RXL120	QMVJU		
			Cooling	Heating	Cooling	Heating		
Power Supply	•		1 φ , 60 Hz,	208 - 230 V	1 φ , 60 Hz,	208 - 230 V		
Capacity Rated (M	∕lin. ~ Max.)	kW	2.64 (1.30 ~ 3.00)	2.95 (1.30 ~ 4.20)	3.00 (1.30 ~ 3.60)	3.80 (1.30 ~ 5.00)		
		Btu/h	9,000 (4,400 ~ 10,200)	10,100 (4,400 ~ 14,300)	10,200 (4,400 ~ 12,300)	13,000 (4,400 ~ 17,100)		
		kcal/h	2,270 (1,120 ~ 2,580)	2,540 (1,120 ~ 3,610)	2,580 (1,120 ~ 3,100)	3,270 (1,120 ~ 4,300)		
Moisture Remova	l	gal/h	0.32		0.45			
Running Current	(Rated)	Α	3.75 - 3.39	3.67 - 3.32	4.20 - 3.80	4.69 - 4.24		
	ion Rated (Min. ~ Max.)	W	720 (250 ~ 820)	720 (240 ~ 1.390)	850 (270 ~ 1,350)	950 (250 ~ 1,570)		
Power Factor (Ra	ted)	%	92.3 - 92.3	94.3 - 94.3	97.3 - 97.3	97.4 - 97.4		
COP Rated (Min.	,	W/W	3.66 (5.20 ~ 3.66)	4.10 (5.42 ~ 3.02)	3.52 (4.80 ~ 2.66)	4.00 (5.20 ~ 3.18)		
EER Rated (Min.	~ Max.)	Btu/h·W	12.5 (17.6 ~ 12.4)	14 (18.3 ~ 10.3)	12.0 (16.3 ~ 9.1)	13.7 (17.6 ~ 10.9)		
SEER / HSPF			20.0	11.7	20.0	11.4		
Piping	Liquid	in. (mm)	ф 1/4 (. ,	ф 1/4 (. ,		
Connections	Gas	in. (mm)	ф 3/8 (.,	ф 3/8 (. ,		
	Drain	in. (mm)	ф 13/16	. ,	ф 13/16	,		
Heat Insulation			Both Liquid a		Both Liquid a	•		
Max. Interunit Pip	• •	ft (m)	65-5/8	\	65-5/8	` '		
Max. Interunit Hei	ght Difference	ft (m)	49-1/4	\	49-1/4	` '		
Chargeless		ft (m)	32-13/ ⁻	16 (10)	32-13/	16 (10)		
Amount of Addition	nal Charge of	oz/ft	0.21	(20)	0.21	(20)		
Refrigerant		(g/m)	FVXS0		FVXS1	• •		
Indoor Unit								
Front Panel Color Airflow Rate			200 (8.2)			nite 222 (0.4)		
Alfilow Rate	H M	1 .	290 (8.2) 230 (6.5)	311 (8.8) 244 (6.9)	300 (8.5) 237 (6.7)	332 (9.4) 258 (7.3)		
	L	cfm (m³/min)		` '		` '		
	SL	(111 /111111)	169 (4.8)	177 (5.0)	173 (4.9)	184 (5.2)		
F		W	145 (4.1)	155 (4.4)	159 (4.5)	166 (4.7)		
Fan	Type / Motor Output Speed		Turbo Fa		5 Steps, C	an / 13.4		
Air Direction Cont	<u> </u>	Steps	5 Steps, C Right, Left, Horiz		Right, Left, Horiz			
Air Filter	.101		Right, Left, Horiz			able, Mildew Proof		
	(Datad)	Λ .	0.14 - 0.13		0.14 - 0.13			
Running Current	· /	A W	15 - 15	0.15 - 0.14 17 - 17	0.14 - 0.13 15 - 15	0.15 - 0.14 17 - 17		
Power Consumpti Power Factor (Ra	· '	%	51.5 - 50.2	54.5 - 52.8	51.5 - 50.2	54.5 - 52.8		
Temperature Con		70			Microcompi			
	mensions (H × W × D)		Microcomputer Control 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		23-5/8 × 27-9/16 × 8-			
Packaged Dimens		in. (mm) in. (mm)	27-3/8 × 30-15/16 × 11 (696 × 786 × 280)		27-3/8 × 30-15/16 ×	,		
Weight (Mass)	SIONS (H * W * D)	Lbs (kg)	31 (14)		31 (` '		
Gross Weight (Gr	oce Mace)	Lbs (kg)	40 (,	40 (
Sound Pressure	H/M/L/SL		,	,		,		
Level	11/W//L/SL	dB(A)	38 / 32 / 26 / 23	38 / 32 / 26 / 23	39 / 33 / 27 / 24	39 / 33 / 27 / 24		
Outdoor Unit	I.		RXL090	JMVJ N	RXL120	QMVJU		
Casing Color			Ivory White		Ivory	White		
Heat Exchanger	Fin / Spec. Tube		Waffle Fin (PE) / φ	7 mm Hi-XD Tube	Waffle Fin (PE) / o	7 mm Hi-XD Tube		
Compressor	Туре		Hermetically Sealed Swing Type		Hermetically Sea	aled Swing Type		
	Model		1YC23	AUXD	2YC3	6PXD		
	Motor Output	W	79	90	1,1	00		
Refrigerant Oil	Type / Charge	oz (L)	FVC50K / 1	2.4 (0.375)	FVC50K / 2	21.5 (0.650)		
Refrigerant	Type / Charge	Lbs (kg)	R-410A / 2	2.09 (0.95)	R-410A / 2	2.09 (0.95)		
Airflow Rate	Н	cfm	1,105 (31.3)	922 (26.1)	1,144 (32.4)	1,006 (28.5)		
	SL	(m³/min)	865 (24.5)	777 (22.0)	865 (24.5)	777 (22.0)		
Fan	Type / Motor Output	W	Propell		Propel			
Running Current	` '	Α	3.61 - 3.26	3.52 - 3.18	4.06 - 3.67	4.54 - 4.10		
Power Consumpt	ion (Rated)	W	705 - 705	703 - 703	835 - 835	933 - 933		
Power Factor (Ra	ted)	%	93.9 - 94.0	96.0 - 96.1	98.8 - 98.9	98.8 - 98.9		
Starting Current		Α	3.		4.			
Dimensions (H ×		in. (mm)	21-5/8 × 26-9/16 × 11-3	,	II.	3/16 (550 × 675 × 284)		
Packaged Dimens	sions (H × W × D)	in. (mm)	24-3/4 × 32-11/16 ×	,		16 (629 × 830 × 407)		
Weight (Mass)		Lbs (kg)	60 (,	70 (,		
Gross Weight (Gr		Lbs (kg)	71 (,	80 (
Sound Pressure L		dB(A)	49	49	50	50		
Conditions Based	on		Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB) Piping Length: 25 ft (7.5 m)	Indoor; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)		
Drawing No.			C: 3D1		C: 3D1			
Notes			SL: The quiet fan level o	f the airflow rate setting.	SL: The quiet fan level o	f the airflow rate setting.		
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Conversion Formulae

 $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS091601EA Specifications

Model	Indoor Unit		FVXS1:	2NVJU	FVXS15NVJU			
	Outdoor Unit		RXL120		RXL15	MVJU		
			Cooling	Heating	Cooling	Heating		
Power Supply			1 φ , 60 Hz,		1 φ , 60 Hz,			
Capacity Rated (I	Min. ~ Max.)	kW	3.00 (1.30 ~ 3.60)	3.80 (1.30 ~ 5.00)	4.40 (1.70 ~ 5.00)	5.28 (1.70 ~ 7.00)		
		Btu/h	10,200 (4,400 ~ 12,300)	13,000 (4,400 ~ 17,100)	15,000 (5,800 ~ 17,100)	18,000 (5,800 ~ 24,000)		
		kcal/h	2,580 (1,120 ~ 3,100)	3,270 (1,120 ~ 4,300)	3,780 (1,460 ~ 4,300)	4,540 (1,460 ~ 6,020)		
Moisture Remova		gal/h	0.45	<u> </u>	0.63	_		
Running Current	, ,	Α	4.20 - 3.80	4.69 - 4.24	6.06 - 5.48	7.00 - 6.33		
	tion Rated (Min. ~ Max.)	W	850 (270 ~ 1,350)	950 (250 ~ 1,570)	1,200 (320 ~ 1,560)	1,400 (340 ~ 2,190)		
Power Factor (Ra		%	97.3 - 97.3	97.4 - 97.4	95.2 - 95.2	96.2 - 96.2		
COP Rated (Min.	,	W/W	3.52 (4.80 ~ 2.66)	4.00 (5.20 ~ 3.18)	3.66 (5.30 ~ 3.20)	3.76 (5.00 ~ 3.20)		
EER Rated (Min.	~ Max.)	Btu/h·W	12.0 (16.3 ~ 9.1)	13.7 (17.6 ~ 10.9)	12.5 (18.1 ~ 11.0)	12.9 (17.1 ~ 11.0)		
SEER / HSPF			20.0	11.4	20.0	11.3		
Piping Connections	Liquid	in. (mm)	ф 1/4 (' '	ф 1/4	· · · ·		
Connections	Gas	in. (mm)	ф 3/8 (' '	ф 1/2 (. ,		
	Drain	in. (mm)	ф 13/16	. ,	ф 13/16	. ,		
Heat Insulation			Both Liquid a		Both Liquid a			
Max. Interunit Pip		ft (m)	65-5/8		98-1/	` ,		
	Max. Interunit Height Difference ft (m)		49-1/4	· /	65-5/	()		
Chargeless		ft (m)	32-13/	16 (10)	32-13/	16 (10)		
Amount of Addition	onal Charge of	oz/ft	0.21	(20)	0.21	(20)		
Refrigerant Indoor Unit		(g/m)	FVXS1	· ,		5NVJU		
	r		FVXS1:		FVXS1			
Front Panel Color Airflow Rate								
Airliow Rate	H	1 .	300 (8.5)	332 (9.4)	378 (10.7)	417 (11.8)		
	M	cfm (m³/min)	237 (6.7)	258 (7.3)	325 (9.2)	357 (10.1)		
	L SL	(111 /111111)	173 (4.9)	184 (5.2)	275 (7.8)	300 (8.5)		
F		10/	159 (4.5)	166 (4.7)	233 (6.6)	251 (7.1)		
Fan	Type / Motor Output	W	Turbo Fa		Turbo Fa			
Air Direction Con	Speed	Steps	5 Steps, C	,	5 Steps, C Right, Left, Horiz	-		
Air Direction Con	troi		Right, Left, Horiz	,	5 , ,	,		
Air Filter	(D - t - 1)		Removable, Wash			able, Mildew Proof		
Running Current		A	0.14 - 0.13	0.15 - 0.14	0.19 - 0.17	0.21 - 0.19		
Power Consumpt		W	15 - 15	17 - 17	27 - 27	34 - 34		
Power Factor (Ra		%	51.5 - 50.2 54.5 - 52.8		68.3 - 69.1 77.8 - 77.8 Microcomputer Control			
Temperature Control Dimensions (H × W × D)			Microcomputer Control 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)					
,		in. (mm)		, ,		1/4 (600 × 700 × 210)		
•	sions (H × W × D)	in. (mm)	27-3/8 × 30-15/16 × 11 (696 × 786 × 280)		27-3/8 × 30-15/16 ×			
Weight (Mass)	M\	Lbs (kg)	31 (14) 40 (18)			(14)		
Gross Weight (Gr		Lbs (kg)	40 (18)	40	(18)		
Sound Pressure Level	H/M/L/SL	dB(A)	39 / 33 / 27 / 24	39 / 33 / 27 / 24	44 / 40 / 36 / 32	45 / 40 / 36 / 32		
Outdoor Unit		1	RXL12C	MVJU9	RXL15	OWATI		
Casing Color			Ivory White			White		
Heat Exchanger	Fin / Spec. Tube		Waffle Fin (PE) / φ	7 mm Hi-XD Tube	Waffle Fin (PE) / þ	7 mm Hi-XD Tube		
Compressor	Туре		Hermetically Sea		Hermetically Sealed Swing Type			
· ·	Model		2YC3		2YC3	0 7.		
	Motor Output	W	1,1	00	1,100			
Refrigerant Oil	Type / Charge	oz (L)	FVC50K / 2		FVC50K / 2			
Refrigerant	Type / Charge	Lbs (kg)	R-410A / 2		R-410A / 3			
						` '		
Airflow Rate	Н		1,144 (32.4)	1,006 (28.5)	2,044 (57.9)	2,044 (57.9)		
	H SL	cfm (m³/min)	1,144 (32.4) 865 (24.5)	1,006 (28.5) 777 (22.0)	2,044 (57.9) 1,762 (49.9)	2,044 (57.9) 1,585 (44.9)		
		cfm	. ,	777 (22.0)		1,585 (44.9)		
Airflow Rate	SL Type / Motor Output	cfm (m³/min)	865 (24.5)	777 (22.0)	1,762 (49.9)	1,585 (44.9)		
Airflow Rate	SL Type / Motor Output (Rated)	cfm (m³/min) W	865 (24.5) Propell	777 (22.0) er / 20	1,762 (49.9) Propel	1,585 (44.9) ler / 71		
Airflow Rate Fan Running Current	SL Type / Motor Output (Rated) tion (Rated)	cfm (m³/min) W A	865 (24.5) Propell 4.06 - 3.67	777 (22.0) er / 20 4.54 - 4.10	1,762 (49.9) Propel 5.87 - 5.31	1,585 (44.9) ler / 71 6.79 - 6.14		
Airflow Rate Fan Running Current Power Consumpt	SL Type / Motor Output (Rated) tion (Rated)	cfm (m³/min) W A W	865 (24.5) Propell 4.06 - 3.67 835 - 835	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra	SL Type / Motor Output (Rated) tion (Rated) ated)	cfm (m³/min) W A W	865 (24.5) Propell 4.06 - 3.67 835 - 835 98.8 - 98.9	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6.	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H ×	SL Type / Motor Output (Rated) tion (Rated) ated)	cfm (m³/min) W A W % A	865 (24.5) Propel 4.06 - 3.67 835 - 835 98.8 - 98.9 4.0	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 54 3/16 (550 × 675 × 284)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6.	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 2-5/8 (735 × 870 × 320)		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H ×	SL Type / Motor Output (Rated) tion (Rated) ated) W × D)	cfm (m³/min) W A W % A in. (mm)	865 (24.5) Propel 4.06 - 3.67 835 - 835 98.8 - 98.9 4.1 21-5/8 × 26-9/16 × 11-	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 54 3/16 (550 × 675 × 284) 16 (629 × 830 × 407)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6. 28-15/16 × 34-1/4 × 12	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 2-5/8 (735 × 870 × 320) 1/4 (810 × 1,056 × 464)		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimen	SL Type / Motor Output (Rated) tion (Rated) ated) W × D) sions (H × W × D)	cfm (m³/min) W A W % A in. (mm) in. (mm)	865 (24.5) Propel 4.06 - 3.67 835 - 835 98.8 - 98.9 4.21-5/8 × 26-9/16 × 11-24-3/4 × 32-11/16 ×	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 54 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 32)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6. 28-15/16 × 34-1/4 × 12 31-7/8 × 41-9/16 × 18-	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 2-5/8 (735 × 870 × 320) 1/4 (810 × 1,056 × 464) (49)		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimen Weight (Mass)	SL Type / Motor Output (Rated) tion (Rated) ated) W × D) usions (H × W × D) ross Mass)	cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg)	865 (24.5) Propell 4.06 - 3.67 835 - 835 98.8 - 98.9 4.1 21-5/8 × 26-9/16 × 11-2 24-3/4 × 32-11/16 × 70 (777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 54 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 32) 36)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6. 28-15/16 × 34-1/4 × 12 31-7/8 × 41-9/16 × 18- 108	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 2-5/8 (735 × 870 × 320) 1/4 (810 × 1,056 × 464) (49) (56) 55		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimen Weight (Mass) Gross Weight (Gi	SL Type / Motor Output (Rated) tion (Rated) ated) W × D) sions (H × W × D) ross Mass) Level H	cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg) Lbs (kg)	865 (24.5) Propell 4.06 - 3.67 835 - 835 98.8 - 98.9 4.: 21-5/8 × 26-9/16 × 11- 24-3/4 × 32-11/16 × 70 (80 (80 (777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 64 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 32) 36)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6. 28-15/16 × 34-1/4 × 12 31-7/8 × 41-9/16 × 18- 108 123	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 1-5/8 (735 × 870 × 320) 1/4 (810 × 1,056 × 464) (49) (56)		
Airflow Rate Fan Running Current Power Consumpt Power Factor (Ra Starting Current Dimensions (H × Packaged Dimen Weight (Mass) Gross Weight (Gi Sound Pressure I	SL Type / Motor Output (Rated) tion (Rated) ated) W × D) sions (H × W × D) ross Mass) Level H	cfm (m³/min) W A W % A in. (mm) in. (mm) Lbs (kg) Lbs (kg)	865 (24.5) Propell 4.06 - 3.67 835 - 835 98.8 - 98.9 4.3 21-5/8 × 26-9/16 × 11-3 24-3/4 × 32-11/16 × 70 80 (50 Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)	777 (22.0) er / 20 4.54 - 4.10 933 - 933 98.8 - 98.9 54 3/16 (550 × 675 × 284) 16 (629 × 830 × 407) 32) 36) 50 Indoor ; 70°PDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)	1,762 (49.9) Propel 5.87 - 5.31 1,173 - 1,173 96.1 - 96.0 6. 28-15/16 × 34-1/4 × 12 31-7/8 × 41-9/16 × 18- 108 123 50 Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)	1,585 (44.9) ler / 71 6.79 - 6.14 1,366 - 1,366 96.7 - 96.7 79 2-5/8 (735 × 870 × 320) 1/4 (810 × 1,056 × 464) (49) (56) 55 Indoor ; 70°FDB (21°CDB)/ 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB)/ 43°FWB (6°CWB) Piping Length: 25 ft (7.5 m)		

Conversion Formulae

 $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS091601EA

Model	Indoor Unit Outdoor Unit		FDMQ12RVJU RXL12QMVJU9		FDMQ18RVJU RXL18UMVJU	
			Cooling	Heating	Cooling	Heating
Power Supply			1 φ , 60 Hz,	208 - 230 V	1 φ , 60 Hz,	208 - 230 V
Capacity (Min. ~ I	Max.)	kW	3.18 (1.91 ~ 3.87) ★1	3.99 (1.85 ~ 4.98) ★2	5.16 (2.64 ~ 5.92) ★1	6.33 (2.64 ~ 7.33) ★2
★ 4		Btu/h	10,800 (6,500 ~ 13,200) ★1	13,600 (6,300 ~ 17,000) ★2	17,600 (9,000 ~ 20,200) * 1	21,600 (9,000 ~ 25,000) * 2
		kcal/h	2,720 (1,640 ~ 3,330) ★1	3,430 (1,590 ~ 4,280) ★2	4,440 (2,270 ~ 5,090) ★1	5,440 (2,270 ~ 6,300) ★2
Capacity		kW		2.52		4.28
★ 3, ★ 4		Btu/h	_	8,600	_	14,600
		kcal/h	_	2.170	_	3.680
COP (Min. ~ Max	1	Rodiiii	_	3.70 (4.62 ~ 2.40)	_	3.80 (5.28 ~ 2.78)
EER (Min. ~ Max.	,		11.7 (14.4 ~ 9.9)	0.70 (4.02 2.40)	12.7 (15.8 ~ 11.7)	3.50 (3.20 2.70)
SEER / HSPF	.)		18.0	10.8	19.4	10.3
Indoor Unit			FDMQ1		FDMQ1	
Casing Color			FDMQ	ZNVJU	FDIMQ	01430
Dimensions (H ×	M D)	i ()	0.5/027.0/4024	4/0 (045 :: 700 :: 900)	0.5/0 20.2/0 24.4/	2 (245 :: 4 000 :: 900)
		in. (mm)	9-5/8 × 27-9/16 × 31-1/2 (245 × 700 × 800) Cross Fin Coil		9-5/8 × 39-3/8 × 31-1/2 (245 × 1,000 × 800)	
Coil	Туре	1.			Cross Fin Coil	
	Rows × Stages × Fin per i			6 × 18	3 × 26 × 18	
	Face Area ft² (m²)		1-15/16 (0.178)		3-1/8 (0.288) Sirocco Fan / 230	
Fan	Type / Motor Output	W	Sirocco I			
	Airflow H / M / L	cfm	392 / 332 / 275	392 / 332 / 275	675 / 572 / 473	675 / 572 / 473
	Rate	(m³/min)	(11.1 / 9.4 / 7.8)	(11.1 / 9.4 / 7.8)	(19.1 / 16.2 / 13.4)	(19.1 / 16.2 / 13.4)
	External Static Pressure	inH ₂ O	,	- 0.12) ★ 5		- 0.20) ★ 5
		Pa	· · · · · · · · · · · · · · · · · · ·	- 30) ★5	,	- 50) ★5
Sound Pressure L			33	33	35	35
Sound Power Lev	/el		47	47	49	49
Air Filter			_	★ 6	_	★ 6
Weight (Mass) / G	Gross Weight (Gross Mass)	Lbs (kg)	64 (29)	/ 71 (32)	82 (37) / 88 (40)	
Piping	Liquid	in. (mm)	φ 1/4 (6.4	4) (Flare)	ф 1/4 (6.4	4) (Flare)
Connections	Gas	in. (mm)	ф 3/8 (9.	5) (Flare)	ф 1/2 (12.	7) (Flare)
	Drain	in. (mm)	I.D. φ 1 (25) / C	D.D. φ 1-1/4 (32)	I.D. \(\phi\) 1 (25) / O.D. \(\phi\) 1-1/4 (32)	
Remote Controlle	r	Wired	,	1E73	BRC	
(Option)		Wireless	BRC082A43		BRC082A43	
Outdoor Unit				QMVJU9	RXL18UMVJU	
Casing Color					Ivory White	
Dimensions (H × W × D) in. (mm)		Ivory White 21-5/8 × 26-9/16 × 11-3/16 (550 × 675 × 284)		28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320)		
Coil	Type	111. (111111)		Fin Coil		
Coll	- / '	nah	2 × 24		Cross Fin Coil	
	Rows × Stages × Fin per i				2 × 32 × 18	
0	Face Area	ft² (m²)	3-11/16 (0.342) 2YC36PXD		7-1/16 (0.658)	
Compressor	Model				2YC63AAXD	
	Туре		Hermetically Se	• ''	Hermetically Sealed Swing Type	
	Motor Output	W	1,100		1,920	
Fan	Type / Motor Output	W	Propel	ler / 20	Propel	ler / 76
	Airflow Rate	cfm	1,144 (32.4)	1,006 (28.5)	2,418 (68.5)	2,361 (66.9)
01.	1	(m³/min)		` '	. , ,	
Sound Pressure L	: -:	dB(A)	50	50	54	55
Sound Power Lev	=-	dB(A)	62	62	66	67
• ,	Gross Weight (Gross Mass)	Lbs (kg)	70 (32)		130 (59)	. ,
Piping Connections	Liquid	in. (mm)		4) (Flare)	φ 1/4 (6.4) (Flare)	
COLLICCTOLIS	Gas	in. (mm)	ф 3/8 (9.		φ 1/2 (12.7) (Flare)	
	Drain	in. (mm)	I.D. φ 5	· /	I.D. φ 5/8 (16)	
Safety Devices			Fuse		Fuse	
Max. Interunit Piping Length ft (m)		65-5/8 (20)		98-1/2 (30)		
Max. Interunit Height Difference ft (m)			49-1/4 (15)		65-5/8 (20)	
Chargeless	<u> </u>	ft (m)	32-13/	16 (10)	32-13/	16 (10)
Amount of Addition	onal Charge of Refrigerant	oz/ft	0.04	(20)	0.33	(30)
	<u>-</u>	(g/m)				<u> </u>
Refrigerant Oil	Type / Charge	oz (L)		12.4 (0.375)		1.75 (0.900)
Refrigerant	Type / Charge	Lbs (kg)	R-410A / 2	, ,		3.53 (1.60)
Drawing No.			C: 3D ²	123805		23805
Notes			★1 Indoor temp.: 80.0°FDB (19.4°CWB) / Outdoor temp. Equivalent piping length: 25 ★2 Indoor temp.: 70.0°FDB (47.0°FDB (8.3°CDB), 43.0°F piping length: 25 ft (7.6 m) / I ★3 Indoor temp.: 70.0°FDB (17.0°FDB (-8.3°CDB), 15.0°F piping length: 25 ft (7.6 m) / I ★4 Capacities are net, included (an addition for heating) for il ★5 External static pressure is remote controller. ★6 Air filter is not standard at	: 95.0°FDB (35.0°CDB) / tr (7.6 m) / Level difference: 0 21.1°CDB) / Outdoor temp.: WB (6.1°CWB) / Equivalent _evel difference: 0 ;21.1°CDB) / Outdoor temp.: "WB (-9.4°CWB) / Equivalent _evel difference: 0 ling a deduction for cooling ndoor fan motor heat. s changeable in 13 stages by ccessory, but please mount it	★1 Indoor temp.: 80.0°FDB ((19.4°CWB) / Outdoor temp.: Equivalent piping length: 25 th ★2 Indoor temp.: 70.0°FDB (47.0°FDB (8.3°CDB), 43.0°F piping length: 25 ft (7.6 m) / It ★3 Indoor temp.: 70.0°FDB (17.0°FDB (-8.3°CDB), 15.0°F piping length: 25 ft (7.6 m) / It ★4 Capacities are net, include (an addition for heating) for it ★5 External static pressure is remote controller. ★6 Air filter is not standard additional pight (19.5°C).	.95.0°FDB (35.0°CDB) / tr (7.6 m) / Level difference: 0 21.1°CDB) / Outdoor temp.: WB (6.1°CWB) / Equivalent .evel difference: 0 21.1°CDB) / Outdoor temp.: *WB (-9.4°CWB) / Equivalent .evel difference: 0 ling a deduction for cooling adoor fan motor heat. s changeable in 11 stages by coessory, but please mount it
			in the duct system of the suc collection efficiency (gravity)		in the duct system of the suc collection efficiency (gravity r	

Conversion Formulae

 $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS091601EA Specifications

D) //pe //pe //pe //pe //pe //pe //pe //p	ft² (m²)	Cross Fi	Heating 08 - 230 V 7.02 (2.64 ~ 8.09) ★2 24,000 (9,000 ~ 27,600) ★2 6,050 (2,270 ~ 6,960) ★2 4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
D) //pe //pe //pe / Stages × Fin per in //pe / Motor Output //flow H / M / L ate H / M / L	Btu/h kcal/h kW Btu/h kcal/h in. (mm)	1 ∮, 60 Hz, 2 6.21 (2.64 ~ 7.03) ★1 21,200 (9,000 ~ 24,000) ★1 5,340 (2,270 ~ 6,050) ★1 — — — — — — 12.5 (15.8 ~ 11.4) 18.6 FDMQ24 — 9-5/8 × 39-3/8 × 31-1/2 Cross Fi	7.02 (2.64 ~ 8.09) ★2 24,000 (9,000 ~ 27,600) ★2 6,050 (2,270 ~ 6,960) ★2 4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
D) //pe //pe //pe / Stages × Fin per in //pe / Motor Output //flow H / M / L ate H / M / L	Btu/h kcal/h kW Btu/h kcal/h in. (mm)	6.21 (2.64 ~ 7.03) ★1 21,200 (9,000 ~ 24,000) ★1 5,340 (2,270 ~ 6,050) ★1	7.02 (2.64 ~ 8.09) ★2 24,000 (9,000 ~ 27,600) ★2 6,050 (2,270 ~ 6,960) ★2 4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
D) //pe //pe //pe / Stages × Fin per in //pe / Motor Output //flow H / M / L ate H / M / L	Btu/h kcal/h kW Btu/h kcal/h in. (mm)	21,200 (9,000 ~ 24,000) *1 5,340 (2,270 ~ 6,050) *1	24,000 (9,000 ~ 27,600) *2 6,050 (2,270 ~ 6,960) *2 4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	kcal/h kW Btu/h kcal/h in. (mm) nch ft² (m²)	5,340 (2,270 ~ 6,050) ★1 12.5 (15.8 ~ 11.4) 18.6 FDMQ24 9-5/8 × 39-3/8 × 31-1/2 Cross Fi	6,050 (2,270 ~ 6,960) ★2 4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	kW Btu/h kcal/h in. (mm) nch ft² (m²)		4.69 16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	Btu/h kcal/h in. (mm) nch ft² (m²)		16,000 4,030 3.80 (5.38 ~ 2.66) — 10.0		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	in. (mm)		4,030 3.80 (5.38 ~ 2.66) — 10.0		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	in. (mm) nch ft² (m²)		3.80 (5.38 ~ 2.66) ———————————————————————————————————		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	12.5 (15.8 ~ 11.4) 18.6 FDMQ24 — 9-5/8 × 39-3/8 × 31-1/2 Cross Fi	10.0 RVJU		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	18.6 FDMQ24 ————————————————————————————————————	RVJU		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	FDMQ24 — 9-5/8 × 39-3/8 × 31-1/2 Cross Fi	RVJU		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	9-5/8 × 39-3/8 × 31-1/2 Cross Fi			
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	Cross Fi	(245 × 1 000 × 800)		
rpe ows × Stages × Fin per in ace Area rpe / Motor Output rflow H / M / L ate	nch ft² (m²)	Cross Fi	(245 × 1 000 × 800)		
ows × Stages × Fin per in ace Area rpe / Motor Output rflow	ft² (m²)		9-5/8 × 39-3/8 × 31-1/2 (245 × 1,000 × 800)		
rpe / Motor Output rflow H / M / L ate	ft² (m²)	3 × 26	Cross Fin Coil		
rpe / Motor Output rflow H / M / L ate	. ,	3 ^ 20	3 × 26 × 18		
rflow H/M/L ate	. ,	3-1/8 (0.288)			
rflow H/M/L ate	W	Sirocco Fa	,		
ate	cfm	798 / 678 / 558	798 / 678 / 558		
	(m³/min)	(22.6 / 19.2 / 15.8)	(22.6 / 19.2 / 15.8)		
ternal Static	inH ₂ O	0.20 (0.60 -	0.20) ★5		
ressure	Pa	50 (150 -	50) ★5		
l		40	40		
		54	54		
		- ★	r6		
s Weight (Gross Mass)	Lbs (kg)	82 (37) / 8	88 (40)		
quid	in. (mm)	φ 1/4 (6.4)	(Flare)		
as	in. (mm)	φ 5/8 (15.9) (Flare)		
ain	in. (mm)	I.D. \(\phi 1 \) (25) / O.D. \(\phi 1-1/4 \) (32)			
		BRC1E73			
(Oution)		BRC082	2A43		
Outdoor Unit			RXL24UMVJU		
Casing Color					
•		28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320)			
Type		Cross Fin Coil			
71		2 × 32 × 18			
		7-1/16 (0.658)			
odel	()	2YC63AAXD			
/pe		Hermetically Sealed Swing Type			
•	W				
		,			
rflow Rate		·			
	(m³/min)	2,418 (68.5)	2,361 (66.9)		
I	dB(A)	55	55		
	dB(A)	67	67		
s Weight (Gross Mass)	Lbs (kg)	130 (59) /	137 (62)		
quid	in. (mm)	φ 1/4 (6.4)			
as	in. (mm)	φ 5/8 (15.9) (Flare)			
ain	in. (mm)	I.D. \(\phi \ 5/8 \ (16)			
		Fus	e		
Safety Devices Max. Interunit Piping Length ft (m)		98-1/2 (30)			
Difference	ft (m)	65-5/8	(20)		
	ft (m)	32-13/16	6 (10)		
Amount of Additional Charge of Refrigerant oz/f					
	(g/m)	·			
pe / Charge	oz (L)	FVC50K / 31.			
Refrigerant Type / Charge Lbs (kg) Drawing No.		R-410A / 3.53 (1.60)			
		C: 3D123805			
		piping length: 25 ft (7.6 m) / Level difference: 0 ★2 Indoor temp.: 70.0°FDB (21.1°CDB) / Outdoor temp.: 47 piping length: 25 ft (7.6 m) / Level difference: 0 ★3 Indoor temp.: 70.0°FDB (21.1°CDB) / Outdoor temp.: 17 piping length: 25 ft (7.6 m) / Level difference: 0 ★4 Capacities are net, including a deduction for cooling (an ★5 External static pressure is changeable in 11 stages by 46 Aif little is not standard accessory, but please mount it ir	.0°FDB (8.3°CDB), 43.0°FWB (6.1°CWB) / Equivalent .0°FDB (-8.3°CDB), 15.0°FWB (-9.4°CWB) / Equivalent addition for heating) for indoor fan motor heat.		
	Weight (Gross Mass) uid s ain D) De ws × Stages × Fin per i ce Area del De / Motor Output flow Rate Weight (Gross Mass) uid s ain Charge of Refrigerant De / Charge	Weight (Gross Mass)	Internal Static Internal Static Internal Static Pa Sol (150 - Sessure Pa Sol (150 - Sessure Sol (1		

Conversion Formulae

kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m^3 /min × 35.3

Part 3 Printed Circuit Board Connector Wiring Diagram

1.	Indoor Unit	
	1.1 FTX09/12NMVJU	
	1.2 FTX15NMVJU	24
	1.3 FTX18/24UVJU	26
	1.4 FVXS09/12/15NVJU	28
	1.5 FDMQ12/18/24RVJU	30
2.	Wireless Remote Controller Receiver	32
	2.1 BRC082A43	
3.	Wired Remote Controller	33
	3.1 BRC1E73	
4.	Outdoor Unit	34
	4.1 RXL09QMVJU	
	4.2 RXL12QMVJU(9)	36
	4.3 RXL15QMVJU	
	4.4 RXL18/24UMVJU	39
5.	Optional Adaptor	42
	5.1 BRP072A43 Wireless LAN Adaptor	
	5.2 KRP067A41/KRP980B2 Remote Control PC-board Set	

SiUS091601EA Indoor Unit

1. Indoor Unit

1.1 FTX09/12NMVJU

Control PCB (PCB1)

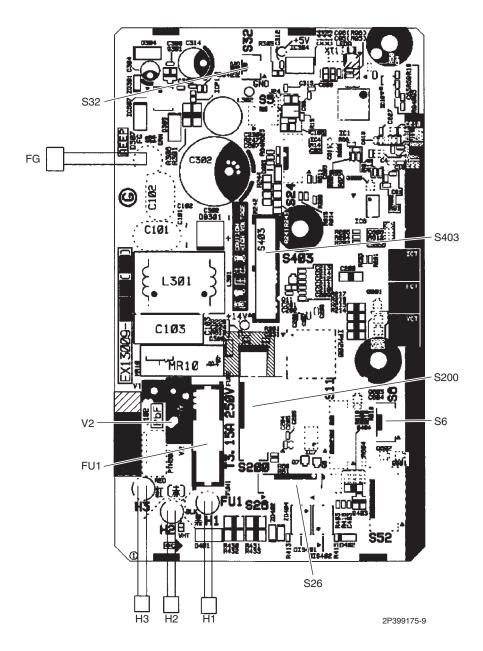
S6 Connector for swing motor (horizontal blade)
 S26 Connector for display/signal receiver PCB (PCB2)
 S32 Connector for indoor heat exchanger thermistor (R2T)

4) S200 Connector for DC fan motor

5) S403 Connector for adaptor PCB (option)

6) H1, H2, H3, FG Connector for terminal strip7) FU1 Fuse (3.15 A, 250 V)

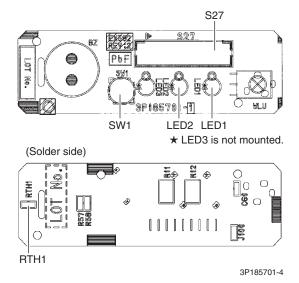
8) V2 Varistor



Indoor Unit SiUS091601EA

Display/Signal Receiver PCB (PCB2)

1) S27 Connector for control PCB (PCB1) Indoor unit **ON/OFF** switch 2) SW1 (S1W) (Forced cooling operation ON/OFF switch) Refer to page 199 for details of forced cooling operation. 3) LED1 (H1P) LED for operation (green) 4) LED2 (H2P) LED for timer (yellow) Room temperature thermistor 5) RTH1 (R1T)



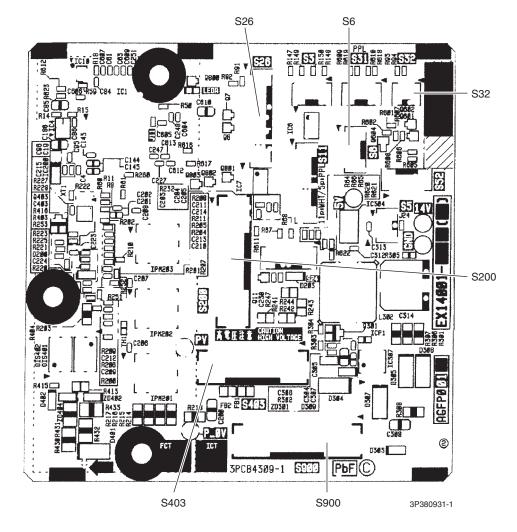


SiUS091601EA Indoor Unit

1.2 FTX15NMVJU

Control PCB (PCB2)

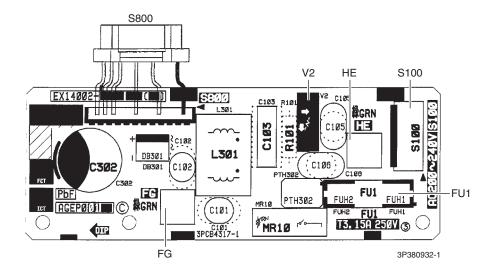
1) S6 Connector for swing motor (horizontal blade) Connector for display/signal receiver PCB (PCB3) 2) S26 Connector for indoor heat exchanger thermistor (R2T) 3) S32 4) S200 Connector for DC fan motor 5) S403 Connector for adaptor PCB (option) 6) S900 Connector for filter PCB (PCB1)



Indoor Unit SiUS091601EA

Filter PCB (PCB1)

S100 Connector for terminal strip
 S800 Connector for control PCB (PCB2)
 FG, HE Connector for ground
 FU1 Fuse (3.15 A, 250 V)
 V2 Varistor



Display/Signal Receiver PCB (PCB3)

1) S27 Connector for control PCB (PCB2)

2) SW1 (S1W) Indoor unit **ON/OFF** switch

(Forced cooling operation ON/OFF switch)

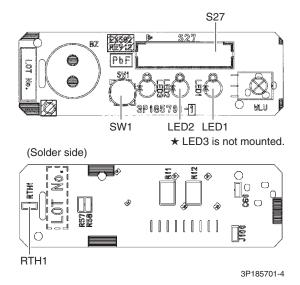
Refer to page 199 for details of forced cooling operation.

- 3) LED1 (H1P) LED for operation (green)
- 4) LED2 (H2P)

LED for timer (yellow)

5) RTH1 (R1T)

Room temperature thermistor



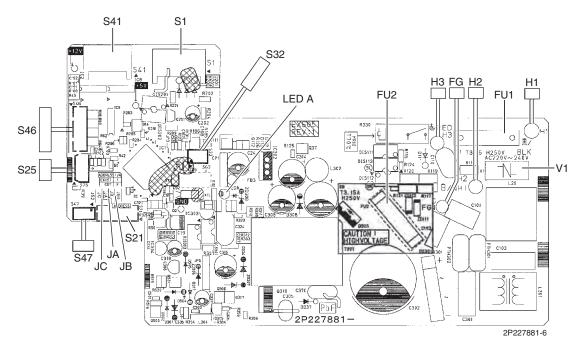


SiUS091601EA Indoor Unit

1.3 FTX18/24UVJU

Control PCB (PCB1)

)	S1	Connector for DC fan motor
2)	S21	Connector for centralized control (HA)
3)	S25	Connector for INTELLIGENT EYE sensor PCB (PCB4)
.)	S32	Indoor heat exchanger thermistor (R2T)
5)	S41	Connector for swing motors
5)	S46	Connector for display PCB (PCB3)
')	S47	Connector for signal receiver PCB (PCB2)
3)	H1, H2, H3, FG	Connector for terminal strip
))	JA	Address setting jumper
		Refer to page 207 for details.
0)	JB	Fan speed setting when compressor stops for thermostat OFF
		Refer to page 209 for details.
1)	JC	Power failure recovery function (auto-restart)
		Refer to page 209 for details.
2)	LED A	LED for service monitor (green)
3)	FU1 (F1U),	Fuse (3.15 A, 250 V)
	FU2 (F2U)	
4)	V1	Varistor
	(2) (3) (3) (4) (5) (7) (6) (7) (7) (8) (9) (9) (1) (1) (1) (2) (3) (3)	S21 S25 S32 S32 S41 S46 S47 S47 S1 H1, H2, H3, FG D1 JA D1 JC LED A S1 FU1 (F1U), FU2 (F2U)





Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

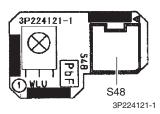


Indoor Unit SiUS091601EA

Signal Receiver PCB (PCB2)

1) S48

Connector for control PCB (PCB1)



Display PCB (PCB3)

1) S49 Connector for control PCB (PCB1)

2) SW1 Indoor unit **ON/OFF** switch

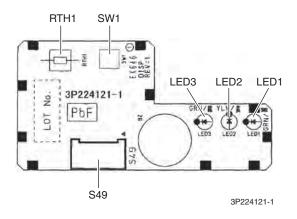
(Forced cooling operation ON/OFF switch)

Refer to page 199 for details of forced cooling operation.

3) LED1 (H1P) LED for operation (green)4) LED2 (H2P) LED for timer (yellow)

5) LED3 (H3P) LED for INTELLIGENT EYE (green)

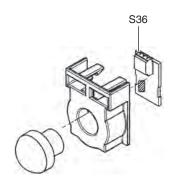
6) RTH1 (R1T) Room temperature thermistor



INTELLIGENT EYE Sensor PCB (PCB4)

1) S36

Connector for control PCB (PCB1)



3P227885-1

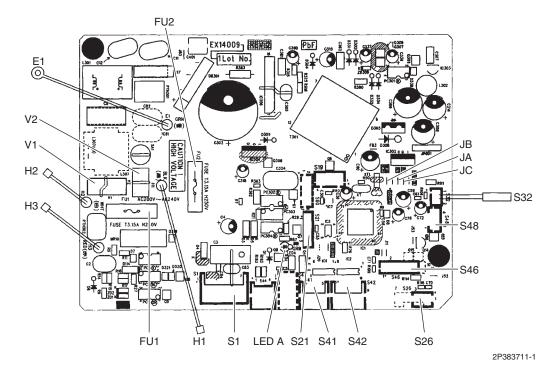


SiUS091601EA Indoor Unit

1.4 FVXS09/12/15NVJU

Control PCB (PCB2)

1)	S1	Connector for DC fan motor
2)	S21	Connector for centralized control (HA)
3)	S26	Connector for service PCB (PCB3)
4)	S32	Indoor heat exchanger thermistor (R2T)
5)	S41	Connector for lower air outlet motor
6)	S42	Connector for swing motor
7)	S46	Connector for display/signal receiver PCB (PCB4)
8)	S48	Connector for sensor PCB (PCB1)
9)	H1, H2, H3	Connector for terminal strip
10)	E1	Terminal for ground wire
11)	JA	Address setting jumper
		Refer to page 207 for details.
12)	JB	Fan speed setting when compressor stops for thermostat OFF
		Refer to page 209 for details.
13)	JC	Power failure recovery function
		Refer to page 209 for details.
14)	FU1 (F1U), FU2 (F2U)	Fuse (3.15 A, 250 V)
15)	LED A	LED for service monitor (green)
16)	V1, V2	Varistor





Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

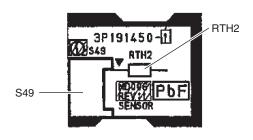


Indoor Unit SiUS091601EA

Sensor PCB (PCB1)

1) S49 Connector for control PCB (PCB2)

2) RTH2 (R1T) Room temperature thermistor



3P191450-1

Service PCB (PCB3)

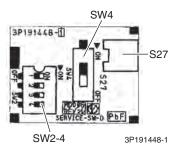
1) S27 Connector for control PCB (PCB2)

2) SW2 (S2W)-4 Switch for upward airflow limit setting

Refer to page 209 for details.

* Keep the other switches as factory setting.

3) SW4 (S4W) Switch for airflow selection Refer to page 46 for details.



Display/Signal Receiver PCB (PCB4)

1) S47 Connector for control PCB (PCB2)

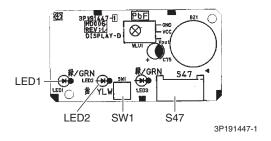
2) SW1 (S1W) Indoor unit **ON/OFF** switch

(Forced cooling operation ON/OFF switch)

Refer to page 199 for details of forced cooling operation.

3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow)



★ LED3 does not function.

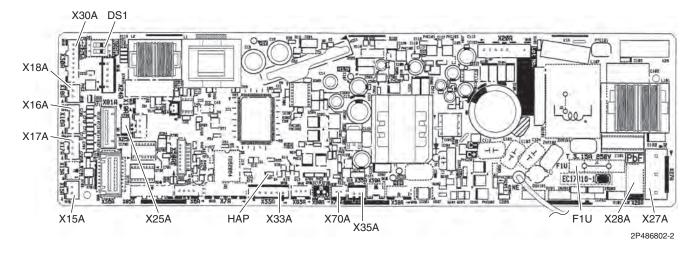


SiUS091601EA Indoor Unit

1.5 FDMQ12/18/24RVJU

Control PCB (A1P)

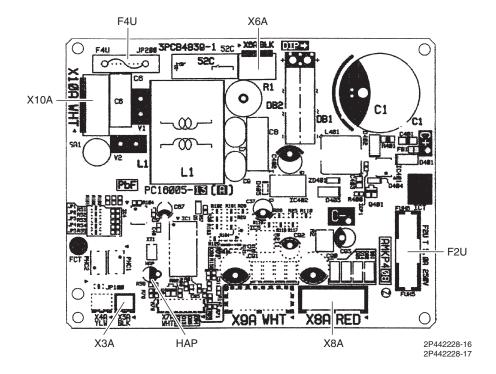
X15A Connector for float switch 1) 2) X16A Connector for room temperature thermistor (suction air thermistor) (R1T) 3) X17A, X18A Connector for indoor heat exchanger thermistor (R2T, R3T) X25A 4) Connector for drain pump motor 5) X27A Connector for terminal block (for power supply) 6) X28A Connector for power supply wiring (option) X30A Connector for terminal block (for wired remote controller) 7) X33A 8) Connector for wiring (option) X35A Connector for wiring adaptor (option) 9) 10) X70A Connector for indoor fan PCB (A2P) 11) F1U Fuse (3.15 A, 250 V) 12) HAP LED for service monitor (green) 13) DS1 DIP switch for emergency



Indoor Unit SiUS091601EA

Indoor Fan PCB (A2P)

1) X3A Connector for control PCB (A1P) 2) X6A Connector for reactor X8A Connector for DC fan motor 3) 4) X10A Connector for terminal block (for power supply) Fuse (5 A, 250 V) 5) F2U F4U Fuse (6.3 A, 250 V) 6) LED for service monitor (green) 7) HAP

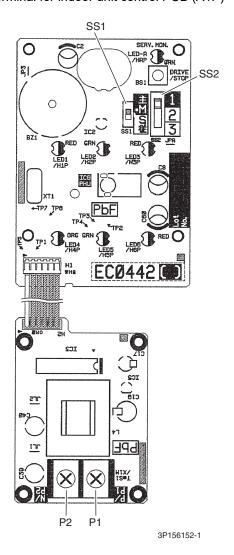


2. Wireless Remote Controller Receiver

2.1 BRC082A43

Wired Remote Controller PCB

SS1 MAIN/SUB setting switch
Refer to page 214 for details.
 SS2 Address setting switch
Refer to page 214 for details.
 P1, P2 Terminal for indoor unit control PCB (A1P)



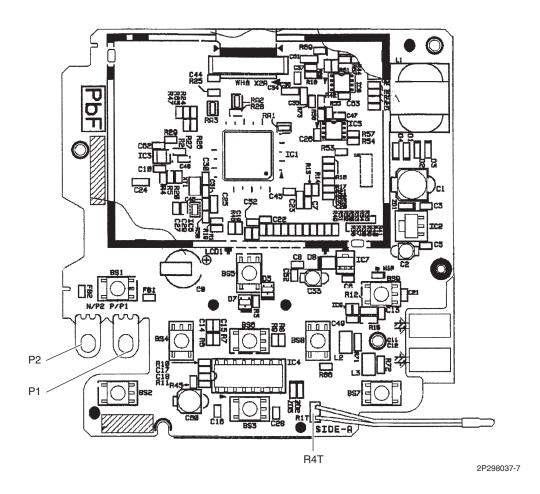
Wired Remote Controller SiUS091601EA

3. Wired Remote Controller

3.1 BRC1E73

Wired Remote Controller PCB

- 1) P1, P2 Terminal for indoor unit
- 2) R4T Room temperature thermistor



SiUS091601EA Outdoor Unit

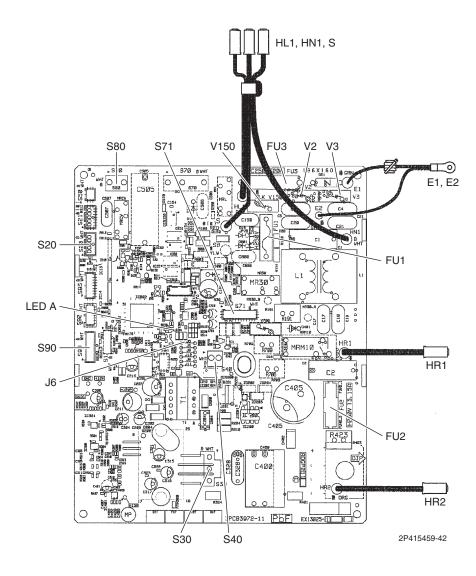
4. Outdoor Unit

4.1 RXL09QMVJU

Main PCB (PCB1)

1)	S20	Connector for electronic expansion valve coil
2)	S30	Connector for compressor
3)	S40	Connector for overload protector
4)	S71	Connector for DC fan motor
5)	S80	Connector for four way valve coil
6)	S90	Connector for thermistors
		(outdoor temperature, outdoor heat exchanger, discharge pipe)
7)	HL1, HN1, S	Connector for terminal block
8)	E1, E2	Terminal for ground wire
9)	HR1, HR2	Connector for reactor
10)	FU1, FU2	Fuse (3.15 A, 250 V)
11)	FU3	Fuse (20 A, 250 V)
12)	J6	Jumper for facility setting
		Refer to page 217 for details.
13)	LED A	LED for service monitor (green)
14)	V2, V3, V150	Varistor

Outdoor Unit SiUS091601EA





Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

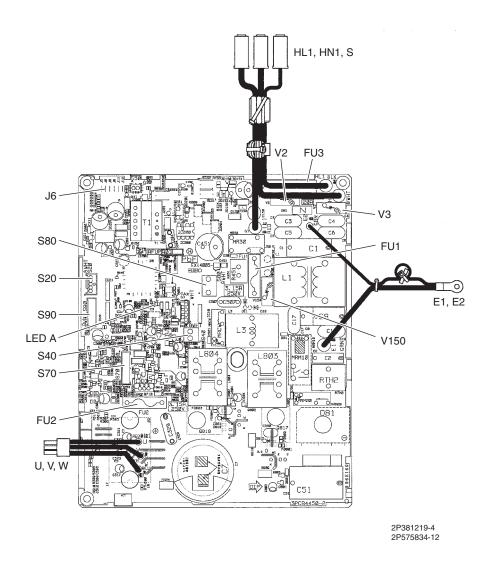
SiUS091601EA Outdoor Unit

4.2 RXL12QMVJU(9)

Main PCB

1)	S20	Connector for electronic expansion valve coil		
2)	S40	Connector for overload protector		
3)	S70	Connector for DC fan motor		
4)	S80	Connector for four way valve coil		
5)	S90	Connector for thermistors		
		(outdoor temperature, outdoor heat exchanger, discharge pipe)		
6)	HL1, HN1, S	Connector for terminal block		
7)	E1, E2	Terminal for ground wire		
8)	U, V, W	Connector for compressor		
9)	FU1, FU2	Fuse (3.15 A, 250 V)		
10)	FU3	Fuse (20 A, 250 V)		
11)	J6	Jumper for facility setting		
		Refer to page 217 for details.		
12)	LED A	LED for service monitor (green)		
13)	V2, V3, V150	Varistor		

Outdoor Unit SiUS091601EA





Replace the PCB if you cut a jumper unintentionally.

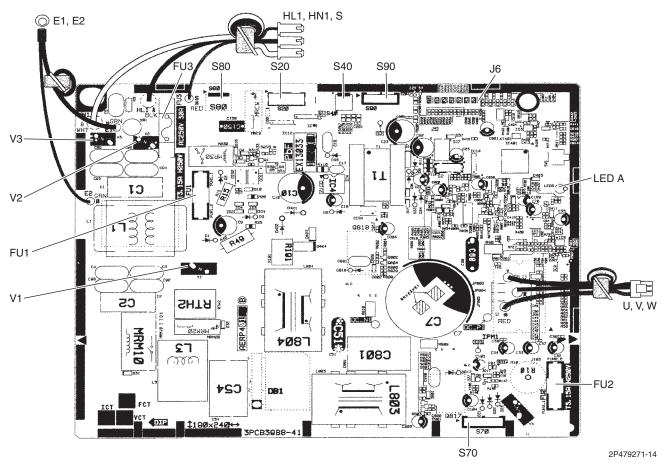
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

SiUS091601EA Outdoor Unit

4.3 RXL15QMVJU

Main PCB

1)	S20	Connector for electronic expansion valve coil
2)	S40	Connector for overload protector
3)	S70	Connector for DC fan motor
4)	S80	Connector for four way valve coil
5)	S90	Connector for thermistors
		(outdoor temperature, outdoor heat exchanger, discharge pipe)
6)	HL1, HN1, S	Connector for terminal block
7)	E1, E2	Terminal for ground wire
8)	U, V, W	Connector for compressor
9)	FU1, FU2	Fuse (3.15 A, 250 V)
10)	FU3	Fuse (30 A, 250 V)
11)	J6	Jumper for facility setting
		Refer to page 217 for details.
12)	LED A	LED for service monitor (green)
13)	V1, V2, V3	Varistor





Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

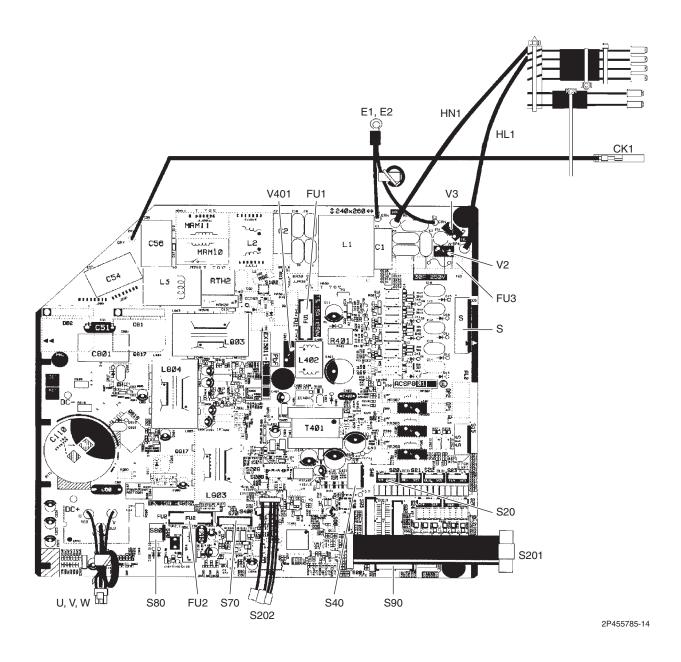
Outdoor Unit SiUS091601EA

4.4 RXL18/24UMVJU

Main PCB (PCB1)

1)	S	Connector for terminal block (indoor - outdoor transmission)
2)	S20	Connector for electronic expansion valve coil (White)
3)	S40	Connector for overload protector
4)	S70	Connector for DC fan motor
5)	S80	Connector for four way valve coil
6)	S90	Connector for thermistors
		(outdoor temperature, outdoor heat exchanger, discharge pipe)
7)	S201, 202	Connector for service monitor PCB (PCB2)
8)	CK1	Connector for voltage endurance test
9)	HL1, HN1	Connector for terminal block (power supply)
10)	E1, E2	Terminals for ground wire
11)	U, V, W	Connector for compressor
12)	FU1, FU2	Fuse (3.15 A, 250 V)
13)	FU3	Fuse (30 A, 250 V)
14)	V2, V3, V401	Varistor

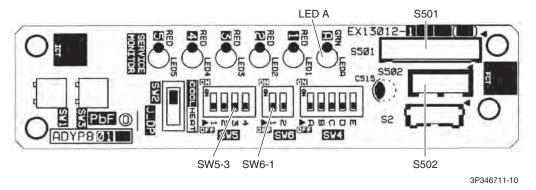
SiUS091601EA Outdoor Unit



Outdoor Unit SiUS091601EA

Service Monitor PCB (PCB2)

 S501, S502 Connector for main PCB (PCB1)
 LED A LED for service monitor (green)
 SW5-3 Switch for facility setting Refer to page 217 for details.
 SW6-1 Switch for drain pan heater Refer to page 218 for details.



★ SW1 ~ SW4 and LED1 ~ LED5 do not work.

SiUS091601EA Optional Adaptor

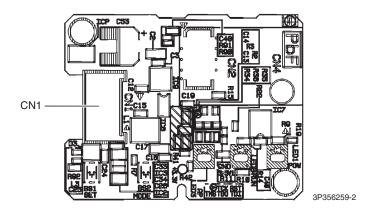
5. Optional Adaptor

5.1 BRP072A43 Wireless LAN Adaptor

Wireless LAN Adaptor PCB

1) CN1

Connector for [S21] or [S403]



f Note

★ Connectors

Models	Connector	
FTX09/12/15NMVJU	S403	
FTX18/24UVJU	S21	
FVXS series	S21	

5.2 KRP067A41/KRP980B2 Remote Control PC-board Set

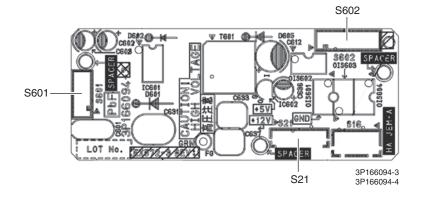
Adaptor PCB

1) S21

Connector for wireless LAN adaptor PCB

2) S601, S602

Connector for [S403] on indoor unit control PCB



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SiUS091601EA Common Functions

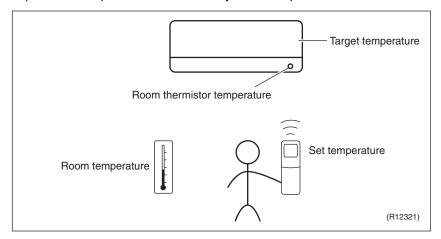
1. Common Functions

1.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



★ The illustration is for wall mounted type as representative.

Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is a difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the type of the indoor unit or installation condition. In practice, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

1.2 Frequency Principle

Control Parameters

The frequency of the compressor is controlled by the following 2 parameters:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

The target frequency is adapted by additional parameters in the following cases:

- Frequency restrictions
- Initial settings
- Forced cooling operation

Inverter Principle

To regulate the capacity, a frequency control is needed. The inverter makes it possible to control the rotation speed of the compressor. The followings explain the inverter principle:

Phase 1

The supplied AC power source is converted into the DC power source for the present.

Phase 2

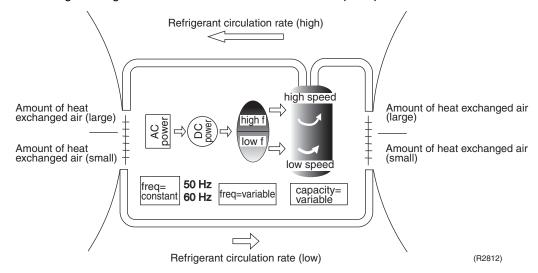
The DC power source is reconverted into the three phase AC power source with variable frequency.

Common Functions SiUS091601EA

■ When the frequency increases, the rotation speed of the compressor increases resulting in an increase of refrigerant circulation. This leads to a larger amount of heat exchange per unit.

■ When the frequency decreases, the rotation speed of the compressor decreases resulting in a decrease of refrigerant circulation. This leads to a smaller amount of heat exchange per unit.

The following drawing shows a schematic view of the inverter principle:



Inverter Features

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling/heating load.
- Quick heating and quick cooling The rotation speed of the compressor is increased when starting the heating (cooling). This enables to reach the set temperature quickly.
- Even during extreme cold weather, high capacity is achieved. It is maintained even when the outdoor temperature is 2°C (35.6°F).
- Comfortable air conditioning
 A fine adjustment is integrated to keep the room temperature constant.
- Energy saving heating and cooling
 Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

Frequency Limits

The following functions regulate maximum frequency:

Low frequency

■ Four way valve operation compensation. Refer to page 81.

High frequency

- Compressor protection function. Refer to page 81.
- Discharge pipe temperature control. Refer to page 82.
- Input current control. Refer to page 83.
- Freeze-up protection control. Refer to page 84.
- Heating peak-cut control. Refer to page 84.
- Defrost control. Refer to page 86.

Forced Cooling Operation

Refer to page 199 for details.

2. Functions for FTX, FVXS Series

2.1 Airflow Direction Control

Power-Airflow (Dual) Flap(s)

The large flap sends a large volume of air downward to the floor and provides an optimum control in cooling, dry and heating operation.

Cooling/Dry

During cooling or dry operation, the flap retracts into the indoor unit. Then, cool air can be blown far and distributed all over the room.

Heating

During heating operation, the large flap directs airflow downward to spread the warm air to the entire room.

Wide-Angle Louvers

The louvers, made of elastic synthetic resin, provide a wide range of airflow that guarantees comfortable air distribution.

Auto-Swing

The following tables explain the auto-swing process for cooling, dry, heating and fan:

FTX series

	Flap (up and down)			Louver
	Cooling/Dry Heating Fan		(right and left)	
09/12 class	5° 50° (R21048)	15°° 65° (R21049)	0° 1 65° (R21050)	
15 class	15° 30° 70° (R21651)	20° 35° 80° (R21652)	10° 25° 80° (R21653)	
18/24 class	15° 25° 60° (R9303)	30° 40° 75° 70° (R9304)	15° 75° 75° 70° (R9305)	(R9306)

FVXS series

	Flap (up and down)		
	Cooling/Dry	Heating	
Upward airflow limit OFF	\$2°	.00 40°	
	R4003397	R4003396	
Upward airflow limit ON	000	200	
	R4003394	R4003394	

3-D Airflow

FTX18/24UVJU only

Alternative repetition of vertical and horizontal swing motions enables uniform air-conditioning of the entire room.

When the horizontal swing and vertical swing are both set to automatic operation, the airflow becomes 3-D airflow. The horizontal and vertical swing motions are alternated and the airflow direction changes in the order shown in the following diagram.

- (1) The vertical blades (louvers) move from the right to the left.
- (2) The horizontal blades (flaps) move downward.
- (3) The vertical blades (louvers) move from the left to the right.
- (4) The horizontal blades (flaps) move upward.

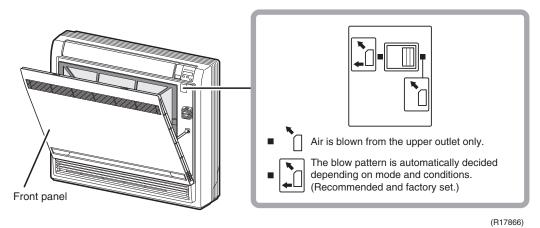


Airflow Selection Setting

FVXS Series

Airflow direction can be set with the airflow selection switch.

■ Open the front panel.



Caution

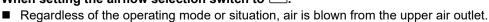
Before opening the front panel, be sure to stop the operation and turn the breaker off. Do not touch the aluminum fins (indoor heat exchanger) inside the indoor unit, as it may result in injury.

■ The air conditioner automatically decides the appropriate blowing pattern depending on the operating mode/situation.

Operating mode	Situation	Blowing pattern		
Cooling	When the operation is activated or when the room is not fully cooled.		Air is blown from the upper and lower air outlets in order to reach the set temperature quickly.	
	When the room has become fully cool, or when 1 hour has passed since turning on the air conditioner.		Air is blown only from the upper air outlet so that air does not come into direct contact with people and indoor temperature is equalized.	
	When the operation is activated or when air emitted is of low temperature.		Air is blown only from the upper air outlet so that air does not come into direct contact with people.	
Heating	At times other than the above situations.		Air is blown from the upper and lower air outlets so that warm air is spread throughout the whole room.	
Dry	Whenever in DRY mode.		Air is blown only from the upper air outlet so that air does not come into direct contact with people.	
Fan	Whenever in FAN mode.		_	
Automatic	Operates in the actual operation mode of the air conditioner according to the descriptions in this table. (COOL or HEAT)			

• During dry operation, air is blown from upper air outlet, so that cold air does not come into direct contact with people.

When setting the airflow selection switch to .



■ Use this switch when you do not want air coming out of the lower air outlet (e.g., while sleeping).

2.2 COMFORT AIRFLOW Operation

Applicable Models

FTX09/12/15NMVJU FTX18/24UVJU

Outline

The horizontal blades (louvers) are controlled not to blow the air directly at the people in the room.

	Cooling	Heating	
09/12 class	0°	65°	
	R4003675	R4003676	
15 class	10°	65° 80°	
	R4003682	R4003683	
18/24 class	10° 0 0 20°	75° 80°	
	R4003684	R4003679	

■ The fan speed is controlled automatically within the following steps.

Cooling

L tap ~ MH tap (same as automatic)

Heating

L tap ~ M tap

■ The latest command has the priority between POWERFUL and COMFORT AIRFLOW.

2.3 Fan Speed Control for Indoor Unit

Outline

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature.

Automatic Fan Speed Control

In automatic fan speed operation, the step SL is not available.

Step	Cooling	Heating
LLL		
LL		\uparrow
L	\uparrow	
ML		
M		
MH	7	7
Н		
HH (POWERFUL)		

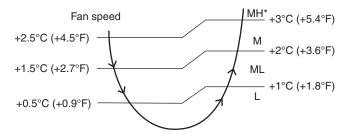
R4003512

= The airflow rate is automatically controlled within this range when **FAN** setting button is set to <u>automatic</u>.

■ Cooling

The following drawing explains the principle of fan speed control for cooling.

Room thermistor temperature – target temperature



(R21654)

* The upper limit is at M tap in 30 minutes from the operation start.

■ Heating

In heating operation, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.



The fan stops during defrost operation.

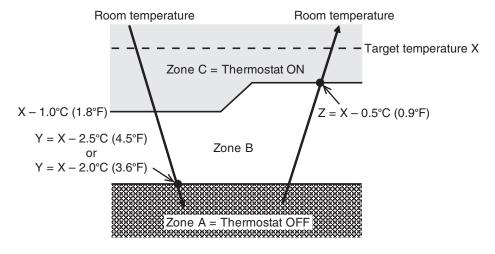
2.4 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R23000)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z ★
24°C or more (75.2°F or more)	Room thermistor temperature at start-up	X – 2.5°C (X – 4.5°F)	X – 0.5°C (X – 0.9°F)
18 ~ 23.5°C (64.4 ~ 74.3°F)		X – 2.0°C (X – 3.6°F)	X – 0.5°C (X – 0.9°F)
17.5°C or less (63.5°F or less)	18°C (64.4°F)	X – 2.0°C (X – 3.6°F)	$X - 0.5^{\circ}C = 17.5^{\circ}C$ $(X - 0.9^{\circ}F = 63.5^{\circ}F)$

[★] Thermostat turns on also when the room temperature is in the zone B for 10 minutes.

2.5 Automatic Cooling/Heating Changeover

Outline

When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up.

The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

Details

Ts: set temperature (set by remote controller)

Tt: target temperature (determined by microcomputer)

Tr: room thermistor temperature (detected by room temperature thermistor)

C: correction value

1. The set temperature (Ts) determines the target temperature (Tt).

$$(Ts = 18 \sim 30^{\circ}C (64.4 \sim 86^{\circ}F))$$

2. The target temperature (Tt) is calculated as;

$$Tt = Ts + C$$

where C is the correction value.

$$C = 0^{\circ}C (0^{\circ}F)$$

- Thermostat ON/OFF point and operation mode switching point are as follows.
 - (1) Heating → Cooling switching point:

$$Tr \ge Tt + 3.0^{\circ}C (+ 5.4^{\circ}F)$$

(2) Cooling → Heating switching point:

Tr < Tt - 3.0°C (- 5.4°F) (FTX09/12/15NMVJU)

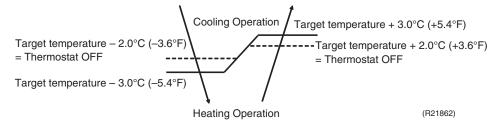
$$Tr < Tt - 2.5^{\circ}C (-4.5^{\circ}F) (FTX18/24UVJU)$$

- (3) Thermostat ON/OFF point is the same as the ON/OFF point of cooling or heating operation.
- 4. During initial operation

Tr ≥ Ts : Cooling operation

Tr < Ts: Heating operation

FTX09/12/15NMVJU, FVXS Series

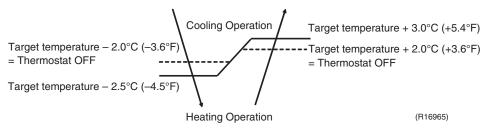


Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating

Heating \rightarrow 27°C (80.6°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling

FTX18/24UVJU



Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22.5°C (72.5°F): Switch to heating

Heating \rightarrow 27°C (80.6°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling

2.6 Thermostat Control

Outline

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

Details

Thermostat OFF Condition

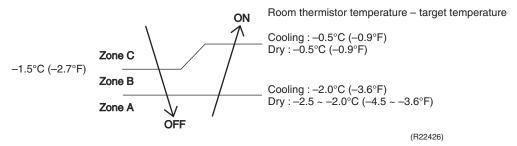
■ The temperature difference is in the zone A.

Thermostat ON Conditions

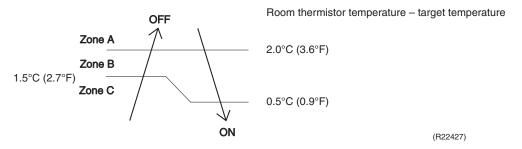
- The temperature difference returns to the zone C after being in the zone A.
- The system resumes from defrost control in any zones except A.
- The operation turns on in any zones except A.
- The temperature difference remains in zone B for the determined monitoring time.

	Cooling	Dry	Heating
FTX09/12/15NMVJU	10 minutes	7.5 minutes	10 seconds
FTX18/24UVJU	10 minutes	10 minutes	10 seconds
FVXS series	10 minutes	10 minutes	10 seconds

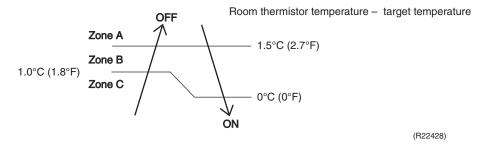
Cooling/Dry



Heating FTX Series



FVXS Series





Refer to Temperature Control on page 44 for details.

(R23917)

2.7 NIGHT SET Mode

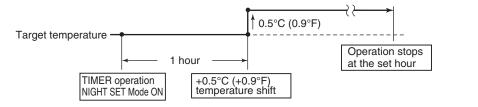
Outline

When the OFF TIMER is set, NIGHT SET mode is automatically activated. NIGHT SET mode keeps the airflow rate setting.

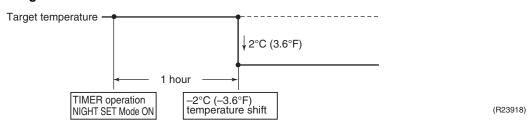
Details

NIGHT SET mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in the case of cooling, or lowers the target temperature slightly in the case of heating. This prevents excessive cooling in summer and excessive heating in winter to ensure comfortable sleeping conditions, and also conserves electricity.

Cooling



Heating



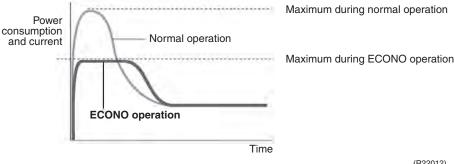
ECONO Operation 2.8

Outline

ECONO operation reduces the maximum operating current and the power consumption. This operation is particularly convenient for energy-saving. It is also a major bonus when breaker capacity does not allow the use of multiple electrical devices and air conditioners. It can be easily activated by pressing ECONO or Econo/Quiet button on the wireless remote controller.

Details

- When this function is activated, the maximum capacity also decreases.
- The remote controller can send the ECONO command when the unit is in cooling, heating, dry, or automatic operation. This function can only be set when the unit is running. To cancel the ECONO operation, press ECONO or Econo/Quiet button several times until the ECONO symbol on the remote controller disappears.
- This function and POWERFUL operation cannot be used at the same time. The latest command has the priority.



(R22012)

2.9 INTELLIGENT EYE Operation

Applicable Models

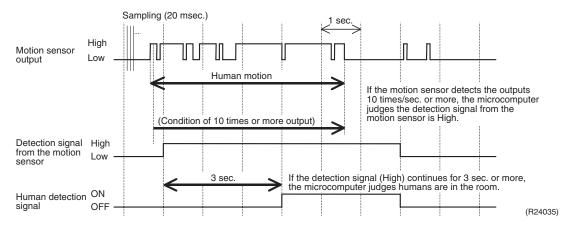
FTX18/24UVJU

Outline

The microcomputer detects the presence of humans in the room with a motion sensor and reduces the capacity when there is nobody in the room in order to save electricity.

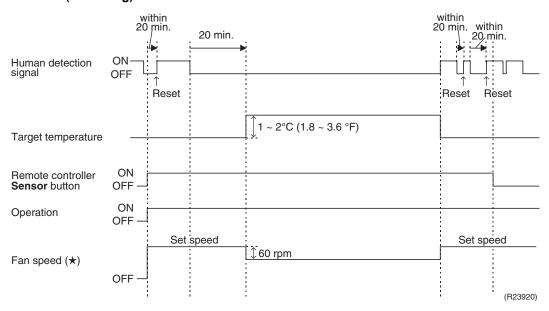
Details

1. INTELLIGENT EYE detection method



- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.

2. Motions (in cooling)



- ★ In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.
- When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time)



For dry operation, the temperature cannot be set with a remote controller, but the target temperature is shifted internally.

2.10 POWERFUL Operation

Outline

In order to exploit the cooling and heating capacity to full extent, the air conditioner can be operated by increasing the indoor fan rotating speed and the compressor frequency.

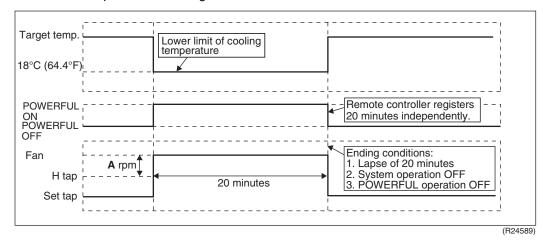
Details

When **POWERFUL** button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

Operation mode	Fan speed	Target temperature	
COOL	H tap + A rpm	18°C (64.4°F)	
DRY	Dry rotating speed + A rpm	Lowered by 2.5°C (4.5°F)	
HEAT	H tap + A rpm	В	
FAN	H tap + A rpm	_	
AUTO	Same as cooling/heating in POWERFUL operation	The target temperature is kept unchanged.	

A = FTX09/12/15NMVJU: 80 (rpm) FTX18/24UVJU: 50 (rpm) FVXS series: 30 ~ 40 (rpm) **B** = FTX09/12/15NMVJU: 31°C (87.8°F) FTX18/24UVJU: 31.5°C (88.7°F) FVXS series: 32°C (89.6°F)

Ex: POWERFUL operation in cooling



Note(s)

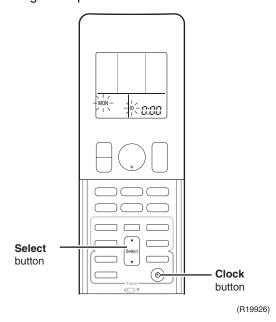
POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW, or OUTDOOR UNIT QUIET operation.

2.11 Clock Setting

ARC466 Series

The clock can be set by taking the following steps:

- 1. Press Clock button.
 - $\rightarrow \Omega:\Omega\Omega$ is displayed, then **MON** and Θ blink.
- 2. Press **Select** ▲ or **Select** ▼ button to set the clock to the current day of the week.
- 3. Press Clock button.
 - \rightarrow (4) blinks.
- Press Select ▲ or Select ▼ button to set the clock to the present time.
 Holding down Select ▲ or Select ▼ button rapidly increases or decreases the time display.
- 5. Press **Clock** button to set the clock. Point the remote controller at the indoor unit when pressing the button.
 - → blinks and clock setting is completed.



2.12 WEEKLY TIMER Operation

Applicable FTX18/24UVJU **Models** FVXS09/12/15NVJU

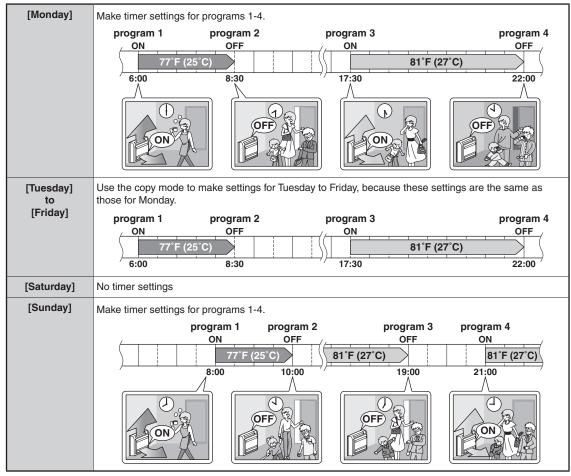
Outline Up to 4 timer settings can be saved for each day of the week (up to 28 settings in total).

The 3 items: ON/OFF, temperature, and time can be set.

Details ★ The illustrations are for FVXS series as representative.

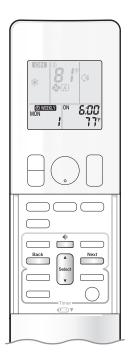
Setting example of the WEEKLY TIMER

The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.



- Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.
- The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.

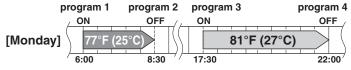
R4003657

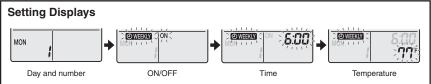


To use WEEKLY TIMER operation

Setting mode

Make sure the day of the week and time are set.
 If not, set the day of the week and time.



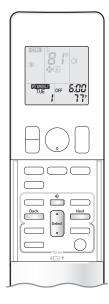


- **1.** Press 👚 .
 - The day of the week and the reservation number of the current day will be displayed.
 - 1 to 4 settings can be made per day.
- 2. Press to select the desired day of the week and reservation number.
 - Pressing changes the reservation number and the day of the week.
- 3. Press Next
 - The day of the week and reservation number will be set.
 - " WEEKLY " and " ON" blink.
- **4.** Press $\begin{bmatrix} \hat{s} \\ \text{select} \end{bmatrix}$ to select the desired mode.



- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Proceed to STEP 9 if " blank " is selected.
- To return to the day of the week and reservation number setting, press Back.
- **5.** Press Next
 - The ON/OFF TIMER mode will be set.
 - " WEEKLY " and the time blink.

R4003658



6. Press solut to select the desired time.

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press
- ullet Proceed to STEP $oldsymbol{g}$ when setting the OFF TIMER.

7. Press ____

- The time will be set.
- " WEEKLY " and the temperature blink.

8. Press to select the desired temperature.

- The temperature can be set between 50°F (10°C) and 90°F (32°C). COOL or AUTO: The unit operates at 64°F (18°C) even if it is set at 50°F (10°C) to 63°F (17°C). HEAT or AUTO : The unit operates at 86°F (30°C) even if it is set at 87°F (31°C) to 90°F (32°C).

 • To return to the time setting, press ______.
- The set temperature is only displayed when the mode setting is on.

9. Press □

- The temperature will be set and go to the next reservation setting.
- The temperature is set while in ON TIMER operation, and the time is set while in OFF TIMER operation.
- The next reservation screen will appear.
- To continue further settings, repeat the procedure from STEP 4.

10. Press to complete the setting.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the OPERATION lamp.
- " " " is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights orange.



Display

• A reservation made once can be easily copied and the same settings used for another day of the week. Refer to Copy mode

NOTE

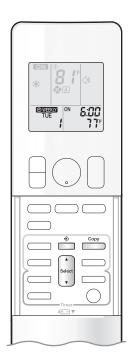
61

Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote controller first.
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER.
- Other settings for the ON TIMER are based on the settings just before the operation.

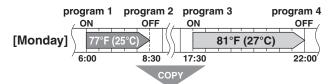
 WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and " ** WEEKLY " will disappear from the LCD. When the ON/ OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- Only the time and set temperature with the WEEKLY TIMER are sent with the 👛 . Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset
- can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

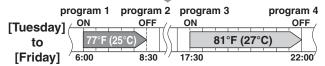
R4003659

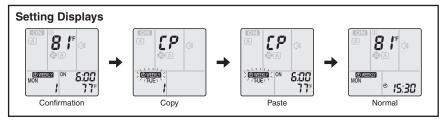


Copy mode

 A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.







- **2.** Press to confirm the day of the week to be copied.
- 3. Press copy.
 - The whole reservation of the selected day of the week will be copied.
- 4. Press $\binom{1}{3}$ to select the destination day of the week.
- - The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
 - To continue copying the settings to other days of the week, repeat STEP 4 and STEP 5.
- **6.** Press to complete the setting.
 - " WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp periodically lights orange.

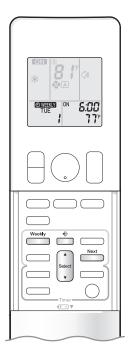
NOTE

Note on COPY MODE

• The entire reservation of the source day of the week is copied in the copy mode.

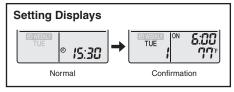
In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of Setting mode.

R4003660



Confirming a reservation

• The reservation can be confirmed.



- - The day of the week and the reservation number of the current day will be displayed.
- 2. Press to select the day of the week and the reservation number to be confirmed.
 - Pressing select displays the reservation details.
 - To change the confirmed reserved settings, select the reservation number and press The mode is switched to setting mode. Proceed to Setting mode STEP 4.
- 3. Press

 to exit the confirmation mode.
 - " WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp lights orange.



Display

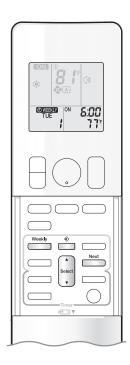
To deactivate WEEKLY TIMER operation

- ▶ Press while " **W**≡KY" is displayed on the LCD.
 - " (WEEKLY " disappears from the LCD.
 - The TIMER lamp goes off.
 - To reactivate the WEEKLY TIMER operation, press again.
 - If a reservation deactivated with weekly is activated once again, the last reservation mode will be used

NOTE

 If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press again to reactivate the WEEKLY TIMER operation.

R4003661



To delete reservations

An individual reservation

- - The day of the week and the reservation number will be displayed.
- 2. Press to select the day of the week and the reservation number to be deleted.
- 3. Press Next Next.
 - " (WEEKLY " and " ON" or " OFF" blink.
- 4. Press until no icon is displayed.

 - Selecting "blank" will cancel any reservation you may have.



- **5.** Press
 - The selected reservation will be deleted.
- **6.** Press ⊕.
 - If there are still other reservations, WEEKLY TIMER operation will be activated.

Reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.
- - The day of the week and the reservation number will be displayed.
- 2. Press to select the day of the week to be deleted.
- **3.** Hold for about 5 seconds.
 - The reservation of the selected day of the week will be deleted.
- **4.** Press ⊕.
 - If there are still other reservations, WEEKLY TIMER operation will be activated.

All reservations

▶ Hold for about 5 seconds with the normal display.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone.
- This operation cannot be used for the WEEKLY TIMER setting display.
- All reservations will be deleted.

R4003662

2.13 Other Functions

2.13.1 Hot-Start Function

In order to prevent the cold air blast that normally occurs when heating operation is started, the temperature of the indoor heat exchanger is detected, and the airflow is either stopped or significantly weakened resulting in comfortable heating.



The cold air blast is prevented using similar control when defrost control starts or when the thermostat is turned ON.

2.13.2 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

2.13.3 Indoor Unit ON/OFF Switch

ON/OFF switch is provided on the display of the unit.

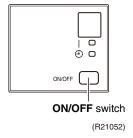
- Press **ON/OFF** switch once to start operation. Press once again to stop it.
- ON/OFF switch is useful when the remote controller is missing or the battery has run out.

Operation mode	Temperature setting	Airflow rate
AUTO	25°C (77°F)	Automatic

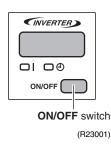
FTX09/12/15NMVJU

FTX18/24UVJU

FVXS Series







Forced Cooling Operation

Forced cooling operation can be started by pressing **ON/OFF** switch for 5 to 9 seconds while the unit is not operating.

Refer to page 199 for details.

Note(s)

Forced cooling operation is not started if **ON/OFF** switch is pressed for 10 seconds or more.

2.13.4 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.

P Note

It takes 3 minutes to restart the operation because 3-minute standby function is activated.

SiUS091601EA Functions for FDMQ Series

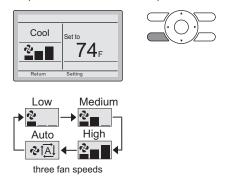
3. Functions for FDMQ Series

3.1 Fan Speed Control for Indoor Unit

■ With Wired Remote Controller (BRC1E73)

To change the fan speed, press **Fan Speed** button and select the fan speed from Low/Medium/High/Auto.

- Auto cannot be selected if the indoor unit does not have Auto Fan speed function.
- The system may change the fan speed automatically for equipment protection purposes.
- The system may turn off the fan when the room temperature is satisfied.
- It is normal for a delay to occur when changing the fan speed.
- If the Auto is selected for the fan speed, the fan speed varies automatically based on the difference between set temperature and room temperature.



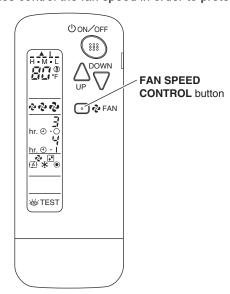
R4003380

■ With Wireless Remote Controller (BRC082A43)

Press FAN SPEED CONTROL button.

High, Medium or Low fan speed can be selected.

The microchip may sometimes control the fan speed in order to protect the unit.



R4003666

Functions for FDMQ Series SiUS091601EA

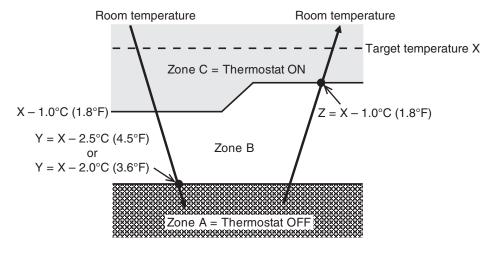
3.2 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R23000)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z
24.5°C or more (76.1°F or more)	Room thermistor temperature at start-up	X – 2.5°C (X – 4.5°F)	X – 1.0°C (X – 1.8°F)
16.5 ~ 24°C (61.7 ~ 75.2°F)		X – 2.0°C (X – 3.6°F)	X – 1.0°C (X – 1.8°F)
16°C or less (60.8°F or less)	16°C (60.8°F)	X – 2.0°C (X – 3.6°F)	X – 1.0°C = 15°C (X – 1.8°F = 59°F)

3.3 Clock and Calender Setting (With BRC1E73)

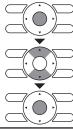
Main Menu 2/3

Filter Auto Clean
Maintenance Information
Configuration
Current Settings
Clock & Calendar
Daylight Saving Time
Setting

 Press Menu/OK button to display the main menu screen.



Press **Menu/OK** button to display the clock & calendar screen.



2



Press ▼▲ buttons to select on the clock & calendar screen.
 Press Menu/OK button to display the date & time screen.



3



Select Year with ◀▶ buttons.
 Change the year with ▼▲ buttons.
 Holding down the button causes the number to change continuously.



4



Select Month with ◀▶ buttons.
 Change the month with ▼▲ buttons.
 Holding down the button causes the number to change continuously.







Select Day with ◀▶ buttons.
 Change the day with ▼▲ buttons.
 Holding down the button causes the number to change continuously.
 Days of the week change automatically.



(R24368)

Functions for FDMQ Series SiUS091601EA



 Select Hour with ◀▶ buttons. Change the hour with **▼**▲ buttons. Holding down the button causes the number to change continuously.



Year 2016 Month 10 Day 7 Day 7 Friday 12:21_P

 Select Minute with ◀▶ buttons. Change the minute with **▼**▲ buttons. Holding down the button causes the number to change continuously.

• Press **Menu/OK** button.



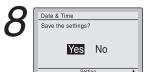
The confirmation screen will appear.



- Note: -

The date can be set between January 1, 2015 and December 31, 2099.





 Press ◀► button to select Yes on the confirmation screen.



Press Menu/OK button to confirm the clock and return to the basic screen.



* When setting the schedule, the display returns to the settings screen.

(R24072)

3.4 Schedule Timer Operation (With BRC1E73)

Outline

Day settings are selected from 4 patterns:

- 7 Days
- Weekday/Sat/Sun
- Weekday/Weekend
- Everyday

Up to 5 actions can be set for each day.

Details

Set the startup time and operation stop time.

ON: Startup time, cooling and heating temperature setpoints can be configured.

OFF: Operation stop time, cooling and heating setback temperature setpoints can be configured.

(--: Indicates that the setback function is disabled for this time period.)

_: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.

■ Setting the schedule

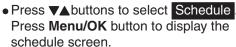


Clock has not been set. Would you like to set it now?

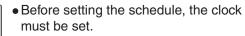
Yes No

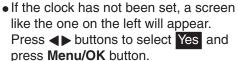
Schedule







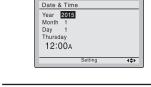


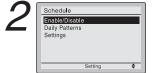




- The date & time screen will appear.
- Set the current year, month, day, and time







 Press ▼▲ buttons to select the desired function on the schedule screen and press Menu/OK button.



(R24369)

■ Daily Patterns

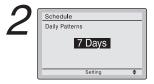


• The schedule screen will appear.

Press buttons to select Daily Patterns on the schedule screen.



The daily patterns screen will appear when **Menu/OK** button is pressed.



 Press ▼▲ buttons to select 7 Days, Weekday/Sat/Sun, Weekday/Weekend or Everyday on the daily patterns screen.



The confirmation screen will appear when **Menu/OK** button is pressed.



 Press ◀► buttons to select Yes on the confirmation screen.

Pressing **Menu/OK** button enters the daily patterns in the schedule and takes you back to the main menu screen.



(R24074)

■ Settings



- The schedule screen will appear.
- Press ▼▲ buttons to select Settings on the schedule screen.

The settings screen will appear when **Menu/OK** button is pressed.



2



- Press ▼▲ buttons to select the day to be set.
- * It cannot be selected in the case of EVDY .



Schedule

| Time | Act | Cool | Fig. | Fig. | Act | Cool | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. | Fig. |



4\$>

- Input the time for the selected day.
- Press ◀▶ buttons to move the highlighted item and press ▼▲ buttons to input the desired operation start time.
 Each press of ▼▲ buttons moves the numbers by 1 hour or 1 minute.



R4003456

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Press ◀► buttons to move the highlighted item and press ▼▲ buttons to configure ON/OFF/-- settings.
--, ON, or OFF changes in sequence when ▼▲ buttons are pressed.



ON: The temperature setpoints can be configured.

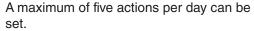
OFF: The setback temperature setpoints can be configured.

 - -: The temperature setpoints and setback temperature setpoints become disabled.



- The cooling and heating temperature setpoints for both ON and OFF (Setback) are configured.
 - _: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.
 - --: Indicates that the setback function is disabled for this time period.







 Press Menu/OK button when settings for each day are completed. The confirmation screen will appear.

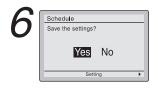
To copy the settings for the previous day, press **Mode** button so that the existing settings will be copied.

Example: The contents for Monday are copied by pressing **Mode** button after selecting Tuesday.









 Press ◀► buttons to select Yes on the confirmation screen.

Pressing **Menu/OK** button confirms the settings for each day and takes you back to the basic screen.



(R24075)

Functions for FDMQ Series SiUS091601EA

■ Enabling or disabling the schedule

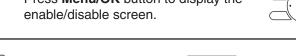


Display the schedule screen.

 Press ▼▲ buttons to select Enable / Disable on the schedule screen.



Press Menu/OK button to display the





 Press ▼▲ buttons to select Enable or Disable on the enable/disable screen.



Press Menu/OK button after selecting the item. The confirmation screen is displayed.



 Press ◀▶ buttons to select Yes on the confirmation screen.

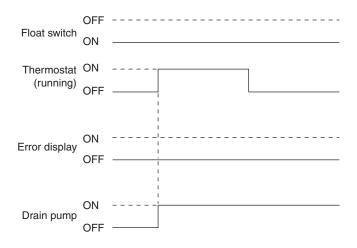


Pressing Menu/OK button confirms the enable/disable setting for the schedule and takes you back to the basic screen.

R4003458

3.5 **Drain Pump Control**

Normal Operation

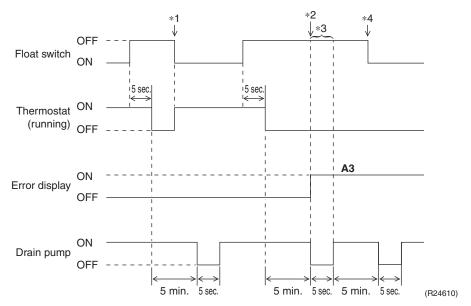


(R24037)

- The float switch is ON in normal operation.
- When cooling operation starts (thermostat ON), the drain pump turns ON simultaneously.
- After the thermostat turns OFF, the drain pump continues to operate.

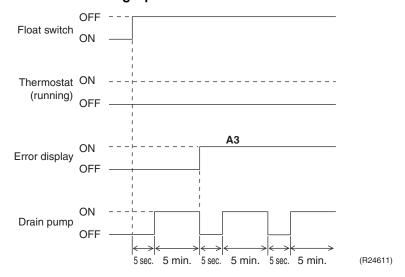
Functions for FDMQ Series

If Float Switch is OFF with Thermostat ON in Cooling Operation



- When the float switch stays OFF for 5 sec., the thermostat turns OFF.
- After the thermostat turns OFF, the drain pump continues to operate for another 5 minutes.
- *1. If the float switch turns ON again during the residual operation of the drain pump, cooling operation also turns on again (thermostat ON).
- *2. If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** is determined.
- *3. The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.
- *4. After **A3** is determined and the unit comes to an abnormal stop, the thermostat will remain OFF even if the float switch turns ON again.

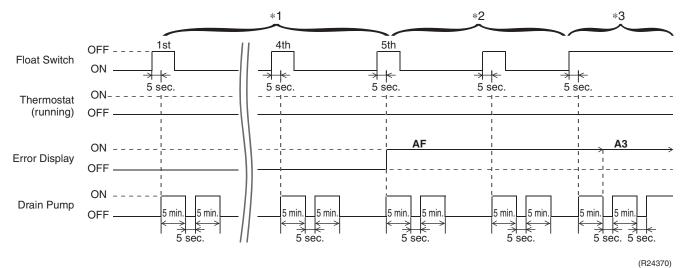
If Float Switch is OFF with Thermostat OFF in Cooling Operation



- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code A3 is determined.
- The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.

Functions for FDMQ Series SiUS091601EA

If Float Switch Turns ON and OFF Continuously, or Float Switch Turns OFF While AF Displayed



■ When the float switch stays OFF for 5 sec., the drain pump turns ON.

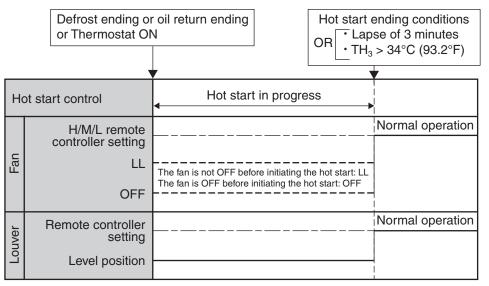
- *1. If the float switch continues to turn OFF and ON 5 times consecutively, it is judged as a drain system error and the error code **AF** is determined.
- *2. The drain pump continues to turn ON/OFF in accordance with the float switch ON/OFF even after **AF** is determined.
- *3. While the error code **AF** is displayed, if the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** will be determined.

3.6 Hot Start Control (In Heating Operation Only)

Outline

At startup with thermostat ON or after the completion of defrosting in heating operation, the indoor unit fan is controlled to prevent cold air from blasting out and ensure startup capacity.

Details



R400365

TH₃: Temperature detected by the indoor heat exchanger thermistor (R3T)

3.7 Other Functions

3.7.1 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

3.7.2 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.



It takes 3 minutes to restart the operation because 3-minute standby function is activated.

3.7.3 Emergency Operation Switch (With BRC082A43)

Outline

When the wireless remote controller does not work due to battery failure or the absence thereof, use the emergency operation switch.

Details

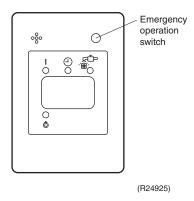
Start

Press emergency operation switch.

- The indoor unit runs in the previous operation mode.
- The system operates with the previously set airflow direction.

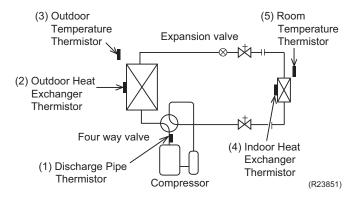
Stop

Press emergency operation switch again.



Thermistor Functions SiUS091601EA

4. Thermistor Functions



(1) Discharge Pipe Thermistor

- The discharge pipe thermistor is used for controlling discharge pipe temperature. If the discharge pipe temperature (used in place of the inner temperature of the compressor) rises abnormally, the operating frequency becomes lower or the operation halts.
- The discharge pipe thermistor is used for detecting disconnection of the discharge pipe thermistor.

(2) Outdoor Heat Exchanger Thermistor

- The outdoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
- In cooling operation, the outdoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature drops below the outdoor heat exchanger temperature by more than a certain value, the discharge pipe thermistor is judged as disconnected.
- In cooling operation, the outdoor heat exchanger thermistor is used for high pressure protection.

(3) Outdoor Temperature Thermistor

The outdoor temperature thermistor detects the outdoor air temperature and is used for refrigerant shortage detection, input current control, outdoor fan control, liquid compression protection function, and so on.

(4) Indoor Heat Exchanger Thermistor

- The indoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
- In cooling operation, the indoor heat exchanger thermistor is used for freeze-up protection control. If the indoor heat exchanger temperature drops abnormally, the operating frequency becomes lower or the operation halts.
- In heating operation, the indoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature drops below the indoor heat exchanger temperature by more than a certain value, the discharge pipe thermistor is judged as disconnected.

(5) Room Temperature Thermistor

The room temperature thermistor detects the room air temperature and is used for controlling the room air temperature. SiUS091601EA Control Specification

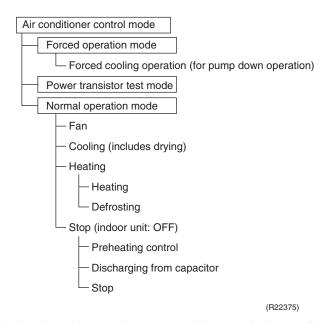
5. Control Specification

5.1 Mode Hierarchy

Outline

The air conditioner control has normal operation mode, forced operation mode, and power transistor test mode for installation and servicing.

Details



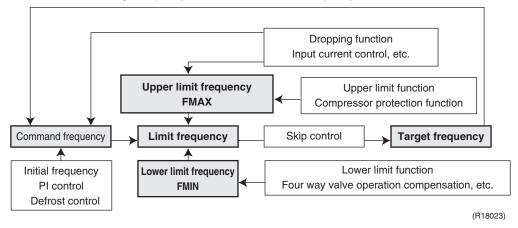
■ Unless specified otherwise, dry operation command is regarded as cooling operation.

5.2 Frequency Control

Outline

The compressor frequency is determined according to the difference between the room thermistor temperature and the target temperature.

When the shift of the frequency is less than zero (ΔF <0) by PI control, the target frequency is used as the command frequency.



Details

1. Determine command frequency

Command frequency is determined in the following order of priority.

- (1) Limiting defrost control time
- (2) Forced cooling

Control Specification SiUS091601EA

(3) Indoor frequency command

2. Determine upper limit frequency

The minimum value is set as an upper limit frequency among the frequency upper limits of the following functions:

Compressor protection, input current, discharge pipe temperature, heating peak-cut, freeze-up protection, defrost control.

3. Determine lower limit frequency

The maximum value is set as an lower limit frequency among the frequency lower limits of the following functions:

Four way valve operation compensation, draft prevention, pressure difference upkeep.

4. Determine prohibited frequency

There is a certain prohibited frequency such as a power supply frequency.

Initial Frequency

When starting the compressor, the frequency is initialized according to the ΔD value of the indoor unit.

△D signal: Indoor frequency command

The difference between the room thermistor temperature and the target temperature is taken as the ΔD value and is used for ΔD signal of frequency command.

Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal
-2.0°C (-3.6°F)	*OFF	0°C (0°F)	4	2.0°C (3.6°F)	8	4.0°C (7.2°F)	12
-1.5°C (-2.7°F)	1	0.5°C (0.9°F)	5	2.5°C (4.5°F)	9	4.5°C (8.1°F)	13
-1.0°C (-1.8°F)	2	1.0°C (1.8°F)	6	3.0°C (5.4°F)	10	5.0°C (9.0°F)	14
-0.5°C (-0.9°F)	3	1.5°C (2.7°F)	7	3.5°C (6.3°F)	11	5.5°C (9.9°F)	15

^{*} OFF = Thermostat OFF

PI Control

1. P control

The ΔD value is calculated in each sampling time (20 seconds), and the frequency is adjusted according to its difference from the frequency previously calculated.

2. I control

If the operating frequency does not change for more than a certain fixed time, the frequency is adjusted according to the ΔD value.

When ΔD value is low, the frequency is lowered.

When ΔD value is high, the frequency is increased.

3. Frequency control when other controls are functioning

• When frequency is dropping:

Frequency control is carried out only when the frequency drops.

• For limiting lower limit:

Frequency control is carried out only when the frequency rises.

4. Upper and lower limit of frequency by PI control

The frequency upper and lower limits are set according to the command of the indoor unit. When the indoor or outdoor unit quiet operation command comes from the indoor unit, the upper limit frequency is lower than the usual setting.

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SiUS091601EA Control Specification

5.3 Controls at Mode Changing/Start-up

5.3.1 Preheating Control

Outline

The inverter operation in open phase starts with the conditions of the outdoor temperature, the discharge pipe temperature, the radiation fin temperature and the preheating command from the indoor unit.

Details

09/15 class

Outdoor temperature \geq -2.5°C (27.5°F) Control A (preheating for normal state) Outdoor temperature < -2.5°C (27.5°F) Control B (preheating of increased capacity)

Control A

■ ON condition

Discharge pipe temperature < 0°C (32.0°F) Radiation fin temperature < 85°C (185°F)

■ OFF condition

Discharge pipe temperature > 2°C (35.6°F) Radiation fin temperature ≥ 90°C (194°F)

Control B

■ ON condition

Discharge pipe temperature < 10°C (50.0°F) Radiation fin temperature < 85°C (185°F)

OFF condition

Discharge pipe temperature > 12°C (53.6°F) Radiation fin temperature ≥ 90°C (194°F)

12/18/24 class

ON condition

Discharge pipe temperature < Outdoor temperature x A + B

Outdoor temperature < C

Radiation fin temperature < D

OFF condition

Discharge pipe temperature > Outdoor temperature x A + E

Outdoor temperature > F

Radiation fin temperature ≥ G

	^	В	(2	[)	_	I	=	(3
	A	В	(°C)	(°F)	(°C)	(°F)	E	(°C)	(°F)	(°C)	(°F)
12 class	0/256	10	0	32	85	185	12	2	35.6	90	194
18/24 class	238/256	35	6	42.8	85	185	37	8	46.4	90	194

5.3.2 Four Way Valve Switching

Outline

The four way valve coil is energized/not energized depending on the operation mode. (Heating: ON, Cooling/Dry/Defrost: OFF)

In order to eliminate the switching sound as the four way valve coil switches from ON to OFF when the heating is stopped, the OFF delay switch of the four way valve is carried out.

Details

OFF delay switch of four way valve

The four way valve coil is energized for 160 seconds after the operation is stopped.

Control Specification SiUS091601EA

5.3.3 Four Way Valve Operation Compensation

Outline

At the beginning of operation as the four way valve is switched, the pressure difference to activate the four way valve is acquired when the output frequency is higher than a certain fixed frequency, for a certain fixed time.

Details

Starting Conditions

- 1. When the compressor starts and the four way valve switches from OFF to ON
- 2. When the four way valve switches from ON to OFF during operation
- 3. When the compressor starts after resetting
- 4. When the compressor starts after the fault of four way valve switching

The lower limit of frequency keeps A Hz for B seconds for any of the conditions above.

When the outdoor temperature is above ${\bf C}$ in heating, the frequency decreases depending on the outdoor temperature.

		09 class		12 class		15 class		18/24 class	
		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
A (Hz)		40	54	24	34	4	8	46	48
B (seconds	;)	6	0	6	0	7	0	60	
С	(°C)	1	0	1	0	15		15	
(°F)		5	0	5	0	5	9	5	9

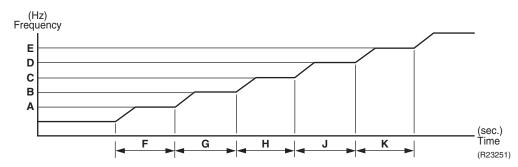
5.3.4 3-Minute Standby

Turning on the compressor is prohibited for 3 minutes after turning off.

The function is not used when defrosting.

5.3.5 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency is set as follows. The function is not used when defrosting.



	09 class	12 class	15 class	15 class ★	18/24 class
A (Hz)	40	24	52	35	55/48 ★
B (Hz)	54	34	68	52	65
C (Hz)	72	44	80	62	80
D (Hz)	90	56	98	80	90
E (Hz)	100	78	_	100	100
F (seconds)	180	180	300	1300	240
G (seconds)	420	420	200	250	200
H (seconds)	180	180	460	300	200
J (seconds)	120	120	200	200	120
K (seconds)	400	180	_	120	120

★: Values refer to 15/18/24 class only, when outside temperature is lower than -15°C (5°F).

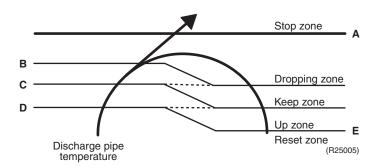
SiUS091601EA Control Specification

5.4 Discharge Pipe Temperature Control

Outline

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep the discharge pipe temperature from rising further.

Details



Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency increases.
Reset zone	The upper limit of frequency is canceled.

09 class		12/18/2	24 class	15 class	
(°C)	(°F)	(°C)	(°F)	(°C)	(°F)
110	230.0	120	248.0	110	230.0
103	217.4	111	231.8	103	217.4
98	208.4	109	228.2	101.5	214.7
93	199.4	107	224.6	100	212.0
88	190.4	107	224.6	95	203.0
	(°C) 110 103 98 93	110 230.0 103 217.4 98 208.4 93 199.4	(°C) (°F) (°C) 110 230.0 120 103 217.4 111 98 208.4 109 93 199.4 107	(°C) (°F) (°C) (°F) 110 230.0 120 248.0 103 217.4 111 231.8 98 208.4 109 228.2 93 199.4 107 224.6	(°C) (°F) (°C) (°F) (°C) 110 230.0 120 248.0 110 103 217.4 111 231.8 103 98 208.4 109 228.2 101.5 93 199.4 107 224.6 100

Control Specification SiUS091601EA

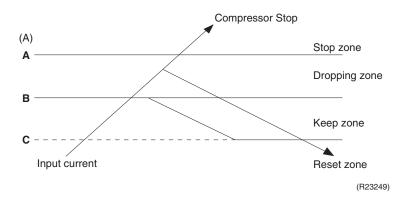
5.5 Input Current Control

Outline

The microcomputer calculates the input current while the compressor is running, and sets the frequency upper limit based on the input current.

In case of heat pump models, this control is the upper limit control of the frequency and takes priority over the lower limit control of four way valve operation compensation.

Details



Frequency control in each zone

Stop zone

■ After the input current remains in the stop zone for 2.5 seconds, the compressor is stopped.

Dropping zone

- The upper limit of the compressor frequency is defined as operation frequency 2 Hz.
- After this, the output frequency is lowered by 2 Hz every second until it reaches the keep zone.

Keep zone

■ The present maximum frequency goes on.

Reset zone

■ Limit of the frequency is canceled.

	09 c	lass	12 c	lass	15 c	lass	18/24	class
	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
A (A)	1	2	1	3	1	8	2	0
B (A)	7.5	8.5	11.5	12	12	12	16.25	18.25
C (A)	6.5	7.5	10.75	11.25	11	11	15.25	17.25

Limitation of current dropping and stop value according to the outdoor temperature

The current drops when outdoor temperature becomes higher than a certain level (depending on the model).

SiUS091601EA Control Specification

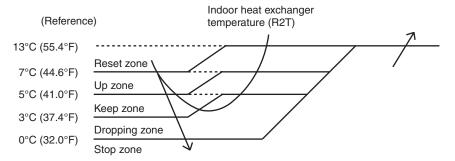
5.6 Freeze-up Protection Control

Outline

During cooling operation, the signal sent from the indoor unit determines the frequency upper limit and prevents freezing of the indoor heat exchanger. The signals from the indoor unit are divided into zones.

Details

The operating frequency limitation is judged with the indoor heat exchanger temperature.

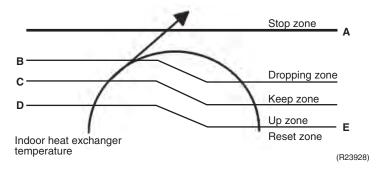


R4003644

5.7 Heating Peak-cut Control

During heating operation, the indoor heat exchanger temperature determines the frequency upper limit to prevent abnormal high pressure.

The operating frequency limitation is judged with the indoor heat exchanger temperature.



Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency increases.
Reset zone	The upper limit of frequency is canceled.

	09/12 class		15 c	lass	18/24 class	
	(°C)	(°F)	(°C)	(°F)	(°C)	(°F)
Α	59	138.2	60	140.0	60	140.0
B★	55	131.0	54	129.2	56	134.6
C*	52	125.6	51	123.8	53	129.2
D*	50	122.0	49	120.2	51	125.6
E	45	113.0	44	111.2	46	116.6

★: The valves might drop when the outdoor temperature is low to protect the compressor.

Control Specification SiUS091601EA

5.8 Outdoor Fan Control

1. Fan ON control to cool down the electrical box

The outdoor fan is turned ON when the electrical box temperature is high while the compressor is OFF.

2. Fan OFF control during defrosting

The outdoor fan is turned OFF while defrosting.

3. Fan OFF delay when stopped

The outdoor fan is turned OFF 60 ~ 70 seconds after the compressor stops.

4. Fan speed control for pressure difference upkeep

The rotation speed of the outdoor fan is controlled for keeping the pressure difference during cooling operation with low outdoor temperature.

- When the pressure difference is low, the rotation speed of the outdoor fan is reduced.
- When the pressure difference is high, the rotation speed of the outdoor fan is controlled as well as normal operation.

5. Fan speed control during forced operation

The outdoor fan is controlled as well as normal operation during forced operation.

6. Fan speed control during POWERFUL operation

The rotation speed of the outdoor fan is increased during POWERFUL operation.

7. Fan speed control during indoor/outdoor unit quiet operation

The rotation speed of the outdoor fan is reduced by the command of the indoor/outdoor unit quiet operation.

8. Fan ON/OFF control when operation (cooling, heating, dry) starts/stops

The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

5.9 Liquid Compression Protection Function

Outline

The compressor stops according to the outdoor temperature for protection.

Details

Operation stops depending on the outdoor temperature.

The compressor turns off under the conditions that the system is in cooling operation and the outdoor temperature is below 0°C (32°F).

However, the operating range can be extended to the lowest temperature of -20° C (-4° F) by changing facility setting. Refer to page 217 for details of facility setting.

SiUS091601EA Control Specification

5.10 Defrost Control

Outline

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish defrosting.

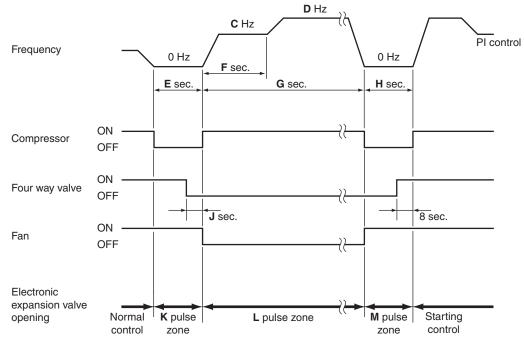
Details

Conditions for Starting Defrost

- The starting conditions are determined with the outdoor temperature and the outdoor heat exchanger temperature.
- The system is in heating operation.
- The compressor operates for 6 minutes.
- More than A minutes (depending on the duration of the previous defrost control) of accumulated time have passed since the start of the operation, or ending the previous defrosting.

Conditions for Canceling Defrost

The judgment is made with the outdoor heat exchanger temperature (B).



(R21661)

		09 class	12 class	15 class	18/24 class	
A (min	ute)	20 ~ 25	20 ~ 25 44		15 ~ 25	
В	(°C)	2 ~ 20	2 ~ 20	6 ~ 12	4 ~ 12	
	(°F)	35.6 ~ 68.0	35.6 ~ 68.0	42.8 ~ 86.0	42.8 ~ 86.0	
C (Hz)		64	40	48	48	
D (Hz)		64	40	70	54	
E (sec	onds)	40	40	60	60	
F (seco	onds)	60	60	60	120	
G (sec	onds)	510	510	340	340	
H (sec	onds)	50	50	90	60	
J (seco	onds)	8	8	5	8	
K (puls	se)	400	400	450	450	
L (puls	e)	300	300	300 ~ 450	400	
M (puls	se)	350	350	200	450	

Control Specification SiUS091601EA

5.11 Electronic Expansion Valve Control

Outline

The following items are included in the electronic expansion valve control.

Electronic expansion valve is fully closed

- 1. Electronic expansion valve is fully closed when turning on the power.
- 2. Pressure equalizing control

Open Control

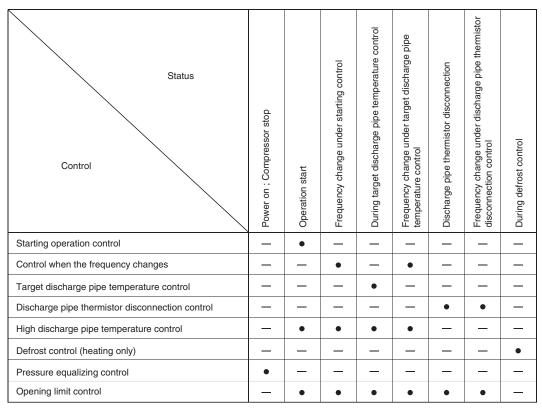
- 1. Electronic expansion valve control when starting operation
- 2. Electronic expansion valve control when the frequency changes
- 3. Electronic expansion valve control for defrosting
- 4. Electronic expansion valve control when the discharge pipe temperature is abnormally high
- 5. Electronic expansion valve control when the discharge pipe thermistor is disconnected

Feedback Control

Target discharge pipe temperature control

Details

The followings are the examples of electronic expansion valve control for each operation mode.



• : Available

— : Not available

R4003560

SiUS091601EA Control Specification

5.11.1 Initialization as Power Supply On

The electronic expansion valve is initialized (fully closed) when the power is turned on. Then, the valve opening position is set and the pressure is equalized.

5.11.2 Pressure Equalizing Control

When the compressor is stopped, the pressure equalizing control is activated. The electronic expansion valve opens, and develops the pressure equalization.

5.11.3 Opening Limit Control

The maximum and minimum opening of the electronic expansion valve are limited.

	09/12 class	15 class	18/24 class
Maximum opening (pulse)	470	480	490
Minimum opening (pulse)	32	52	52

The electronic expansion valve is fully closed when cooling operation stops, and is opened at a fixed degree during defrosting.

5.11.4 Starting Operation Control

The electronic expansion valve opening is controlled when the operation starts, thus preventing superheating or liquid compression.

5.11.5 Control when the Frequency Changes

When the target discharge pipe temperature control is active, if the target frequency changes to a specified value in a certain time period, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion valve is changed according to the frequency shift.

5.11.6 High Discharge Pipe Temperature Control

When the compressor is operating, if the discharge pipe temperature exceeds a certain value, the electronic expansion valve opens and the refrigerant runs to the low pressure side.

This procedure lowers the discharge pipe temperature.

Control Specification SiUS091601EA

5.11.7 Discharge Pipe Thermistor Disconnection Control

Outline

The disconnection of the discharge pipe thermistor is detected by comparing the discharge pipe temperature with the condensation temperature. If the discharge pipe thermistor is disconnected, the electronic expansion valve opens according to the outdoor temperature and the operation frequency, operates for a specified time, and then stops.

After 3 minutes, the operation restarts and checks if the discharge pipe thermistor is disconnected. If the discharge pipe thermistor is disconnected, the system stops after operating for a specified time.

If the disconnection is detected repeatedly, the system is shut down. When the compressor runs for 60 minutes without any error, the error counter is reset.

Details

Determining thermistor disconnection

When the starting control finishes, the detection timer for disconnection of the discharge pipe thermistor (**A** seconds) starts. When the timer is over, the following adjustment is made.

- When the operation mode is cooling When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.
 - Discharge pipe temperature +6°C (+10.8°F) < outdoor heat exchanger temperature
- When the operation mode is heating When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.

Discharge pipe temperature +6°C (+10.8°F) < indoor heat exchanger temperature

	A (seconds)					
	09/12 class	15 class	18/24 class			
Other than below	720	540	1020			
Heating (When outdoor temperature is below –15°C (5°F))	1200	1800	1800			

When the thermistor is disconnected

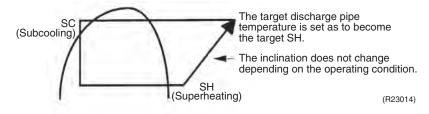
When the disconnection is ascertained, the compressor continues operation for 9 minutes and then stops

If the compressor stops repeatedly, the system is shut down.

SiUS091601EA Control Specification

5.11.8 Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor heat exchanger temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature. (Indirect SH (superheating) control using the discharge pipe temperature)



The electronic expansion valve opening and the target discharge pipe temperature are adjusted every **A** seconds. The opening degree of the electronic expansion valve is adjusted by the following.

- Target discharge pipe temperature
- Actual discharge pipe temperature
- Previous discharge pipe temperature

	09/12/15 class	18/24 class
A (seconds)	10 ~ 30★	20

[★] The time depends on the opening of the electronic expansion valve.

5.12 Malfunctions

5.12.1 Sensor Malfunction Detection

Sensor malfunction can be detected in the following thermistor:

- 1. Outdoor heat exchanger thermistor
- 2. Discharge pipe thermistor
- 3. Radiation fin thermistor
- 4. Outdoor temperature thermistor

5.12.2 Detection of Overcurrent and Overload

Outline

An excessive output current is detected and the OL temperature is observed to protect the compressor.

Details

- If the OL (compressor head) temperature exceeds 120 ~ 130°C (248 ~ 266°F) (depending on the model), the system shuts down the compressor.
- If the inverter current exceeds 12.0 ~ 20.0 A (depending on the model), the system shuts down the compressor.

The upper limit of the current decreases when the outdoor temperature exceeds a certain level.

Part 5 Remote Controller

Ί.	Applicable Remote Controller	92
2.	ARC466A21	93
3.	ARC466A37	95
4.	ARC480A8	97
5.	BRC082A43	98
6.	BRC1E73	100

1. Applicable Remote Controller

Series	Model Name	Wireless Remote Controller	Reference Page	Wired Remote Controller	Reference Page
	FTX09NMVJU	ARC480A8	97	BRC944B2 (option)	_
	FTX12NMVJU				
FTX-N/U	FTX15NMVJU				
	FTX18UVJU	ARC466A37	95		
	FTX24UVJU				
	FVXS09NVJU	ARC466A21	93	_	_
FVXS-N	FVXS12NVJU				
	FVXS15NVJU				
FDMQ-R	FDMQ12RVJU	BRC082A43		BRC1E73	100
	FDMQ18RVJU		98		
	FDMQ24RVJU				

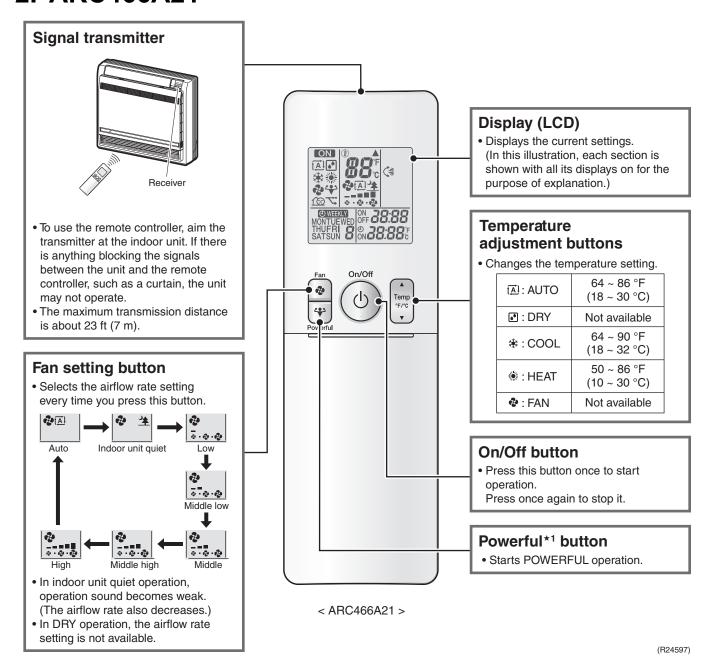


Refer to the operation manual of applicable model for details. You can download operation manuals from Daikin Business Portal:

Daikin Business Portal \rightarrow Document Search \rightarrow Item Category \rightarrow Installation/Operation Manual (URL: https://global1d.daikin.com/business_portal/login/)

ARC466A21 SiUS091601EA

2. ARC466A21



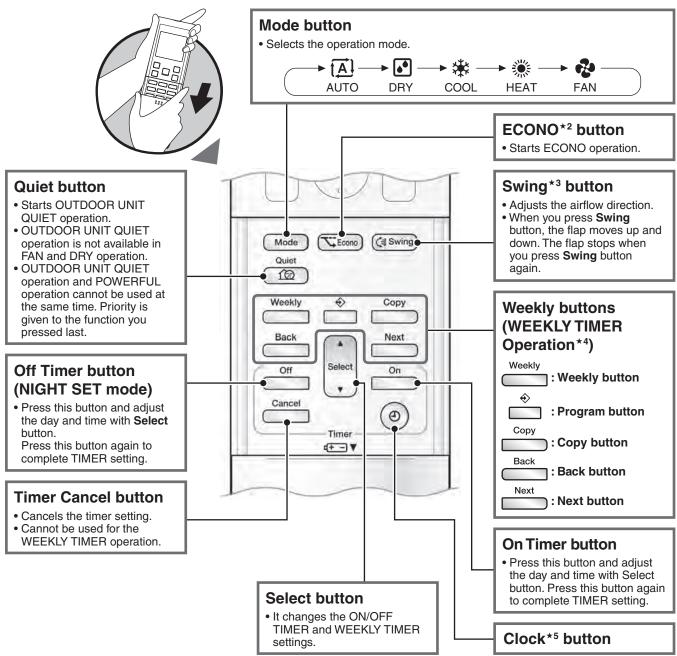


Refer to the following pages for details.

★1 POWERFUL operation P.57

SiUS091601EA ARC466A21





(R25077)

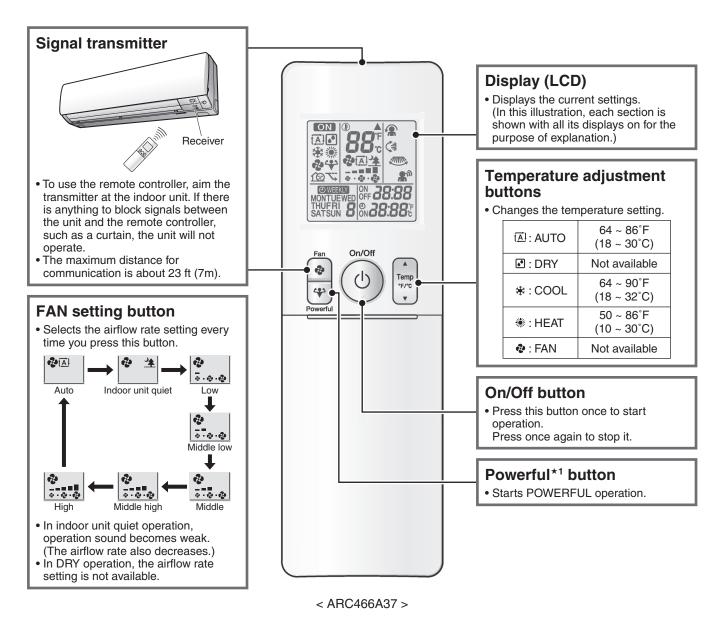


Refer to the following pages for details.

★2 ECONO operation	P.55
★3 Auto-swing	P.46
★4 WEEKLY TIMER operation	P.59
★5 Clock setting	P.58

ARC466A37 SiUS091601EA

3. ARC466A37



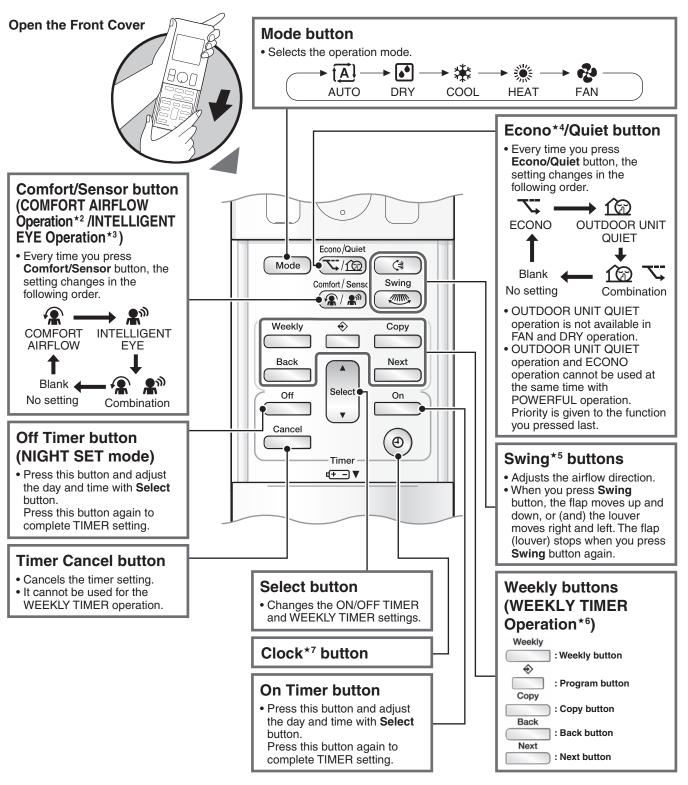
R5000260



Refer to the following pages for details.

★1 POWERFUL operation P.57

SiUS091601EA ARC466A37



R5000261

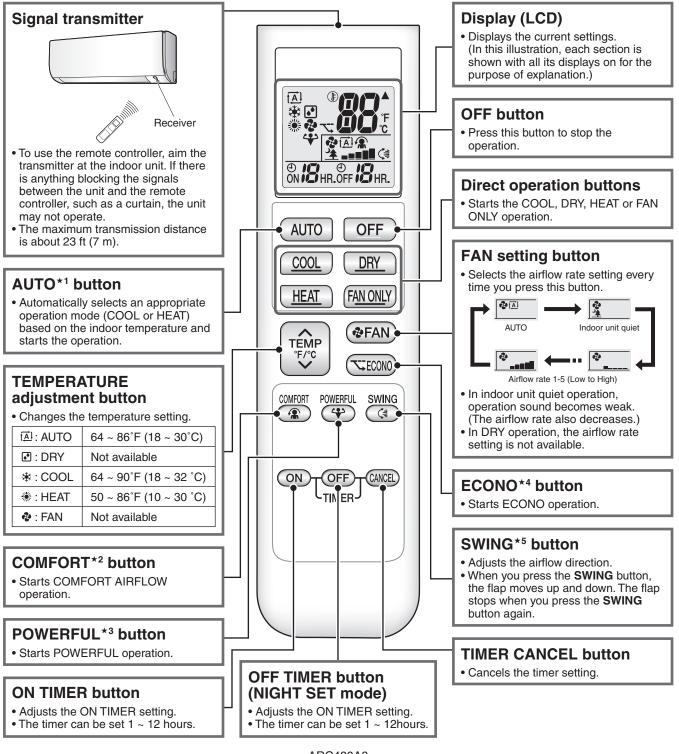
Reference

Refer to the following pages for details.

★2 COMFORT AIRFLOW operation	P.49	★5 Auto-swing	P.46
★3 INTELLIGENT EYE operation	P.56	★6 WEEKLY TIMER operation	P.59
★4 ECONO operation	P.55	★7 Clock setting	P.58

ARC480A8 SiUS091601EA

4. ARC480A8



< ARC480A8 >

R5000259



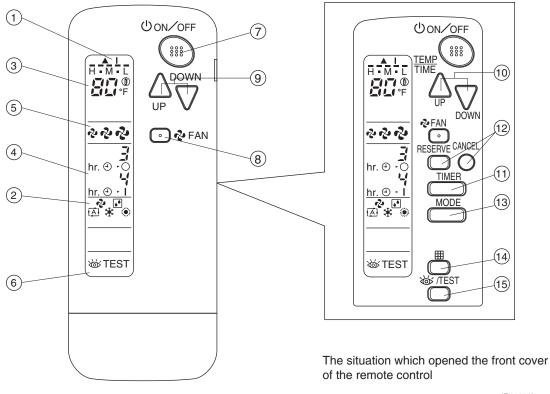
Refer to the following pages for details.

★1 Automatic cooling/heating changeoverP.52★4 ECONO operationP.55★2 COMFORT AIRFLOW operationP.49★5 Auto-swingP.46

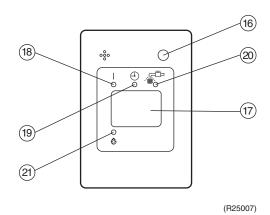
★3 POWERFUL operation P.57

SiUS091601EA BRC082A43

5. BRC082A43



(R25006)



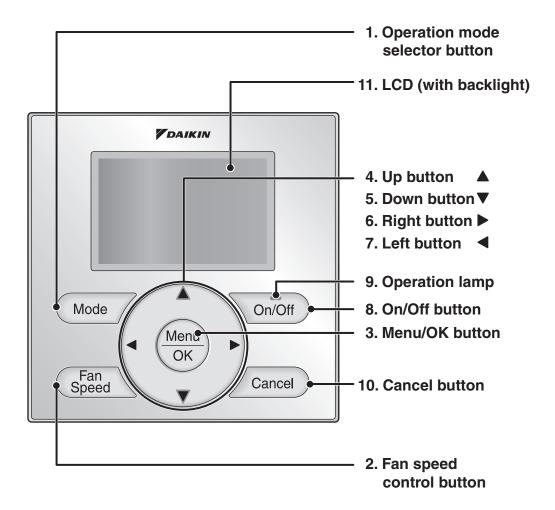
BRC082A43 SiUS091601EA

	_	
1	DISPLAY " ▲ " " I " (SIGNAL TRANSMISSION)	
	This lights up when a signal is being transmitted.	
2	DISPLAY "♣" "♠" (OPERATION MODE)	
	This display shows the current OPERATION MODE.	
3	DISPLAY " デザー" (SET TEMPERATURE)	
	This display shows the set temperature.	
	DISPLAY " hr. o -3 hr. o -1 " (PROGRAMMED TIME)	
4	This display shows PROGRAMMED TIME of the	
	system start or stop.	
5	DISPLAY "🎝 " "🎝 " "🎝 " (FAN SPEED)	
	This display shows the set fan speed.	
6	DISPLAY "₩TEST" (INSPECTION/ TEST OPERATION)	
	When the INSPECTION/TEST OPERATION BUTTON	
	is pressed, the display shows the system mode is in.	
	ON/OFF BUTTON	
7	Press the button and the system will start. Press the button again and the system will stop.	
	FAN SPEED CONTROL BUTTON	
8	Press this button to select the fan speed (HIGH, MEDIUM or LOW) of your choice.	
	TEMPERATURE SETTING BUTTON	
9	Use this button for SETTING TEMPERATURE.	
	(Operates with the front cover of the remote controller closed.)	
	PROGRAMMING TIMER BUTTON	
10	Use this button for programming "START and/or STOP" time. (Operates with the front cover of the remote controller opened.)	

11	TIMER MODE START/STOP BUTTON
	Use this button for TIMER MODE setting.
12	TIMER RESERVE/CANCEL BUTTON
12	Use this button to end timer setting procedure.
13	OPERATION MODE SELECTOR BUTTON
13	Press this button to select OPERATION MODE.
	FILTER SIGN RESET BUTTON
14	Refer to the section of MAINTENANCE in the operation
	manual attached to the indoor unit.
	INSPECTION/TEST OPERATION BUTTON
15	This button is pressed for inspection or test operation.
	Do not use for normal operation.
	EMERGENCY OPERATION SWITCH
16	This switch is readily used if the remote controller does
	not work.
17	RECEIVER
	This receives the signals from the remote controller.
	OPERATING INDICATOR LAMP (Red)
18	This lamp stays lit while the air conditioner runs.
	It flashes when the unit is in trouble.
19	TIMER INDICATOR LAMP (Green)
	This lamp stays lit while the timer is set.
20	AIR FILTER CLEANING TIME INDICATOR LAMP (Red)
	Lights up when it is time to clean the air filter.
	DEFROST LAMP (Orange)
21	Lights up when the defrosting operation has started.
	(For cooling only type this lamp does not turn on.)

SiUS091601EA BRC1E73

6. BRC1E73



BRC1E73 SiUS091601EA

1. Operation mode selector button

- Press this button to select the operation mode of your preference.
- * Available modes vary with the indoor unit model.

2. Fan speed control button

- Press this button to select the fan speed of your preference.
 - * Available fan speeds vary with the indoor unit model.

3. Menu/OK button

- Used to enter the main menu.
- Used to enter the selected item.

4. Up button ▲

- Used to raise the setpoint.
- The item above the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

5. Down button ▼

- Used to lower the setpoint.
- The item below the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

6. Right button ▶

- Used to highlight the next items on the right-hand side.
- Each screen is scrolled in the right-hand direction.

7. Left button ◀

- Used to highlight the next items on the left-hand side.
- Each screen is scrolled in the left-hand direction.

8. On/Off button

- Press this button and system will start.
- Press this button again to stop the system.

9. Operation lamp

- This lamp illuminates solid green during normal operation.
- This lamp flashes if an error occurs.

10. Cancel button

• Used to return to the previous screen.

11. LCD (with backlight)

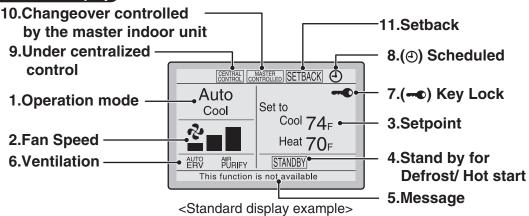
- The backlight will be illuminated for approximately 30 seconds by pressing any button.
- If two remote controllers are used to control a single indoor unit, only the controller accessed first will have backlight functionality.

SiUS091601EA BRC1E73

Liquid Crystal Display

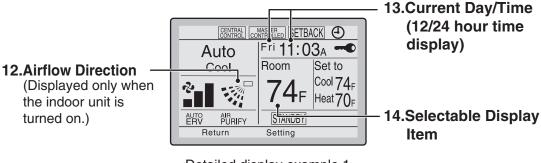
- Three types of display mode (Standard, Detailed and Simple) are available.
- Standard display is set by default.
- Detailed and Simple displays can be selected in the main menu.

Standard display

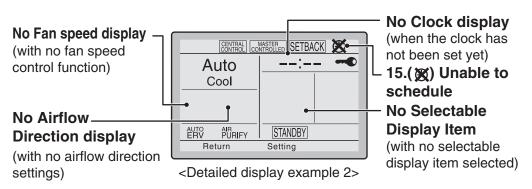


Detailed display

■ The airflow direction, clock, and selectable item appear on Detailed display screen in addition to the items appearing on Standard display.

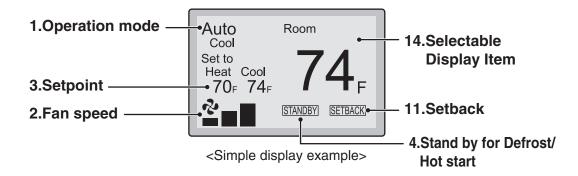


<Detailed display example 1>



BRC1E73 SiUS091601EA

Simple display



Note for all display modes

• Depending on the field settings, while the indoor unit is stopped, OFF may be displayed instead of the operation mode and/or the setpoint may not be displayed.

SiUS091601EA BRC1E73

1. Operation mode

starting operation.

- Used to display the current operation mode: Cool, Heat, Vent, Fan, Dry or Auto.
- In Auto mode, the actual operation mode (Cool or Heat) will be also displayed.
- Operation mode cannot be changed when OFF is displayed.
 Operation mode can be changed after

2. Fan Speed

- Used to display the fan speed that is set for the indoor unit.
- The fan speed will not be displayed if the connected model does not have fan speed control functionality.

3. Setpoint

- Used to display the setpoint for the indoor unit.
- Use the Celsius/Fahrenheit item in the main menu to select the temperature unit (Celsius or Fahrenheit).

4. Stand by for Defrost/Hot start

" STANDBY

If ventilation icon is displayed in this field:

 Indicates that an energy recovery ventilator (ERV) is connected.

For details, refer to the Operation Manual of the ERV.

5. Message

The following messages may be displayed.

"This function is not available"

- Displayed for a few seconds when an Operation button is pressed and the indoor unit does not provide the corresponding function.
- In a remote control group, the message will not appear if at least one of the indoor units provides the corresponding function.

"Error: Push Menu button"

- "Warning: Push Menu button"
- Displayed if an error or warning is detected.
- "Time to clean filter"
- "Time to clean element"
- "Time to clean filter & element"
- Displayed as a reminder when it is time to clean the filter and/or element.

6. Ventilation

- Displayed when an energy recovery ventilator is connected.
- Ventilation Mode icon. "AUTO ERV BYPASS"
 These icons indicate the current ventilation mode (ERV only) (AUTO, ERV, BYPASS).
- Air Purify ICON " AIR PURIFY"

 This icon indicates that the air purifying unit (Optional) is in operation.

7. Key Lock

• Displayed when the key lock is set.

8. Scheduled

 Displayed if the Schedule or Off timer is enabled.

9. Under Centralized control "CENTRAL"

 Displayed if the system is under the management of a multi-zone controller (Optional) and the operation of the system through the remote controller is limited.

10. Changeover controlled by the master indoor unit "CONTROLLED" (VRV only)

 Displayed when another indoor unit on the system has the authority to change the operation mode between cool and heat.

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11. Setback "SETBACK"

• The setback icon flashes when the unit is turned on by the setback control.

12. Airflow Direction ".[¬]"

- Displayed when the airflow direction and swing are set.
- If the connected indoor unit model does not include oscillating louvers this item will not be displayed.

13. Current Day/Time (12/24 hour time display)

- Displayed if the clock is set.
- If the clock is not set, "--: -- " will be displayed.
- 12 hour time format is displayed by default.
- Select 12/24 hour time display option in the main menu under "Clock & Calendar".

14. Selectable Display Item

- Room temperature is selected by default.
- For other choices see the operation manual.

15. XUnable to schedule

- Displayed when the clock needs to be set.
- The schedule function will not work unless the clock is set.

105 Part 5 Remote Controller

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1. General Problem Symptoms and Check Items

Symptom	Check Item	Measures	Reference Page
The unit does not	Check the power supply.	Check if the rated voltage is supplied.	_
operate.	Check the type of the indoor unit.	Check if the indoor unit type is compatible with the outdoor unit.	_
	Check the outdoor temperature.	Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit.	236
	Diagnose with remote controller indication.	_	123
	Check the remote controller addresses.	Check if address settings for the remote controller and indoor unit are correct.	207
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles stops air conditioner operation. (Operation lamp OFF)	_
	Check the outdoor temperature.	e outdoor temperature. Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit.	
	Diagnose with remote controller indication.	_	123
The unit operates but does not cool, or does not heat.	Check for wiring and piping errors in the connection between the indoor unit and outdoor unit.	_	_
	Check for thermistor detection errors.	Check if the thermistor is mounted securely.	_
	Check for faulty operation of the electronic expansion valve.	Set the unit to cooling operation, and check the temperature of the liquid pipe to see if the electronic expansion valve works.	_
	Diagnose with remote controller indication.	_	123
	Diagnose by service port pressure and operating current.	Check for refrigerant shortage.	_
Large operating noise and vibrations	Check the output voltage of the power module.	_	194
	Check the power module.		_
	Check the installation condition.	Check if the required spaces for installation (specified in the installation manual) are provided.	_

2. Troubleshooting with LED

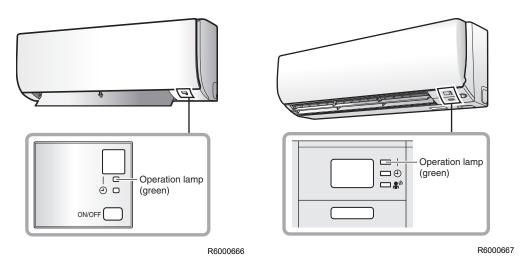
2.1 Indoor Unit

Operation Lamp

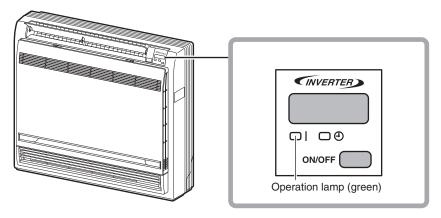
The operation lamp blinks when any of the following errors is detected.

- A protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
- A signal transmission error occurs between the indoor and outdoor units. In either case, conduct the diagnostic procedure described in the following pages.

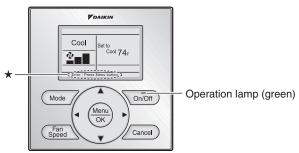
FTX Series



FVXS Series



FDMQ series with BRC1E73



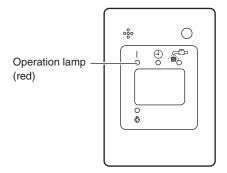
★The error or warning message also blinks on the basic screen.

R4003516

R4003515

FDMQ series with BRC082A43

For wireless remote controller, a receiver is installed. When the error occurs, the operation lamp on the receiver blinks.



R4003517

2.2 Outdoor Unit

The outdoor unit has one green LED (LED A) on the PCB. When the microcomputer works in order, the LED A blinks. However, the LED A turns OFF while the standby electricity saving function is activated and the power supply is OFF.

Refer to page 34, 36, 38, 39 for the location of LED A.

Service Diagnosis SiUS091601EA

3. Service Diagnosis

3.1 ARC480 Series

3.1.1 Method 1

1. When **TIMER CANCEL** button is held down for 5 seconds, @@ is displayed on the temperature display screen.

2. Press **TIMER CANCEL** button repeatedly until a long beep sounds.



R6000690

1 Note(s)

- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold **TIMER CANCEL** button down for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- 3. Not all the error codes are displayed. When you cannot find the error code, try method 2. Refer to page 112.
- The code indication changes in the sequence shown below.

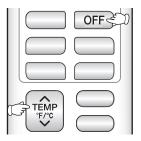
ARC480A8

No.	Code	No.	Code	No.	Code	No.	Code
1	88	12	XO	23	43	34	89
2	85	13	88	24	JS	35	U2
3	٤٦	14	UO	25	48	36	88
4	83	15	ניז	26	85	37	88
5	F8	16	83	27	81	38	FR
6	13	17	X8	28	٤ ؛	39	83
7	7.4	18	XS	29	UR	40	EX
8	45	19	63	30	U 3	41	73
9	UY	20	55	31	UF.	42	83
10	88	21	64	32	UH	43	X3
11	X8	22	ES	33	PY		

SiUS091601EA Service Diagnosis

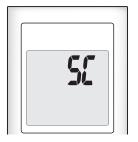
3.1.2 Method 2

1. Press the center of **TEMP** button and **OFF** button at the same time.



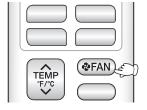
\$\mathcal{E}\$ is displayed on the LCD.





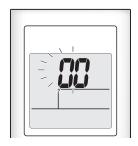
R6000695

- 2. Select ℜ (service check) with **TEMP** ∧ or **TEMP** ∨ button.
- 3. Press FAN button to enter the service check mode.



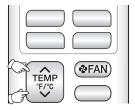
R6000669

@ is displayed and the left-side number blinks.



R6000696

4. Press **TEMP** ∧ or **TEMP** ∨ button and change the number until you hear the two consecutive beeps or the long beep.



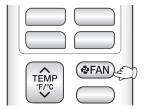
R6000670

- 5. Diagnose by the sound.
 - Beep: The left-side number does not correspond with the error code.
 - Two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.

Service Diagnosis SiUS091601EA

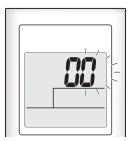
Long beep: Both the left-side and right-side numbers correspond with the error code.
 The numbers indicated when you hear the long beep are the error code.
 Refer to page 123.

6. Press FAN button.



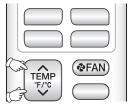
The right-side number blinks.





R6000697

7. Press **TEMP** \wedge or **TEMP** \vee button and change the number until you hear the long beep.



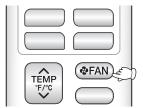
R6000670

- 8. Diagnose by the sound.
 - Beep: The left-side number does not correspond with the error code.
 - Two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - Long beep: Both the left-side and right-side numbers correspond with the error code.
- 9. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 123.

10. Press **FAN** button for 5 seconds to exit from the service check mode.

When the remote controller is left untouched for 60 seconds, it returns to the normal mode also.



R6000669

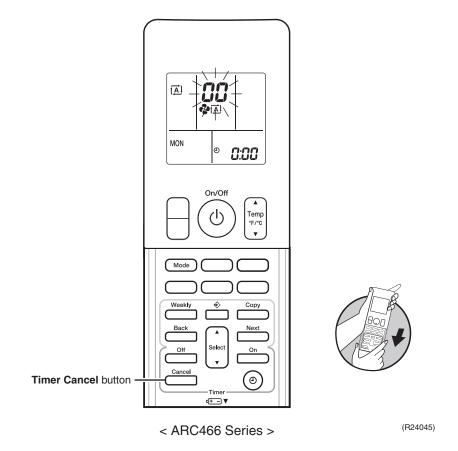
SiUS091601EA Service Diagnosis

3.2 ARC466 Series

3.2.1 Method 1

1. When **Timer Cancel** button is held down for 5 seconds, @@ is displayed on the temperature display screen.

2. Press Timer Cancel button repeatedly until a long beep sounds.



Note(s)

- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold **Timer Cancel** button down for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- 3. Not all the error codes are displayed. When you cannot find the error code, try method 2. Refer to page 115.
- The code indication changes in the sequence shown below.

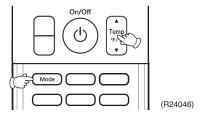
ARC466A21, A37

No.	Code	No.	Code	No.	Code	No.	Code
1	00	11	X8	21	ES	31	u2
2	85	12	XO	22	43	32	88
3	٤٦	13	88	23	JS	33	88
4	F3	14	UO	24	85	34	88
5	F8	15	נח	25	8;	35	81
6	13	16	83	26	٤ :	36	23
7	14	17	X8	27	UR	37	83
8	LS	18	X9	28	UK	38	X3
9	UY	19	63	29	ρy		
10	88	20	64	30	X7		

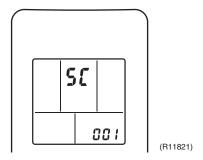
Service Diagnosis SiUS091601EA

3.2.2 Method 2

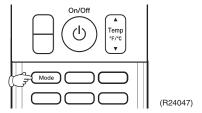
1. Press the center of **Temp** button and **Mode** button at the same time.



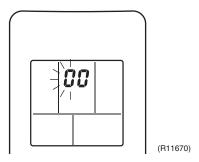
SE is displayed on the LCD.



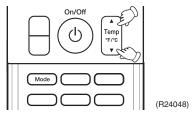
- 2. Select ℜ (service check) with **Temp ▲** or **Temp ▼** button.
- 3. Press **Mode** button to enter the service check mode.



The left-side number blinks.



4. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the two consecutive beeps or the long beep.

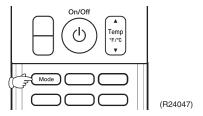


- 5. Diagnose by the sound.
 - Beep: The left-side number does not correspond with the error code.
 - Two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.

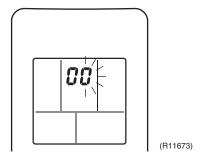
SiUS091601EA Service Diagnosis

Long beep: Both the left-side and right-side numbers correspond with the error code.
 The numbers indicated when you hear the long beep are the error code.
 Refer to page 123.

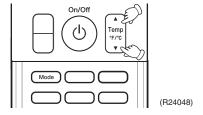
6. Press Mode button.



The right-side number blinks.



7. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the long beep.

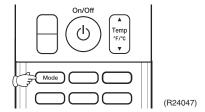


- 8. Diagnose by the sound.
 - Beep: The left-side number does not correspond with the error code.
 - Two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - Long beep: Both the left-side and right-side numbers correspond with the error code.
- 9. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 123.

10. Press **Mode** button for 5 seconds to exit from the service check mode.

When the remote controller is left untouched for 60 seconds, it returns to the normal mode also.



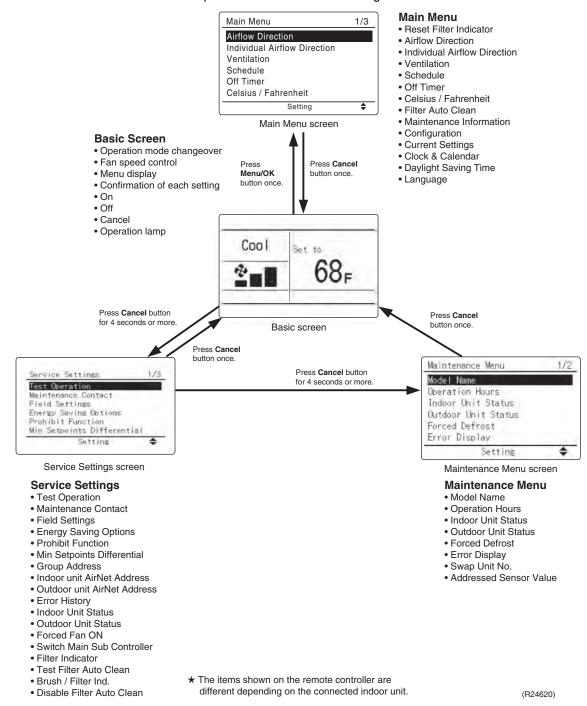
Service Diagnosis SiUS091601EA

3.3 BRC1E73

Relations Between Modes

On power-up, the message "Checking the connection. Please standby." will be displayed on the remote controller screen temporarily and then the basic screen will be displayed. To access a mode from the basic screen, refer to the figure below.

When any of the operation buttons is pressed, the backlight will come on and remain lit for about 30 seconds. Be sure to press a button while the backlight is on.

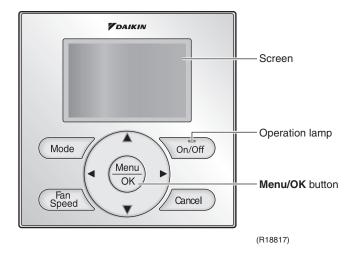


SiUS091601EA Service Diagnosis

Service Diagnosis

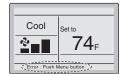
The following message is displayed on the screen when an error (or a warning) occurs during operation.

Check the error code and take the corrective action specified for the particular model.



Operation

1



• If an error occurs, either one of the following items will flash in the basic screen.

Error: Push Menu button

- * The Operation lamp will flash.
- * For Simple display, the message is not displayed, and only the Operation lamp flashes.

Warning: Push Menu button

- * The Operation lamp will not flash.
- * For Simple display, the message is not displayed, and the Operation lamp does not flash, either.



• Press Menu/OK button.



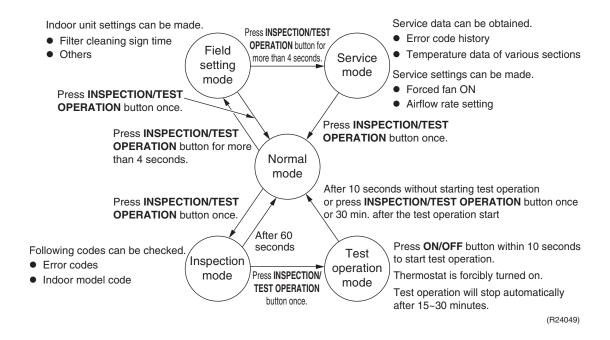
- The error code will flash and the service contact and model name or code may be displayed.
- Notify your Daikin dealer of the Error code and model name or code.

Service Diagnosis SiUS091601EA

3.4 BRC082A43

Relations Between Modes

The following modes can be selected by using **INSPECTION/TEST OPERATION** button on the remote controller.

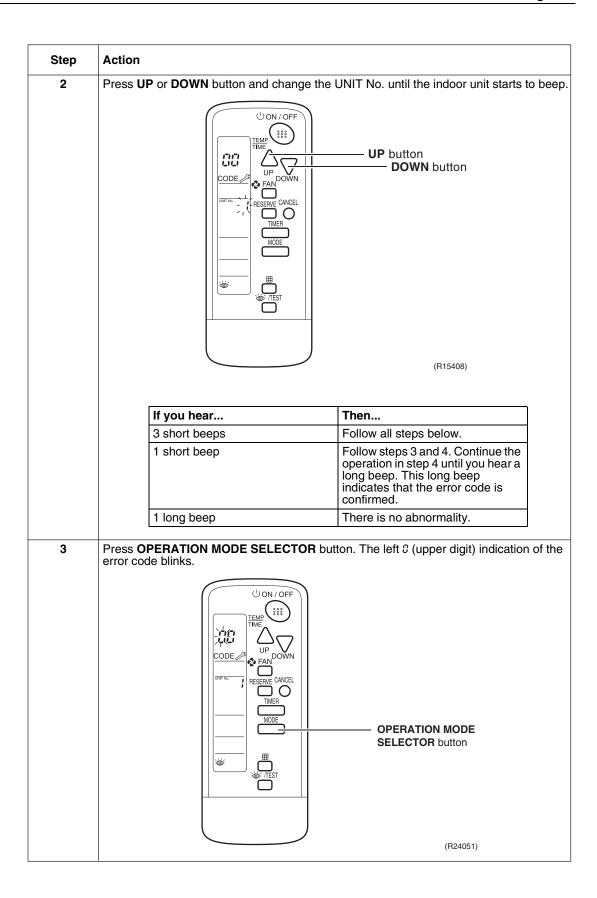


Service Diagnosis

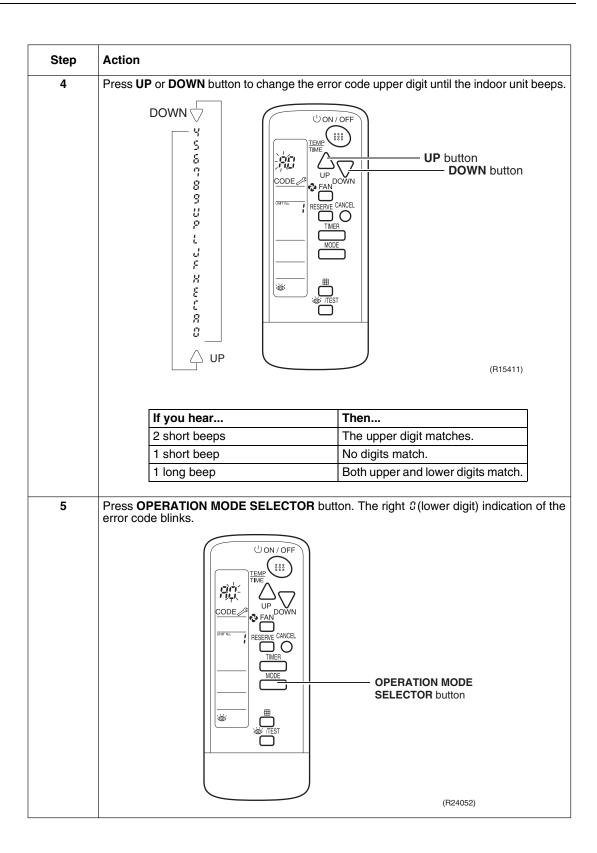
To find the error code, proceed as follows:

Step	Action
1 1	Press INSPECTION/TEST OPERATION button to enter the inspection mode. Then the figure 0 blinks on the UNIT No. display. ODE FAN DOWN FRESERVE CANCEL TIMER MODE INSPECTION/TEST INSPECTION/TEST
	OPERATION button (R24050)

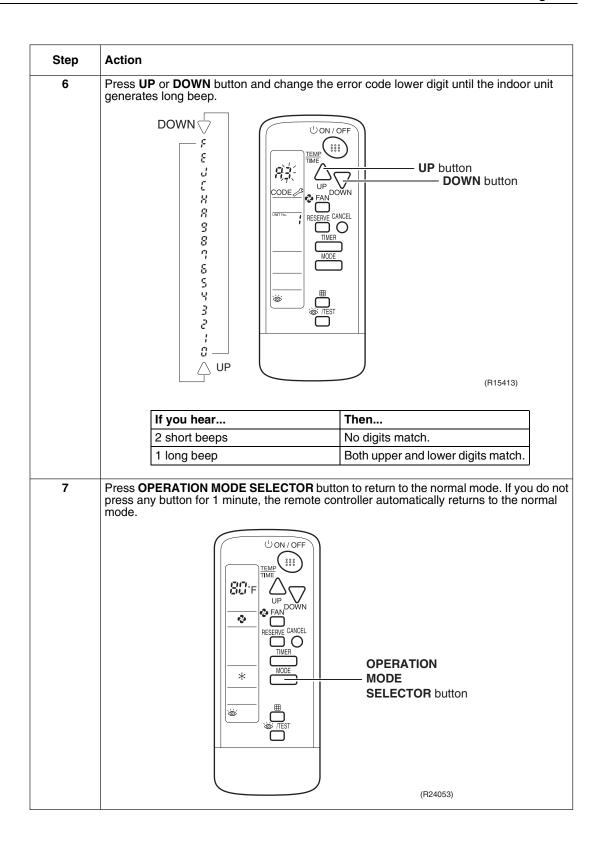
SiUS091601EA Service Diagnosis



Service Diagnosis SiUS091601EA



SiUS091601EA Service Diagnosis



4. Error Codes and Description

	Error	Description	Reference Page			
	Codes	Description	FTX	FVXS	FDMQ	
System	88	Normal	_	_	_	
	UC★	Refrigerant shortage	_	_	_	
	u2	Low-voltage detection or over-voltage detection	133	133	146	
	UY	Signal transmission error (between indoor unit and outdoor unit)	135	135	148	
	US	Signal transmission error (between indoor unit and remote controller)	_	_	150	
	<i>u</i> 8	Signal transmission error (between MAIN/SUB remote controller)	_	_	151	
	UR	Unspecified voltage (between indoor unit and outdoor unit)	137	137	152	
Indoor	81	Indoor unit PCB abnormality	124	124	138	
Unit	83	Drain level control system abnormality	_	_	139	
	85	Freeze-up protection control/heating peak-cut control	126	126	_	
	88	Indoor fan motor (DC motor) or related abnormality	128	128	140	
	88	Indoor fan PCB abnormality	_	_	142	
	8£	Humidifier or related abnormality	_	_	143	
	64	Indoor heat exchanger thermistor or related	132	132	144	
	ES	abnormality	_	_	144	
	53	Room temperature thermistor or related abnormality	132	132	144	
	EU	Remote controller thermistor abnormality	_	_	145	
Outdoor	ε:	Outdoor unit PCB abnormality		153		
Unit	85★	OL activation (compressor overload)		154		
	88★	Compressor lock		157		
	£7 ★	DC fan lock	158			
	88	Input overcurrent detection	159			
	88	Four way valve abnormality	161			
	83	Discharge pipe temperature control	163			
	۶۶	High pressure control in cooling	165			
	F8	System shutdown due to temperature abnormality in the compressor	167			
	XC	Compressor system sensor abnormality	168			
	88	Position sensor abnormality	169			
	X9	Outdoor temperature thermistor or related abnormality	172			
	43★	Discharge pipe thermistor or related abnormality	172			
	ďδ	Outdoor heat exchanger thermistor or related abnormality	172			
	4.3	Electrical box temperature rise	174			
	13	Radiation fin temperature rise	176			
	LS★	Output overcurrent detection	178			
	ρų	Radiation fin thermistor or related abnormality		172		
	un	Signal transmission error on outdoor unit PCB		180		

 $[\]bigstar$: Displayed only when system down occurs.

5. Troubleshooting for FTX, FVXS Series

5.1 Indoor Unit PCB Abnormality

Error Code

8 :

Method of Error Detection

The system checks if the circuit works properly within the microcomputer of the indoor unit.

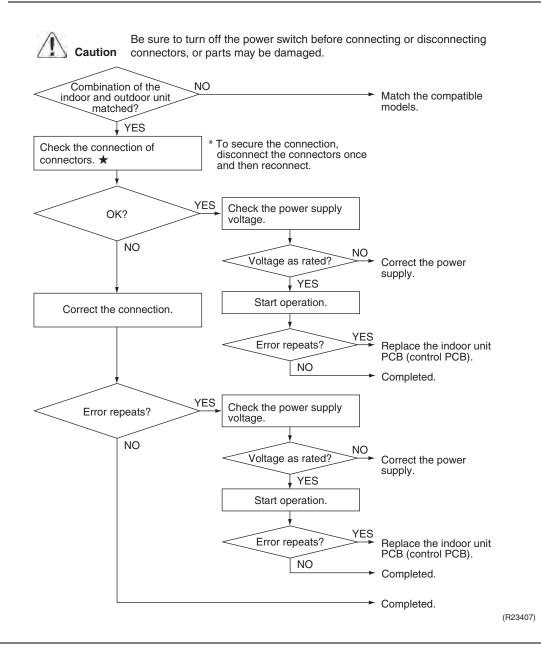
Error Decision Conditions

The system cannot set the internal settings.

Supposed Causes

- Wrong models interconnected
- Defective indoor unit PCB
- Disconnection of connector
- Reduction of power supply voltage

Troubleshooting





★Connectors

FTX09/12NMVJU FTX18/24UVJU FVXS series	Terminal ~ Control PCB (H1, H2, H3)
FTX15NMVJU	Terminal ~ Filter PCB (S100) Filter PCB (S800) ~ Control PCB (S900)

5.2 Freeze-up Protection Control/Heating Peak-cut Control

Error Code

85

Method of Error Detection

- Freeze-up protection control
 - During cooling operation, the freeze-up protection control (operation halt) is activated according to the temperature detected by the indoor heat exchanger thermistor.
- Heating peak-cut control During heating operation, the temperature detected by the indoor heat exchanger thermistor is used for the heating peak-cut control (operation halt, outdoor fan stop, etc.)

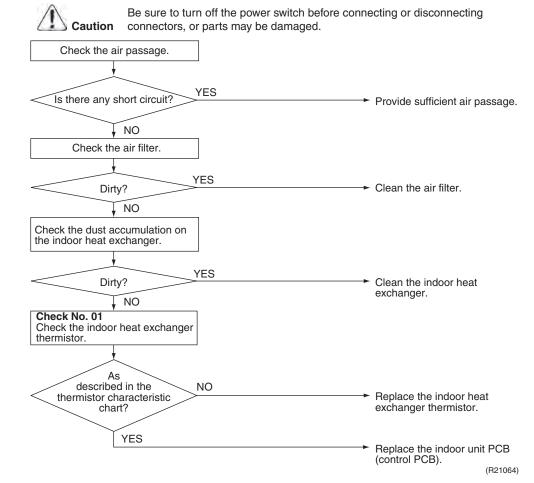
Error Decision Conditions

- Freeze-up protection control
 - During cooling operation, the indoor heat exchanger temperature is below 0°C (32°F).
- Heating peak-cut control During heating operation, the indoor heat exchanger temperature is above 59 ~ 60°C (138.2 ~ 140°F).

Supposed Causes

- Short-circuited air
- Clogged air filter of the indoor unit
- Dust accumulation on the indoor heat exchanger
- Defective indoor heat exchanger thermistor
- Defective indoor unit PCB

Troubleshooting





Check No.01 Refer to P.181

Indoor Fan Motor (DC Motor) or Related Abnormality 5.3

Error Code

85

Method of Error Detection

The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

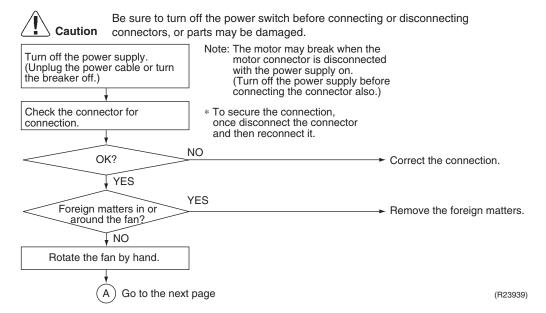
The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

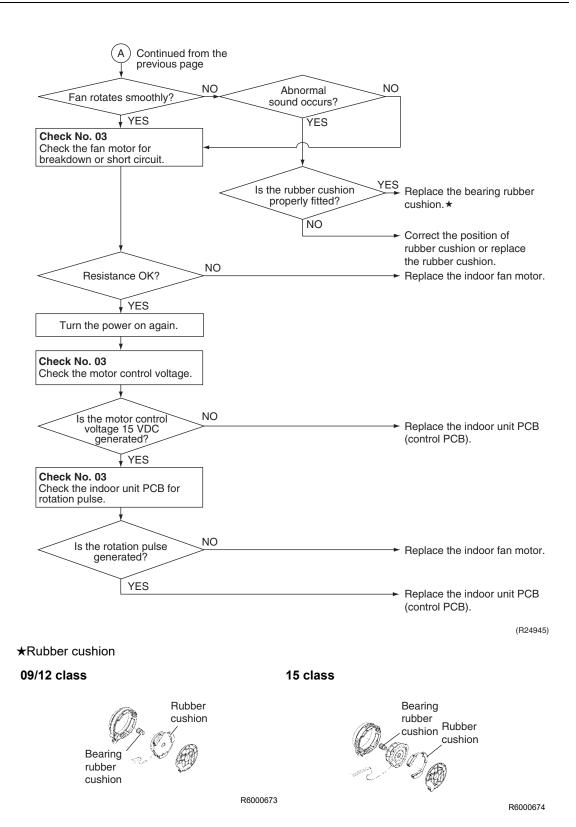
Supposed Causes

- Remarkable decrease in power supply voltage
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting

FTX09/12/15NMVJU







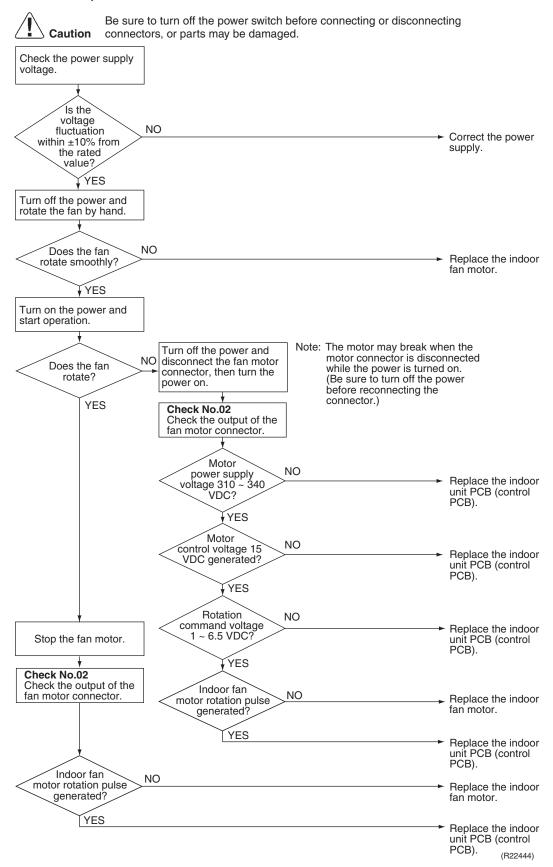
The rotation pulse is the feedback signal from the indoor fan motor.

Reference

Check No.03 Refer to P.182

Troubleshooting

FTX18/24UVJU, FVXS Series



Note(s)

The rotation pulse is the feedback signal from the indoor fan motor.



Check No.02 Refer to P.182

5.4 Thermistor or Related Abnormality

Error Code

Method of Error Detection

The temperatures detected by the thermistors determine thermistor errors.

Error Decision Conditions

The voltage between the both ends of the thermistor is either 4.96 V or more, or 0.04 V or less with the power on.

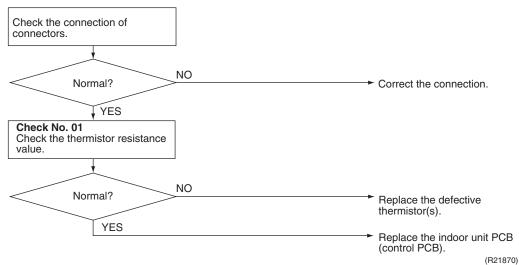
Supposed Causes

- Disconnection of connector
- Defective thermistor(s)
- Defective indoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



EY: Indoor heat exchanger thermistor ES: Room temperature thermistor



Check No.01 Refer to P.181

5.5 Low-voltage Detection or Over-voltage Detection

Error Code

112

Method of Error Detection

Low-voltage detection:

An abnormal voltage drop is detected by the DC voltage detection circuit.

Over-voltage detection:

An abnormal voltage rise is detected by the over-voltage detection circuit.

Error Decision Conditions

Low-voltage detection:

- The voltage detected by the DC voltage detection circuit is below 150 ~ 200 V (depending on the model).
- The compressor stops if the error occurs, and restarts automatically after 3-minute standby.

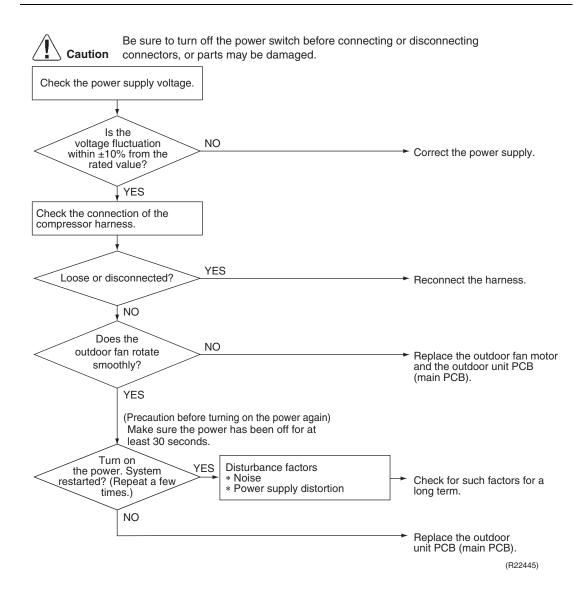
Over-voltage detection:

- An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer (over 458 ~ 500 V, depending on the model).
- The compressor stops if the error occurs, and restarts automatically after 3-minute standby.

Supposed Causes

- Power supply voltage out of specification
- Defective DC voltage detection circuit
- Defective over-voltage detection circuit
- Defective PAM control part
- Disconnection of compressor harness
- Short circuit inside the fan motor winding
- Noise
- Momentary drop of voltage
- Momentary power failure
- Defective outdoor unit PCB

Troubleshooting



5.6 Signal Transmission Error (Between Indoor Unit and Outdoor Unit)

Error Code

114

Method of Error Detection

The signal transmission data received from the outdoor unit is checked whether it is normal.

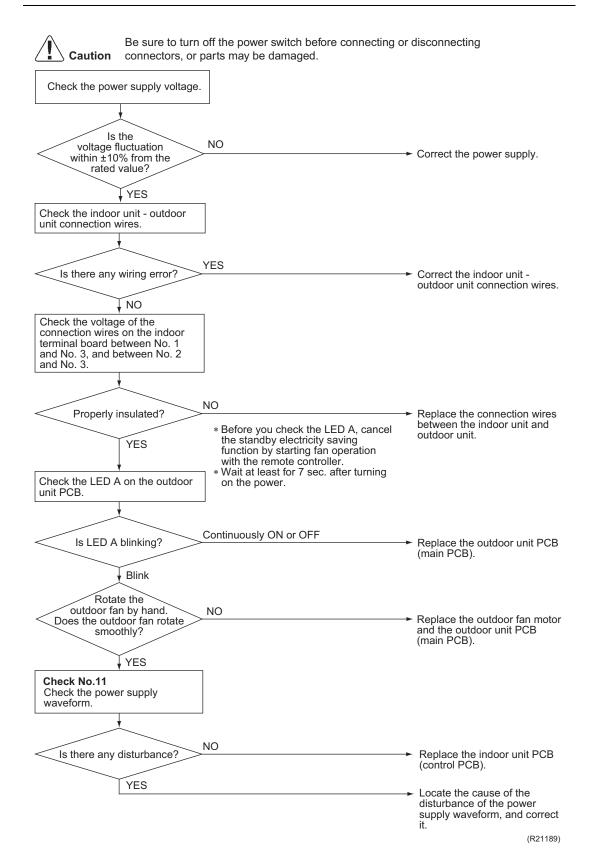
Error Decision Conditions

The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.

Supposed Causes

- Power supply voltage not as specified
- Reduction of power supply voltage
- Wiring error
- Breaking of the connection wires between the indoor and outdoor units (wire No. 3)
- Defective outdoor unit PCB
- Short circuit inside the fan motor winding
- Defective indoor unit PCB
- Disturbed power supply waveform

Troubleshooting



Reference

Check No.11 Refer to P.184

5.7 Unspecified Voltage (Between Indoor Unit and Outdoor Unit)

Error Code

Method of Error Detection

The supply power is detected for its requirements (pair type is different from multi type) by the indoor/outdoor transmission signal.

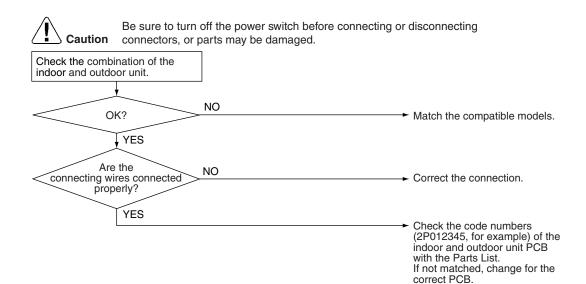
Error Decision Conditions

The pair type and multi type are interconnected.

Supposed Causes

- Wrong models interconnected
- Wrong wiring of connecting wires
- Wrong indoor unit PCB or outdoor unit PCB mounted
- Defective indoor unit PCB
- Defective outdoor unit PCB

Troubleshooting



137

(R20435)

6. Troubleshooting for FDMQ Series

6.1 Indoor Unit PCB Abnormality

Error Code

8 :

Method of Error Detection

The system checks the data from EEPROM.

Error Decision Conditions

When the data from the EEPROM is not received correctly

EEPROM (Electrically Erasable Programmable Read Only Memory): A memory chip that holds its content without power. It can be erased, either within the computer or externally and usually requires more voltage for erasure than the common +5 volts used in logic circuits. It functions like non-volatile RAM, but writing to EEPROM is slower than writing to RAM.

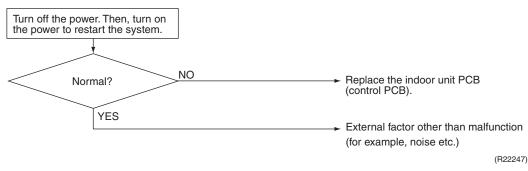
Supposed Causes

- Defective indoor unit PCB
- External factor (noise etc.)

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



6.2 Drain Level Control System Abnormality

Error Code

83

Method of Error Detection

The float switch detects error.

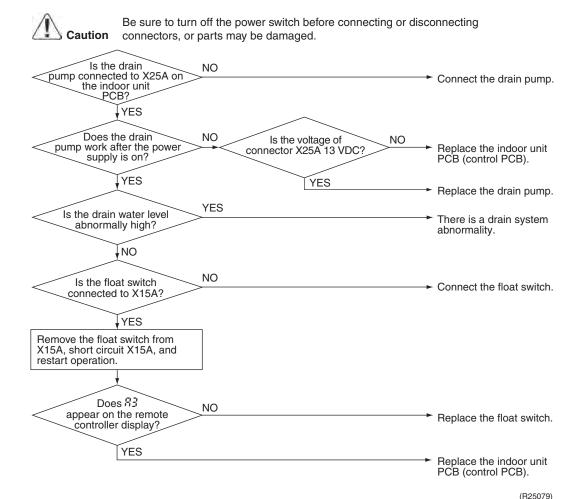
Error Decision Conditions

When the water level reaches its upper limit and when the float switch turns OFF

Supposed Causes

- Defective drain pump
- Improper drain piping work
- Clogged drain piping
- Defective float switch
- Defective indoor unit PCB
- Defective short circuit connector X15A, X25A on indoor unit PCB

Troubleshooting



6.3 Indoor Fan Motor (DC Motor) or Related Abnormality

Error Code

85

Method of Error Detection

- Detection from the current flow on the fan PCB
- Detection from the rotation speed of the fan motor in operation

Error Decision Conditions

The rotation speed is less than a certain level for 6 seconds.

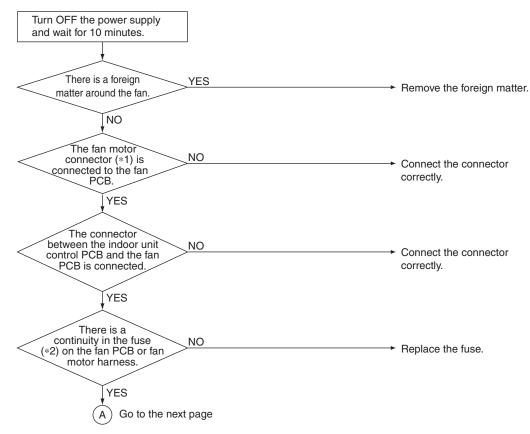
Supposed Causes

- Clogged foreign matter
- Disconnection of fan motor connectors
- Disconnection of the connector between the indoor unit PCB and the fan PCB
- Defective fan PCB
- Defective fan motor
- No fuse continuity

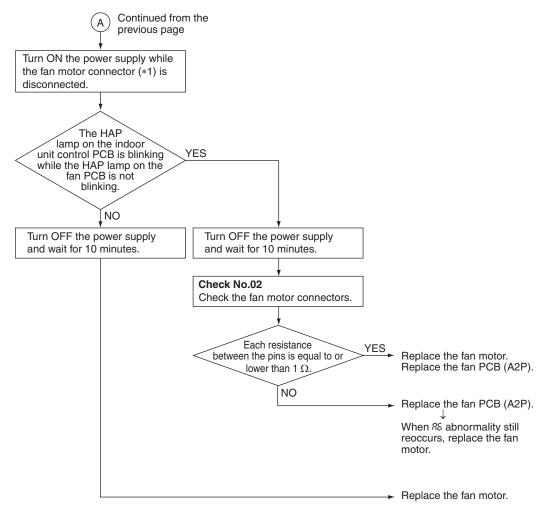
Trouble Shooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



R6000547



R6000548



Connector and indoor unit PCB

Model	*1 Fan motor connector	*2 Fuse		
FDMQ Series	X8A	F2U		



Check No.02 Refer to P.182

6.4 Indoor Fan PCB Abnormality

Error Code

88

Method of Error Detection

Microcomputer checks the voltage state of the fan PCB.

Error Decision Conditions

Overvoltage or voltage drop is detected on the fan PCB.

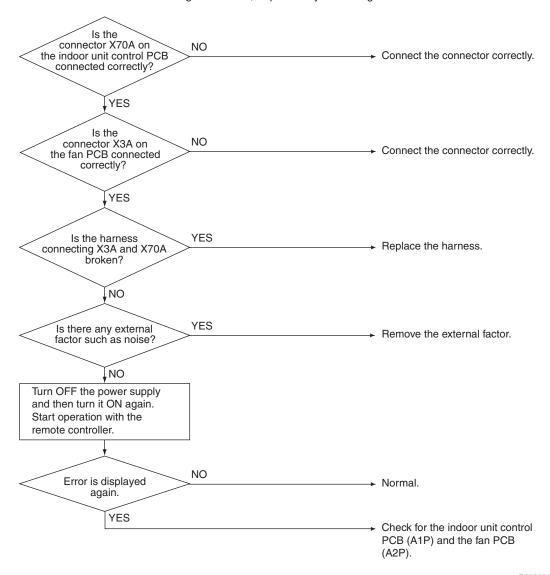
Supposed Causes

- Defective fan PCB
- External factor such as noise

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



R6000549

6.5 Humidifier or Related Abnormality

Error Code



Method of Error Detection

Water leakage from humidifier(s) is detected based on the float switch ON/OFF changeover while the system is not operating.

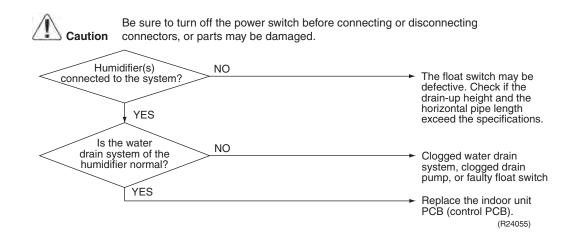
Error Decision Conditions

The float switch changes from ON to OFF while the system is OFF

Supposed Causes

- Defective float switch
- Error in water drain system of humidifier(s)
- Clogged electric expansion value in humidifier(s)
- Defective indoor unit PCB

Troubleshooting





The system continues to operate with the thermostat OFF even while the error code is displayed.

6.6 Thermistor or Related Abnormality

Error Code

E4, 85, 89

Method of Error Detection

The temperatures detected by the thermistors determine thermistor errors.

Error Decision Conditions

The thermistor is disconnected or shorted while the unit is running.

Supposed Causes

- Disconnection of connector
- Defective thermistor(s)
- Breaking of wires
- Defective indoor unit PCB

Troubleshooting

If the cause of the problem is related to the thermistors, the thermistors should be checked prior to changing the indoor unit PCB.

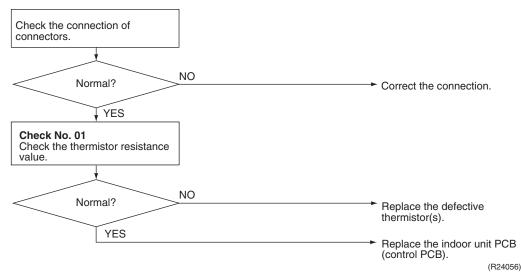
To check the thermistors, proceed as follows:

- 1. Disconnect the thermistor from the indoor unit PCB.
- 2. Read the temperature and the resistance value.
- 3. Check if the measured values correspond with the values in the table of thermistor resistance check.



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



- মে: Indoor heat exchanger thermistor 1 (liquid pipe) (R2T)
- £5: Indoor heat exchanger thermistor 2 (R3T)
- €3: Room temperature thermistor (R1T)

Reference

Check No.01 Refer to P.181

6.7 Remote Controller Thermistor Abnormality

Error Code

Method of Error Detection

Even if remote controller thermistor is faulty, system is possible to operate by system thermistor. Malfunction detection is carried out by the temperature detected by the remote controller thermistor.

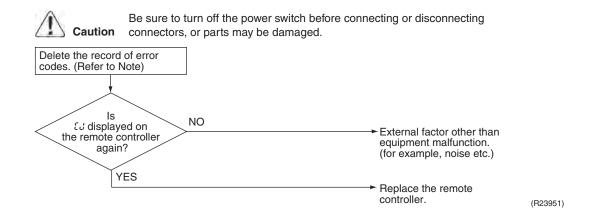
Error Decision Conditions

The remote controller thermistor is disconnected or shorted while the unit is running.

Supposed Causes

- Defective room temperature thermistor in the wired remote controller
- Defective wired remote controller PCB
- External factor such as noise

Troubleshooting





To delete the record of error codes, press **ON/OFF** button on the remote controller for 4 seconds or more while the error code is displayed in the inspection mode.

6.8 Low-voltage Detection or Over-voltage Detection

Error Code

112

Method of Error Detection

Low-voltage detection:

An abnormal voltage drop is detected by the DC voltage detection circuit.

Over-voltage detection:

An abnormal voltage rise is detected by the over-voltage detection circuit.

Error Decision Conditions

Low-voltage detection:

- The voltage detected by the DC voltage detection circuit is below 150 ~ 200 V (depending on the model).
- The compressor stops if the error occurs, and restarts automatically after 3-minute standby.

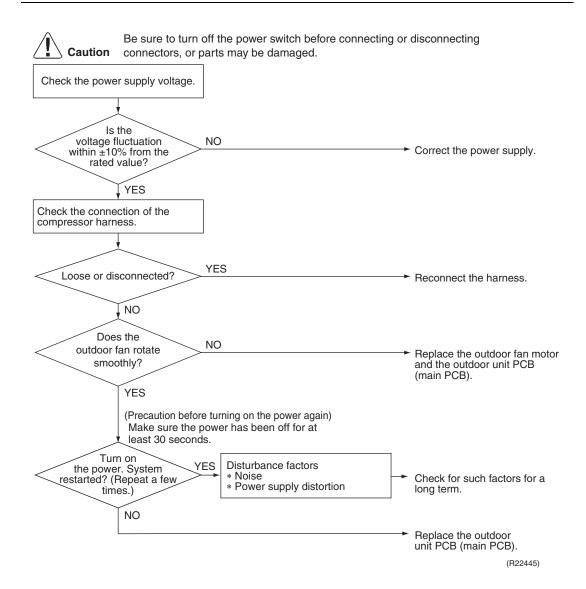
Over-voltage detection:

- An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer (over 458 ~ 500 V, depending on the model).
- The compressor stops if the error occurs, and restarts automatically after 3-minute standby.

Supposed Causes

- Power supply voltage out of specification
- Defective DC voltage detection circuit
- Defective over-voltage detection circuit
- Defective PAM control part
- Disconnection of compressor harness
- Short circuit inside the fan motor winding
- Noise
- Momentary drop of voltage
- Momentary power failure
- Defective outdoor unit PCB

Troubleshooting



6.9 Signal Transmission Error (Between Indoor and Outdoor Unit)

Error Code

Method of Error Detection

The signal transmission data from the outdoor unit is checked whether it is normal.

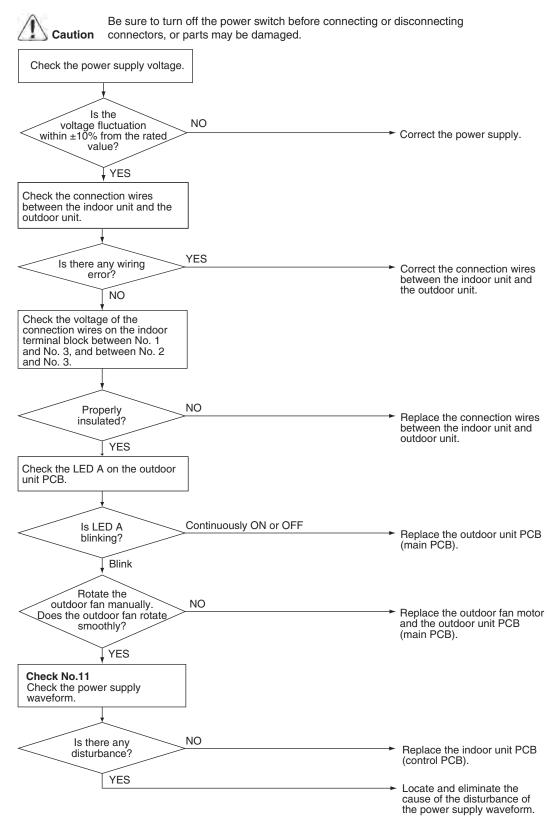
Error Decision Conditions

The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.

Supposed Causes

- Power supply voltage out of specification
- Reduction of power supply voltage
- Wiring error
- Breaking of the connection wires between the indoor and outdoor units (wire No. 3)
- Defective outdoor unit PCB
- Short circuit inside the fan motor winding
- Defective indoor unit PCB
- Disturbed power supply waveform

Troubleshooting



(R24622)

Reference

Check No.11 Refer to P.184

(R24590)

6.10 Signal Transmission Error (Between Indoor Unit and Remote Controller)

Error Code

115

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between indoor unit and remote controller (main and sub) is normal.

Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Connection of 2 main remote controllers (when using 2 remote controllers)
- Defective indoor unit PCB
- Defective remote controller
- Transmission error caused by noise

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting Caution connectors, or parts may be damaged. Using Are both YES 2 remote controllers Set 1 remote controller to remote controllers set to for 1 indoor unit? SUB; turn the power supply MAIN? off once and then back on. When using both wired and NO wireless remote controllers for NO 1 indoor unit, make sure to set the wireless remote controller to SUB. Does Do(es) the operation return to NO indoor unit service normal when the power is turned off Replace the indoor unit monitor(s) blink? PCB (control PCB). nomentarily? YES YES There is possibility of malfunction caused by noise. Check the surrounding area Replace the remote controller. and turn on again. YES Return to normal? Normal NO Replace the indoor unit PCB. NO Return to normal? There is possibility of malfunction caused by noise. Check the surrounding area YES and turn on again. Normal



For the way to change MAIN/SUB setting of remote controllers, refer to pages 214.

6.11 Signal Transmission Error (Between MAIN/SUB Remote Controllers)

Error Code

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between MAIN remote controller and SUB remote controller is normal.

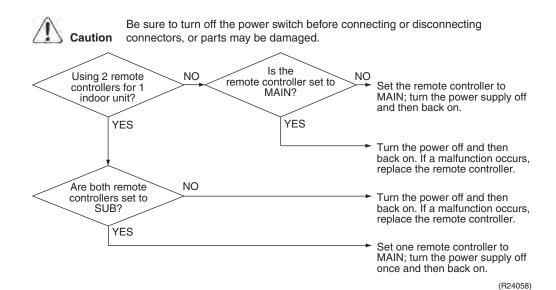
Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Remote controller is set to SUB when using 1 remote controller
- Connection of 2 SUB remote controllers (when using 2 remote controllers)
- Defective remote controller PCB

Troubleshooting



A Note

For the way to change MAIN/SUB setting of remote controllers, refer to pages 214.

151

6.12 Mismatching of Indoor Unit and Outdoor Unit

Error Code

Error Decision Conditions

Improper combination of indoor and outdoor units

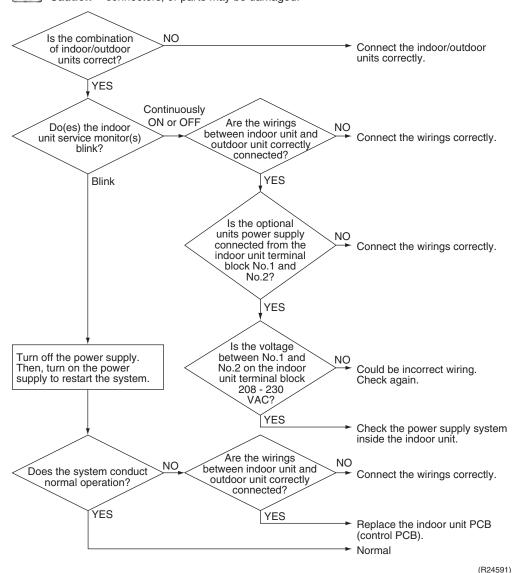
Supposed Causes

- Defective indoor unit PCB
- Indoor-outdoor unit transmission wiring error
- Defective optional unit(s) wirings
- Improper power supply wiring of indoor unit
- Improper wiring of connecting wires between indoor/outdoor units

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



7. Troubleshooting for Outdoor Unit

7.1 Outdoor Unit PCB Abnormality

Error Code

E !

Method of Error Detection

- The system checks if the microprocessor is working in order.
- The system checks if the zero-cross signal comes in properly.

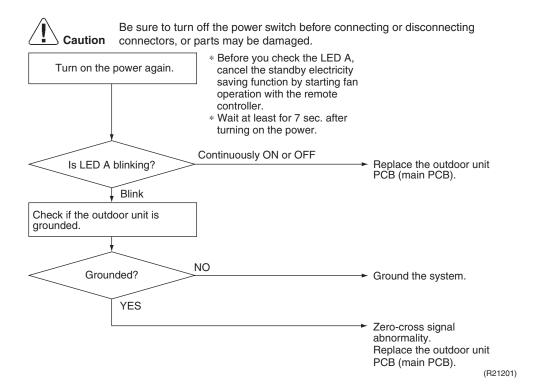
Error Decision Conditions

- The microprocessor program runs out of control.
- The zero-cross signal is not detected.

Supposed Causes

- Defective outdoor unit PCB
- Noise
- Momentary drop of voltage
- Momentary power failure

Troubleshooting



7.2 OL Activation (Compressor Overload)

Error Code

ES

Method of Error Detection

A compressor overload is detected through compressor OL.

Error Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

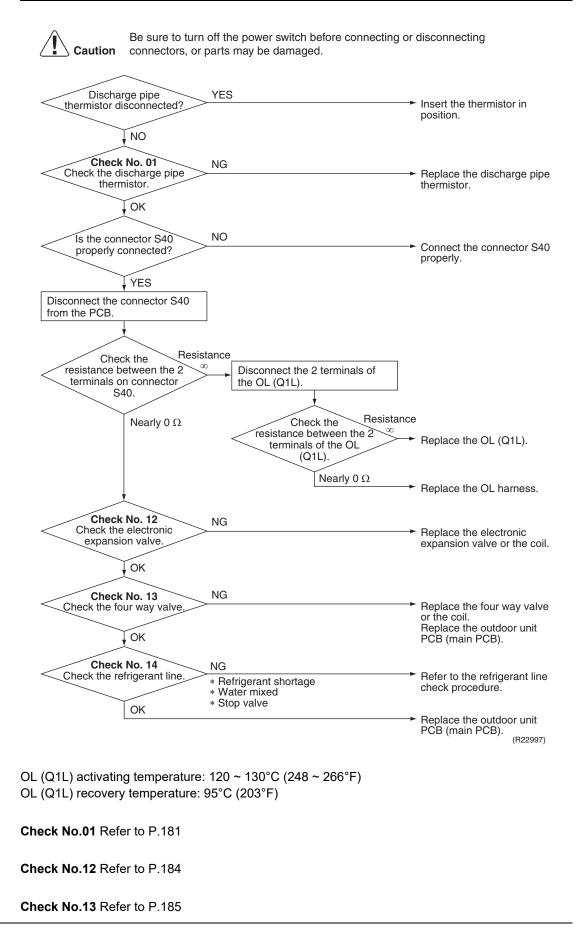
Supposed Causes

- Disconnection of discharge pipe thermistor
- Defective discharge pipe thermistor
- Disconnection of connector S40
- Disconnection of 2 terminals of OL (Q1L)
- Defective OL (Q1L)
- Broken OL harness
- Defective electronic expansion valve or coil
- Defective four way valve or coil
- Defective outdoor unit PCB
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

Reference

Reference

Troubleshooting





Check No.14 Refer to P.185

7.3 Compressor Lock

Error Code

ES

Method of Error Detection

A compressor lock is detected by the current waveform generated when applying high-frequency voltage to the motor.

Error Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

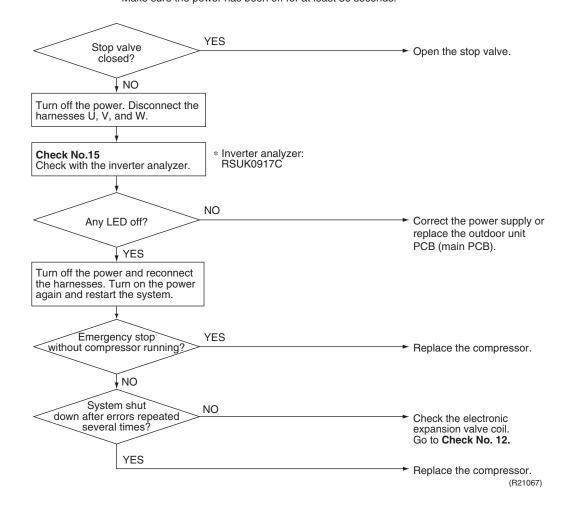
- Closed stop valve
- Compressor locked
- Disconnection of compressor harness

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

(Precaution before turning on the power again)
Make sure the power has been off for at least 30 seconds.





Check No.12 Refer to P.184

Reference

Check No.15 Refer to P.186

7.4 DC Fan Lock

Error Code

57

Method of Error Detection

An error is determined with the high-voltage fan motor rotation speed detected by the Hall IC.

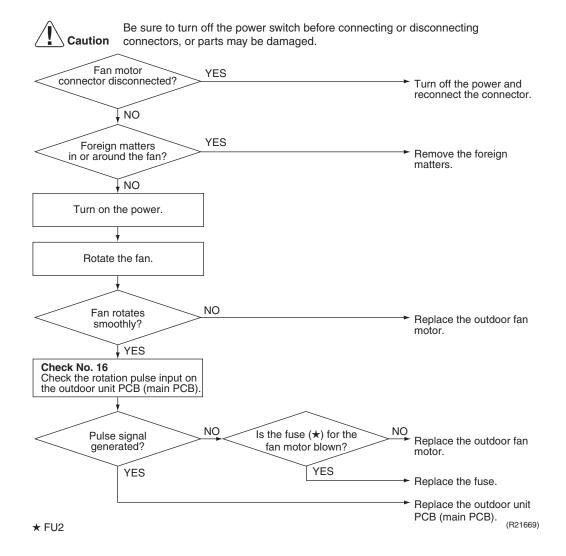
Error Decision Conditions

- The fan does not start in 15 ~ 30 seconds even when the fan motor is running.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

- Disconnection of the fan motor
- Foreign matter stuck in the fan
- Defective fan motor
- Defective outdoor unit PCB

Troubleshooting





Check No.16 Refer to P.189

7.5 Input Overcurrent Detection

Error Code

EB

Method of Error Detection

An input overcurrent is detected by checking the input current value with the compressor running.

Error Decision Conditions

The current exceeds about $12.0 \sim 20.0$ A (depending on the model) for 2.5 seconds with the compressor running.

The upper limit of the current decreases when the outdoor temperature exceeds a certain level.

Supposed Causes

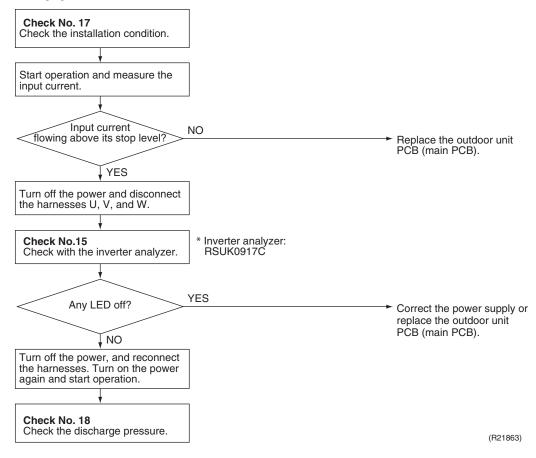
- Outdoor temperature is out of operation range.
- Defective compressor
- Defective power module
- Defective outdoor unit PCB
- Short circuit

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

An input overcurrent may result from wrong internal wiring. If the system is interrupted by an input overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.



Reference

Check No.15 Refer to P.186

Reference

Check No.17 Refer to P.190



Check No.18 Refer to P.190

7.6 Four Way Valve Abnormality

Error Code

ER

Method of Error Detection The room temperature thermistor and the indoor heat exchanger thermistor are checked if they function within their normal ranges in each operation mode.

Error Decision Conditions

The following condition continues over **C** seconds after operating for 5 minutes.

■ Cooling/Dry

$$A - B < -5^{\circ}C (A - B < -9^{\circ}F)$$

Heating

$$B - A < -5^{\circ}C (B - A < -9^{\circ}F)$$

A: Room thermistor temperature

B: Indoor heat exchanger temperature

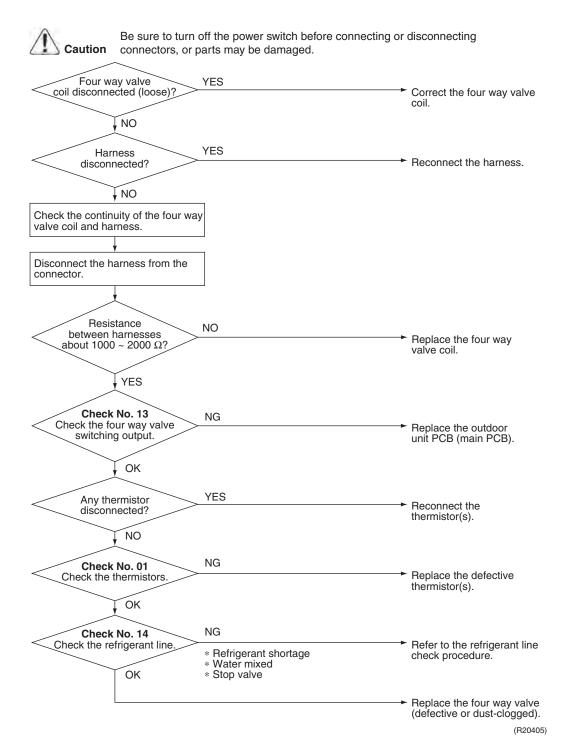
Outdoor temperature	C (seconds)				
	09 class	12 class	15 class	18 class	24 class
–15°C (5°F) or higher	300	300	300	300	300
Lower than -15°C (5°F)	600	300	1400	1400	1400

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Disconnection of four way valve coil
- Defective four way valve, coil, or harness
- Defective outdoor unit PCB
- Defective thermistor(s)
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

Troubleshooting



Reference Check No.01 Refer to P.181

Reference Check No.13 Refer to P.185

Reference Check No.14 Refer to P.185

7.7 Discharge Pipe Temperature Control

Error Code

F 3

Method of Error Detection

An error is determined with the temperature detected by the discharge pipe thermistor.

Error Decision Conditions

- If the temperature detected by the discharge pipe thermistor rises above **A**, the compressor stops.
- The error is cleared when the discharge pipe temperature has dropped below **B**.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

		4	В		
	(°C)	(°F)	(°C)	(°F)	
09 class	110	230	88	190.4	

★ If the frequency drops, the temperature is lowered in compensation.

	Į.	4	В		
	(°C)	(°F)	(°C)	(°F)	
12/18/24 class	120	248	107	224.6	
15 class	110	230	95	203	

Supposed Causes

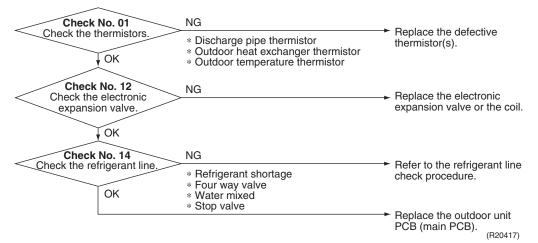
- Defective discharge pipe thermistor
 (Defective outdoor heat exchanger thermistor or outdoor temperature thermistor)
- Defective electronic expansion valve or coil
- Refrigerant shortage
- Defective four way valve
- Water mixed in refrigerant
- Defective stop valve
- Defective outdoor unit PCB

Troubleshooting



Caution conne

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



Reference

Check No.01 Refer to P.181

Reference Check No.12 Refer to P.184

Reference Check No.14 Refer to P.185

7.8 High Pressure Control in Cooling

Error Code

FE

Method of Error Detection

High-pressure control (operation halt, frequency drop, etc.) is activated in cooling operation if the temperature sensed by the outdoor heat exchanger thermistor exceeds the limit.

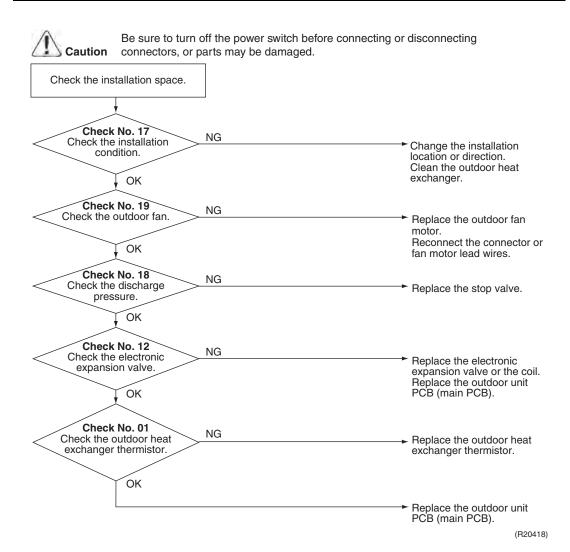
Error Decision Conditions

- The temperature sensed by the outdoor heat exchanger thermistor rises above 60 ~ 62°C (140 ~ 143.6°F) (depending on the model).
- The error is cleared when the temperature drops below 48.5 ~ 52°C (119.3 ~ 125.6°F) (depending on the model).

Supposed Causes

- Installation space not large enough
- Dirty outdoor heat exchanger
- Defective outdoor fan motor
- Defective stop valve
- Defective electronic expansion valve or coil
- Defective outdoor heat exchanger thermistor
- Defective outdoor unit PCB

Troubleshooting



Reference Check No.01 Refer to P.181

Reference Check No.12 Refer to P.184

Reference Check No.17 Refer to P.190

Reference Check No.18 Refer to P.190

Reference Check No.19 Refer to P.191

7.9 System Shutdown due to Temperature Abnormality in the Compressor

Error Code

FB

Method of Error Detection

Operation is halted when the temperature detected by the discharge pipe thermistor exceeds the determined limit.

Error Decision Conditions

Temperature exceeds the detection threshold of 127.5°C (261.5°F) during forced cooling operation.

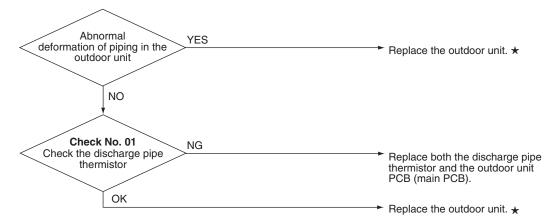
Supposed Causes

- Abnormal operation due to air intrusion
- Defective discharge pipe thermistor

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



★ Replace the unit as directed in the installation manual, making sure that air does not intrude into the refrigerant pipings.

(R23655)



Check No.01 Refer to P.181

7.10 Compressor Sensor System Abnormality

Error Code

1111

Method of Error Detection

The system checks the DC current before the compressor starts.

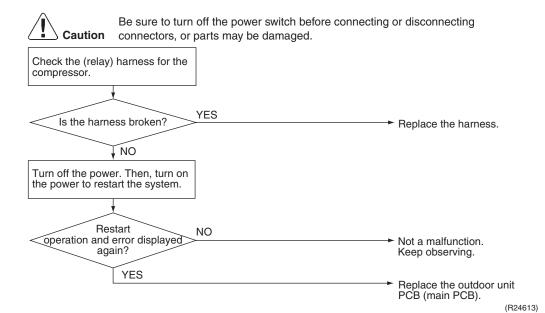
Error Decision Conditions

- The voltage converted from the DC current before compressor start-up is out of the range 0.5 ~ 4.5 V.
- The DC voltage before compressor start-up is below 50 V.

Supposed Causes

- Broken or disconnected harness
- Defective outdoor unit PCB

Troubleshooting



7.11 Position Sensor Abnormality

Error Code

HE

Method of Error Detection

A compressor start-up failure is detected by checking the compressor running condition through the position detection circuit.

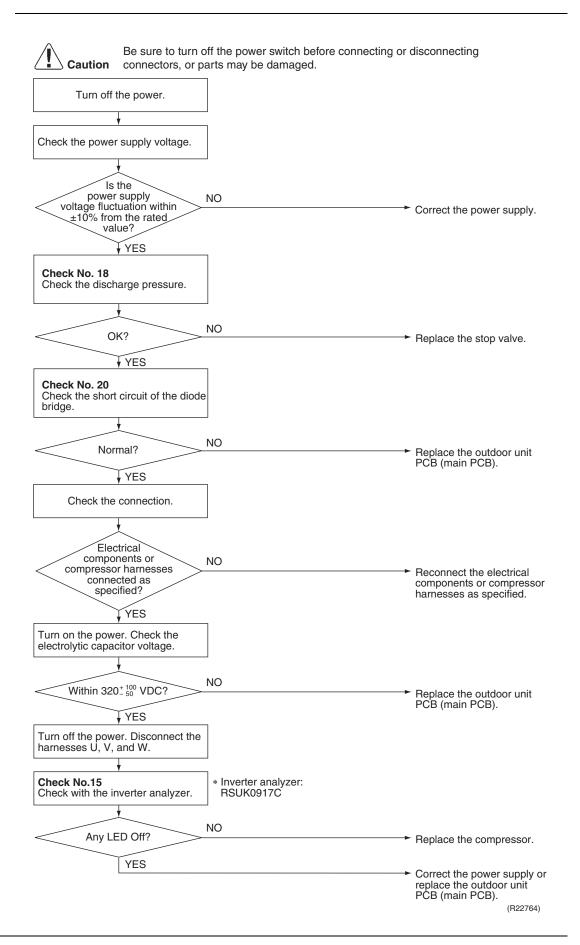
Error Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

- Power supply voltage out of specification
- Disconnection of the compressor harness
- Defective compressor
- Defective outdoor unit PCB
- Start-up failure caused by the closed stop valve
- Input voltage outside the specified range

Troubleshooting



R6000565

Reference Check No.15 Refer to P.186

Reference Check No.18 Refer to P.190

Reference Check No.20 Refer to P.191

7.12 Thermistor or Related Abnormality (Outdoor Unit)

Error Code

HS, US, US, PY

Method of Error Detection

This fault is identified based on the thermistor input voltage to the microcomputer. A thermistor fault is identified based on the temperature sensed by each thermistor.

Error Decision Conditions

- The voltage between the both ends of the thermistor is either 4.96 V or more, or 0.04 V or less with the power on.
- 33 error is judged if the discharge pipe temperature is lower than the heat exchanger temperature.

Supposed Causes

- Disconnection of the connector for the thermistor
- Defective thermistor(s)
- Defective heat exchanger thermistor in the case of 🗗 error (outdoor heat exchanger thermistor in cooling operation, or indoor heat exchanger thermistor in heating operation)
- Defective outdoor unit PCB

Troubleshooting

In case of PY



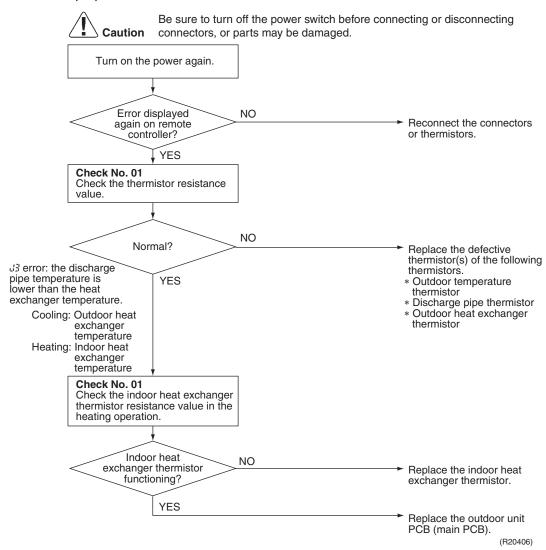
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Replace the outdoor unit PCB (main PCB).

৪৭: Radiation fin thermistor

Troubleshooting

In case of 89, 33, 38



#3: Outdoor temperature thermistor

ਪ3: Discharge pipe thermistor

: Outdoor heat exchanger thermistor



Check No.01 Refer to P.181

7.13 Electrical Box Temperature Rise

Error Code

13

Method of Error Detection

An electrical box temperature rise is detected by checking the radiation fin thermistor with the compressor off.

Error Decision Conditions

- With the compressor off, the radiation fin temperature is above **A**.
- The error is cleared when the radiation fin temperature drops below **B**.
- To cool the electrical components, the outdoor fan starts when the radiation fin temperature rises above **C** and stops when the radiation fin temperature drops below **B**.

	Α		В		С	
	(°C)	(°F)	(°C)	(°F)	(°C)	(°F)
09 class	82	179.6	65	149	70	158
12 class	90	194	75	167	81	177.8
15 class	90	194	64	147.2	81	177.8
18/24 class	92	197.6	70	158	77	170.6

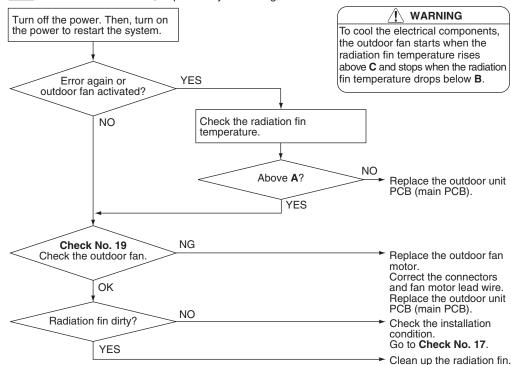
Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R22998)



Check No.17 Refer to P.190



Check No.19 Refer to P.191

7.14 Radiation Fin Temperature Rise

Error Code

14

Method of Error Detection

A radiation fin temperature rise is detected by checking the radiation fin thermistor with the compressor on.

Error Decision Conditions

- If the radiation fin temperature with the compressor on is above **A**.
- The error is cleared when the radiation fin temperature drops below **B**.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

	Α		В	
	(°C)	(°F)	(°C)	(°F)
09 class	99	210.2	70	158
12 class	90	194	84	183.2
15 class	100	212	57	134.6
18/24 class	82	179.6	77	170.6

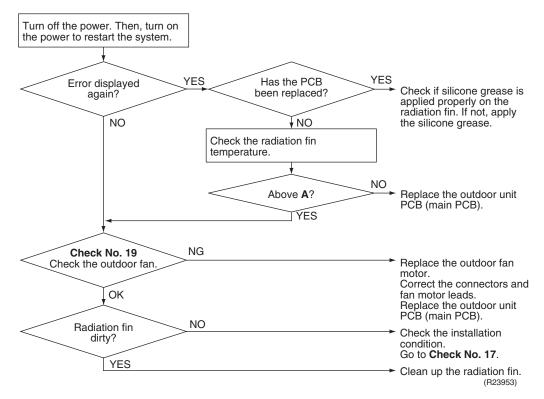
Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB
- Silicone grease not applied properly on the radiation fin after replacing the outdoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



1 Note

Refer to Silicone Grease on Power Transistor/Diode Bridge on page 219 for details.

Reference

Check No.17 Refer to P.190

Reference

Check No.19 Refer to P.191

177

7.15 Output Overcurrent Detection

Error Code

15

Method of Error Detection

An output overcurrent is detected by checking the current that flows in the inverter DC section.

Error Decision Conditions

- A position signal error occurs while the compressor is running.
- A rotation speed error occurs while the compressor is running.
- An output overcurrent signal is fed from the output overcurrent detection circuit to the microcomputer.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

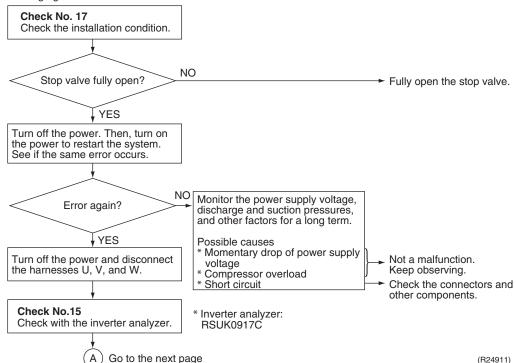
- Poor installation condition
- Closed stop valve
- Defective power module
- Wrong internal wiring
- Abnormal power supply voltage
- Defective outdoor unit PCB
- Power supply voltage out of specification
- Defective compressor

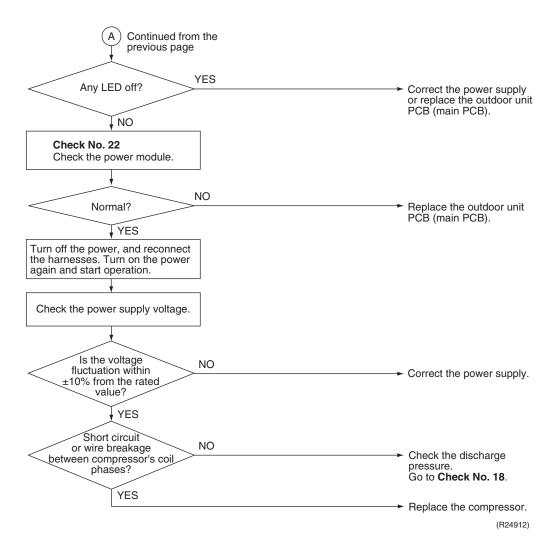
Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

* An output overcurrent may result from wrong internal wiring. If the system is interrupted by an output overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.





Reference Check No.15 Refer to P.186

Reference Check No.17 Refer to P.190

Reference Check No.18 Refer to P.190

Reference Check No.22 Refer to P.194

7.16 Signal Transmission Error on Outdoor Unit PCB

Error Code

Method of Error Detection

Communication error between microcomputer mounted on the main PCB and PM1.

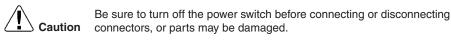
Error Decision Conditions

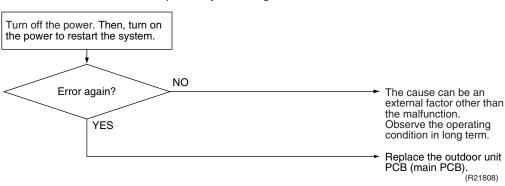
- The abnormality is determined when the data sent from the PM1 cannot be received for 9 seconds.
- The error counter is reset when the data from the PM1 can be successfully received.

Supposed Causes

■ Defective outdoor unit PCB

Troubleshooting





8. Check

8.1 Thermistor Resistance Check

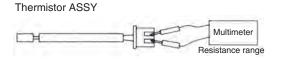
Check No.01

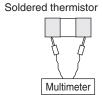
Measure the resistance of each thermistor using multimeter.

The resistance values are defined by below table.

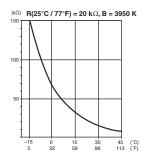
If the measured resistance value does not match the listed value, the thermistor must be replaced.

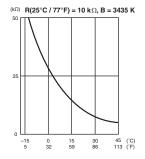
- Disconnect the connector of thermistor ASSY from the PCB to measure the resistance between the pins using multimeter.
- To check the thermistor soldered on a PCB, disconnect the PCB from other PCB/parts, and measure the resistance between the both ends of soldered thermistor.





Thermistor temperature			Type A Type B	
	°C	°C		R(25°C / 77°F) = 10 kΩ B = 3435 K
Ī	-20	-4	197.8	73.4
	-15	5	148.2	57.0
Ī	-10	14	112.1	44.7
Ī	-5	23	85.60	35.3
ĺ	0	32	65.93	28.2
Ī	5	41	51.14	22.6
Ī	10	50	39.99	18.3
Ī	15	59	31.52	14.8
	20	68	25.02	12.1
Ī	25	77	20.00	10.0
Ī	30	86	16.10	8.2
ĺ	35 95		13.04	6.9
Ī	40	104	10.62	5.8
	45	113	8.707	4.9
Ī	50	100	7 176	4.1





R6000680

Thermistor		FTX09/12/15 NMVJU	FTX18/24UVJU FVXS series	FDMQ series	
Indoor	R1T	Room temperature thermistor	В	А	_
Unit	R2T	Indoor heat exchanger thermistor	А	А	_
	R1T	Suction air thermistor	_	_	Α
	R2T	Middle thermistor	_	_	Α
	R3T	Liquid pipe thermistor	А	А	Α
Outdoor	R1T	Outdoor air temperature thermistor	Α	А	Α
Unit	R2T	Outdoor heat exchanger thermistor	A	A	Α
	R3T	Discharge pipe thermistor	Α	А	Α



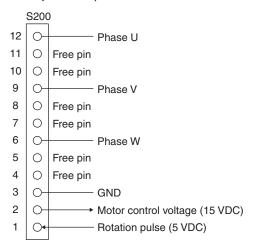
When replacing the defective thermistor(s), replace the thermistor as ASSY.

8.2 Indoor Fan Motor Connector Check

Check No.03

FTX09/12/15NMVJU

- Fan motor wire breakdown/short circuit check
 - (1) Check the connector for connection.
 - (2) Turn the power off.
 - (3) Check if each resistance at the phases U V and V W is within specified range in the table below
- Motor control voltage check
 - (1) Check the connector for connection.
 - (2) Check the motor control voltage is generated (between the pins 2 3).
- Rotation pulse check
 - (1) Check the connector for connection.
 - (2) Turn the power on and stop the operation.
 - (3) Check if the Hall IC generates the rotation pulse 4 times when the fan motor is manually rotated once (between the pins 1 3).



R6000090

	U-V/V-W Resistance (Ω)
FTX09/12NMVJU	67.0 ~ 85.1
FTX15NMVJU	39.6 ~ 50.3

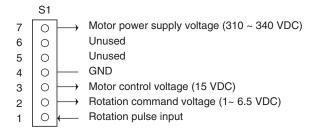


A measurement error might occur in the resistance value depending on the measurement conditions and the method.

Check No.02

FTX18/24UVJU, FVXS Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 4 7).
- 3. Check motor control voltage (pins 4 3).
- 4. Check rotation command voltage output (pins 4 2).
- 5. Check rotation pulse input (pins 4 1).

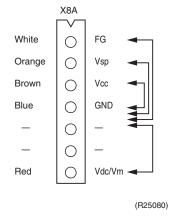


R6000681

FDMQ Series

- 1. Turn the power supply OFF.
- 2. With the fan motor connector disconnected, measure the resistance between each pin, then make sure that the resistance is more than the value mentioned in the following table.

Measuring points	Judgement	
White - Blue	1 MΩ or more	
Orange - Blue	100 kΩ or more	
Brown - Blue	100 Ω or more	
Red - Blue	100 kΩ or more	



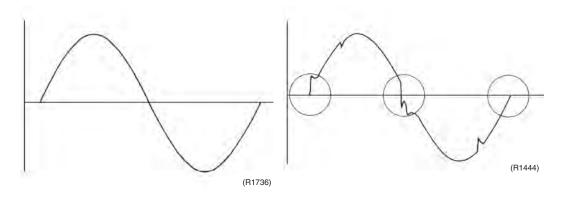
8.3 Power Supply Waveform Check

Check No.11

Measure the power supply waveform between No. 1 and No. 2 on the terminal strip, and check the waveform disturbance.

- Check if the power supply waveform is a sine wave (Fig.1).
- Check if there is waveform disturbance near the zero-cross (sections circled in Fig.2).

[Fig.1] [Fig.2]

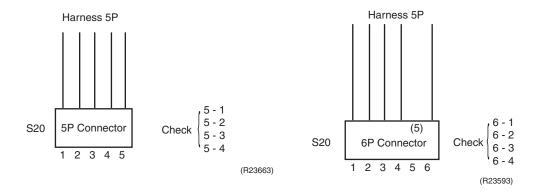


8.4 Electronic Expansion Valve Check

Check No.12

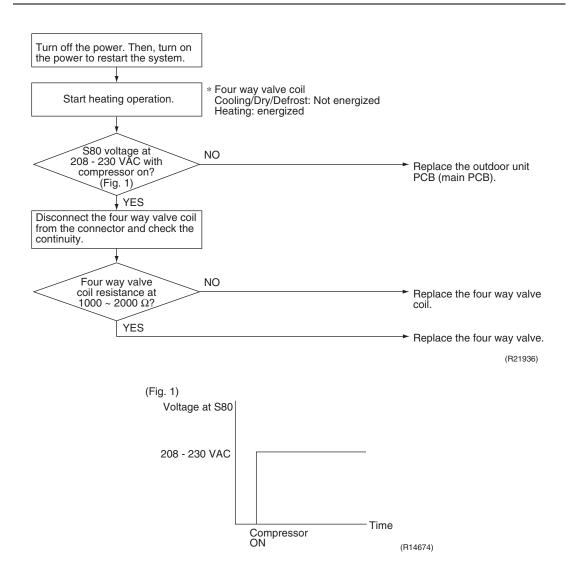
Conduct the following to check the electronic expansion valve (EV).

- 1. Check if the EV connector is correctly connected to the PCB.
- 2. Turn the power off and on again, and check if the EV generates a latching sound.
- 3. If the EV does not generate a latching sound in step 2, disconnect the connector and check the continuity using a multimeter.
- 4. Check the continuity between the pins 5 1, 5 2, 5 3, 5 4 (between the pins 6 1, 6 2, 6 3, and 6 4 for the 6P connector models). If there is no continuity between the pins, the EV coil is faulty.
- 5. If the continuity is confirmed in step 3, the outdoor unit PCB (main PCB) is faulty.



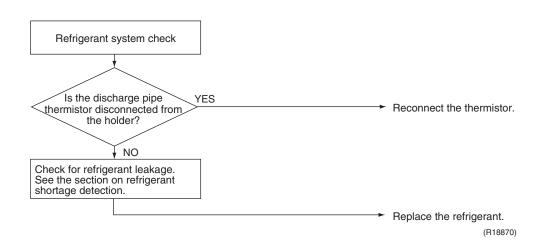
8.5 Four Way Valve Performance Check

Check No.13



8.6 Inverter Unit Refrigerant System Check

Check No.14



8.7 Inverter Analyzer Check

Check No.15

■ Characteristics

Inverter analyzer: RSUK0917C

If an abnormal stop occurs due to compressor startup failure or overcurrent output when using an inverter unit, it is difficult to judge whether the stop is caused by the compressor failure or some other failure (main PCB, power module, etc.). The inverter analyzer makes it possible to judge the cause of trouble easily and securely. Connect an inverter analyzer as a quasi-compressor instead of compressor and check the output of the inverter.

■ Operation Method

Step 1

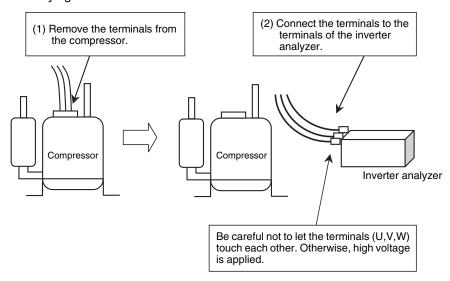
Be sure to turn the power off.

Step 2

Install an inverter analyzer instead of a compressor.

Note:

Make sure the charged voltage of the built-in smoothing electrolytic capacitor drops to 10 VDC or below before carrying out the service work.



R6000682

Reference:

If the terminals of the compressor are not FASTON terminals (difficult to remove the wire on the terminals), it is possible to connect wires available on site to the outdoor unit from output side of PCB. Do not connect them to the compressor at the same time, otherwise it may result in incorrect detection.

Step 3

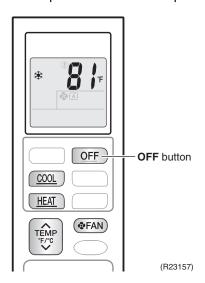
Activate the power transistor test operation from the outdoor unit.



Power transistor test operation can be activated only once after turning on the power supply. If reactivation of the power supply transistor operation is needed, turn the power supply off and then on again.

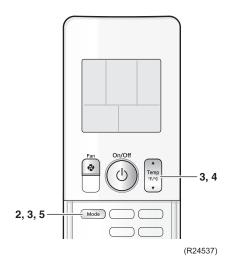
FTX09/12/15NMVJU

- 1. Turn the power on.
- 2. Press the center of **TEMP** button and **OFF** button on the remote controller at the same time.
- 3. Select ? with **TEMP** ∧ or **TEMP** ∨ button.
- 4. Press FAN button.
- 5. Press **FAN ONLY** button to start the power transistor test operation.



FTX18/24UVJU, FVXS series

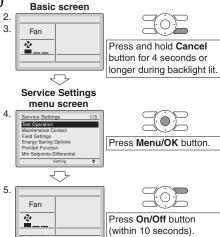
- 1. Turn the power on.
- 2. Select FAN operation with the **Mode** button on the remote controller.
- 3. Press the center of the **Temp** button and the **Mode** button at the same time.
- 4. Select ? with the **Temp**▲ or **Temp**▼ button.
- 5. Press the **Mode** button to start the power transistor test operation.



FDMQ series with Wired Remote Controller (BRC1E73)

- 1. Turn the power on.
- 2. Set FAN operation using the remote controller.
- Press and hold Cancel button for 4 seconds or longer.
- 4. Select **Test Operation** in the service settings menu, then press **Menu/OK** button.
 - ightarrow Basic screen returns and "Test Operation" is displayed at the bottom.
- 5. Press On/Off button within 10 seconds.
 - ightarrow 3 minutes after pressing **On/Off** button, power transistor test operation will start.
- Test operation will stop automatically after about 30 minutes.

To stop the operation, press **On/Off** button.



FDMQ series with Wireless Remote Controller (BRC082A43)

- 1. Turn the power on.
- 2. Press and select FAN operation.
- 3. Press twice. "TEST" is displayed.
- 4. Press within 10 seconds.
 - \rightarrow 3 minutes after pressing $\stackrel{\frown}{\text{(III)}}$, power transistor test operation will start.
- · Test operation will stop automatically after about 30 minutes.

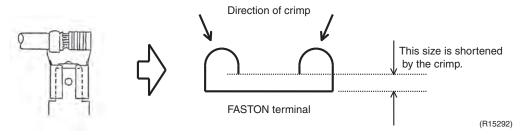
To stop the operation, press (III)

■ Diagnose method (Diagnose according to 6 LEDs lighting status.)

- 1. If all the LEDs are lit uniformly, the compressor is defective.
 - → Replace the compressor.
- 2. If the LEDs are not lit uniformly, check the power module.
 - → Refer to Check No.22.
- If NG in Check No.22, replace the power module. (Replace the main PCB. The power module (IPM1) is united with the main PCB.)
 If OK in Check No.22, check if there is any solder cracking on the PCB.
- 4. If any solder cracking is found, replace the PCB or repair the soldered section. If there is no solder cracking, replace the PCB.



- 1. When the output frequency is low, the LEDs blink slowly. As the output frequency increases, the LEDs blink quicker. (The LEDs look like they are lit.)
- On completion of the inverter analyzer diagnosis, be sure to re-crimp the FASTON terminals. Otherwise, the terminals may be burned due to loosening.



8.8 Rotation Pulse Check on the Outdoor Unit PCB

Check No.16

Make sure that the voltage is within 320 + 100 VDC.

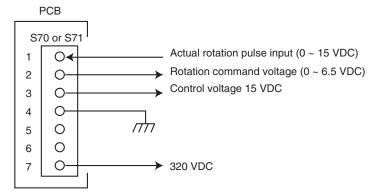
- 1. Set operation off and power off. Disconnect the connector S70 or S71.
- 2. Check that the voltage between the pins 4 7 is 320 VDC.
- 3. Check that the control voltage between the pins 4 3 is 15 VDC.
- 4. Check that the rotation command voltage between the pins 4 2 is $0 \sim 6.5$ VDC.
- 5. Keep operation off and power off. Connect the connector S70 or S71.
- 6. Check whether 4 rotation pulses (0 ~ 15 VDC) are input at the pins 4 1 when the fan motor is rotated 1 turn by hand.

When the fuse is melted, check the outdoor fan motor for proper function.

If NG in step $2 \rightarrow$ Defective PCB \rightarrow Replace the outdoor unit PCB (main PCB).

If NG in step $4 \rightarrow$ Defective Hall IC \rightarrow Replace the outdoor fan motor.

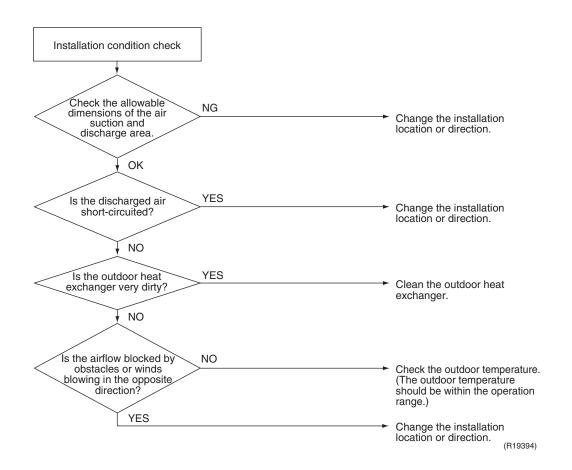
If OK in both steps 2 and $4 \rightarrow$ Replace the outdoor unit PCB (main PCB).



(R20507)

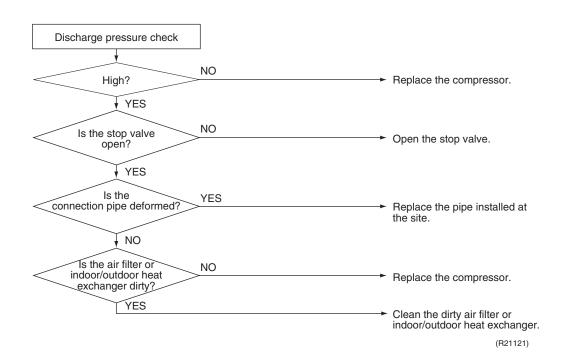
8.9 Installation Condition Check

Check No.17



8.10 Discharge Pressure Check

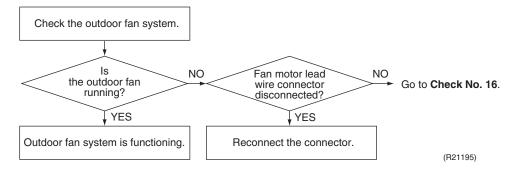
Check No.18



8.11 Outdoor Fan System Check

Check No.19

DC motor



8.12 Main Circuit Short Check

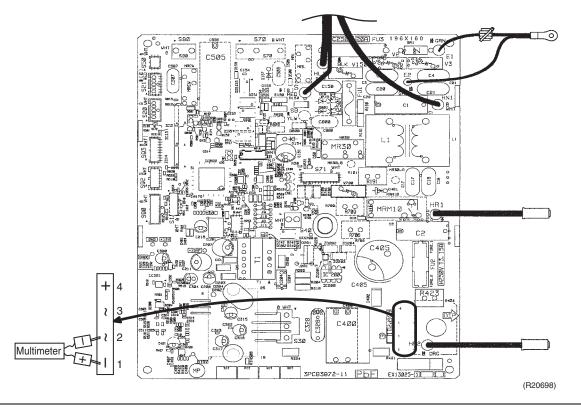
Check No.20

Check to make sure that the voltage between (+) and (–) of the diode bridge (DB1) is about 0 V before checking

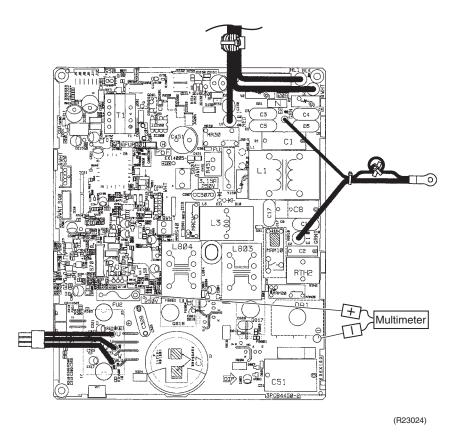
- Measure the resistance between the pins of the DB1 referring to the table below.
- If the resistance is ∞ or less than 1 k Ω , short circuit occurs on the main circuit.

Positive terminal (+) of digital multimeter	~ (2, 3)	+ (4)	~ (2, 3)	- (1)
Negative terminal (–) of digital multimeter	+ (4)	~ (2, 3)	- (1)	~ (2, 3)
Resistance is OK.	ance is OK. several kΩ ~ several M		several MΩ	
Resistance is NG.	0 Ω or ∞			

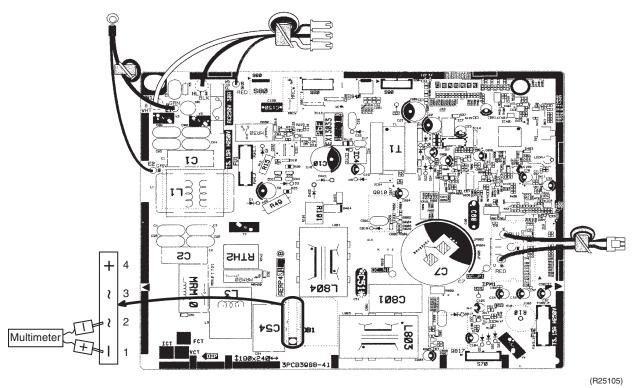
09 class



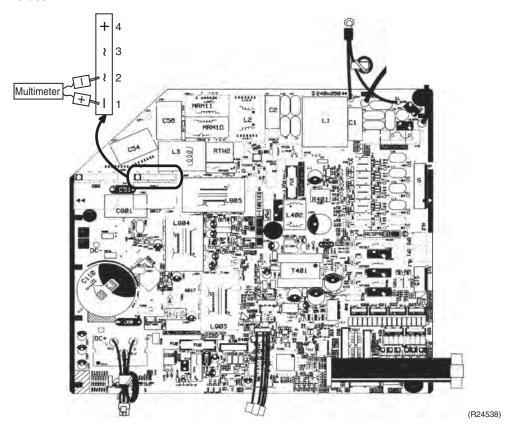
12 class



15 class



18/24 class



8.13 Power Module Check

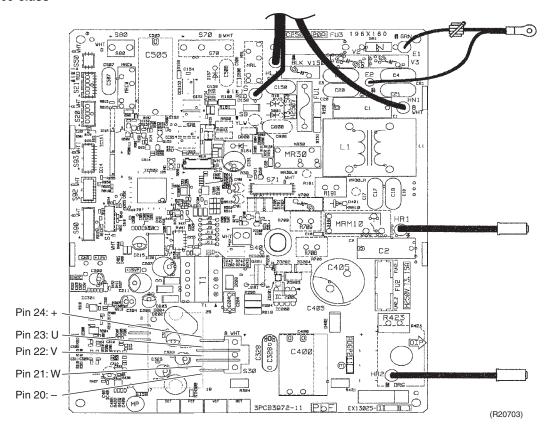
Check No.22

Check to make sure that the voltage between (+) and (–) of the power module is about 0 V before checking.

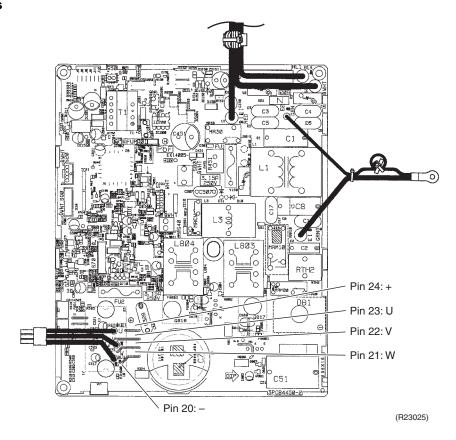
- Disconnect the compressor harness connector from the outdoor unit PCB. To disengage the connector, press the protrusion on the connector.
- Follow the procedure below to measure resistance between the terminals of the power module and the terminals of the compressor with a multimeter. Evaluate the measurement results referring to the following table.

Positive terminal (+) of digital multimeter	Power module (+)	UVW	Power module (–)	UVW
Negative terminal (–) of digital multimeter	UVW	Power module (+)	UVW	Power module (–)
Resistance is OK.				
Resistance is NG.				

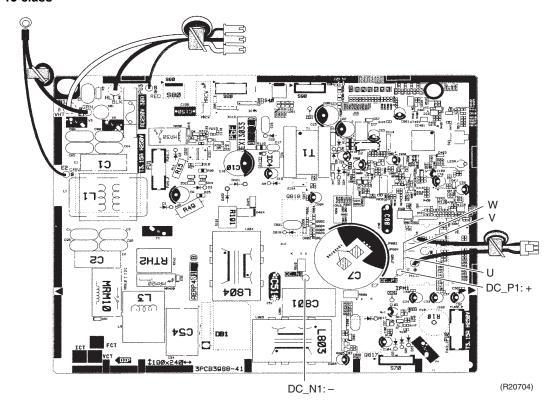
09 class



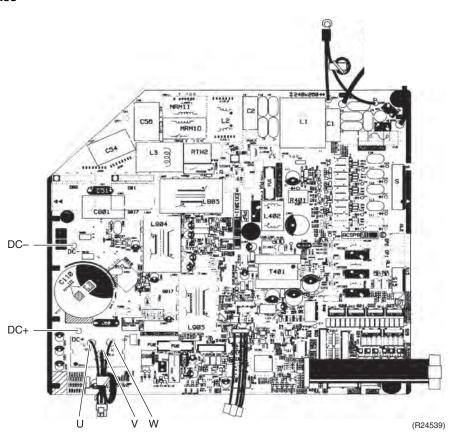
12 class



15 class



18/24 class



Part 7 Trial Operation and Field Settings

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SiUS091601EA Pump Down Operation

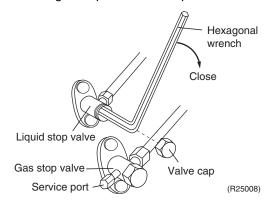
1. Pump Down Operation

Outline

In order to protect the environment, be sure to conduct pump down operation when relocating or disposing of the unit.

Details

- 1. Remove the valve caps from the liquid stop valve and the gas stop valve.
- 2. Carry out forced cooling operation.
- 3. After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
- 4. After 2 to 3 minutes, close the gas stop valve and stop the forced cooling operation.





Refer to Forced Cooling Operation on page 199 for details.

2. Forced Cooling Operation

Outline

The forced cooling operation is allowed when both the following conditions are met.

- 1. The outdoor unit is not abnormal and not in the 3-minute standby mode.
- 2. The outdoor unit is not operating.

Protection functions have priority over all other functions during forced cooling operation.

Details

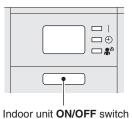
For FTX, FVXS series

■ With indoor unit ON/OFF switch

FTX09/12/15NMVJU



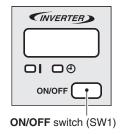
FTX18/24UVJU



R7000271

R7000272

FVXS Series

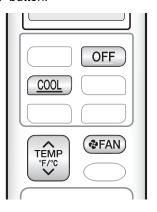


R7000273

■ With remote controller

FTX09/12/15NMVJU

- 1. Press center of **TEMP** button and **OFF** button at the same time.
- 2. Press **Temp** button, select "?", and press **FAN** button.
- Press COOL button to turn on the system.
 Forced cooling operation will stop automatically after about 30 minutes.
 To stop the operation, press OFF button.



R7000274

FTX18/24UVJU, FVXS Series

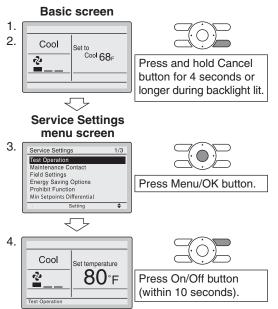
- 1. Press Mode button and select the COOL operation.
- 2. Press On/Off button to turn on the system.
- 3. Press **Temp**▲, ▼ buttons and **Mode** button at the same time.
- 4. Press **Temp**▲, ▼ buttons, select "?", and press **Mode** button for confirmation. Forced cooling operation will stop automatically after about 30 minutes. To stop the operation, press **OFF** button.



For FDMQ series

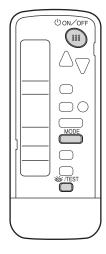
■ FDMQ Series with Wired Remote Controller (BRC1E73)

- Set to COOL operation using the remote controller.
- Press and hold Cancel button for 4 seconds 2. or longer. Service settings menu is displayed.
- 3. Select **Test Operation** in the service settings menu, and press **Menu/OK** button. Basic screen returns and "Test Operation" is displayed at the bottom.
- 4. Press **On/Off** button within 10 seconds, and the forced cooling operation starts.
- Forced cooling operation will stop automatically after about 15 minutes.
 To stop the operation, press On/Off button.



■ FDMQ Series with Wireless Remote Controller (BRC082A43)

- Press button and select the COOL operation.
- 2. Press tutton twice. "TEST" is displayed.
- Press button within 10 seconds, and the forced cooling operation starts.
- Forced cooling operation will stop automatically after about 15 minutes.
 To stop the operation, press outlook



SiUS091601EA Trial Operation

3. Trial Operation

Outline

Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as flap movement, are working properly.

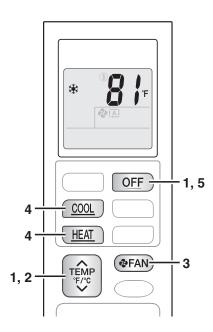
Trial operation should be carried out in either cooling or heating operation.

Procedure

- 1. Measure the power supply voltage and make sure that it falls within the specified range.
- 2. In cooling operation, select the lowest programmable temperature (18°C (64°F)); in heating operation, select the highest programmable temperature (30°C (86°F)).
 - Trial operation may be disabled in either operation mode depending on the room temperature.
 - After trial operation is complete, set the temperature to a normal level (26 ~ 28°C (78 ~ 82°F) in cooling, 20 ~ 24°C (68 ~ 75°F) in heating).
 - For protection, the system does not start for 3 minutes after it is turned off.

■ ARC480 Series

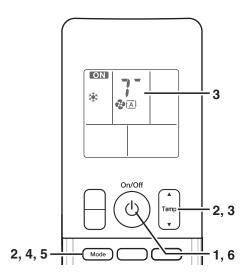
- 1. Press the center of **TEMP** button and **OFF** button on the remote controller at the same time.
- 2. Select ₹ (trial operation) with **Temp**, or ∨ button.
- 3. Press **FAN** button to enter the trial operation mode.
- 4. Press COOL or HEAT button to start trial operation.
- 5. Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **OFF** button.



Trial Operation SiUS091601EA

■ ARC466 Series

- 1. Press **On/Off** button to turn on the system.
- 2. Press the center of **Temp** button and **Mode** button at the same time.
- 3. Select ? (trial operation) with **Temp ▲** or **Temp ▼** button.
- 4. Press **Mode** button to start the trial operation.
- 5. Press **Mod**e button and select operation mode.
- 6. Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **On/Off** button.



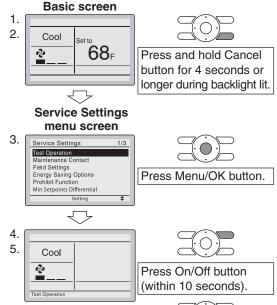
SiUS091601EA Trial Operation

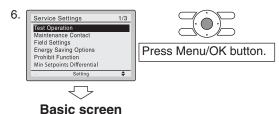
■ Wired Remote Controller (BRC1E73)

- Set to COOL or HEAT operation using the remote controller.
- Press and hold Cancel button for 4 seconds or longer. Service settings menu is displayed.
- 3. Select **Test Operation** in the service settings menu, and press **Menu/OK** button. Basic screen returns and "Test Operation" is displayed at the bottom.
- 4. Press **On/Off** button within 10 seconds, and the test operation starts.

Monitor the operation of the indoor unit for a 4. minimum of 10 minutes. During test 5. operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures 3 and 4 in reverse order, test operation can start as well.
- Press and hold Cancel button for 4 seconds or longer in the basic screen.
 Service settings menu is displayed.
- Select Test Operation in the service settings menu, and press Menu/OK button. Basic screen returns and normal operation is conducted.
 - Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press On/Off button.





Press and hold Cancel

button for 4 seconds or longer during backlight lit.

■ Wireless Remote Controller (BRC082A43)

- 1. Press button and select the COOL or HEAT operation.
- 2. Press button twice. "TEST" is displayed.
- 3. Press button within 10 seconds, and the test operation starts.

Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures (1) and (2) in reverse order, test operation
 can start as well
- Test operation will stop automatically after 15 ~ 30 minutes.
 To stop the operation, press button.
- Some of the functions cannot be used in the test operation mode.

Trial Operation SiUS091601EA

Test Items

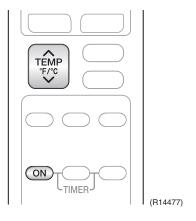
Test items	Symptoms
Indoor and outdoor units are installed securely.	Fall, vibration, noise
Is the outdoor unit fully installed?	No operation or burn damage
No refrigerant gas leaks.	Incomplete cooling/heating function
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage
Draining line is properly installed.	Water leakage
Does the power supply voltage correspond to that shown on the name plate?	No operation or burn damage
Only specified wires are used for all wiring, and all wires are connected correctly.	No operation or burn damage
System is properly grounded.	Electrical leakage
Is wiring size according to specifications?	No operation or burn damage
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	Incomplete cooling/heating function
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear
Pipes and wires are connected to the corresponding connection ports/terminal blocks for the connected unit.	No cooling/heating
Stop valves are opened.	Incomplete cooling/heating function
Check that the connector of the lead wires of the decoration panel is connected securely.	Louvers do not move
Indoor unit properly receives wireless remote control commands.	No operation

4. Field Settings for FTX, FVXS Series

4.1 Temperature Display Switch

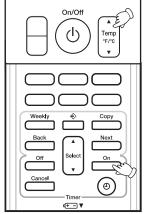
ARC480 Series

- You can select Fahrenheit or Celsius for temperature display.
- Press **TEMP** button and **ON TIMER** buttons simultaneously for 5 seconds to change the unit of temperature display.
- You can also change the unit of temperature display by pressing **Temp** and v buttons simultaneously for 5 seconds.



ARC466 Series

■ Press the upper side of **Temp** button and **On** button at the same time for 5 seconds to change the unit of temperature display.



(R22009)

4.2 When 2 Units are Installed in 1 Room

Outline

When 2 indoor units are installed in 1 room, 1 of the 2 indoor units and the corresponding wireless remote controller can be set for different address.

FTX09/12/15NMV JU

- 1. Remove the battery cover of the remote controller.
- 2. Cut the address jumper.
- 3. Press the center of **TEMP** button and **OFF** switch on the remote controller at the same time.
- 4. Select ℜ (address setting) with **TEMP** ∧ or **TEMP** ∨ button.
- 5. Press **FAN** button to enter the address setting mode. The indoor unit operation lamp blinks for 1 minute.
- 6. Press indoor unit **ON/OFF** switch while the operation lamp is blinking.
- 7. Press FAN button on the remote controller for 5 seconds to return to the normal mode.

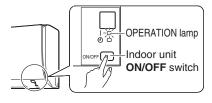
Wireless Remote Controller



Jumper	Address
EXIST	1
CUT	2
001	

R7000281

Indoor Unit



R7000283



R7000282



Replace the remote controller if you cut a jumper unintentionally.

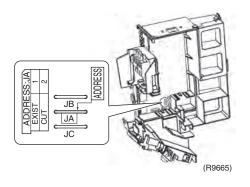
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

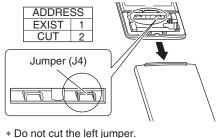
FTX18/24UVJU

- 1. Remove the front grille.
- 2. Remove the electrical box.
- 3. Remove the shield plate of the electrical box.
- 4. Cut the address setting jumper JA on the PCB.
- 5. Remove the cover of remote controller battery.
- 6. Cut the address setting jumper J4.

Indoor unit PCB

Wireless Remote Controller





R7000284



Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



Replace the remote controller if you cut a jumper unintentionally.

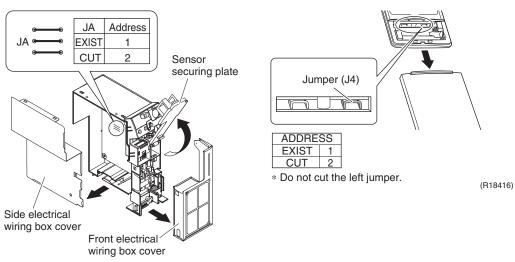
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

FVXS Series

- 1. Remove the electrical wiring box.
- 2. Cut the address jumper (JA) on the printed circuit board.
- 3. Cut the address jumper (J4) in the remote controller.
- 4. Attach the electrical wiring box as they were.
- 5. Attach the front panel and the front grille as they were.

Indoor Unit PCB

Wireless Remote Controller





Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



Replace the remote controller if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

4.3 Jumper and Switch Settings

Jumper for FTX18/24UVJU, FVXS series

Jumper on indoor unit PCB	Function	When connected (factory setting)	When cut
JB	Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation)	Fan speed setting; Remote controller setting	The fan stops.
JC	Power failure recovery function	Auto-restart	The unit does not resume operation after recovering from a power failure. Timer settings are cleared.

Switch for FVXS series

Switch on indoor unit PCB	Function	OFF (factory setting)	ON
SW2-4	Upward airflow limit setting	Exposed or half embedded installation	Set the switch to ON position when you install the indoor unit embedded in the wall to avoid condensation.



For the location of the jumper and the switch, refer to the following pages.

FTX18/24UVJU: page 26

FVXS: page 28

5. Field Settings for FDMQ Series

5.1 How to Change the Field Settings

Outline

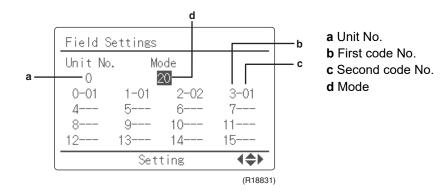
If optional accessories are mounted on the indoor unit, the indoor unit setting may have to be changed. Refer to the instruction manual for each optional accessory.



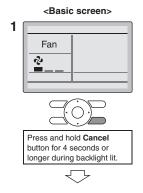
When using 2 remote controllers for 1 indoor unit, change the field settings from MAIN remote controller. Note that the field settings can not be set from SUB remote controller.

Procedure

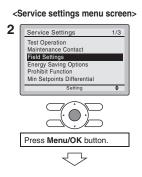
BRC1E73 Wired Remote Controller



 Press and hold Cancel button for 4 seconds or longer. Service settings menu is displayed.



2. Select Field Settings in the Service Settings menu, and press Menu/OK button. Field settings screen is displayed.



- 3. Highlight the mode, and select desired "Mode No." by using ▲ ▼ (Up/Down) button.
- 4. In the case of setting per indoor unit during group control (When Mode No. such as 20, 22 23, 25 are selected), highlight the unit No. and select "Indoor unit No." to be set by using

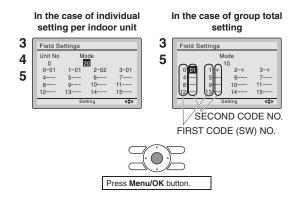
 ▼ (Up/Down) button. (In the case of group setting, this operation is not needed.)

In the case of individual setting per indoor unit, current settings are displayed. And, SECOND CODE NO. " - " means no function.

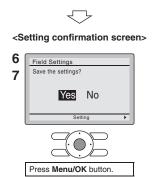
5. Highlight SECOND CODE NO. of the FIRST CODE NO. to be changed, and select desired "SECOND CODE NO." by using ▲ ▼ (Up/Down) button. Multiple identical mode number settings are available.

In the case of setting for all indoor units in the remote control group, available SECOND CODE NO. is displayed as " * " which means it can be changed. When SECOND CODE NO. is displayed as " - ", there is no function.

<Service settings screen>

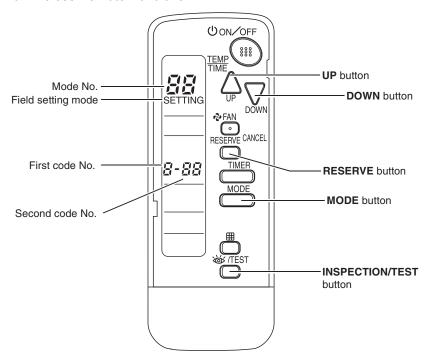


- 6. Press Menu/OK button. Setting confirmation screen is displayed.
- Select Yes and press Menu/OK button. Setting details are determined and field settings screen returns.
- 8. In the case of multiple setting changes, repeat 3 to 7.
- 9. After all setting changes are completed, press Cancel button twice.
- 10. Backlight goes out, and [Checking the connection. Please stand by.] is displayed for initialization. After the initialization, the basic screen returns.



Setting confirmation

BRC082A43 Wireless Remote Controller



R7000287

To set the field settings, you have to change:

- Mode No.
- First code No.
- Second code No.
- 1. When in normal mode, hold down <a>hfigs/TEST button for at least 4 seconds to enter the Field Set mode.
- 2. Select the desired Mode No. with MODE button.
- 4. Press www button and select the Second code No.
- 5. Press **RESERVE** button to confirm the settings.
- 6. Press 6/TEST button to quit the Field Set mode and to return to normal display again.

5.2 Overview of Field Settings

Mode	First Code No.	Second Code No.						
No.		01		02		03	Description of setting	
10 (20) 3	0	ight⊁	Approx. 2,500 hrs.★	Неаvу	Approx. 1,250 hrs.	_	change filter cleaning display	Longlife filter
		Ligh	Approx. 200 hrs.★	He	Approx. 100 hrs.	_		Standard filter
	3	Display★			No display	_	Filter cleaning sign (used to set filter ON/OFF)	cleaning display
11 (21)	7	OFF★ Air volume adjustment completion		Air volume adjustment start	Air volume adjustment			

★ Factory Setting



- The Second Code No. is factory set to "01".
- Do not use any settings not listed in the table.
- For group control with a wireless remote controller, initial settings for all the indoor units of the group are equal.

For group control, refer to the installation manual attached to the indoor unit for group control.

External Static Pressure Settings

12 class

Mode No.	First Code No.	Second Code No.	External static pressure
		03	30 Pa
		04	40 Pa
		05 ★	50 Pa ★
		06	60 Pa
		07	70 Pa
4.0		08	80 Pa
13 (23)	6	09	90 Pa
(==)		10	100 Pa
		11	110 Pa
		12	120 Pa
		13	130 Pa
		14	140 Pa
		15	150 Pa

★ Factory Setting

18/24 class

Mode No.	First Code No.	Second Code No.	External static pressure
		05 ★	50 Pa ★
		06	60 Pa
		07	70 Pa
		08	80 Pa
		09	90 Pa
13 (23)	6	10	100 Pa
(==)		11	110 Pa
		12	120 Pa
		13	130 Pa
		14	140 Pa
		15	150 Pa

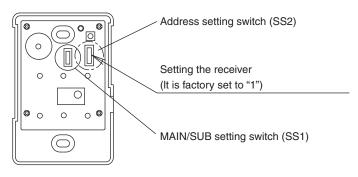
★ Factory Setting

5.3 MAIN/SUB and Address Setting for Wireless Remote Controller

Outline

- If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.
- If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the signal receiver PCB.

Signal Receiver PCB Setting



(R24951)

MAIN/SUB switch

Set the MAIN/SUB setting switch (SS1) on the signal receiver PCB to SUB.

	MAIN	SUB
MAIN/SUB setting switch (SS1)	M S	™ S
	R7000181	R7000182

Wireless address switch

Set the address setting switch (SS2) on the signal receiver PCB according to the table below.

	No.1	No.2	No.3
Address setting switch (SS2)			
	1 2 3	1 2 3	1 2 3
	R7000183	R7000184	R7000185

Wireless Remote Controller Address

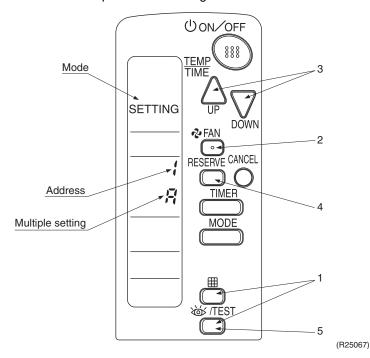
Factory set is 1. Change the wireless remote controller address setting by the following steps, if necessary.

- 1. Hold down \begin{align*}
 \text{ button and } \text{\infty}/TEST button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press **P**FAN button and select display setting (g or b). Each time the button is pressed, the display switches between g and b.
- 3. Press button and button to set the address.

$$1 - 2 - 3 - 4 - 5 - 6$$

Address can be set from $1 \sim 6$, but set it to $1 \sim 3$ and to same address as the receiver. The receiver does not work with address $4 \sim 6$.

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down \sigmi/TEST button to quit the field setting mode and return to the normal display.



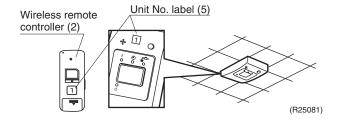
Multiple Settings

When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

Remote	Controller	Indoor Unit		
Multiple settings	Remote controller display	To control other air conditions and units	For other than on left	
g: Standard	All items displayed.	Commands other than ON/OFF and temperature setting accepted. (1 LONG BEEP or 3 SHORT BEEPS emitted)	All commands accepted. (2 SHORT BEEPS)	
ե: Multi System	Operations remain displayed shortly after execution	All commands accepted. (2 SHORT BEEPS)		

After Setting

Stick the Unit No. label on the receiver and the back of the wireless remote controller.





Set the Unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

6. Field Settings for Outdoor Unit

6.1 Facility Setting (cooling at low outdoor temperature)

Outline

This function is limited only for facilities (the target of air conditioning is equipment such as computers). Never use it in a residence or office (the space where there is a human).

Details

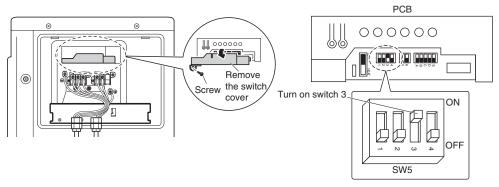
■ 09/12/15 class

Cutting jumper 6 (J6) on the circuit board will expand the operation range down to $5^{\circ}F$ ($-15^{\circ}C$). However it will stop if the outdoor temperature drops below $-4^{\circ}F$ ($-20^{\circ}C$) and start back up once the temperature rises again.

- (1) Remove the top plate of the outdoor unit. (09/12 class: 3 screws, 15 class: 6 screws)
- (2) Remove the front plate. (09/12 class: 4 screws, 15 class: 8 screws)
- (3) Cut the jumper (J6) of the PCB inside.

■ 18/24 class

Turning on SW5-3 on the PCB will extend the operation range to $14^{\circ}F$ ($-10^{\circ}C$). Installing an air direction adjustment grille (sold separately) will further extend the operation range to $-4^{\circ}F$ ($-20^{\circ}C$). In these cases, the unit will stop operating if the outdoor temperature falls below $-4^{\circ}F$ ($-20^{\circ}C$), restarting once the temperature rises above this level.



R7000285



For the location of the jumper, refer to pages 34, 36, 38.



Replace the PCB if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

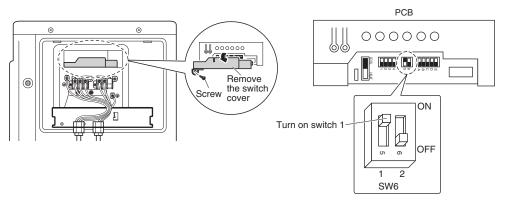


- If the outdoor unit is installed where the heat exchanger of the unit is exposed to direct wind, provide a windbreak wall.
- Intermittent noises may be produced by the indoor unit due to the outdoor fan turning on and off when using facility settings.
- Do not place humidifiers or other items which might raise the humidity in rooms where facility settings are being used.
 - A humidifier might cause dew jumping from the indoor unit outlet vent.
- Cutting jumper sets the indoor fan tap to the highest position.

6.2 Drain Pan Heater

When attaching the drain pan heater

- 1. Attach the drain pan heater in accordance with the installation manual included with the drain pan heater.
- 2. Turn on SW6-1 on the PCB.



R7000288

7. Silicone Grease on Power Transistor/Diode Bridge

Outline

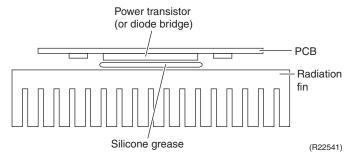
Apply the specified silicone grease to the heat radiation part of a power transistor/diode bridge when you replace an outdoor unit PCB. The silicone grease encourages the heat radiation of a power transistor/diode bridge.

Details

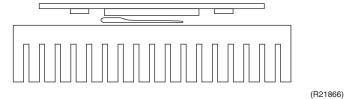
- 1. Wipe off the old silicone grease completely.
- 2. Apply the silicone grease evenly. See the illustrations below for examples of application.
- 3. Tighten the screws of the power transistor/diode bridge.
- 4. Make sure that the heat radiation parts are firmly contacted to the radiation fin.

Note: Smoke emission may be caused by bad heat radiation when the silicone grease is not appropriately applied.

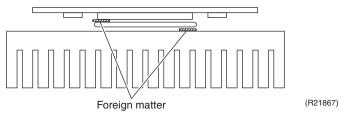
■ OK: Evenly applied



■ NG: Not evenly applied



NG: Foreign matter is stuck.



Part 8 Appendix

1.	.Piping Diagrams	221
		221
	1.2 Outdoor Unit	223
2.	. Wiring Diagrams	226
	2.1 Indoor Unit	226
	2.2 Outdoor Unit	231
3.	. Operation Limit	236

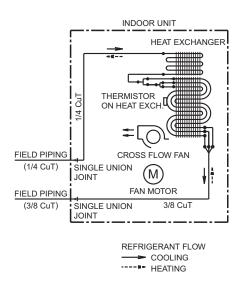
Piping Diagrams SiUS091601EA

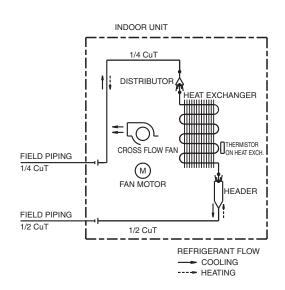
1. Piping Diagrams

1.1 Indoor Unit

FTX09/12NMVJU

FTX15NMVJU

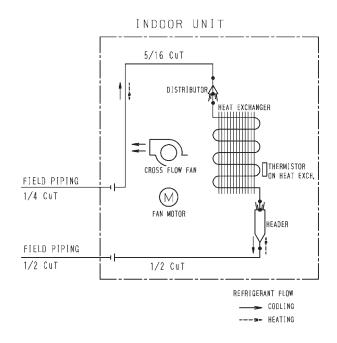


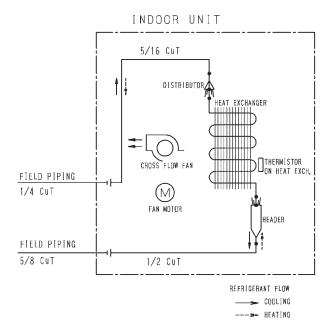


4D091708A 4D091769C

FTX18UVJU

FTX24UVJU



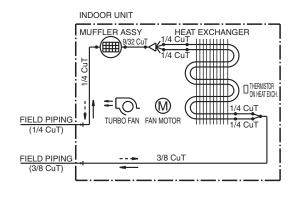


4D074609A 4D074608A

SiUS091601EA Piping Diagrams

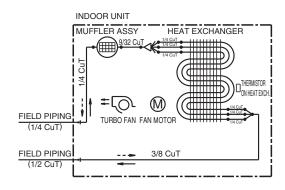
FVXS09/12NVJU

FVXS15NVJU



REFRIGERANT FLOW

COOLING
HEATING



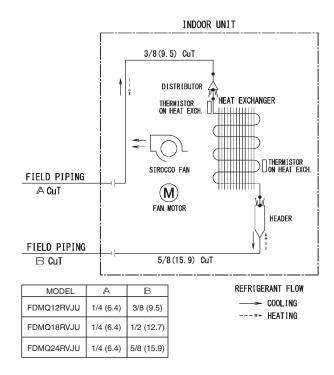
REFRIGERANT FLOW

COOLING

HEATING

4D091794 4D091795A

FDMQ12/18/24RVJU

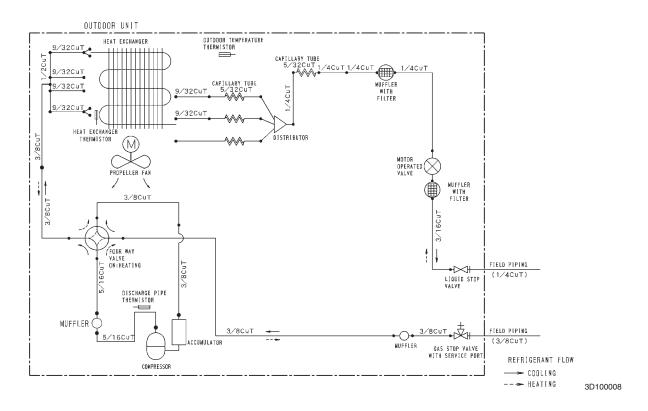


C: 4D112974A

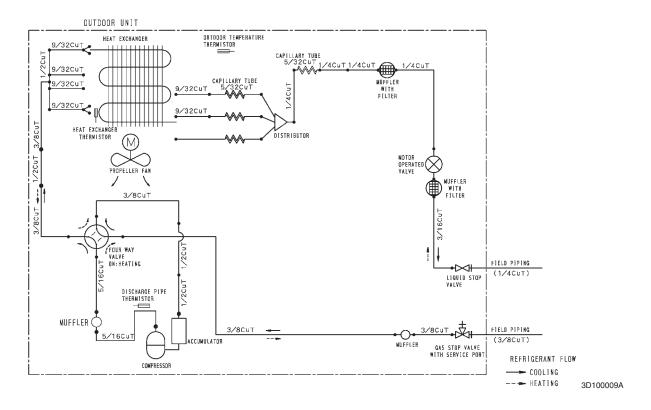
Piping Diagrams SiUS091601EA

1.2 Outdoor Unit

RXL09QMVJU

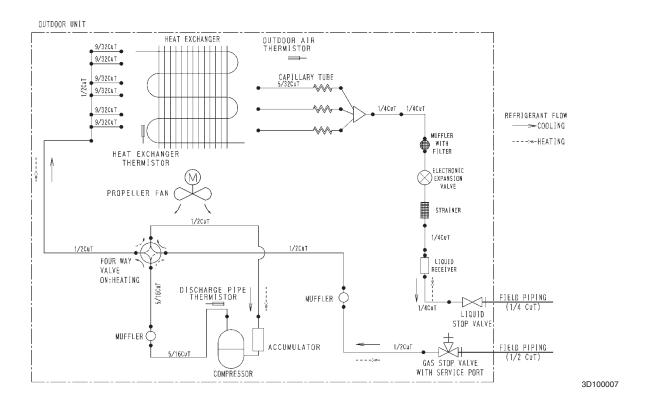


RXL12QMVJU(9)

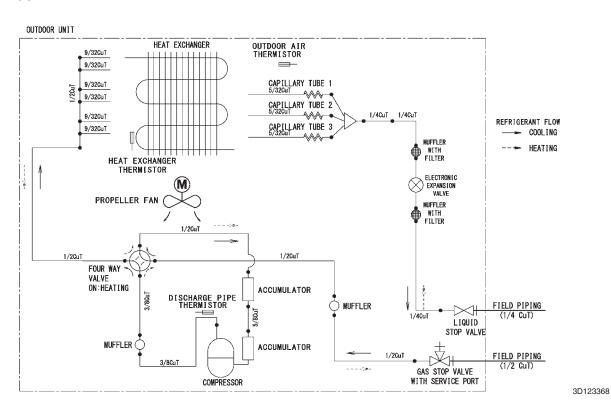


SiUS091601EA Piping Diagrams

RXL15QMVJU

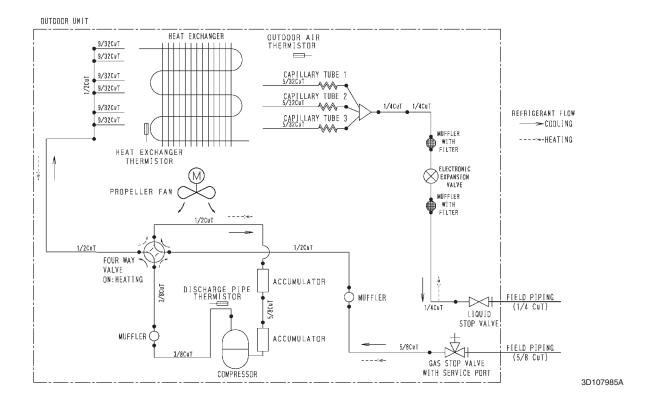


RXL18UMVJU



Piping Diagrams SiUS091601EA

RXL24UMVJU

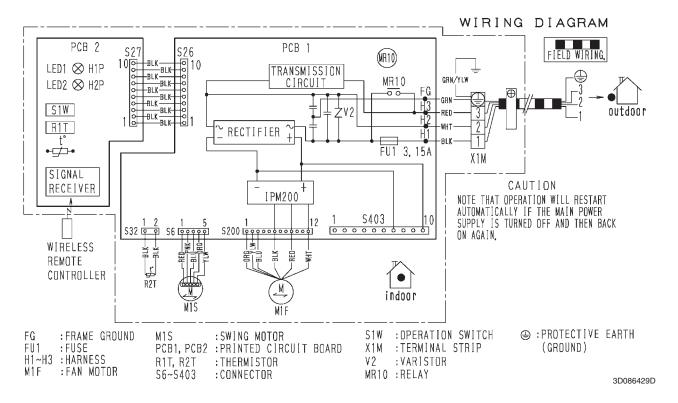


SiUS091601EA Wiring Diagrams

2. Wiring Diagrams

2.1 Indoor Unit

FTX09/12NMVJU



Note(s)

PCB1: Control PCB

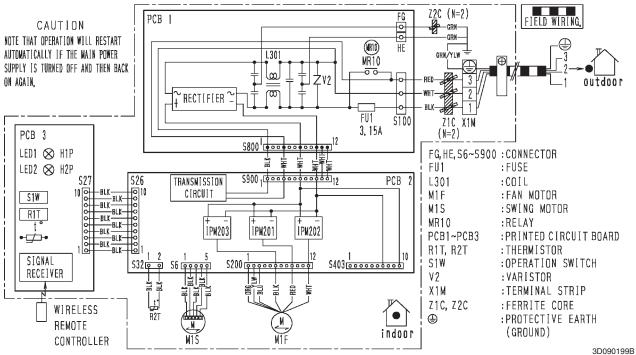
PCB2: Display/signal receiver PCB

Refer to page 22 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS091601EA

FTX15NMVJU





Note(s)

PCB1: Filter PCB

PCB2: Control PCB

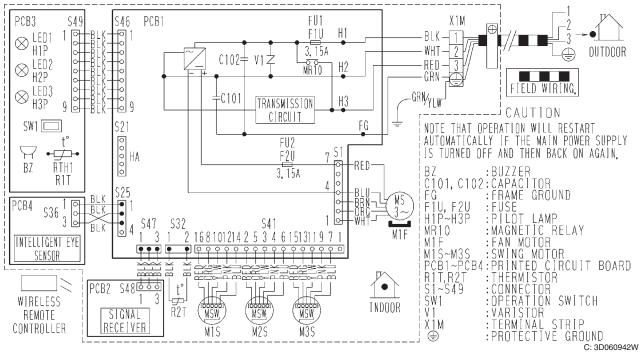
PCB3: Display/signal receiver PCB

Refer to page 24 for Printed Circuit Board Connector Wiring Diagram.

SiUS091601EA Wiring Diagrams

FTX18/24UVJU





Note(s)

PCB1: Control PCB

PCB2: Signal receiver PCB

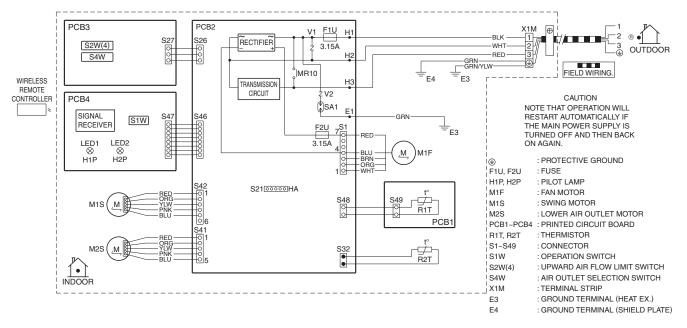
PCB3: Display PCB

PCB4: INTELLIGENT EYE sensor PCB

Refer to page 26 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS091601EA

FVXS09/12/15NVJU



C: 3D090604A



PCB1: Sensor PCB

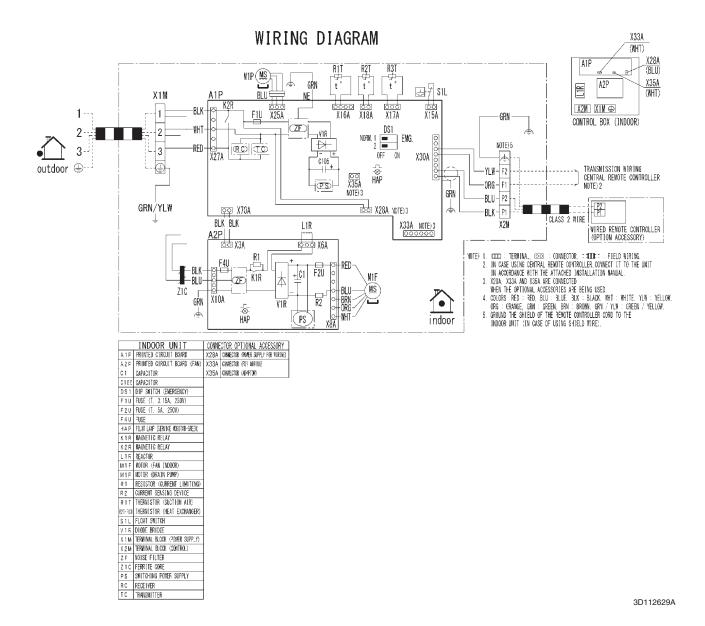
PCB2: Control PCB PCB3: Service PCB

PCB4: Display/signal receiver PCB

Refer to page 28 for Printed Circuit Board Connector Wiring Diagram.

SiUS091601EA Wiring Diagrams

FDMQ12/18/24RVJU





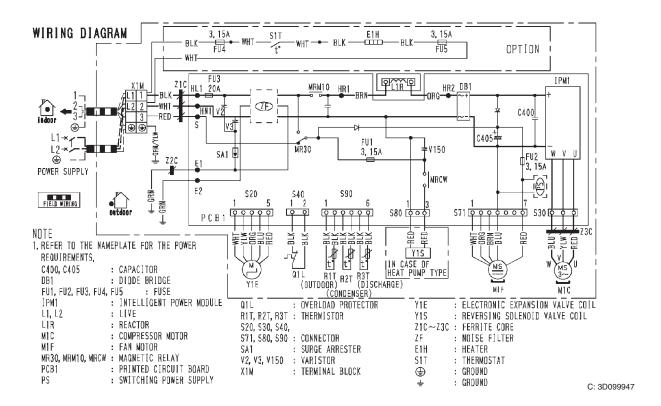
A1P: Control PCB A2P: Indoor fan PCB

Refer to page 30 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS091601EA

2.2 Outdoor Unit

RXL09QMVJU

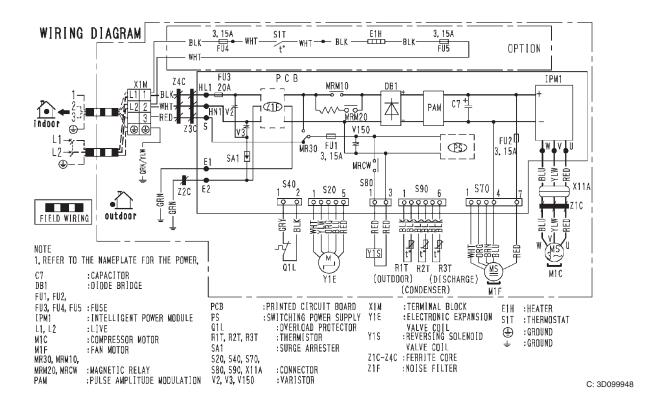


Note(s) PCB1: Main PCB

Refer to page 34 for Printed Circuit Board Connector Wiring Diagram.

SiUS091601EA Wiring Diagrams

RXL12QMVJU



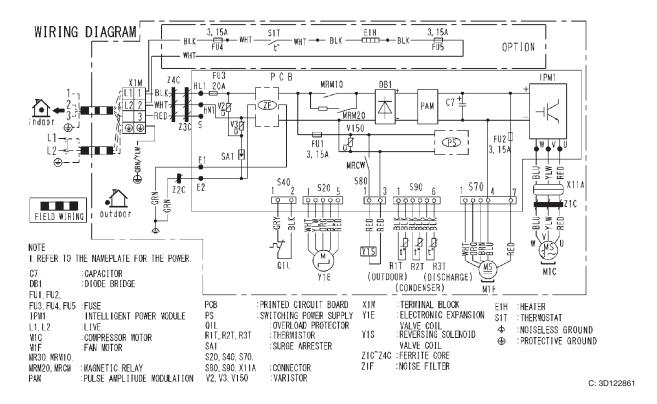
Note(s)

PCB: Main PCB

Refer to page 36 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS091601EA

RXL12QMVJU9



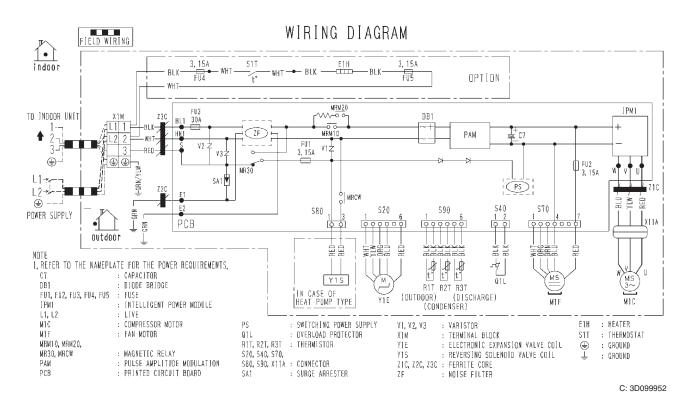


PCB: Main PCB

Refer to page 36 for Printed Circuit Board Connector Wiring Diagram.

SiUS091601EA Wiring Diagrams

RXL15QMVJU



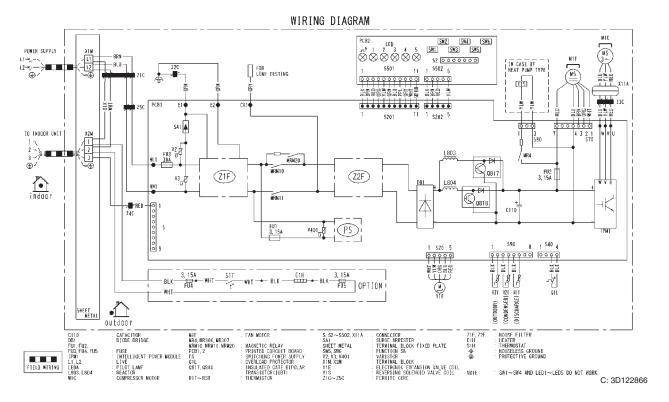


PCB: Main PCB

Refer to page 38 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS091601EA

RXL18/24UMVJU



Note(s)

PCB1: Main PCB

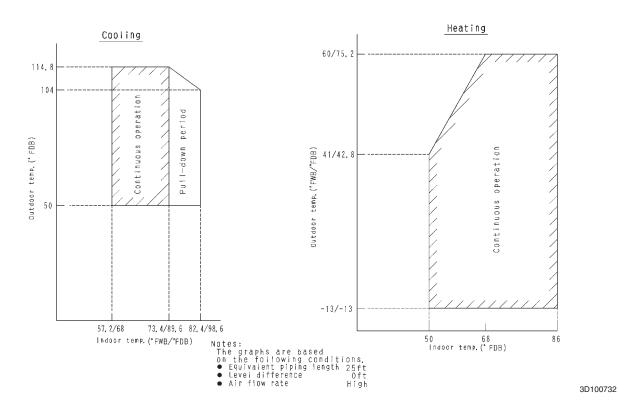
PCB2: Service monitor PCB

Refer to page 39 for Printed Circuit Board Connector Wiring Diagram.

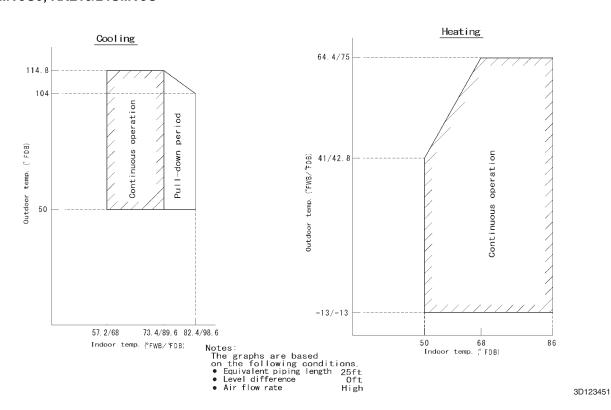
SiUS091601EA Operation Limit

3. Operation Limit

RXL09/12/15QMVJU



RXL12QMVJU9, RXL18/24UMVJU





- Daikin products are manufactured for export to numerous countries throughout the world. Prior to
 purchase, please confirm with your local authorized importer, distributor and/or retailer whether this
 product conforms to the applicable standards, and is suitable for use, in the region where the product
 will be used. This statement does not purport to exclude, restrict or modify the application of any local
 legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorized parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor and/or retailer.

	corrosion

 Air conditioners should not be installed in areas where corrosi 	re gases, such as acid gas or alkaline gas, are produced
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2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

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